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Ewing, NJ (US)(21) Appl. No.: **16/295,739**(22) Filed: **Mar. 7, 2019****Related U.S. Application Data**

(63) Continuation-in-part of application No. 14/933,684, filed on Nov. 5, 2015, now Pat. No. 10,256,419, which is a continuation-in-part of application No. PCT/US15/29269, filed on May 5, 2015, Continuation-in-part of application No. 15/291,381, filed on Oct. 12, 2016, now Pat. No. 10,263,198, Continuation-in-part of application No. 15/399,724, filed on Jan. 5, 2017, Continuation-in-part of application No. 15/825,798, filed on Nov. 29, 2017, now Pat. No. 10,276,805, Continuation-in-part of application No. 15/948,031, filed on Apr. 9, 2018.

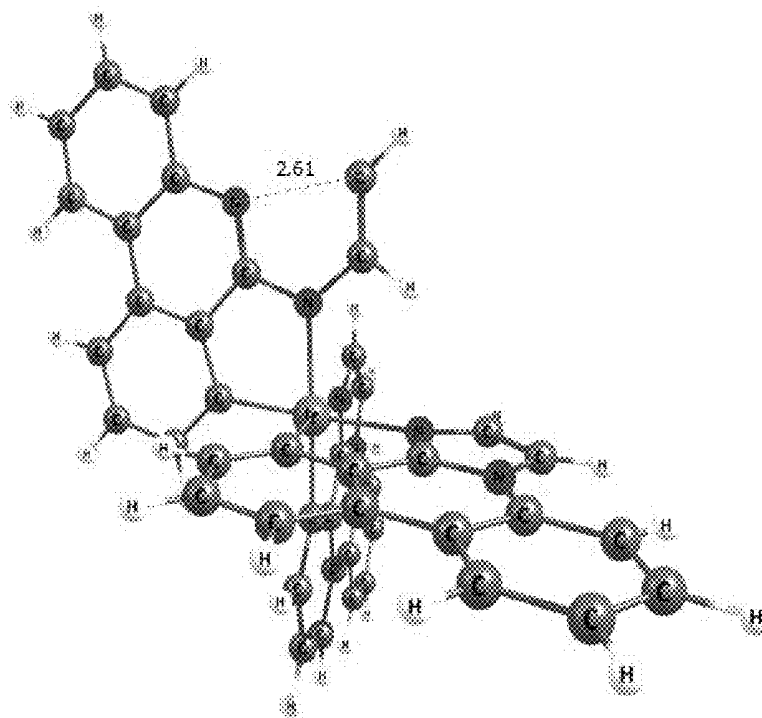
(60) Provisional application No. 61/990,239, filed on May 8, 2014, provisional application No. 62/082,970, filed on Nov. 21, 2014, provisional application No. 62/251,447, filed on Nov. 5, 2015, provisional application No. 62/488,107, filed on Apr. 21, 2017, provisional application No. 62/488,406, filed on Apr. 21, 2017.

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(57)

ABSTRACT

Imidazophenanthridine ligands and metal complexes are provided. The compounds exhibit improved stability through a linking substitution that links a nitrogen bonded carbon of an imidazole ring to a carbon on the adjacent fused aryl ring. The compounds may be used in organic light emitting devices, particularly as emissive dopants, providing devices with improved efficiency, stability, and manufacturing. In particular, the compounds provided herein may be used in blue devices having high efficiency.



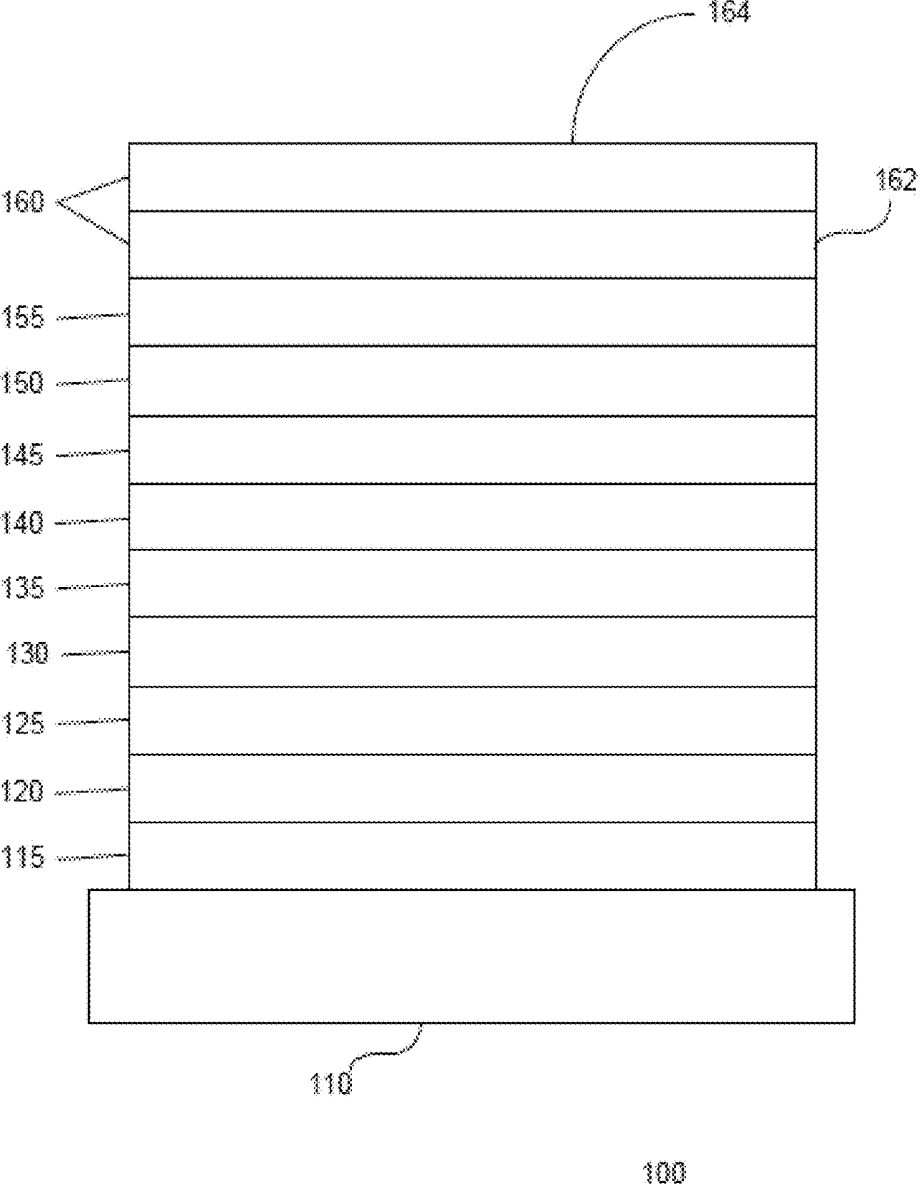


FIG. 1

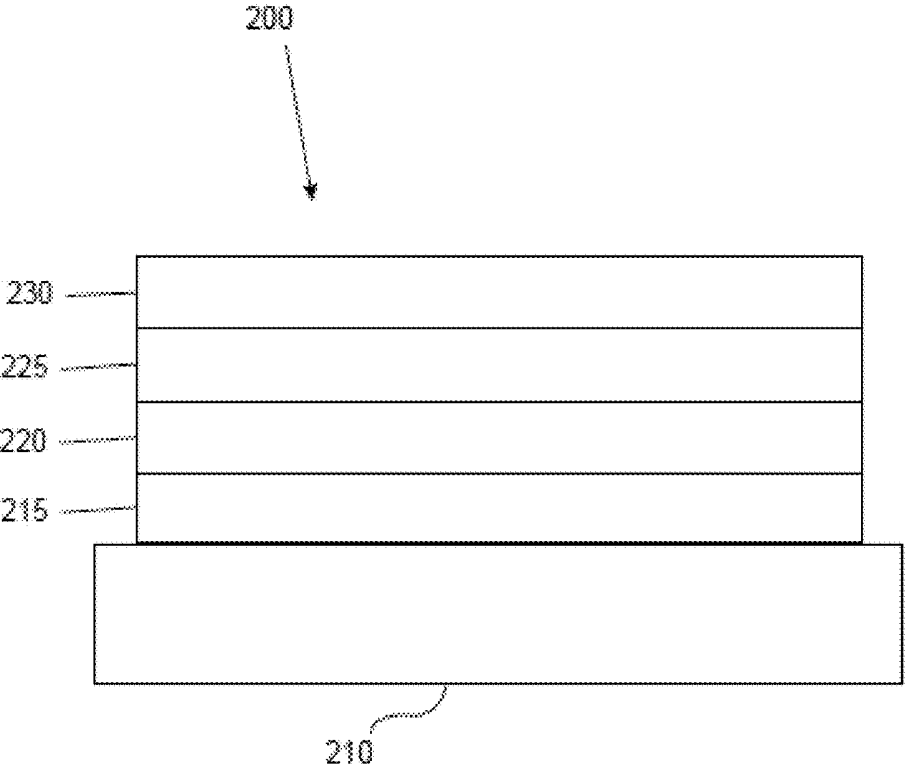


FIG. 2

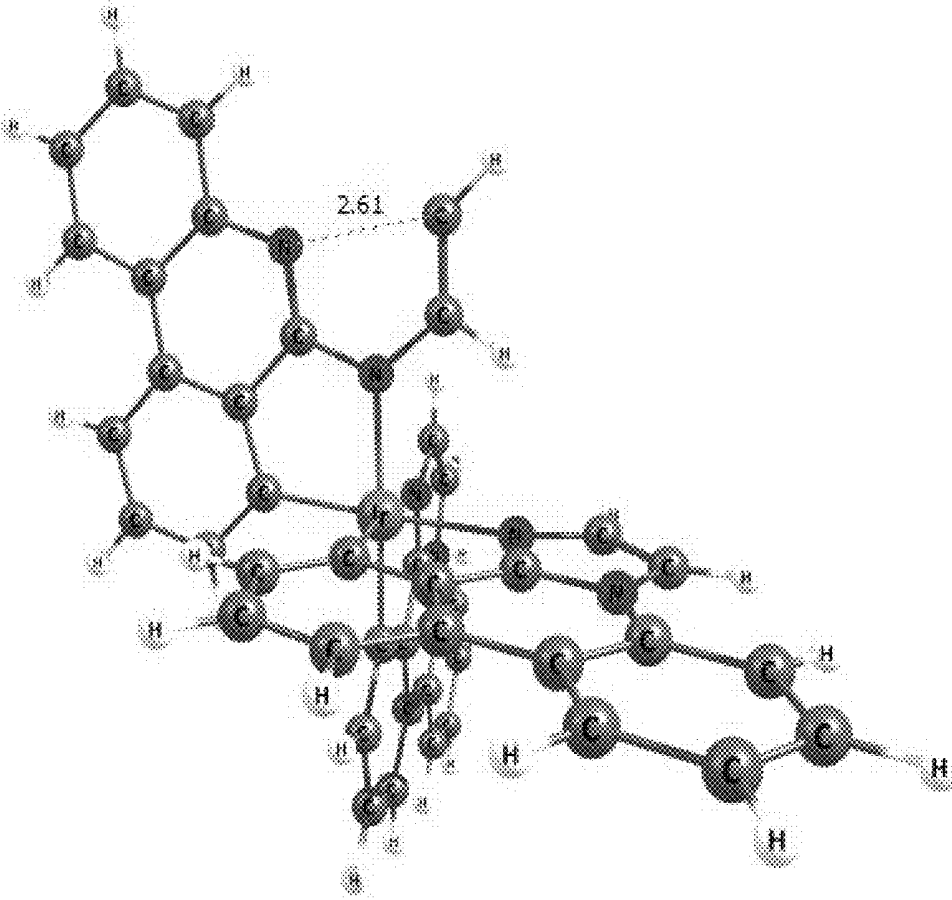


FIG. 3a

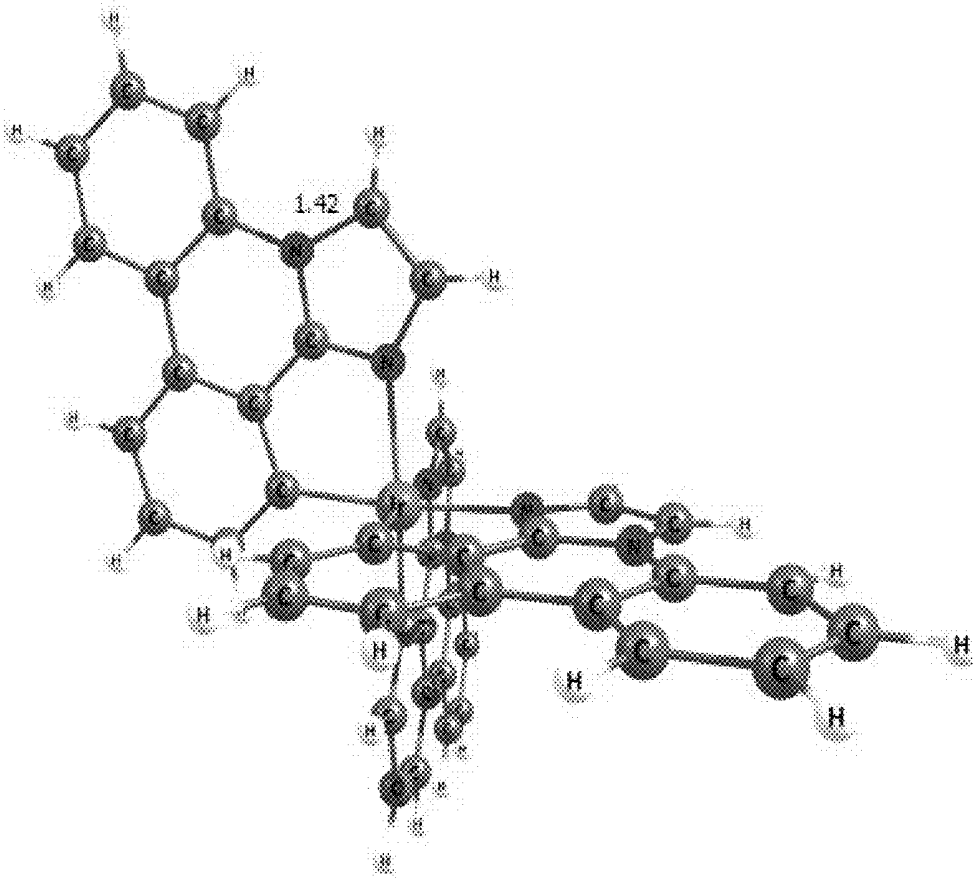
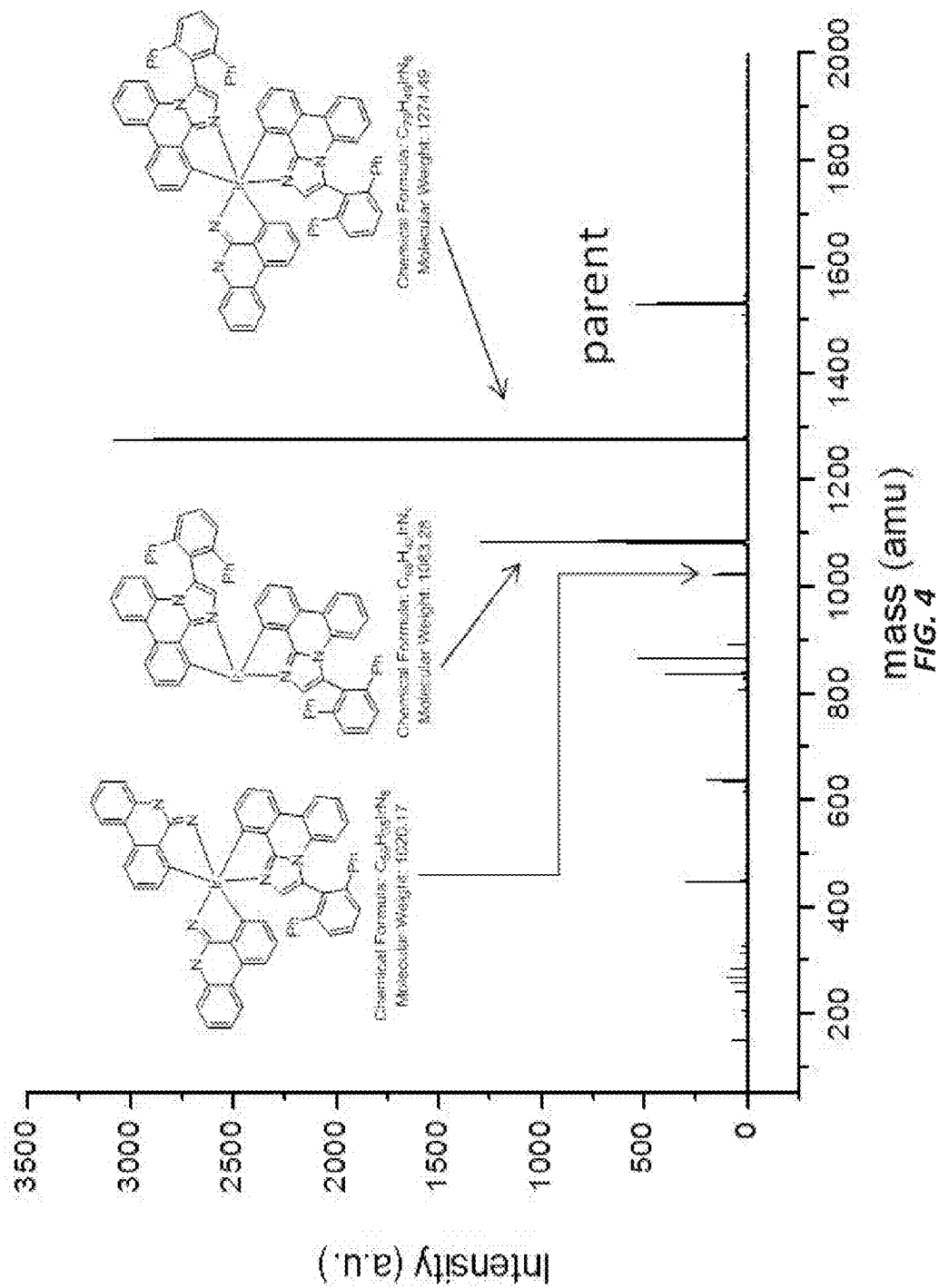


FIG. 3b



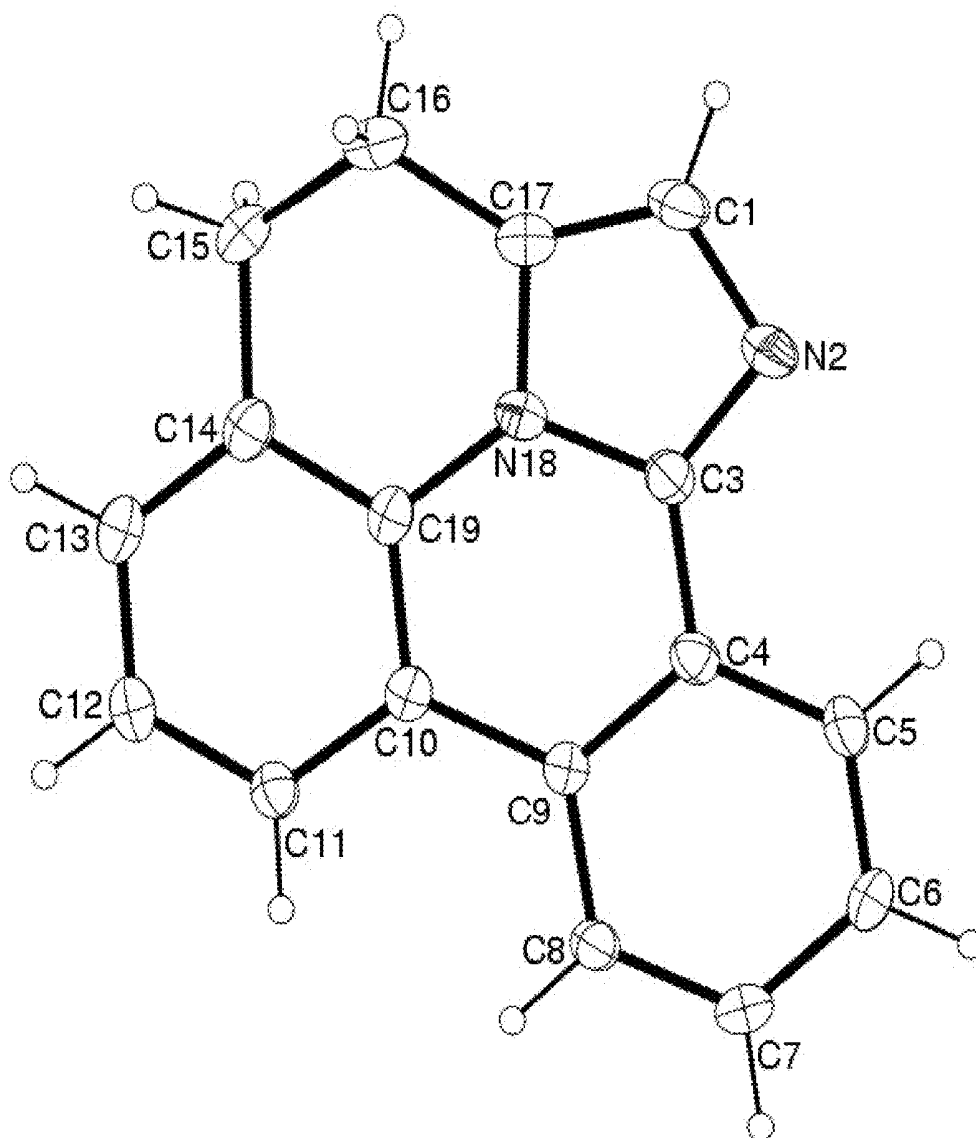


FIG. 5

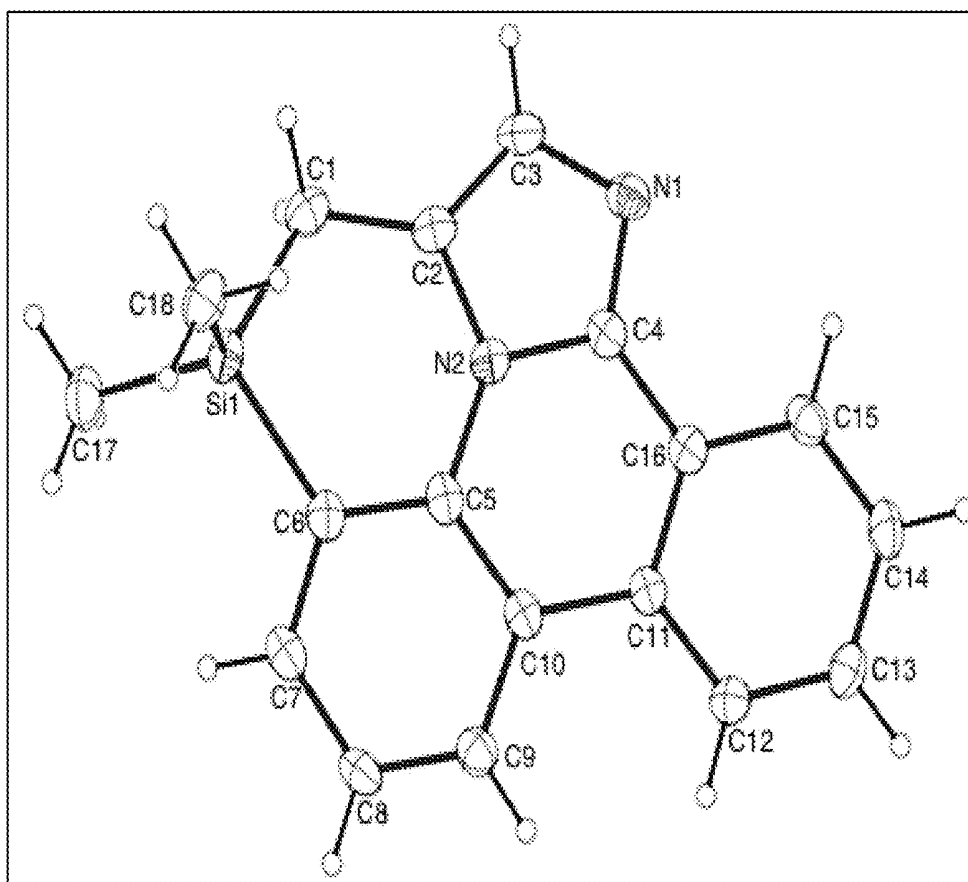


FIG. 6

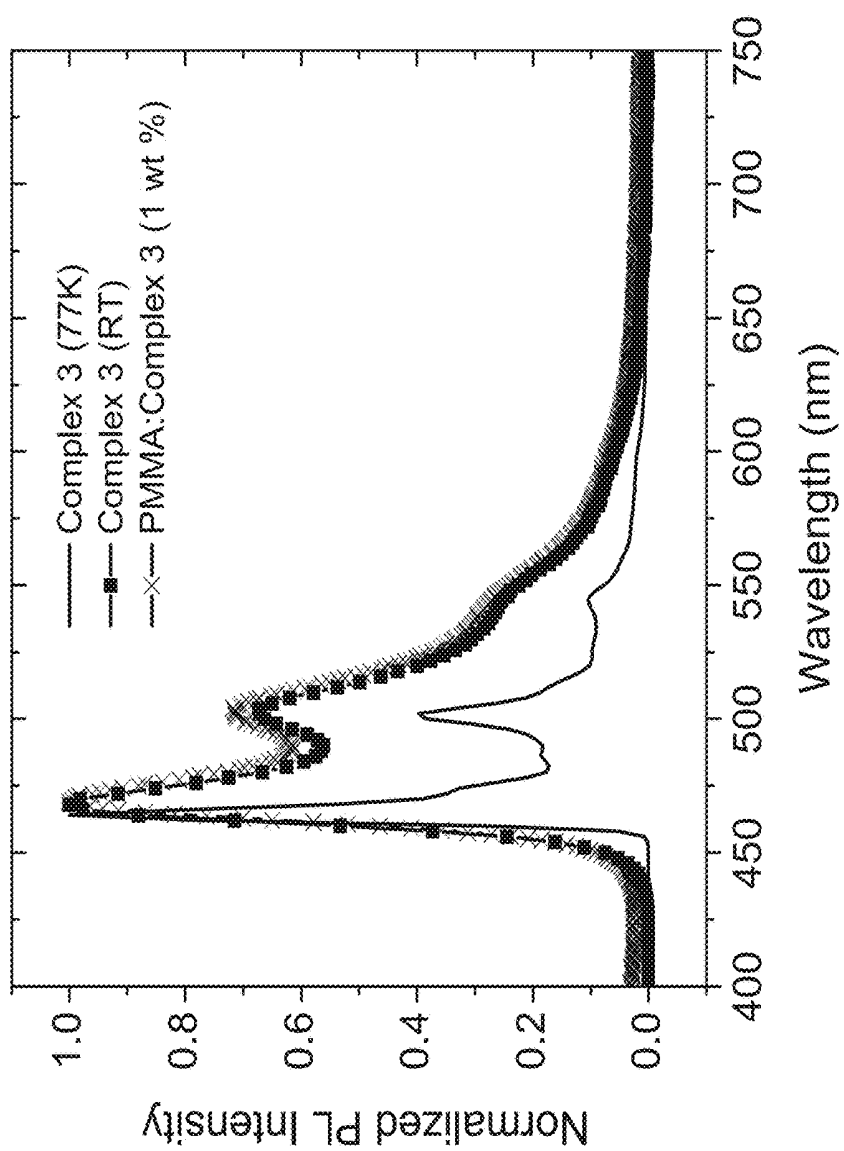


FIG. 7

ORGANIC ELECTROLUMINESCENT MATERIALS AND DEVICES

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application is (1) a continuation-in-part of U.S. application Ser. No. 14/933,684, filed Nov. 5, 2015, which is a continuation-in-part of PCT application Serial No. PCT/US15/29269, filed on May 5, 2015, which claims priority to U.S. Provisional Application Serial No. 61/990,239, filed on May 8, 2014, and to U.S. Provisional Application Serial No. 62/082,970, filed on Nov. 21, 2014, (2) a continuation-in-part of U.S. application Ser. No. 15/291,381, filed Oct. 12, 2016, (3) a continuation-in-part of U.S. application Ser. No. 15/399,724, filed Jan. 5, 2017, which claims priority to U.S. Provisional Application No. 62/251,447, filed Nov. 5, 2015, (4) a continuation-in-part of U.S. application Ser. No. 15/825,798, filed Nov. 29, 2017, (5) a continuation-in-part of U.S. application Ser. No. 15/948,031, filed Apr. 9, 2018, which claims priority to U.S. Provisional Application No. 62/488,107, filed Apr. 21, 2017, and U.S. Provisional Application No. 62/488,406, filed Apr. 21, 2017, the entire contents of which are incorporated herein by reference.

FIELD OF THE INVENTION

[0002] The present invention generally relates to novel compounds, compositions comprising the same, and applications of the compounds and compositions, including organic electroluminescent devices comprising the compounds and/or compositions.

JOINT RESEARCH AGREEMENT

[0003] The claimed inventions were made by, on behalf of, and/or in connection with one or more of the following parties to a joint university corporation research agreement: University of Southern California, and the Universal Display Corporation. The agreement was in effect on and before the date the claimed inventions were made, and the claimed inventions were made as a result of activities undertaken within the scope of the agreement.

BACKGROUND OF THE INVENTION

[0004] Generally, an OLED comprises at least one organic layer disposed between and electrically connected to an anode and a cathode. When a current is applied, the anode injects holes and the cathode injects electrons into the organic layer(s). The injected holes and electrons each migrate toward the oppositely charged electrode. When an electron and hole localize on the same molecule, an "exciton," which is a localized electron-hole pair having an excited energy state, is formed. Light is emitted when the exciton relaxes via a photoemissive mechanism. In some cases, the exciton may be localized on an excimer or an exciplex. Non-radiative mechanisms, such as thermal relaxation, may also occur, but are generally considered undesirable.

[0005] The initial OLEDs used emissive molecules that emitted light from their singlet states ("fluorescence") as disclosed, for example, in U.S. Pat. No. 4,769,292, which is incorporated by reference in its entirety. Fluorescent emission generally occurs in a time frame of less than 10 nanoseconds.

[0006] More recently, OLEDs having emissive materials that emit light from triplet states ("phosphorescence") have been demonstrated. Baldo et al., "Highly Efficient Phosphorescent Emission from Organic Electroluminescent Devices," *Nature*, vol. 395, 151-154, 1998; ("Baldo-I") and Baldo et al., "Very high-efficiency green organic light-emitting devices based on electrophosphorescence," *Appl. Phys. Lett.*, vol. 75, No. 3, 4-6 (1999) ("Baldo-II"), which are incorporated by reference in their entireties. Phosphorescence may be referred to as a "forbidden" transition because the transition requires a change in spin states, and quantum mechanics indicates that such a transition is not favored. As a result, phosphorescence generally occurs in a time frame exceeding at least 10 nanoseconds, and typically greater than 100 nanoseconds. If the natural radiative lifetime of phosphorescence is too long, triplets may decay by a non-radiative mechanism, such that no light is emitted. Organic phosphorescence is also often observed in molecules containing heteroatoms with unshared pairs of electrons at very low temperatures. 2,2'-bipyridine is such a molecule. Non-radiative decay mechanisms are typically temperature dependent, such that an organic material that exhibits phosphorescence at liquid nitrogen temperatures typically does not exhibit phosphorescence at room temperature. But, as demonstrated by Baldo, this problem may be addressed by selecting phosphorescent compounds that do phosphoresce at room temperature. Representative emissive layers include doped or un-doped phosphorescent organometallic materials such as disclosed in U.S. Pat. Nos. 6,303,238; 6,310,360; 6,830,828 and 6,835,469; U.S. Patent Application Publication No. 2002-0182441; and WO 2002/074015.

[0007] Phosphorescence may be preceded by a transition from a triplet excited state to an intermediate non-triplet state from which the emissive decay occurs. For example, organic molecules coordinated to lanthanide elements often phosphoresce from excited states localized on the lanthanide metal. However, such materials do not phosphoresce directly from a triplet excited state but instead emit from an atomic excited state centered on the lanthanide metal ion. The europium diketonate complexes illustrate one group of these types of species.

[0008] Phosphorescence from triplets can be enhanced over fluorescence by confining, preferably through bonding, the organic molecule in close proximity to an atom of high atomic number. This phenomenon, called the heavy atom effect, is created by a mechanism known as spin-orbit coupling. Such a phosphorescent transition may be observed from an excited metal-to-ligand charge transfer (MLCT) state of an organometallic molecule such as tris(2-phenylpyridine)iridium(III).

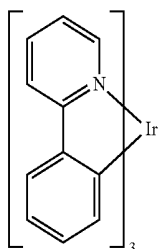
[0009] Opto-electronic devices that make use of organic materials are becoming increasingly desirable for a number of reasons. Many of the materials used to make such devices are relatively inexpensive, so organic opto-electronic devices have the potential for cost advantages over inorganic devices. In addition, the inherent properties of organic materials, such as their flexibility, may make them well suited for particular applications such as fabrication on a flexible substrate. Examples of organic opto-electronic devices include organic light emitting devices (OLEDs), organic phototransistors, organic photovoltaic cells, and organic photodetectors. For OLEDs, the organic materials may have performance advantages over conventional mate-

rials. For example, the wavelength at which an organic emissive layer emits light may generally be readily tuned with appropriate dopants.

[0010] OLEDs make use of thin organic films that emit light when voltage is applied across the device. OLEDs are becoming an increasingly interesting technology for use in applications such as flat panel displays, illumination, and backlighting. Several OLED materials and configurations are described in U.S. Pat. Nos. 5,844,363, 6,303,238, and 5,707,745, which are incorporated herein by reference in their entirety.

[0011] One application for phosphorescent emissive molecules is a full color display. Industry standards for such a display call for pixels adapted to emit particular colors, referred to as “saturated” colors. In particular, these standards call for saturated red, green, and blue pixels. Alternatively, the OLED can be designed to emit white light. In conventional liquid crystal displays, emission from a white backlight is filtered using absorption filters to produce red, green and blue emission. The same technique can also be used with OLEDs. The white OLED can be either a single EML device or a stacked structure. Color may be measured using CIE coordinates, which are well known to the art.

[0012] One example of a green emissive molecule is tris(2-phenylpyridine) iridium, denoted Ir(ppy)₃, which has the following structure:



[0013] In this, and later figures herein, we depict the dative bond from nitrogen to metal (here, Ir) as a straight line.

[0014] As used herein, the term “organic” includes polymeric materials as well as small molecule organic materials that may be used to fabricate organic opto-electronic devices. “Small molecule” refers to any organic material that is not a polymer, and “small molecules” may actually be quite large. Small molecules may include repeat units in some circumstances. For example, using a long chain alkyl group as a substituent does not remove a molecule from the “small molecule” class. Small molecules may also be incorporated into polymers, for example as a pendent group on a polymer backbone or as a part of the backbone. Small molecules may also serve as the core moiety of a dendrimer, which consists of a series of chemical shells built on the core moiety. The core moiety of a dendrimer may be a fluorescent or phosphorescent small molecule emitter. A dendrimer may be a “small molecule,” and it is believed that all dendrimers currently used in the field of OLEDs are small molecules.

[0015] As used herein, “top” means furthest away from the substrate, while “bottom” means closest to the substrate. Where a first layer is described as “disposed over” a second layer, the first layer is disposed further away from substrate. There may be other layers between the first and second layer, unless it is specified that the first layer is “in contact with” the second layer. For example, a cathode may be described as “disposed over” an anode, even though there are various organic layers in between.

[0016] As used herein, “solution processible” means capable of being dissolved, dispersed, or transported in and/or deposited from a liquid medium, either in solution or suspension form.

[0017] A ligand may be referred to as “photoactive” when it is believed that the ligand directly contributes to the photoactive properties of an emissive material. A ligand may be referred to as “ancillary” when it is believed that the ligand does not contribute to the photoactive properties of an emissive material, although an ancillary ligand may alter the properties of a photoactive ligand.

[0018] As used herein, and as would be generally understood by one skilled in the art, a first “Highest Occupied Molecular Orbital” (HOMO) or “Lowest Unoccupied Molecular Orbital” (LUMO) energy level is “greater than” or “higher than” a second HOMO or LUMO energy level if the first energy level is closer to the vacuum energy level. Since ionization potentials (IP) are measured as a negative energy relative to a vacuum level, a higher HOMO energy level corresponds to an IP having a smaller absolute value (an IP that is less negative). Similarly, a higher LUMO energy level corresponds to an electron affinity (EA) having a smaller absolute value (an EA that is less negative). On a conventional energy level diagram, with the vacuum level at the top, the LUMO energy level of a material is higher than the HOMO energy level of the same material. A “higher” HOMO or LUMO energy level appears closer to the top of such a diagram than a “lower” HOMO or LUMO energy level.

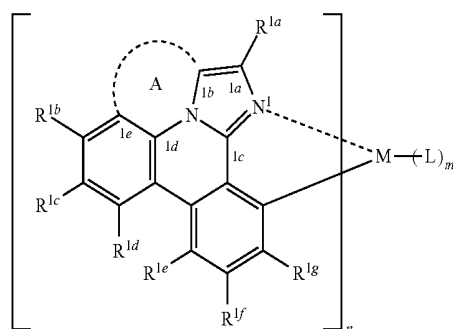
[0019] As used herein, and as would be generally understood by one skilled in the art, a first work function is “greater than” or “higher than” a second work function if the first work function has a higher absolute value. Because work functions are generally measured as negative numbers relative to vacuum level, this means that a “higher” work function is more negative. On a conventional energy level diagram, with the vacuum level at the top, a “higher” work function is illustrated as further away from the vacuum level in the downward direction. Thus, the definitions of HOMO and LUMO energy levels follow a different convention than work functions.

[0020] More details on OLEDs, and the definitions described above, can be found in U.S. Pat. No. 7,279,704, which is incorporated herein by reference in its entirety.

SUMMARY OF THE INVENTION

[0021] According to an aspect of the present disclosure, a compound having a structure $(L_A)_n ML_m$ according to the following Formula 1 is disclosed:

Formula 1



In Formula 1, M is a metal having an atomic weight greater than 40, n has a value of at least 1 and m+n is the maximum number of ligands that may be attached to the metal M;

[0022] wherein A is a linking group having two to three linking atoms, wherein the linking atoms are each independently selected from the group consisting of C, Si, O, S, N, B or combinations thereof;

[0023] wherein the linking atoms form at least one single bond between two linking atoms; wherein R^{1a} - R^{1g} are each independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, heteroalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aralkyl, CN, CF_3 , CO_2R , $C(O)R$, $C(O)NR_2$, NR_2 , NO_2 , OR, SR, SO_2 , SOR, SO_3R , halo, aryl, heteroaryl, a heterocyclic group, and combinations thereof;

[0024] wherein each R is independently selected from the group consisting of hydrogen, deuterium, halo, alkyl, cycloalkyl, heteroalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aralkyl, aryl, heteroaryl, and combinations thereof;

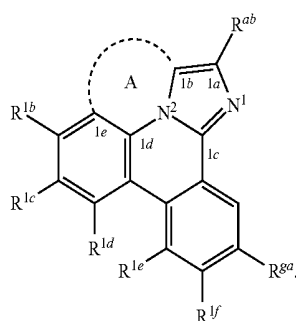
[0025] wherein any one of the ring atoms to which R^{1b} to R^{1g} are attached may be replaced with a nitrogen atom,

[0026] wherein when the ring atom is replaced with a nitrogen atom the corresponding R group is not present; and wherein L is a substituted or unsubstituted cyclometallated ligand.

[0027] According to another aspect of the present disclosure, an organic light emitting device is disclosed. The OLED comprises an anode; a cathode; and an organic layer disposed between the anode and the cathode, wherein the organic layer comprises the compound having the structure according to Formula 1.

[0028] According to another aspect of the present disclosure, a formulation comprising the compound having the structure according to Formula 1 is also disclosed.

[0029] According to another aspect of the present disclosure, a compound having a structure according to Formula (1a) shown below is disclosed.



Formula (1a)

In Formula (1a), A is a linking group having two to three linking atoms, wherein the linking atoms are each independently selected from the group consisting of C, Si, O, S, N, B or combinations thereof;

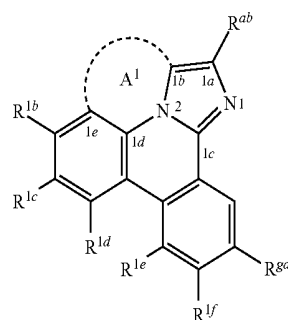
[0030] wherein R^{ab} , R^{ga} , and R^{1b} to R^{1f} are each independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, heteroalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aralkyl, CN, CF_3 , CO_2R , $C(O)R$, $C(O)NR_2$, NR_2 ,

NO_2 , OR, SR, SO_2 , SOR, SO_3R , halo, aryl, heteroaryl, a heterocyclic group, and combinations thereof;

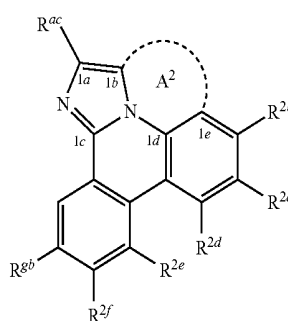
[0031] wherein each R is independently selected from the group consisting of hydrogen, deuterium, halo, alkyl, cycloalkyl, heteroalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aralkyl, aryl, heteroaryl, and combinations thereof; and

[0032] wherein any one of the ring atoms to which R^{ab} , R^{ga} , and R^{1b} to R^{1f} are attached may be replaced with a nitrogen atom, wherein when the ring atom is replaced with a nitrogen atom the corresponding R group is not present.

[0033] According to another aspect of the present disclosure, the compound of Formula (1a) can be a compound having a structure represented by structural formulas, Formula (2a) and Formula (2b) tethered together as defined below:



Formula (2a)



Formula (2b)

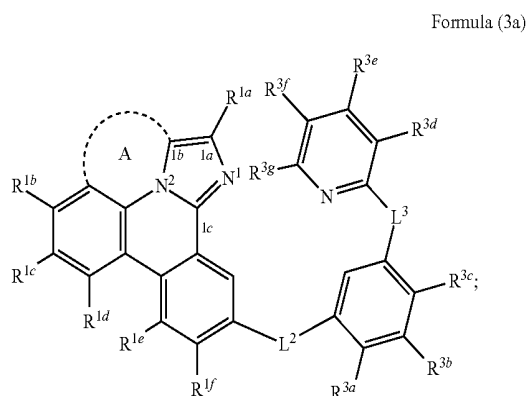
[0034] wherein A^1 and A^2 are each a first linking group having two to three linking atoms, wherein the linking atoms are each independently selected from the group consisting of C, Si, O, S, N, B and combinations thereof, and

[0035] wherein R^{ac} , R^{gb} , and R^{2b} to R^{2f} are each independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, heteroalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aralkyl, CN, CF_3 , CO_2R , $C(O)R$, $C(O)NR_2$, NR_2 , NO_2 , OR, SR, SO_2 , SOR, SO_3R , halo, aryl, heteroaryl, a heterocyclic group, and combinations thereof;

[0036] wherein the compound is tethered together via at least one second linking group formed between R^{ab} and R^{ac} and/or R^{ga} and R^{gb} , wherein at least one second linking group has one to three linking atoms and each linking atom is independently selected from the group consisting of B, N, P, O, S, Se, C, Si, Ge and combinations thereof; and any one of the ring atoms to which R^{1b} to R^{1f} and R^{2b} to R^{2f} are attached may be replaced with a

nitrogen atom, wherein when the ring atom is replaced with a nitrogen atom the corresponding R group is not present.

[0037] According to another aspect of the present disclosure, the compound of Formula (1a) can be a compound having a structure represented by Formula (3a) shown below:



[0038] wherein L^2 and L^3 are each independently selected from the group consisting of a single bond, BR^1 , NR^1 , PR^1 , O, S, Se, C=O, S=O, SO_2 , CR^1R^2 , SiR^1R^2 , and GeR^1R^2 ;

[0039] wherein R^{3a} to R^{3f} , are each independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, heteroalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aralkyl, CN, CF_3 , CO_2R , $C(O)R$, $C(O)NR_2$, NR_2 , NO_2 , OR, SR, SO_2 , SOR , SO_3R , halo, aryl, heteroaryl, a heterocyclic group, and combinations thereof;

[0040] wherein each R^1 and R^2 is independently selected from the group consisting of hydrogen, deuterium, halo, alkyl, cycloalkyl, heteroalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aralkyl, aryl, heteroaryl, and combinations thereof;

[0041] wherein any two adjacent R^{1f} , R^{3a} , R^{3c} , R^{3d} , R^1 and R^2 are optionally joined to form a ring; wherein L^2 and R^{1f} , L^2 and R^{3a} , or L^2 and both R^{1f} and R^{3a} are optionally joined to form one or more rings; and wherein L^3 and R^{3c} , L^3 and R^{3d} , or L^3 and both R^{3c} and R^{3d} are optionally joined to form one or more rings.

BRIEF DESCRIPTION OF THE DRAWINGS

[0042] The foregoing summary, as well as the following detailed description of exemplary embodiments of the compounds, compositions and devices in accordance with the present invention, will be better understood when read in conjunction with the appended drawings of exemplary embodiments. It should be understood, however, that the invention is not limited to the precise arrangements and instrumentalities shown.

[0043] In the drawings:

[0044] FIG. 1 shows an exemplary organic light emitting device 100; and

[0045] FIG. 2 illustrates an exemplary organic light emitting device 200 according to the present disclosure.

[0046] FIGS. 3a and 3b illustrate a computational model of minimized bond-broken geometry (top) and minimized non-bond broken geometry (bottom) for comparative example 1.

[0047] FIG. 4 illustrates a MALDI negative mode mass spectrum for comparative compound 4. The highest intensity peak corresponds to fragmentation of the imidazole ring.

[0048] FIG. 5 illustrates the x-ray crystal structure of 3,4-dihydrodibenzo[b,i]imidazo[2,1,5-de]quinolizine.

[0049] FIG. 6 illustrates the x-ray crystal structure of 3,3-dimethyl-3,4-dihydro-1,2a1-diaza-3-silabenzofg]aceanthrylene.

[0050] FIG. 7 depicts Emission spectrum of Compound 49 in 77 K and room temperature 2-methyl THF solvent and solid state PMMA matrix.

DETAILED DESCRIPTION

[0051] Generally, an OLED comprises at least one organic layer disposed between and electrically connected to an anode and a cathode. When a current is applied, the anode injects holes and the cathode injects electrons into the organic layer(s). The injected holes and electrons each migrate toward the oppositely charged electrode. When an electron and hole localize on the same molecule, an "exciton," which is a localized electron-hole pair having an excited energy state, is formed. Light is emitted when the exciton relaxes via a photoemissive mechanism. In some cases, the exciton may be localized on an excimer or an exciplex. Non-radiative mechanisms, such as thermal relaxation, may also occur, but are generally considered undesirable.

[0052] The initial OLEDs used emissive molecules that emitted light from their singlet states ("fluorescence") as disclosed, for example, in U.S. Pat. No. 4,769,292, which is incorporated by reference in its entirety. Fluorescent emission generally occurs in a time frame of less than 10 nanoseconds.

[0053] More recently, OLEDs having emissive materials that emit light from triplet states ("phosphorescence") have been demonstrated. Baldo et al., "Highly Efficient Phosphorescent Emission from Organic Electroluminescent Devices," Nature, vol. 395, 151-154, 1998; ("Baldo-I") and Baldo et al., "Very high-efficiency green organic light-emitting devices based on electrophosphorescence," Appl. Phys. Lett., vol. 75, No. 3, 4-6 (1999) ("Baldo-II"), which are incorporated by reference in their entireties. Phosphorescence is described in more detail in U.S. Pat. No. 7,279,704 at cols. 5-6, which are incorporated by reference.

[0054] Imidazophenanthridines are useful ligands that can provide 460 nm emission when ligated to both platinum and iridium metals. Phosphorescent imidazophenanthridine complexes can provide deep blue emission with tunable photoluminescent quantum yield ranging from nearly zero to unity. Unfortunately, the device lifetime is limited for both iridium and platinum based blue-emitting complexes. We provide a strategy herein to improve the stability of the imidazophenanthridine ligand by addressing a bond on the ligand that is shown by computational theory, mass spec fragmentation analysis, and photooxidative studies to be a weak bond due to polycyclic ring strain and electronic structure.

[0055] FIG. 1 shows an organic light emitting device 100. The figures are not necessarily drawn to scale. Device 100

may include a substrate **110**, an anode **115**, a hole injection layer **120**, a hole transport layer **125**, an electron blocking layer **130**, an emissive layer **135**, a hole blocking layer **140**, an electron transport layer **145**, an electron injection layer **150**, a protective layer **155**, a cathode **160**, and a barrier layer **170**. Cathode **160** is a compound cathode having a first conductive layer **162** and a second conductive layer **164**. Device **100** may be fabricated by depositing the layers described, in order. The properties and functions of these various layers, as well as example materials, are described in more detail in U.S. Pat. No. 7,279,704 at cols. 6-10, which are incorporated by reference.

[0056] More examples for each of these layers are available. For example, a flexible and transparent substrate-anode combination is disclosed in U.S. Pat. No. 5,844,363, which is incorporated by reference in its entirety. An example of a p-doped hole transport layer is m-MTDATA doped with F₄-TCNQ at a molar ratio of 50:1, as disclosed in U.S. Patent Application Publication No. 2003/0230980, which is incorporated by reference in its entirety. Examples of emissive and host materials are disclosed in U.S. Pat. No. 6,303,238 to Thompson et al., which is incorporated by reference in its entirety. An example of an n-doped electron transport layer is BPhen doped with Li at a molar ratio of 1:1, as disclosed in U.S. Patent Application Publication No. 2003/0230980, which is incorporated by reference in its entirety. U.S. Pat. Nos. 5,703,436 and 5,707,745, which are incorporated by reference in their entireties, disclose examples of cathodes including compound cathodes having a thin layer of metal such as Mg:Ag with an overlying transparent, electrically-conductive, sputter-deposited ITO layer. The theory and use of blocking layers is described in more detail in U.S. Pat. No. 6,097,147 and U.S. Patent Application Publication No. 2003/0230980, which are incorporated by reference in their entireties. Examples of injection layers are provided in U.S. Patent Application Publication No. 2004/0174116, which is incorporated by reference in its entirety. A description of protective layers may be found in U.S. Patent Application Publication No. 2004/0174116, which is incorporated by reference in its entirety.

[0057] FIG. 2 shows an inverted OLED **200**. The device includes a substrate **210**, a cathode **215**, an emissive layer **220**, a hole transport layer **225**, and an anode **230**. Device **200** may be fabricated by depositing the layers described, in order. Because the most common OLED configuration has a cathode disposed over the anode, and device **200** has cathode **215** disposed under anode **230**, device **200** may be referred to as an "inverted" OLED. Materials similar to those described with respect to device **100** may be used in the corresponding layers of device **200**. FIG. 2 provides one example of how some layers may be omitted from the structure of device **100**.

[0058] The simple layered structure illustrated in FIGS. 1 and 2 is provided by way of non-limiting example, and it is understood that embodiments of the invention may be used in connection with a wide variety of other structures. The specific materials and structures described are exemplary in nature, and other materials and structures may be used. Functional OLEDs may be achieved by combining the various layers described in different ways, or layers may be omitted entirely, based on design, performance, and cost factors. Other layers not specifically described may also be included. Materials other than those specifically described may be used. Although many of the examples provided

herein describe various layers as comprising a single material, it is understood that combinations of materials, such as a mixture of host and dopant, or more generally a mixture, may be used. Also, the layers may have various sublayers. The names given to the various layers herein are not intended to be strictly limiting. For example, in device **200**, hole transport layer **225** transports holes and injects holes into emissive layer **220**, and may be described as a hole transport layer or a hole injection layer. In one embodiment, an OLED may be described as having an "organic layer" disposed between a cathode and an anode. This organic layer may comprise a single layer, or may further comprise multiple layers of different organic materials as described, for example, with respect to FIGS. 1 and 2.

[0059] Structures and materials not specifically described may also be used, such as OLEDs comprised of polymeric materials (PLEDs) such as disclosed in U.S. Pat. No. 5,247,190 to Friend et al., which is incorporated by reference in its entirety. By way of further example, OLEDs having a single organic layer may be used. OLEDs may be stacked, for example as described in U.S. Pat. No. 5,707,745 to Forrest et al, which is incorporated by reference in its entirety. The OLED structure may deviate from the simple layered structure illustrated in FIGS. 1 and 2. For example, the substrate may include an angled reflective surface to improve out-coupling, such as a mesa structure as described in U.S. Pat. No. 6,091,195 to Forrest et al., and/or a pit structure as described in U.S. Pat. No. 5,834,893 to Bulovic et al., which are incorporated by reference in their entireties.

[0060] Unless otherwise specified, any of the layers of the various embodiments may be deposited by any suitable method. For the organic layers, preferred methods include thermal evaporation, ink-jet, such as described in U.S. Pat. Nos. 6,013,982 and 6,087,196, which are incorporated by reference in their entireties, organic vapor phase deposition (OVDP), such as described in U.S. Pat. No. 6,337,102 to Forrest et al., which is incorporated by reference in its entirety, and deposition by organic vapor jet printing (OVJP), such as described in U.S. Pat. No. 7,431,968, which is incorporated by reference in its entirety. Other suitable deposition methods include spin coating and other solution based processes. Solution based processes are preferably carried out in nitrogen or an inert atmosphere. For the other layers, preferred methods include thermal evaporation. Preferred patterning methods include deposition through a mask, cold welding such as described in U.S. Pat. Nos. 6,294,398 and 6,468,819, which are incorporated by reference in their entireties, and patterning associated with some of the deposition methods such as ink-jet and OVJD. Other methods may also be used. The materials to be deposited may be modified to make them compatible with a particular deposition method. For example, substituents such as alkyl and aryl groups, branched or unbranched, and preferably containing at least 3 carbons, may be used in small molecules to enhance their ability to undergo solution processing. Substituents having 20 carbons or more may be used, and 3-20 carbons is a preferred range. Materials with asymmetric structures may have better solution processibility than those having symmetric structures, because asymmetric materials may have a lower tendency to recrystallize. Dendrimer substituents may be used to enhance the ability of small molecules to undergo solution processing.

[0061] Devices fabricated in accordance with embodiments of the present invention may further optionally com-

prise a barrier layer. One purpose of the barrier layer is to protect the electrodes and organic layers from damaging exposure to harmful species in the environment including moisture, vapor and/or gases, etc. The barrier layer may be deposited over, under or next to a substrate, an electrode, or over any other parts of a device including an edge. The barrier layer may comprise a single layer, or multiple layers. The barrier layer may be formed by various known chemical vapor deposition techniques and may include compositions having a single phase as well as compositions having multiple phases. Any suitable material or combination of materials may be used for the barrier layer. The barrier layer may incorporate an inorganic or an organic compound or both. The preferred barrier layer comprises a mixture of a polymeric material and a non-polymeric material as described in U.S. Pat. No. 7,968,146, PCT Pat. Application Nos. PCT/US2007/023098 and PCT/US2009/042829, which are herein incorporated by reference in their entireties. To be considered a "mixture", the aforesaid polymeric and non-polymeric materials comprising the barrier layer should be deposited under the same reaction conditions and/or at the same time. The weight ratio of polymeric to non-polymeric material may be in the range of 95:5 to 5:95. The polymeric material and the non-polymeric material may be created from the same precursor material. In one example, the mixture of a polymeric material and a non-polymeric material consists essentially of polymeric silicon and inorganic silicon.

[0062] Devices fabricated in accordance with embodiments of the invention can be incorporated into a wide variety of electronic component modules (or units) that can be incorporated into a variety of electronic products or intermediate components. Examples of such electronic products or intermediate components include display screens, lighting devices such as discrete light source devices or lighting panels, etc. that can be utilized by the end-user product manufacturers. Such electronic component modules can optionally include the driving electronics and/or power source(s). Devices fabricated in accordance with embodiments of the invention can be incorporated into a wide variety of consumer products that have one or more of the electronic component modules (or units) incorporated therein. Such consumer products would include any kind of products that include one or more light source(s) and/or one or more of some type of visual displays. Some examples of such consumer products include flat panel displays, computer monitors, medical monitors, televisions, billboards, lights for interior or exterior illumination and/or signaling, heads-up displays, fully or partially transparent displays, flexible displays, laser printers, telephones, cell phones, tablets, phablets, personal digital assistants (PDAs), wearable devices, laptop computers, digital cameras, camcorders, viewfinders, micro-displays, 3-D displays, vehicles, a large area wall, theater or stadium screen, or a sign. Various control mechanisms may be used to control devices fabricated in accordance with the present invention, including passive matrix and active matrix. Many of the devices are intended for use in a temperature range comfortable to humans, such as 18 degrees C. to 30 degrees C., and more preferably at room temperature (20-25 degrees C.), but could be used outside this temperature range, for example, from -40 degree C. to +80 degree C.

[0063] The materials and structures described herein may have applications in devices other than OLEDs. For

example, other optoelectronic devices such as organic solar cells and organic photodetectors may employ the materials and structures. More generally, organic devices, such as organic transistors, may employ the materials and structures.

[0064] The term "halo," "halogen," or "halide" as used herein includes fluorine, chlorine, bromine, and iodine.

[0065] The term "alkyl" as used herein means a straight or branched chain saturated acyclic hydrocarbon radical, which may optionally be substituted with any suitable substituent. Accordingly, an alkyl radical in accordance with the present invention can comprise any combination of primary, secondary, tertiary and quaternary carbon atoms. Exemplary alkyl radicals include, but are not limited to, C₁-C₂₀-alkyl, C₁-C₁₈-alkyl, C₁-C₁₆-alkyl, C₁-C₁₄-alkyl, C₁-C₁₂-alkyl, C₁-C₁₀-alkyl, C₁-C₈-alkyl, C₁-C₆-alkyl, C₁-C₄-alkyl, C₁-C₃-alkyl, and C₂-alkyl. Specific examples include methyl, ethyl, 1-propyl, 2-propyl, 2-methyl-1-propyl, 1-butyl, 2-butyl, t-butyl, n-octyl, n-decyl, and n-hexadecyl.

[0066] As used herein, the term "heteroalkyl" refers to an alkyl group as described herein in which one or more carbon atoms is replaced by a heteroatom. Suitable heteroatoms include oxygen, sulfur, nitrogen, phosphorus, and the like. Examples of heteroalkyl groups include, but are not limited to, alkoxy, amino, thioester, poly(ethylene glycol), and alkyl-substituted amino.

[0067] The term "cycloalkyl" as used herein contemplates cyclic alkyl radicals. Preferred cycloalkyl groups are those containing 3 to 7 carbon atoms and includes cyclopropyl, cyclopentyl, cyclohexyl, and the like. Additionally, the cycloalkyl group may be optionally substituted.

[0068] As used herein, the term "alkenyl" means acyclic branched or unbranched hydrocarbon radical having one or more carbon-carbon double bonds. Exemplary alkenyl radicals include, but are not limited to, C₁-C₂₀-alkenyl radical, C₂-C₁₈-alkenyl radical, C₂-C₁₆-alkenyl radical, C₂-C₁₄-alkenyl radical, C₂-C₁₂-alkenyl radical, C₂-C₁₀-alkenyl radical, C₂-C₈-alkenyl radical, C₂-C₆-alkenyl radical, C₂-C₄-alkenyl radical, C₂-C₃-alkenyl radical, and C₂-alkenyl radical. Specific examples include, but are not limited to, ethylenyl, propylenyl, 1-butenyl, 2-butenyl, isobutylenyl, 1-pentenyl, 2-pentenyl, 3-methyl-1-butenyl, 2-methyl-2-butenyl, and 2,3-dimethyl-2-butenyl.

[0069] As used herein, the term "alkylene" means an optionally substituted saturated straight or branched chain hydrocarbon radical. Exemplary alkylene radicals include, but are not limited to, C₁-C₂₀-alkylene, C₂-C₁₈-alkylene, C₂-C₁₆-alkylene, C₂-C₁₄-alkylene, C₂-C₁₂-alkylene, C₂-C₁₀-alkylene, C₂-C₈-alkylene, C₂-C₆-alkylene, C₂-C₄-alkylene, C₂-C₃-alkylene, and C₂-alkylene. Specific examples of alkylene include, but are not limited to, methylene, dimethylene, and trimethylene.

[0070] As used herein, the term "alkynyl" means an acyclic branched or unbranched hydrocarbon having at least one carbon-carbon triple bond. Exemplary alkynyl radicals include, but are not limited to, C₁-C₂₀-alkynyl radical, C₂-C₁₈-alkynyl radical, C₂-C₁₆-alkynyl radical, C₂-C₁₄-alkynyl radical, C₂-C₁₂-alkynyl radical, C₂-C₁₀-alkynyl radical, C₂-C₈-alkynyl radical, C₂-C₆-alkynyl radical, C₂-C₄-alkynyl radical, C₂-C₃-alkynyl radical, and C₂-alkynyl radical. Specific examples of alkynyl include, but are not limited to, propargyl, and 3-pentynyl, acetylenyl, propynyl, 1-butylnyl, 2-butylnyl, 1-pentylnyl, 2-pentylnyl, and 3-methyl-1-butylnyl.

[0071] As used herein, the term “aralkyl” means one or more aryl radicals as defined herein attached through an alkyl bridge (e.g., -alkyl-(aryl)_j, wherein j is 1, 2 or 3). Specific examples of aralkyl include, but are not limited to, benzyl (—CH₂-phenyl, i.e., Bn), diphenyl methyl (—CH-(phenyl)₂) and trityl (—C-(phenyl)₃). Additionally, the aralkyl group may be optionally substituted.

[0072] Unless stated otherwise, as used herein, the term “heterocycle” and variants of the term, including “heterocyclic group” and “heterocyclyl,” means an optionally substituted monocyclic or polycyclic ring system having as ring members atoms of at least two different elements and wherein the monocyclic or polycyclic ring system is either saturated, unsaturated or aromatic. In some embodiments, heterocycle comprises carbon atoms and at least one heteroatom. In some embodiments, heterocycle comprises carbon atoms and at least one heteroatom selected from nitrogen, oxygen, silicon, selenium, and sulfur, and wherein the nitrogen, oxygen, silicon, selenium, and sulfur heteroatoms may be optionally oxidized, and the nitrogen heteroatom may be optionally quaternized. Examples of heterocycle include, but are not limited to, furyl, benzofuranyl, thiophenyl, benzothiophenyl, pyrrolyl, indolyl, isoindolyl, azaindolyl, pyridyl, quinolinyl, isoquinolinyl, oxazolyl, isooxazolyl, benzoxazolyl, pyrazolyl, imidazolyl, benzimidazolyl, thiazolyl, benzothiazolyl, isothiazolyl, pyridazinyl, pyrimidinyl, pyrazinyl, triazinyl, cinnolinyl, phthalazinyl, and quinazolinyl. Thus, in addition to the aromatic heteroaryls listed above, heterocycles also include (but are not limited to) morpholinyl, pyrrolidinonyl, pyrrolidinyl, piperizinyl, piperidinyl, hydantoinyl, valerolactamyl, oxiranyl, oxetanyl, tetrahydrofuranlyl, tetrahydropyranlyl, tetrahydropyridinyl, tetrahydroprimidinyl, tetrahydrothiophenyl, tetrahydrothiopyranlyl, tetrahydropyrimidinyl, tetrahydrothiophenyl, and tetrahydrothiopyranlyl.

[0073] As used herein, the term “aryl” means an optionally substituted monocyclic or polycyclic aromatic hydrocarbon. Specific examples of aryl include, but are not limited to, phenyl, phenyl, 4-methylphenyl, 2,6-dimethylphenyl, naphthyl, anthracenyl, and phenanthrenyl. The term “aryl” or “aromatic group” as used herein contemplates single-ring groups and polycyclic ring systems. The polycyclic rings may have two or more rings in which two carbons are common to two adjoining rings (the rings are “fused”) wherein at least one of the rings is aromatic, e.g., the other rings can be cycloalkyls, cycloalkenyls, aryl, heterocycles, and/or heteroaryls. Additionally, the aryl group may be optionally substituted.

[0074] As used herein, the term “heteroaryl” means an optionally substituted monocyclic or polycyclic aromatic hydrocarbon having at least one heteroatom and at least one carbon atom. In some embodiments, the at least one heteroatom is selected from nitrogen, oxygen, silicon, selenium, and sulfur. Specific examples of heteroaryl include, but are not limited to, furyl, benzofuranyl, thiophenyl, benzothiophenyl, pyrrolyl, indolyl, isoindolyl, azaindolyl, pyridyl, quinolinyl, isoquinolinyl, oxazolyl, isooxazolyl, benzoxazolyl, pyrazolyl, imidazolyl, benzimidazolyl, thiazolyl, benzothiazolyl, isothiazolyl, pyridazinyl, pyrimidinyl, pyrazinyl, triazinyl, cinnolinyl, phthalazinyl, and quinazolinyl.

[0075] The alkyl, cycloalkyl, alkenyl, alkynyl, aralkyl, heterocyclic group, aryl, and heteroaryl may be optionally substituted with one or more substituents selected from the

group consisting of hydrogen, deuterium, halogen, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, cyclic amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acid, ether, ester, nitrile, isonitrile, sulfanyl, sulfanyl, sulfonyl, phosphino, and combinations thereof.

[0076] The terms “substituted” and “substitution” refer to a substituent other than H that is bonded to the relevant position, e.g., a carbon or nitrogen. For example, when R¹ represents mono-substitution, then one R¹ must be other than H (i.e., a substitution). Similarly, when R¹ represents di-substitution, then two of R¹ must be other than H. Similarly, when R¹ represents no substitution, R¹, for example, can be a hydrogen for available valencies of ring atoms, as in carbon atoms for benzene and the nitrogen atom in pyrrole, or simply represents nothing for ring atoms with fully filled valencies, e.g., the nitrogen atom in pyridine. The maximum number of substitutions possible in a ring structure will depend on the total number of available valencies in the ring atoms. As used herein, “combinations thereof” indicates that one or more members of the applicable list are combined to form a known or chemically stable arrangement that one of ordinary skill in the art can envision from the applicable list. For example, an alkyl and deuterium can be combined to form a partial or fully deuterated alkyl group; a halogen and alkyl can be combined to form a halogenated alkyl substituent; and a halogen, alkyl, and aryl can be combined to form a halogenated arylalkyl. In one instance, the term substitution includes a combination of two to four of the listed groups. In another instance, the term substitution includes a combination of two to three groups. In yet another instance, the term substitution includes a combination of two groups. Preferred combinations of substituent groups are those that contain up to fifty atoms that are not hydrogen or deuterium, or those which include up to forty atoms that are not hydrogen or deuterium, or those that include up to thirty atoms that are not hydrogen or deuterium. In many instances, a preferred combination of substituent groups will include up to twenty atoms that are not hydrogen or deuterium.

[0077] The “aza” designation in the fragments described herein, i.e. aza-dibenzofuran, aza-dibenzothiophene, etc. means that one or more of the C—H groups in the respective aromatic ring can be replaced by a nitrogen atom, for example, and without any limitation, azatriphenylene encompasses both dibenzo[fh]quinoxaline and dibenzo[f,h]quinoline. One of ordinary skill in the art can readily envision other nitrogen analogs of the aza-derivatives described above, and all such analogs are intended to be encompassed by the terms as set forth herein.

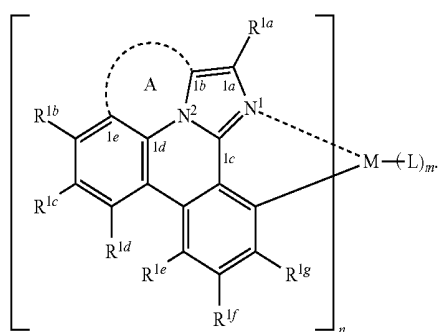
[0078] It is to be understood that when a molecular fragment is described as being a substituent or otherwise attached to another moiety, its name may be written as if it were a fragment (e.g. phenyl, phenylene, naphthyl, dibenzofuryl) or as if it were the whole molecule (e.g. benzene, naphthalene, dibenzofuran). As used herein, these different ways of designating a substituent or attached fragment are considered to be equivalent.

[0079] As used herein, and as would be generally understood by one skilled in the art, a first “Highest Occupied Molecular Orbital” (HOMO) or “Lowest Unoccupied Molecular Orbital” (LUMO) energy level is “greater than” or “higher than” a second HOMO or LUMO energy level if the first energy level is closer to the vacuum energy level.

Since ionization potentials (IP) are measured as a negative energy relative to a vacuum level, a higher HOMO energy level corresponds to an IP having a smaller absolute value (an IP that is less negative). Similarly, a higher LUMO energy level corresponds to an electron affinity (EA) having a smaller absolute value (an EA that is less negative). On a conventional energy level diagram, with the vacuum level at the top, the LUMO energy level of a material is higher than the HOMO energy level of the same material. A “higher” HOMO or LUMO energy level appears closer to the top of such a diagram than a “lower” HOMO or LUMO energy level.

[0080] As used herein, the term “triplet energy” refers to an energy corresponding to the highest energy feature discernable in the phosphorescence spectrum of a given material. The highest energy feature is not necessarily the peak having the greatest intensity in the phosphorescence spectrum, and could, for example, be a local maximum of a clear shoulder on the high energy side of such a peak.

[0081] According to an aspect of the present disclosure, a compound having a structure $(L_A)_n ML_m$ according to Formula 1 shown below is disclosed.



Formula 1

In Formula I, M is a metal having an atomic weight greater than 40, n has a value of at least 1 and m+n is the maximum number of ligands that may be attached to the metal;

[0082] wherein A is a linking group having two to three linking atoms, wherein the linking atoms are each independently selected from the group consisting of C, Si, O, S, N, B or combinations thereof;

[0083] wherein the linking atoms form at least one single bond between two linking atoms;

[0084] wherein R^{1a} to R^{1g} are each independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, heteroalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aralkyl, CN, CF_3 , CO_2R , $C(O)R$, $C(O)NR_2$, NR_2 , NO_2 , OR, SR, SO_2 , SOR, SO_3R , halo, aryl, heteroaryl, a heterocyclic group, and combinations thereof;

[0085] wherein each R is independently selected from the group consisting of hydrogen, deuterium, halo, alkyl, cycloalkyl, heteroalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aralkyl, aryl, heteroaryl, and combinations thereof;

[0086] wherein any one of the ring atoms to which R^{1b} to R^{1g} are attached may be replaced with a nitrogen atom, wherein when the ring atom is replaced with a nitrogen atom the corresponding R group is not present; and

[0087] wherein L is a substituted or unsubstituted cyclo-metallated ligand.

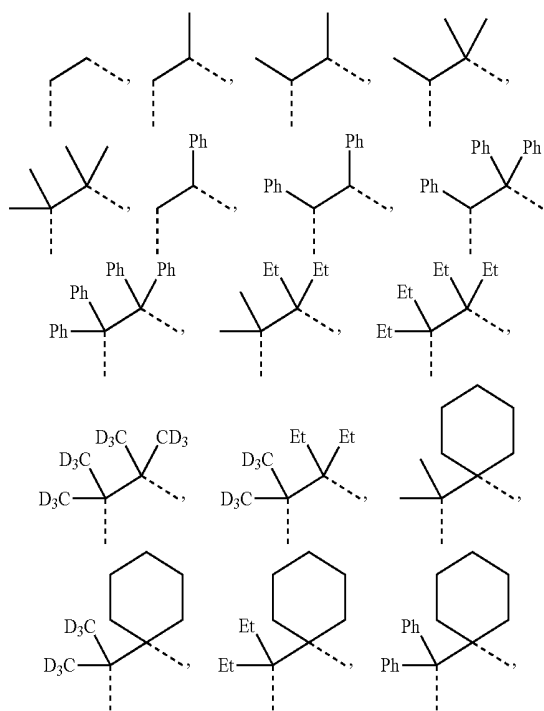
[0088] In some embodiments of the compound of Formula 1, one of the ring atoms to which R^{1b} to R^{1g} are attached is a nitrogen atom. In some embodiments, the ring atom to which R^{1e} is attached a nitrogen atom.

[0089] In one embodiment, the compound has a triplet excited state and wherein the linking group A stabilizes the bond between N^2 and C^{1b} from cleavage when the compound is in the triplet excited state.

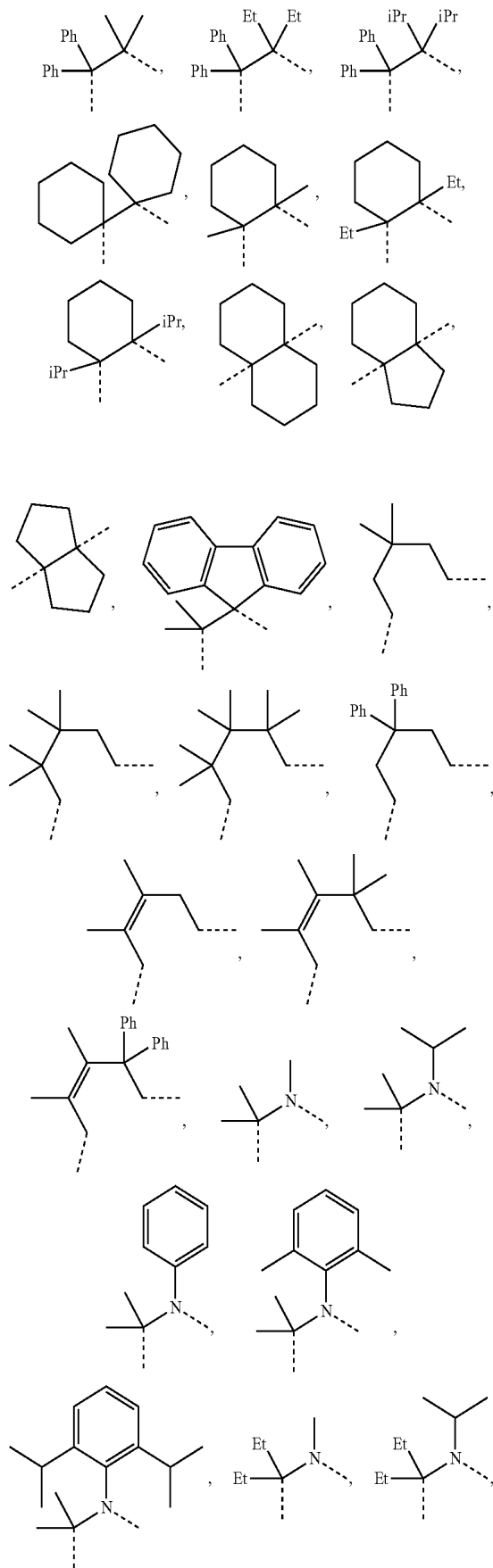
[0090] In one embodiment, the compound has a peak emissive wavelength less than 500 nm. In another embodiment, the compound has a peak emissive wavelength less than 480 nm. In yet another embodiment, the compound has a peak emissive wavelength ranging from 400 nm to 500 nm.

[0091] In some embodiments of the compound of Formula 1, the linking group A is a saturated group.

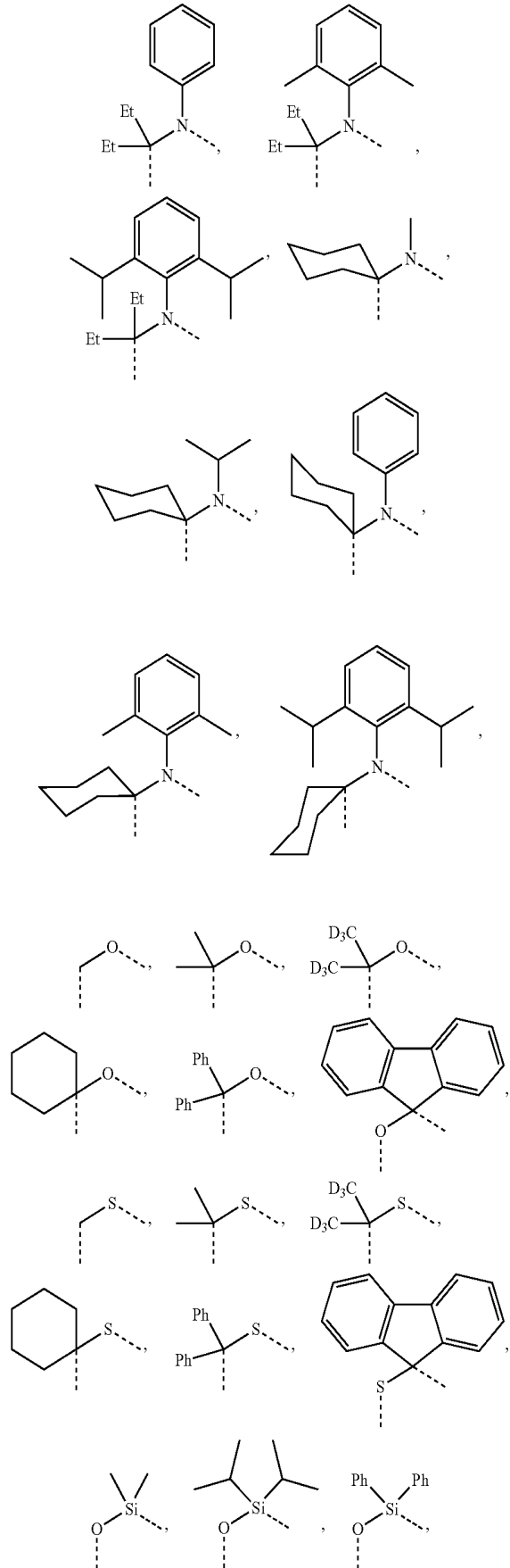
[0092] In one embodiment of the compound of Formula 1, the linking group A is independently selected from the group consisting of $-CR^1R^2-CR^3R^4-$, $-CR^1R^2-CR^3R^4-CR^5R^6-$, $-CR^1R^2-NR^3-$, $-CR^1=CR^2-CR^3R^4-$, $-O-SiR^1R^2-$, $-CR^1R^2-S-$, $-CR^1R^2-O-$, and $-C-SiR^1R^2-$, wherein the substituents R^1 to R^6 can be same or different, and are independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, aryl, heteroaryl, and combinations thereof; wherein any adjacent R^1 to R^6 are optionally connected to form a saturated five membered ring or a saturated six membered ring. Any adjacent substituents refers to any two of substituents that are possible to form the ring. The two adjacent substituents can be on the same atom, or on different atoms. The linking group A can be selected from the group consisting of:

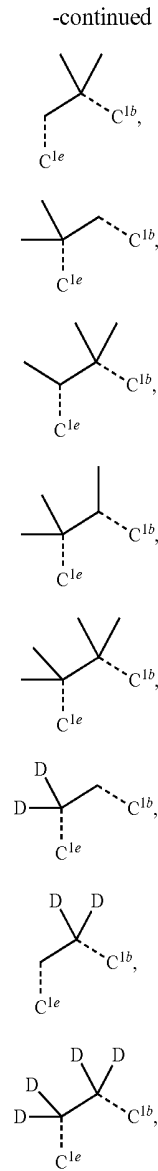
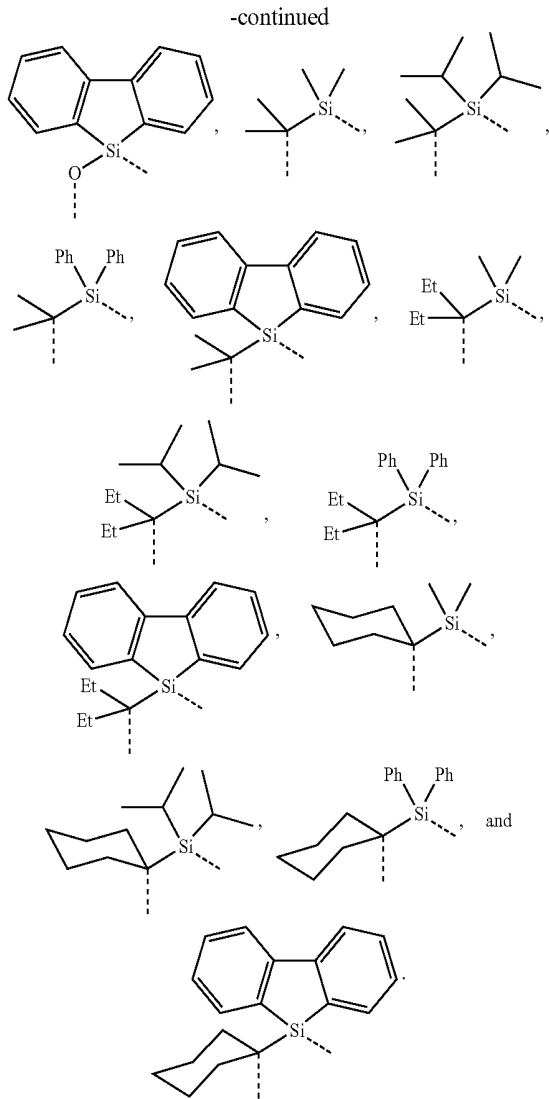


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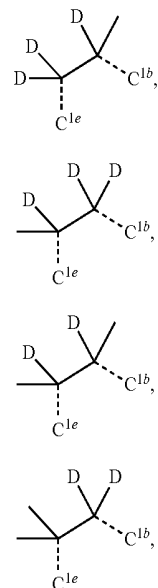
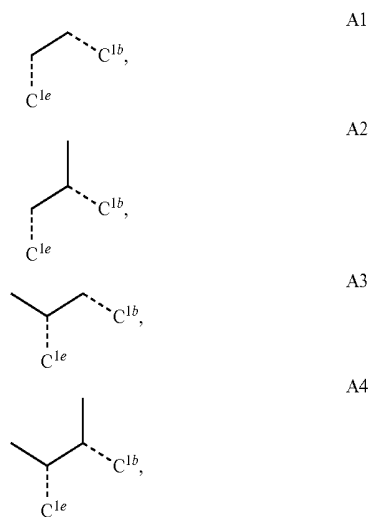
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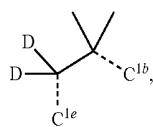
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[0093] In some embodiments, the linking group A can be selected from the group consisting of

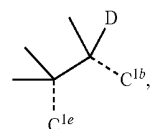


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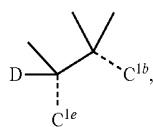
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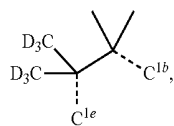
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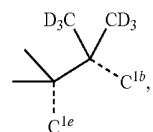
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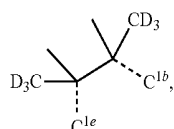
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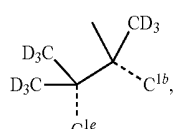
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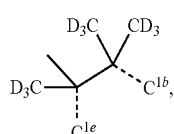
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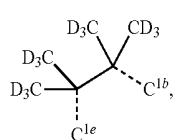
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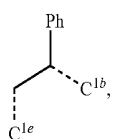
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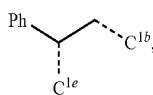
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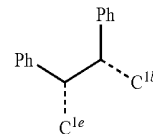


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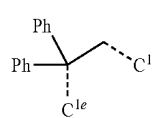


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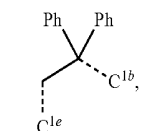
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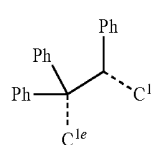
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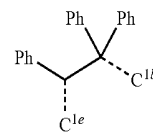
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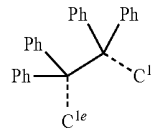
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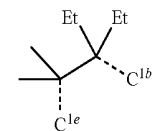
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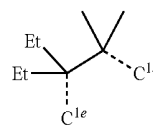
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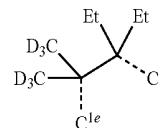
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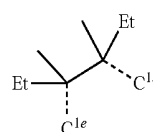
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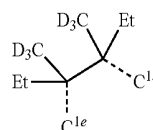
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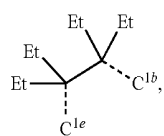


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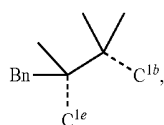


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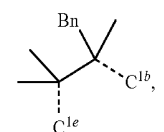
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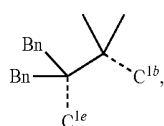
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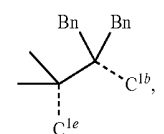
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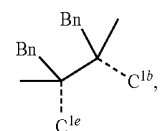
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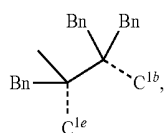
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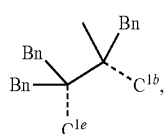
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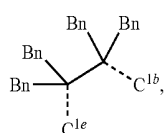
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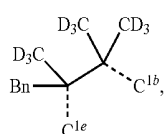
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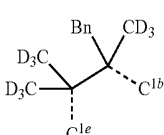
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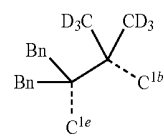


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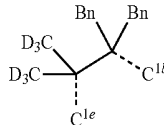


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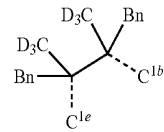
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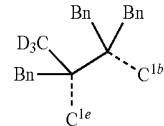
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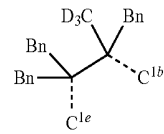
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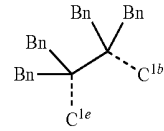
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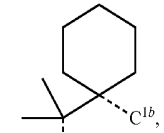
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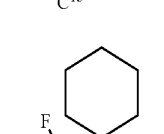
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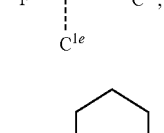
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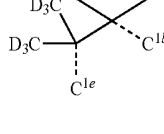
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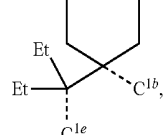
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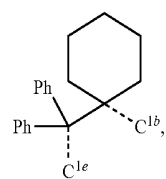
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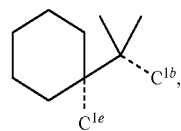
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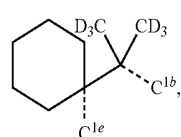
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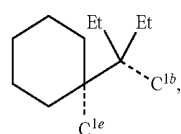
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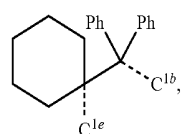
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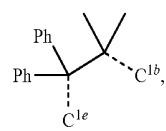
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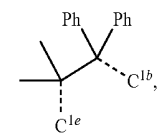
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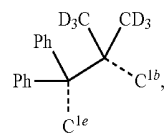
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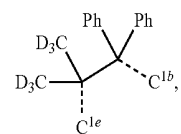
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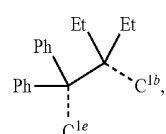
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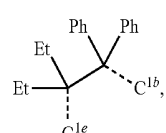
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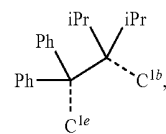


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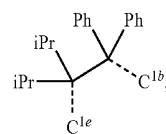


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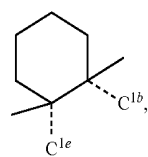
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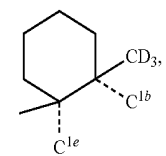
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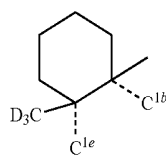
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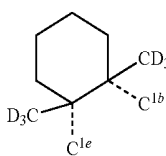
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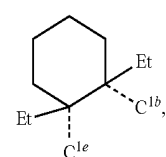
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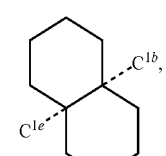
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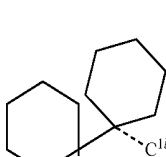
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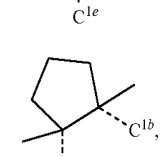
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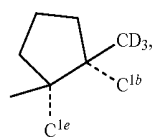


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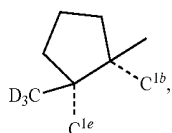


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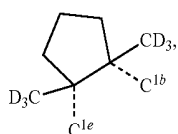
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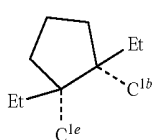
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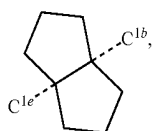
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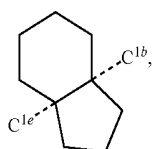
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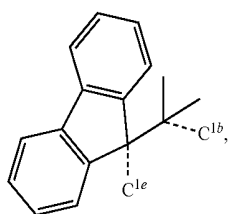
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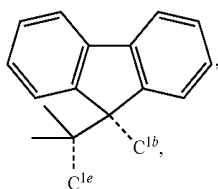
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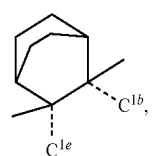
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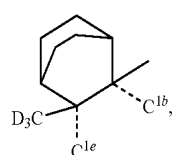
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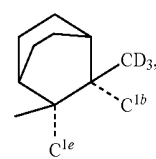


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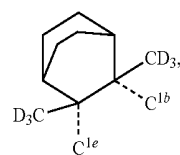


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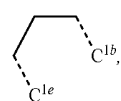
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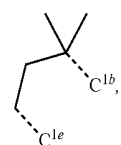
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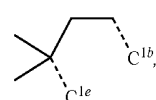
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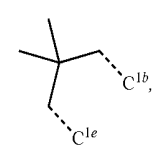
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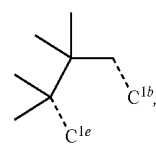
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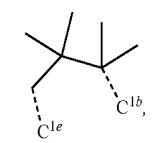
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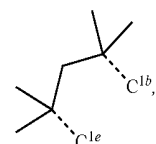
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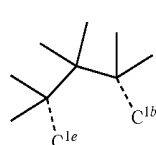
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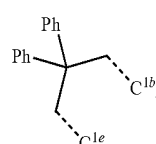
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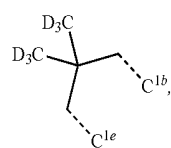


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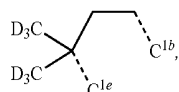


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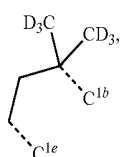
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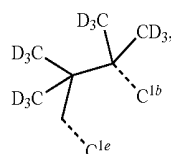
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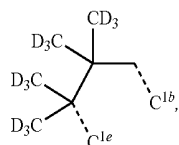
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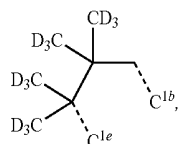
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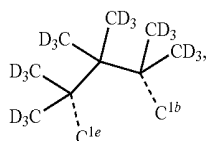
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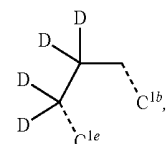
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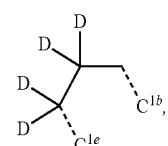
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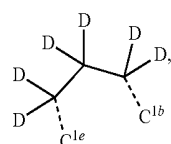
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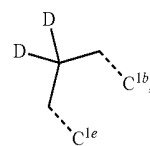


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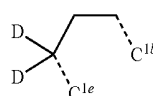


A205

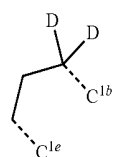
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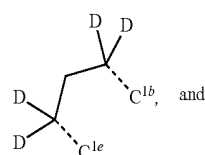
A206



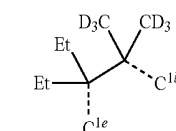
A207



A208



A209



A222

[0094] In some embodiments where the linking group A is independently selected from the group consisting of $-\text{CR}^1\text{R}^2-\text{CR}^3\text{R}^4-$, $-\text{CR}^1\text{R}^2-\text{CR}^3\text{R}^4-\text{CR}^5\text{R}^6-$, $-\text{CR}^1\text{R}^2-\text{NR}^3-$, $-\text{CR}^1=\text{CR}^2-\text{CR}^3\text{R}^4-$, $-\text{O}-\text{SiR}^1\text{R}^2-$, $-\text{CR}^1\text{R}^2-\text{S}-$, $-\text{CR}^1\text{R}^2-\text{O}-$, and $-\text{C}-\text{SiR}^1\text{R}^2-$, wherein the substituents R^1 to R^6 can be same or different, and are independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, aryl, heteroaryl, and combinations thereof; at least one adjacent R^1 to R^6 are connected to form a saturated five membered ring or a saturated six membered ring. In some embodiments, at least two adjacent R^1 to R^6 , if present, are connected to form a saturated five membered ring or a saturated six membered ring. In some embodiments, each R^1 to R^6 are independently selected from the group consisting of alkyl, cycloalkyl, aryl, heteroaryl, partially or fully deuterated variants thereof, and combinations thereof wherein any adjacent R^1 to R^6 are optionally connected to form a saturated five membered ring or a saturated six membered ring.

[0095] In some embodiments where the linking group A is independently selected from the group consisting of $-\text{CR}^1\text{R}^2-\text{CR}^3\text{R}^4-$, $-\text{CR}^1\text{R}^2-\text{CR}^3\text{R}^4-\text{CR}^5\text{R}^6-$, $-\text{CR}^1\text{R}^2-\text{NR}^3-$, $-\text{CR}^1=\text{CR}^2-\text{CR}^3\text{R}^4-$, $-\text{O}-\text{SiR}^1\text{R}^2-$, $-\text{CR}^1\text{R}^2-\text{S}-$, $-\text{CR}^1\text{R}^2-\text{O}-$, and $-\text{C}-\text{SiR}^1\text{R}^2-$, wherein the substituents R^1 to R^6 can be same or different, and are independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, aryl, heteroaryl, and combinations thereof; each R^1 to R^6 are independently selected from the group consisting of methyl, ethyl, propyl, 1-methylethyl, butyl, 1-methylpropyl, 2-methylpropyl, pentyl, 1-methylbutyl, 2-methylbutyl, 3-methylbutyl, 1,1-dimethylpropyl, 1,2-dimethylpropyl, 2,2-dimethylpropyl, cyclopentyl, cyclohexyl, phenyl, 2,6-

dimethylphenyl, 2,4,6-trimethylphenyl, 2,6-diisopropylphenyl, partially or fully deuterated variants thereof and combinations thereof. In some embodiments, each R¹ to R⁶ are independently selected from the group consisting of alkyl, partially or fully deuterated variants thereof, and combinations thereof wherein any adjacent R¹ to R⁶ are optionally connected to form a saturated five membered ring or a saturated six membered ring.

[0096] In some embodiments of the compound of Formula 1, at least one of R^{1a} to R^{1g} is selected from the group consisting of alkyl, cycloalkyl, aryl, heteroaryl, partially or fully deuterated variants thereof, and combinations thereof. In other embodiments, at least one of R^{1b}, R^{1d} and R^{1e} is selected from the group consisting of alkyl, cycloalkyl, aryl, heteroaryl, partially or fully deuterated variants thereof, and combinations thereof. In other embodiments, R^{1d} is selected from the group consisting of alkyl, cycloalkyl, aryl, heteroaryl, partially or fully deuterated variants thereof, and combinations thereof. In other embodiments, R^{1a} is selected from the group consisting of alkyl, cycloalkyl, aryl, heteroaryl, partially or fully deuterated variants thereof, and combinations thereof.

[0097] In some embodiments, R^{1a} is selected from the group consisting of non-deuterated aryl, partially deuterated aryl, and fully deuterated aryl. In some embodiments, R^{1a} is selected from the group consisting of non-deuterated phenyl, partially deuterated phenyl, and fully deuterated phenyl. In some embodiments, R^{1d} is selected from the group consisting of methyl, deuterated methyl, and isopropyl. In some embodiments, R^{1f} is selected from the group consisting of methyl, deuterated methyl, and isopropyl.

[0098] In some embodiments of the compound of Formula 1, the metal M is selected from the group consisting of Re, Ru, Os, Rh, Ir, Pd, Pt, and Au. In some embodiments, the metal M is selected from the group consisting of Ir and Pt.

[0099] In some embodiments of the compound of Formula 1, the ligand LA is selected from the group consisting of:

L _A	Linker A	R ^{1a}	R ^{1b}	R ^{1c}	R ^{1d}	R ^{1e}	R ^{1f}	R ^{1g}
L _A 1		H	H	H	H	H	H	H
L _A 2		Me	H	H	H	H	H	H
L _A 3		H	Me	H	H	H	H	H
L _A 4		H	H	Me	H	H	H	H
L _A 5		H	H	H	Me	H	H	H
L _A 6		H	H	H	H	Me	H	H
L _A 7		CD ₃	H	H	H	H	H	H
L _A 8		H	CD ₃	H	H	H	H	H
L _A 9		H	H	CD ₃	H	H	H	H
L _A 10	H	H	H	CD ₃	H	H	H	
L _A 11	H	H	H	H	CD ₃	H	H	
L _A 12	ⁱ Pr	H	H	H	H	H	H	
L _A 13	H	ⁱ Pr	H	H	H	H	H	
L _A 14	H	H	ⁱ Pr	H	H	H	H	
L _A 15	H	H	H	ⁱ Pr	H	H	H	
L _A 16	H	H	H	H	ⁱ Pr	H	H	
L _A 17	Ph	H	H	H	H	H	H	
L _A 18	H	Ph	H	H	H	H	H	
L _A 19	H	H	Ph	H	H	H	H	
L _A 20	H	H	H	Ph	H	H	H	
L _A 21	H	H	H	H	Ph	H	H	
L _A 22	Me	Me	H	H	H	H	H	
L _A 23	Me	H	Me	H	H	H	H	
L _A 24	Me	H	H	Me	H	H	H	
L _A 25	Me	H	H	H	Me	H	H	
L _A 26	Me	CD ₃	H	H	H	H	H	
L _A 27	Me	H	CD ₃	H	H	H	H	
L _A 28	Me	H	H	CD ₃	H	H	H	

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L _A	Linker A	R ^{1a}	R ^{1b}	R ^{1c}	R ^{1d}	R ^{1e}	R ^{1f}	R ^{1g}
L _A 29		Me	H	H	H	CD ₃	H	H
L _A 30		Me	ⁱ Pr	H	H	H	H	H
L _A 31		Me	H	ⁱ Pr	H	H	H	H
L _A 32		Me	H	H	ⁱ Pr	H	H	H
L _A 33		Me	H	H	H	ⁱ Pr	H	H
L _A 34		Me	Ph	H	H	H	H	H
L _A 35		Me	H	Ph	H	H	H	H
L _A 36		Me	H	H	Ph	H	H	H
L _A 37		Me	H	H	H	Ph	H	H
L _A 38		CD ₃	Me	H	H	H	H	H
L _A 39		CD ₃	H	Me	H	H	H	H
L _A 40		CD ₃	H	H	Me	H	H	H
L _A 41		CD ₃	H	H	H	Me	H	H
L _A 42		CD ₃	CD ₃	H	H	H	H	H
L _A 43		CD ₃	H	CD ₃	H	H	H	H
L _A 44		CD ₃	H	H	CD ₃	H	H	H
L _A 45		CD ₃	H	H	H	CD ₃	H	H
L _A 46		CD ₃	ⁱ Pr	H	H	H	H	H
L _A 47		CD ₃	H	ⁱ Pr	H	H	H	H
L _A 48		CD ₃	H	H	ⁱ Pr	H	H	H
L _A 49		CD ₃	H	H	H	ⁱ Pr	H	H
L _A 50		CD ₃	Ph	H	H	H	H	H
L _A 51		CD ₃	H	Ph	H	H	H	H
L _A 52		CD ₃	H	H	Ph	H	H	H
L _A 53		CD ₃	H	H	H	Ph	H	H
L _A 54		ⁱ Pr	Me	H	H	H	H	H
L _A 55		ⁱ Pr	H	Me	H	H	H	H
L _A 56		ⁱ Pr	H	H	Me	H	H	H
L _A 57		ⁱ Pr	H	H	H	Me	H	H
L _A 58		ⁱ Pr	CD ₃	H	H	H	H	H
L _A 59		ⁱ Pr	H	CD ₃	H	H	H	H
L _A 60		ⁱ Pr	H	H	CD ₃	H	H	H
L _A 61		ⁱ Pr	H	H	H	CD ₃	H	H
L _A 62		ⁱ Pr	ⁱ Pr	H	H	H	H	H
L _A 63		ⁱ Pr	H	ⁱ Pr	H	H	H	H
L _A 64		ⁱ Pr	H	H	ⁱ Pr	H	H	H
L _A 65		ⁱ Pr	H	H	H	ⁱ Pr	H	H
L _A 66		ⁱ Pr	Ph	H	H	H	H	H
L _A 67		ⁱ Pr	H	Ph	H	H	H	H
L _A 68		ⁱ Pr	H	H	Ph	H	H	H
L _A 69		ⁱ Pr	H	H	H	Ph	H	H
L _A 70		Ph	Me	H	H	H	H	H
L _A 71		Ph	H	Me	H	H	H	H
L _A 72		Ph	H	H	Me	H	H	H
L _A 73		Ph	H	H	H	Me	H	H
L _A 74		Ph	CD ₃	H	H	H	H	H
L _A 75		Ph	H	CD ₃	H	H	H	H
L _A 76		Ph	H	H	CD ₃	H	H	H
L _A 77		Ph	H	H	H	CD ₃	H	H
L _A 78		Ph	ⁱ Pr	H	H	H	H	H
L _A 79		Ph	H	ⁱ Pr	H	H	H	H
L _A 80		Ph	H	H	ⁱ Pr	H	H	H
L _A 81		Ph	H	H	H	ⁱ Pr	H	H
L _A 82		Ph	Ph	H	H	H	H	H
L _A 83		Ph	H	Ph	H	H	H	H
L _A 84		Ph	H	H	Ph	H	H	H
L _A 85		Ph	H	H	H	Ph	H	H
L _A 86		H	Me	Me	H	H	H	H
L _A 87		H	Me	H	Me	H	H	H
L _A 88		H	Me	H	H	Me	H	H
L _A 89		H	Me	CD ₃	H	H	H	H
L _A 90		H	Me	H	CD ₃	H	H	H
L _A 91		H	Me	H	H	CD ₃	H	H
L _A 92		H	Me	ⁱ Pr	H	H	H	H
L _A 93		H	Me	H	ⁱ Pr	H	H	H
L _A 94		H	Me	H	H	ⁱ Pr	H	H
L _A 95		H	Me	Ph	H	H	H	H
L _A 96		H	Me	H	Ph	H	H	H
L _A 97		H	Me	H	H	Ph	H	H
L _A 98		H	CD ₃	Me	H	H	H	H
L _A 99		H	CD ₃	H	Me	H	H	H
L _A 100		H	CD ₃	H	H	Me	H	H
L _A 101		H	CD ₃	CD ₃	H	H	H	H
L _A 102		H	CD ₃	H	CD ₃	H	H	H



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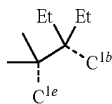
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L_{A103}		H	CD ₃	H	H	CD ₃	H	H
L_{A104}		H	CD ₃	ⁱ Pr	H	H	H	H
L_{A105}		H	CD ₃	H	ⁱ Pr	H	H	H
L_{A106}		H	CD ₃	H	H	ⁱ Pr	H	H
L_{A107}		H	CD ₃	Ph	H	H	H	H
L_{A108}		H	CD ₃	H	Pr	H	H	H
L_{A109}		H	CD ₃	H	H	Ph	H	H
L_{A110}		H	ⁱ Pr	Me	H	H	H	H
L_{A111}		H	ⁱ Pr	H	Me	H	H	H
L_{A112}		H	ⁱ Pr	H	H	Me	H	H
L_{A113}		H	ⁱ Pr	CD ₃	H	H	H	H
L_{A114}		H	ⁱ Pr	H	CD ₃	H	H	H
L_{A115}		H	ⁱ Pr	H	H	CD ₃	H	H
L_{A116}		H	ⁱ Pr	ⁱ Pr	H	H	H	H
L_{A117}		H	ⁱ Pr	H	ⁱ Pr	H	H	H
L_{A118}	H	ⁱ Pr	H	H	ⁱ Pr	H	H	
L_{A119}	H	ⁱ Pr	Ph	H	H	H	H	
L_{A120}	H	ⁱ Pr	H	Pr	H	H	H	
L_{A121}	H	ⁱ Pr	H	H	Ph	H	H	
L_{A122}	H	Ph	Me	H	H	H	H	
L_{A123}	H	Ph	H	Me	H	H	H	
L_{A124}	H	Ph	H	H	Me	H	H	
L_{A125}	H	Ph	CD ₃	H	H	H	H	
L_{A126}	H	Ph	H	CD ₃	H	H	H	
L_{A127}	H	Ph	H	H	CD ₃	H	H	
L_{A128}	H	Ph	ⁱ Pr	H	H	H	H	
L_{A129}	H	Ph	H	ⁱ Pr	H	H	H	
L_{A130}	H	Ph	H	H	ⁱ Pr	H	H	
L_{A131}	H	Ph	Ph	H	H	H	H	
L_{A132}	H	Ph	H	Pr	H	H	H	
L_{A133}	H	Ph	H	H	Ph	H	H	
L_{A134}	H	H	Me	Me	H	H	H	
L_{A135}	H	H	CD ₃	Me	H	H	H	
L_{A136}	H	H	ⁱ Pr	Me	H	H	H	
L_{A137}	H	H	Ph	Me	H	H	H	
L_{A138}	H	H	Me	CD ₃	H	H	H	
L_{A139}	H	H	CD ₃	CD ₃	H	H	H	
L_{A140}	H	H	ⁱ Pr	CD ₃	H	H	H	
L_{A141}	H	H	Ph	CD ₃	H	H	H	
L_{A142}	H	H	Me	ⁱ Pr	H	H	H	
L_{A143}	H	H	CD ₃	ⁱ Pr	H	H	H	
L_{A144}	H	H	ⁱ Pr	ⁱ Pr	H	H	H	
L_{A145}	H	H	Ph	ⁱ Pr	H	H	H	
L_{A146}	H	H	Me	Ph	H	H	H	
L_{A147}	H	H	CD ₃	Ph	H	H	H	
L_{A148}	H	H	ⁱ Pr	Ph	H	H	H	
L_{A149}	H	H	Ph	Ph	H	H	H	
L_{A150}	H	H	Me	H	Me	H	H	
L_{A151}	H	H	CD ₃	H	Me	H	H	
L_{A152}	H	H	ⁱ Pr	H	Me	H	H	
L_{A153}	H	H	Ph	H	Me	H	H	
L_{A154}	H	H	Me	H	CD ₃	H	H	
L_{A155}	H	H	CD ₃	H	CD ₃	H	H	
L_{A156}	H	H	ⁱ Pr	H	CD ₃	H	H	
L_{A157}	H	H	Ph	H	CD ₃	H	H	
L_{A158}		H	H	Me	H	ⁱ Pr	H	H
L_{A159}		H	H	CD ₃	H	ⁱ Pr	H	H
L_{A160}		H	H	ⁱ Pr	H	ⁱ Pr	H	H
L_{A161}		H	H	Ph	H	ⁱ Pr	H	H
L_{A162}		H	H	Me	Ph	H	H	H
L_{A163}		H	H	CD ₃	H	Ph	H	H
L_{A164}		H	H	ⁱ Pr	H	Ph	H	H
L_{A165}		H	H	Ph	H	Ph	H	H
L_{A166}		Me	Me	H	Me	H	H	H
L_{A167}		H	Me	Me	Me	H	H	H
L_{A168}		CD ₃	Me	H	Me	H	H	H
L_{A169}		H	Me	CD ₃	Me	H	H	H
L_{A170}		ⁱ Pr	Me	H	Me	H	H	H
L_{A171}		H	Me	ⁱ Pr	Me	H	H	H
L_{A172}		Ph	Me	H	Me	H	H	H
L_{A173}	H	Me	Ph	Me	H	H	H	
L_{A174}	Me	CD ₃	H	CD ₃	H	H	H	
L_{A175}	H	CD ₃	Me	CD ₃	H	H	H	

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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_{A176}		CD ₃	CD ₃	H	CD ₃	H	H	H
L_{A177}		H	CD ₃	CD ₃	CD ₃	H	H	H
L_{A178}		ⁱ Pr	CD ₃	H	CD ₃	H	H	H
L_{A179}		H	CD ₃	ⁱ Pr	CD ₃	H	H	H
L_{A180}		Ph	CD ₃	H	CD ₃	H	H	H
L_{A181}		H	CD ₃	Ph	CD ₃	H	H	H
L_{A182}		Me	ⁱ Pr	H	ⁱ Pr	H	H	H
L_{A183}		H	ⁱ Pr	Me	ⁱ Pr	H	H	H
L_{A184}		CD ₃	ⁱ Pr	H	ⁱ Pr	H	H	H
L_{A185}		H	ⁱ Pr	CD ₃	ⁱ Pr	H	H	H
L_{A186}		ⁱ Pr	ⁱ Pr	H	ⁱ Pr	H	H	H
L_{A187}		H	ⁱ Pr	H	ⁱ Pr	H	H	H
L_{A188}		Ph	ⁱ Pr	H	ⁱ Pr	H	H	H
L_{A189}		H	ⁱ Pr	Ph	ⁱ Pr	H	H	H
L_{A190}		Me	Ph	H	Ph	H	H	H
L_{A191}	H	Ph	Me	Ph	H	H	H	
L_{A192}	CD ₃	Ph	H	Ph	H	H	H	
L_{A193}	H	Ph	CD ₃	Ph	H	H	H	
L_{A194}	ⁱ Pr	Ph	H	Ph	H	H	H	
L_{A195}	H	Ph	ⁱ Pr	Ph	H	H	H	
L_{A196}	Ph	Ph	H	Ph	H	H	H	
L_{A197}	H	Ph	Ph	Ph	H	H	H	
L_{A198}		H	H	H	H	H	H	H
L_{A199}		Me	H	H	H	H	H	H
L_{A200}		H	Me	H	H	H	H	H
L_{A201}		H	H	Me	H	H	H	H
L_{A202}		H	H	H	Me	H	H	H
L_{A203}		H	H	H	H	Me	H	H
L_{A204}		CD ₃	H	H	H	H	H	H
L_{A205}		H	CD ₃	H	H	H	H	H
L_{A206}		H	H	CD ₃	H	H	H	H
L_{A207}		H	H	H	CD ₃	H	H	H
L_{A208}		H	H	H	H	CD ₃	H	H
L_{A209}		ⁱ Pr	H	H	H	H	H	H
L_{A210}		H	ⁱ Pr	H	H	H	H	H
L_{A211}		H	H	ⁱ Pr	H	H	H	H
L_{A212}		H	H	H	ⁱ Pr	H	H	H
L_{A213}		H	H	H	H	ⁱ Pr	H	H
L_{A214}		Ph	H	H	H	H	H	H
L_{A215}		H	Ph	H	H	H	H	H
L_{A216}		H	H	Ph	H	H	H	H
L_{A217}		H	H	H	Ph	H	H	H
L_{A218}		H	H	H	H	Ph	H	H
L_{A219}		Me	Me	H	H	H	H	H
L_{A220}		Me	H	Me	H	H	H	H
L_{A221}		Me	H	H	Me	H	H	H
L_{A222}		Me	H	H	H	Me	H	H
L_{A223}		Me	CD ₃	H	H	H	H	H
L_{A224}		Me	H	CD ₃	H	H	H	H
L_{A225}		Me	H	H	CD ₃	H	H	H
L_{A226}		Me	H	H	H	CD ₃	H	H
L_{A227}		Me	ⁱ Pr	H	H	H	H	H
L_{A228}	Me	H	ⁱ Pr	H	H	H	H	
L_{A229}	Me	H	H	ⁱ Pr	H	H	H	
L_{A230}	Me	H	H	H	ⁱ Pr	H	H	
L_{A231}	Me	Ph	H	H	H	H	H	
L_{A232}	Me	H	Ph	H	H	H	H	
L_{A233}	Me	H	H	Ph	H	H	H	
L_{A234}	Me	H	H	H	Ph	H	H	
L_{A235}	CD ₃	Me	H	H	H	H	H	
L_{A236}	CD ₃	H	Me	H	H	H	H	
L_{A237}	CD ₃	H	H	Me	H	H	H	
L_{A238}	CD ₃	H	H	H	Me	H	H	
L_{A239}	CD ₃	CD ₃	H	H	H	H	H	
L_{A240}	CD ₃	H	CD ₃	H	H	H	H	
L_{A241}	CD ₃	H	H	CD ₃	H	H	H	
L_{A242}	CD ₃	H	H	H	CD ₃	H	H	
L_{A243}	CD ₃	ⁱ Pr	H	H	H	H	H	
L_{A244}	CD ₃	H	ⁱ Pr	H	H	H	H	
L_{A245}	CD ₃	H	H	ⁱ Pr	H	H	H	
L_{A246}	CD ₃	H	H	H	ⁱ Pr	H	H	
L_{A247}	CD ₃	Ph	H	H	H	H	H	
L_{A248}	CD ₃	H	Ph	H	H	H	H	

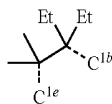
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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^U	R^{1g}
L_A 249		CD ₃	H	H	Ph	H	H	H
L_A 250		CD ₃	H	H	H	Ph	H	H
L_A 251		ⁱ Pr	Me	H	H	H	H	H
L_A 252		ⁱ Pr	H	Me	H	H	H	H
L_A 253		ⁱ Pr	H	H	Me	H	H	H
L_A 254		ⁱ Pr	H	H	H	Me	H	H
L_A 255		ⁱ Pr	CD ₃	H	H	H	H	H
L_A 256		ⁱ Pr	H	CD ₃	H	H	H	H
L_A 257		ⁱ Pr	H	H	CD ₃	H	H	H
L_A 258		ⁱ Pr	H	H	H	CD ₃	H	H
L_A 259		ⁱ Pr	ⁱ Pr	H	H	H	H	H
L_A 260		ⁱ Pr	H	H	ⁱ Pr	H	H	H
L_A 261		ⁱ Pr	H	H	ⁱ Pr	H	H	H
L_A 262		ⁱ Pr	H	H	H	ⁱ Pr	H	H
L_A 263		ⁱ Pr	Ph	H	H	H	H	H
L_A 264		ⁱ Pr	H	Ph	H	H	H	H
L_A 265		ⁱ Pr	H	H	Ph	H	H	H
L_A 266		ⁱ Pr	H	H	H	Ph	H	H
L_A 267		Ph	Me	H	H	H	H	H
L_A 268		Ph	H	Me	H	H	H	H
L_A 269		Ph	H	H	Me	H	H	H
L_A 270		Ph	H	H	H	Me	H	H
L_A 271		Ph	CD ₃	H	H	H	H	H
L_A 272		Ph	H	CD ₃	H	H	H	H
L_A 273		Ph	H	H	CD ₃	H	H	H
L_A 274		Ph	H	H	H	CD ₃	H	H
L_A 275		Ph	ⁱ Pr	H	H	H	H	H
L_A 276		Ph	H	ⁱ Pr	H	H	H	H
L_A 277		Ph	H	H	ⁱ Pr	H	H	H
L_A 278		Ph	H	H	H	ⁱ Pr	H	H
L_A 279		Ph	Ph	H	H	H	H	H
L_A 280		Ph	H	Ph	H	H	H	H
L_A 281		Ph	H	H	Ph	H	H	H
L_A 282		Ph	H	H	H	Ph	H	H
L_A 283		H	Me	Me	H	H	H	H
L_A 284		H	Me	H	Me	H	H	H
L_A 285		H	Me	H	H	Me	H	H
L_A 286		H	Me	CD ₃	H	H	H	H
L_A 287		H	Me	H	CD ₃	H	H	H
L_A 288		H	Me	H	H	CD ₃	H	H
L_A 289		H	Me	ⁱ Pr	H	H	H	H
L_A 290		H	Me	H	ⁱ Pr	H	H	H
L_A 291		H	Me	H	H	ⁱ Pr	H	H
L_A 292		H	Me	Ph	H	H	H	H
L_A 293		H	Me	H	Ph	H	H	H
L_A 294		H	Me	H	H	Ph	H	H
L_A 295		H	CD ₃	Me	H	H	H	H
L_A 296		H	CD ₃	H	Me	H	H	H
L_A 297		H	CD ₃	H	H	Me	H	H
L_A 298		H	CD ₃	CD ₃	H	H	H	H
L_A 299		H	CD ₃	H	CD ₃	H	H	H
L_A 300		H	CD ₃	H	H	CD ₃	H	H
L_A 301		H	CD ₃	ⁱ Pr	H	H	H	H
L_A 302		H	CD ₃	H	ⁱ Pr	H	H	H
L_A 303		H	CD ₃	H	H	ⁱ Pr	H	H
L_A 304		H	CD ₃	Ph	H	H	H	H
L_A 305		H	CD ₃	H	Ph	H	H	H
L_A 306		H	CD ₃	H	H	Ph	H	H
L_A 307		H	ⁱ Pr	Me	H	H	H	H
L_A 308		H	ⁱ Pr	H	Me	H	H	H
L_A 309		H	ⁱ Pr	H	H	Me	H	H
L_A 310		H	ⁱ Pr	CD ₃	H	H	H	H
L_A 311		H	ⁱ Pr	H	CD ₃	H	H	H
L_A 312		H	ⁱ Pr	H	H	CD ₃	H	H
L_A 313		H	ⁱ Pr	ⁱ Pr	H	H	H	H
L_A 314		H	ⁱ Pr	H	ⁱ Pr	H	H	H
L_A 315		H	ⁱ Pr	H	H	ⁱ Pr	H	H
L_A 316		H	ⁱ Pr	Ph	H	H	H	H
L_A 317		H	ⁱ Pr	H	Ph	H	H	H
L_A 318		H	ⁱ Pr	H	H	Ph	H	H
L_A 319		H	Ph	Me	H	H	H	H
L_A 320		H	Ph	H	Me	H	H	H
L_A 321		H	Ph	H	H	Me	H	H
L_A 322		H	Ph	CD ₃	H	H	H	H



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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^U	R^{1g}
L_A 323		H	Ph	H	CD ₃	H	H	H
L_A 324		H	Ph	H	H	CD ₃	H	H
L_A 325		H	Ph	ⁱ Pr	H	H	H	H
L_A 326		H	Ph	H	ⁱ Pr	H	H	H
L_A 327		H	P	H	H	ⁱ Pr	H	H
L_A 328		H	Ph	Ph	H	H	H	H
L_A 329		H	Ph	H	Ph	H	H	H
L_A 330		H	Ph	H	H	Ph	H	H
L_A 331		H	H	Me	Me	H	H	H
L_A 332		H	H	CD ₃	Me	H	H	H
L_A 333		H	H	ⁱ Pr	Me	H	H	H
L_A 334		H	H	Ph	Me	H	H	H
L_A 335		H	H	Me	CD ₃	H	H	H
L_A 336		H	H	CD ₃	CD ₃	H	H	H
L_A 337		H	H	ⁱ Pr	CD ₃	H	H	H
L_A 338		H	H	Ph	CD ₃	H	H	H
L_A 339		H	H	Me	ⁱ Pr	H	H	H
L_A 340		H	H	CD ₃	ⁱ Pr	H	H	H
L_A 341		H	H	ⁱ Pr	ⁱ Pr	H	H	H
L_A 342		H	H	Ph	ⁱ Pr	H	H	H
L_A 343		H	H	Me	Ph	H	H	H
L_A 344		H	H	CD ₃	Ph	H	H	H
L_A 345		H	H	ⁱ Pr	Ph	H	H	H
L_A 346		H	H	Ph	Ph	H	H	H
L_A 347		H	H	Me	H	Me	H	H
L_A 348		H	H	CD ₃	H	Me	H	H
L_A 349		H	H	ⁱ Pr	H	Me	H	H
L_A 350		H	H	Ph	H	Me	H	H
L_A 351		H	H	Me	H	CD ₃	H	H
L_A 352		H	H	CD ₃	H	CD ₃	H	H
L_A 353		H	H	ⁱ Pr	H	CD ₃	H	H
L_A 354		H	H	Ph	H	CD ₃	H	H
L_A 355		H	H	Me	H	ⁱ Pr	H	H
L_A 356		H	H	CD ₃	H	ⁱ Pr	H	H
L_A 357		H	H	ⁱ Pr	H	ⁱ Pr	H	H
L_A 358		H	H	Ph	H	ⁱ Pr	H	H
L_A 359		H	H	Me	H	Ph	H	H
L_A 360		H	H	CD ₃	H	Ph	H	H
L_A 361		H	H	ⁱ Pr	H	Ph	H	H
L_A 362		H	H	Ph	H	Ph	H	H
L_A 363		Me	Me	H	Me	H	H	H
L_A 364		H	Me	Me	Me	H	H	H
L_A 365		CD ₃	Me	H	Me	H	H	H
L_A 366		H	Me	CD ₃	Me	H	H	H
L_A 367		ⁱ Pr	Me	H	Me	H	H	H
L_A 368		H	Me	ⁱ Pr	Me	H	H	H
L_A 369		Ph	Me	H	Me	H	H	H
L_A 370		H	Me	Ph	Me	H	H	H
L_A 371		Me	CD ₃	H	CD ₃	H	H	H
L_A 372		H	CD ₃	Me	CD ₃	H	H	H
L_A 373		CD ₃	CD ₃	H	CD ₃	H	H	H
L_A 374		H	CD ₃	CD ₃	CD ₃	H	H	H
L_A 375		ⁱ Pr	CD ₃	H	CD ₃	H	H	H
L_A 376		H	CD ₃	ⁱ Pr	CD ₃	H	H	H
L_A 377		Ph	CD ₃	H	CD ₃	H	H	H
L_A 378		H	CD ₃	Ph	CD ₃	H	H	H
L_A 379		Me	ⁱ Pr	H	ⁱ Pr	H	H	H
L_A 380		H	ⁱ Pr	Me	ⁱ Pr	H	H	H
L_A 381		CD ₃	ⁱ Pr	H	ⁱ Pr	H	H	H
L_A 382		H	ⁱ Pr	CD ₃	ⁱ Pr	H	H	H
L_A 383		ⁱ Pr	ⁱ Pr	H	ⁱ Pr	H	H	H
L_A 384		H	ⁱ Pr	ⁱ Pr	ⁱ Pr	H	H	H
L_A 385		Ph	ⁱ Pr	H	ⁱ Pr	H	H	H
L_A 386		H	ⁱ Pr	Ph	ⁱ Pr	H	H	H
L_A 387		Me	Ph	H	Ph	H	H	H
L_A 388		H	Ph	Me	Ph	H	H	H
L_A 389		CD ₃	Ph	H	Ph	H	H	H
L_A 390		H	Ph	CD ₃	Ph	H	H	H
L_A 391		ⁱ Pr	Ph	H	Ph	H	H	H
L_A 392		H	Ph	ⁱ Pr	Ph	H	H	H
L_A 393		Ph	Ph	H	Ph	H	H	H
L_A 394		H	Ph	Ph	Ph	H	H	H



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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_{A395}		H	H	H	H	H	H	H
L_{A396}		Me	H	H	H	H	H	H
L_{A397}		H	Me	H	H	H	H	H
L_{A398}		H	H	Me	H	H	H	H
L_{A399}		H	H	H	Me	H	H	H
L_{A400}		H	H	H	H	Me	H	H
L_{A401}		CD ₃	H	H	H	H	H	H
L_{A402}		H	CD ₃	H	H	H	H	H
L_{A403}		H	H	CD ₃	H	H	H	H
L_{A404}		H	H	H	CD ₃	H	H	H
L_{A405}		H	H	H	H	CD ₃	H	H
L_{A406}		^t Pr	H	H	H	H	H	H
L_{A407}		H	ⁱ Pr	H	H	H	H	H
L_{A408}		H	H	ⁱ Pr	H	H	H	H
L_{A409}		H	H	H	ⁱ Pr	H	H	H
L_{A410}		H	H	H	H	ⁱ Pr	H	H
L_{A411}		Ph	H	H	H	H	H	H
L_{A412}		H	Ph	H	H	H	H	H
L_{A413}		H	H	Ph	H	H	H	H
L_{A414}		H	H	H	Ph	H	H	H
L_{A415}		H	H	H	H	Ph	H	H
L_{A416}	Me	Me	H	H	H	H	H	
L_{A417}	Me	H	Me	H	H	H	H	
L_{A418}	Me	H	H	Me	H	H	H	
L_{A419}	Me	H	H	H	Me	H	H	
L_{A420}	Me	CD ₃	H	H	H	H	H	
L_{A421}	Me	H	CD ₃	H	H	H	H	
L_{A422}	Me	H	H	CD ₃	H	H	H	
L_{A423}	Me	H	H	H	CD ₃	H	H	
L_{A424}	Me	ⁱ Pr	H	H	H	H	H	
L_{A425}	Me	H	ⁱ Pr	H	H	H	H	
L_{A426}	Me	H	H	ⁱ Pr	H	H	H	
L_{A427}	Me	H	H	H	ⁱ Pr	H	H	
L_{A428}	Me	Ph	H	H	H	H	H	
L_{A429}	Me	H	Ph	H	H	H	H	
L_{A430}	Me	H	H	Ph	H	H	H	
L_{A431}	Me	H	H	H	Ph	H	H	
L_{A432}	CD ₃	Me	H	H	H	H	H	
L_{A433}		CD ₃	H	Me	H	H	H	
L_{A434}		CD ₃	H	H	Me	H	H	H
L_{A435}		CD ₃	H	H	H	Me	H	H
L_{A436}		CD ₃	CD ₃	H	H	H	H	H
L_{A437}		CD ₃	H	CD ₃	H	H	H	H
L_{A438}		CD ₃	H	H	CD ₃	H	H	H
L_{A439}		CD ₃	H	H	H	CD ₃	H	H
L_{A440}		CD ₃	ⁱ Pr	H	H	H	H	H
L_{A441}		CD ₃	H	ⁱ Pr	H	H	H	H
L_{A442}		CD ₃	H	H	ⁱ Pr	H	H	H
L_{A443}		CD ₃	H	H	H	ⁱ Pr	H	H
L_{A444}		CD ₃	Ph	H	H	H	H	H
L_{A445}		CD ₃	H	Ph	H	H	H	H
L_{A446}		CD ₃	H	H	Ph	H	H	H
L_{A447}		CD ₃	H	H	H	Ph	H	H
L_{A448}		ⁱ Pr	Me	H	H	H	H	H
L_{A449}		ⁱ Pr	H	Me	H	H	H	H
L_{A450}		ⁱ Pr	H	H	Me	H	H	H
L_{A451}		ⁱ Pr	H	H	H	Me	H	H
L_{A452}		ⁱ Pr	CD ₃	H	H	H	H	H
L_{A453}		ⁱ Pr	H	CD ₃	H	H	H	H
L_{A454}	ⁱ Pr	H	H	CD ₃	H	H	H	
L_{A455}	ⁱ Pr	H	H	H	CD ₃	H	H	
L_{A456}	ⁱ Pr	ⁱ Pr	H	H	H	H	H	
L_{A457}	ⁱ Pr	H	ⁱ Pr	H	H	H	H	
L_{A458}	ⁱ Pr	H	H	ⁱ Pr	H	H	H	
L_{A459}	ⁱ Pr	H	H	H	ⁱ Pr	H	H	
L_{A460}	ⁱ Pr	Ph	H	H	H	H	H	
L_{A461}	ⁱ Pr	H	Ph	H	H	H	H	
L_{A462}	ⁱ Pr	H	H	Ph	H	H	H	
L_{A463}	ⁱ Pr	H	H	H	Ph	H	H	
L_{A464}	Ph	Me	H	H	H	H	H	
L_{A465}	Ph	H	Me	H	H	H	H	
L_{A466}	Ph	H	H	Me	H	H	H	
L_{A467}	Ph	H	H	H	Me	H	H	
L_{A468}	Ph	CD ₃	H	H	H	H	H	

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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}	
L_{A469}		Ph	H	CD ₃	H	H	H	H	
L_{A470}		Ph	H	H	CD ₃	H	H	H	
L_{A471}		Ph	H	H	H	CD ₃	H	H	
L_{A472}		Ph	^t Pr	H	H	H	H	H	
L_{A473}		Ph	H	ⁱ Pr	H	H	H	H	
L_{A474}		Ph	H	H	^t Pr	H	H	H	
L_{A475}		Ph	H	H	H	ⁱ Pr	H	H	
L_{A476}		Ph	Ph	H	H	H	H	H	
L_{A477}		Ph	H	Ph	H	H	H	H	
L_{A478}		Ph	H	H	Ph	H	H	H	
L_{A479}		Ph	H	H	H	Ph	H	H	
L_{A480}		H	Me	Me	H	H	H	H	
L_{A481}		H	Me	H	Me	H	H	H	
L_{A482}		H	Me	H	H	Me	H	H	
L_{A483}		H	Me	CD ₃	H	H	H	H	
L_{A484}		H	Me	H	CD ₃	H	H	H	
L_{A485}		H	Me	H	H	CD ₃	H	H	
L_{A486}		H	Me	ⁱ Pr	H	H	H	H	
L_{A487}		H	Me	H	ⁱ Pr	H	H	H	
L_{A488}			H	Me	H	H	ⁱ Pr	H	H
L_{A489}			H	Me	Ph	H	H	H	H
L_{A490}	H		Me	H	Ph	H	H	H	H
L_{A491}	H		Me	H	H	Ph	H	H	H
L_{A492}	H		CD ₃	Me	H	H	H	H	H
L_{A493}	H		CD ₃	H	Me	H	H	H	H
L_{A494}	H		CD ₃	H	H	Me	H	H	H
L_{A495}	H		CD ₃	CD ₃	H	H	H	H	H
L_{A496}	H		CD ₃	H	CD ₃	H	H	H	H
L_{A497}	H		CD ₃	H	H	CD ₃	H	H	H
L_{A498}	H		CD ₃	ⁱ Pr	H	H	H	H	H
L_{A499}	H		CD ₃	H	ⁱ Pr	H	H	H	H
L_{A500}	H		CD ₃	H	H	ⁱ Pr	H	H	H
L_{A501}	H		CD ₃	Ph	H	H	H	H	H
L_{A502}	H		CD ₃	H	Ph	H	H	H	H
L_{A503}	H		CD ₃	H	H	Ph	H	H	H
L_{A504}	H		ⁱ Pr	Me	H	H	H	H	H
L_{A505}	H		ⁱ Pr	H	Me	H	H	H	H
L_{A506}	H		ⁱ Pr	H	H	Me	H	H	H
L_{A507}	H		ⁱ Pr	CD ₃	H	H	H	H	H
L_{A508}	H		ⁱ Pr	H	CD ₃	H	H	H	H
L_{A509}	H	ⁱ Pr	H	H	CD ₃	H	H	H	
L_{A510}	H	ⁱ Pr	ⁱ Pr	H	H	H	H	H	
L_{A511}	H	ⁱ Pr	H	ⁱ Pr	H	H	H	H	
L_{A512}	H	ⁱ Pr	H	H	ⁱ Pr	H	H	H	
L_{A513}	H	ⁱ Pr	Ph	H	H	H	H	H	
L_{A514}	H	ⁱ Pr	H	Ph	H	H	H	H	
L_{A515}	H	ⁱ Pr	H	H	Ph	H	H	H	
L_{A516}	H	Ph	Me	H	H	H	H	H	
L_{A517}	H	Ph	H	Me	H	H	H	H	
L_{A518}	H	Ph	H	H	Me	H	H	H	
L_{A519}	H	Ph	CD ₃	H	H	H	H	H	
L_{A520}	H	Ph	H	CD ₃	H	H	H	H	
L_{A521}	H	Ph	H	H	CD ₃	H	H	H	
L_{A522}	H	Ph	ⁱ Pr	H	H	H	H	H	
L_{A523}	H	Ph	H	ⁱ Pr	H	H	H	H	
L_{A524}	H	Ph	H	H	ⁱ Pr	H	H	H	
L_{A525}	H	Ph	Ph	H	H	H	H	H	
L_{A526}	H	Ph	H	Ph	H	H	H	H	
L_{A527}	H	Ph	H	H	Ph	H	H	H	
L_{A528}	H	H	Me	Me	H	H	H	H	
L_{A529}	H	H	CD ₃	Me	H	H	H	H	
L_{A530}	H	H	ⁱ Pr	Me	H	H	H	H	
L_{A531}	H	H	Ph	Me	H	H	H	H	
L_{A532}	H	H	Me	CD ₃	H	H	H	H	
L_{A533}	H	H	CD ₃	CD ₃	H	H	H	H	
L_{A534}	H	H	ⁱ Pr	CD ₃	H	H	H	H	
L_{A535}	H	H	Ph	CD ₃	H	H	H	H	
L_{A536}	H	H	Me	ⁱ Pr	H	H	H	H	
L_{A537}	H	H	CD ₃	ⁱ Pr	H	H	H	H	
L_{A538}	H	H	ⁱ Pr	ⁱ Pr	H	H	H	H	
L_{A539}	H	H	Ph	ⁱ Pr	H	H	H	H	
L_{A540}	H	H	Me	Ph	H	H	H	H	
L_{A541}	H	H	CD ₃	Ph	H	H	H	H	
L_{A542}	H	H	ⁱ Pr	Ph	H	H	H	H	

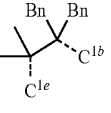
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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_A543		H	H	Ph	Ph	H	H	H
L_A544		H	H	Me	H	Me	H	H
L_A545		H	H	CD ₃	H	Me	H	H
L_A546		H	H	ⁱ Pr	H	Me	H	H
L_A547		H	H	Ph	H	Me	H	H
L_A548		H	H	Me	H	CD ₃	H	H
L_A549		H	H	CD ₃	H	CD ₃	H	H
L_A550		H	H	ⁱ Pr	H	CD ₃	H	H
L_A551		H	H	Ph	H	CD ₃	H	H
L_A552		H	H	Me	H	ⁱ Pr	H	H
L_A553		H	H	CD ₃	H	ⁱ Pr	H	H
L_A554		H	H	ⁱ Pr	H	ⁱ Pr	H	H
L_A555		H	H	Ph	H	ⁱ Pr	H	H
L_A556		H	H	Me	H	Ph	H	H
L_A557		H	H	CD ₃	H	Ph	H	H
L_A558		H	H	ⁱ Pr	H	Ph	H	H
L_A559		H	H	Ph	H	Ph	H	H
L_A560		Me	Me	H	Me	H	H	H
L_A561		H	Me	Me	Me	H	H	H
L_A562	CD ₃	Me	H	Me	H	H	H	
L_A563	H	Me	CD ₃	Me	H	H	H	
L_A564	ⁱ Pr	Me	H	Me	H	H	H	
L_A565	H	Me	ⁱ Pr	Me	H	H	H	
L_A566	Ph	Me	H	Me	H	H	H	
L_A567	H	Me	Ph	Me	H	H	H	
L_A568	Me	CD ₃	H	CD ₃	H	H	H	
L_A569	H	CD ₃	Me	CD ₃	H	H	H	
L_A570	CD ₃	CD ₃	H	CD ₃	H	H	H	
L_A571	H	CD ₃	CD ₃	CD ₃	H	H	H	
L_A572	ⁱ Pr	CD ₃	H	CD ₃	H	H	H	
L_A573	H	CD ₃	ⁱ Pr	CD ₃	H	H	H	
L_A574	Ph	CD ₃	H	CD ₃	H	H	H	
L_A575	H	CD ₃	Ph	CD ₃	H	H	H	
L_A576	Me	ⁱ Pr	H	ⁱ Pr	H	H	H	
L_A577	H	ⁱ Pr	Me	ⁱ Pr	H	H	H	
L_A578	CD ₃	ⁱ Pr	H	ⁱ Pr	H	H	H	
L_A579	H	ⁱ Pr	CD ₃	ⁱ Pr	H	H	H	
L_A580	ⁱ Pr	ⁱ Pr	H	ⁱ Pr	H	H	H	
L_A581	H	ⁱ Pr	ⁱ Pr	ⁱ Pr	H	H	H	
L_A582	Ph	ⁱ Pr	H	ⁱ Pr	H	H	H	
L_A583	H	ⁱ Pr	Ph	ⁱ Pr	H	H	H	
L_A584	Me	Ph	H	Ph	H	H	H	
L_A585	H	Ph	Me	Ph	H	H	H	
L_A586	CD ₃	Ph	H	Ph	H	H	H	
L_A587	H	Ph	CD ₃	Ph	H	H	H	
L_A588	ⁱ Pr	Ph	H	Ph	H	H	H	
L_A589	H	Ph	ⁱ Pr	Ph	H	H	H	
L_A590	Ph	Ph	H	Ph	H	H	H	
L_A591	H	Ph	Ph	Ph	H	H	H	
L_A592		H	H	H	H	H	H	H
L_A593		Me	H	H	H	H	H	H
L_A594		H	Me	H	H	H	H	H
L_A595		H	H	Me	H	H	H	H
L_A596		H	H	H	Me	H	H	H
L_A597		H	H	H	H	Me	H	H
L_A598		CD ₃	H	H	H	H	H	H
L_A599	H	CD ₃	H	H	H	H	H	
L_A600	H	H	CD ₃	H	H	H	H	
L_A601	H	H	H	CD ₃	H	H	H	
L_A602	H	H	H	H	CD ₃	H	H	
L_A603	ⁱ Pr	H	H	H	H	H	H	
L_A604	H	ⁱ Pr	H	H	H	H	H	
L_A605	H	H	ⁱ Pr	H	H	H	H	
L_A606	H	H	H	ⁱ Pr	H	H	H	
L_A607	H	H	H	H	ⁱ Pr	H	H	
L_A608	Ph	H	H	H	H	H	H	
L_A609	H	Ph	H	H	H	H	H	
L_A610	H	H	Ph	H	H	H	H	
L_A611	H	H	H	Ph	H	H	H	
L_A612	H	H	H	H	Ph	H	H	
L_A613	Me	Me	H	H	H	H	H	
L_A614	Me	H	Me	H	H	H	H	

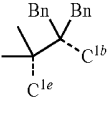
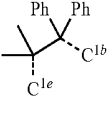
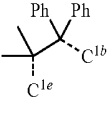
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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}	
L_A615		Me	H	H	Me	H	H	H	
L_A616		Me	H	H	H	Me	H	H	
L_A617		Me	CD ₃	H	H	H	H	H	
L_A618		Me	H	CD ₃	H	H	H	H	
L_A619		Me	H	H	CD ₃	H	H	H	
L_A620		Me	H	H	H	CD ₃	H	H	
L_A621		Me	ⁱ Pr	H	H	H	H	H	
L_A622		Me	H	ⁱ Pr	H	H	H	H	
L_A623		Me	H	H	ⁱ Pr	H	H	H	
L_A624		Me	H	H	H	ⁱ Pr	H	H	
L_A625		Me	Ph	H	H	H	H	H	
L_A626		Me	H	Ph	H	H	H	H	
L_A627		Me	H	H	Ph	H	H	H	
L_A628		Me	H	H	H	Ph	H	H	
L_A629		CD ₃	Me	H	H	H	H	H	
L_A630		CD ₃	H	Me	H	H	H	H	
L_A631		CD ₃	H	H	Me	H	H	H	
L_A632		CD ₃	H	H	H	Me	H	H	
L_A633		CD ₃	CD ₃	H	H	H	H	H	
L_A634		CD ₃	H	CD ₃	H	H	H	H	
L_A635		CD ₃	H	H	CD ₃	H	H	H	
L_A636		CD ₃	H	H	H	CD ₃	H	H	
L_A637		CD ₃	ⁱ Pr	H	H	H	H	H	
L_A638		CD ₃	H	ⁱ Pr	H	H	H	H	
L_A639		CD ₃	H	H	ⁱ Pr	H	H	H	
L_A640		CD ₃	H	H	H	ⁱ Pr	H	H	
L_A641		CD ₃	Ph	H	H	H	H	H	
L_A642		CD ₃	H	Ph	H	H	H	H	
L_A643		CD ₃	H	H	Ph	H	H	H	
L_A644		CD ₃	H	H	H	Ph	H	H	
L_A645		ⁱ Pr	Me	H	H	H	H	H	
L_A646		ⁱ Pr	H	Me	H	H	H	H	
L_A647		ⁱ Pr	H	H	Me	H	H	H	
L_A648		ⁱ Pr	H	H	H	Me	H	H	
L_A649		ⁱ Pr	CD ₃	H	H	H	H	H	
L_A650		ⁱ Pr	H	CD ₃	H	H	H	H	
L_A651		ⁱ Pr	H	H	CD ₃	H	H	H	
L_A652		ⁱ Pr	H	H	H	CD ₃	H	H	
L_A653			ⁱ Pr	ⁱ Pr	H	H	H	H	H
L_A654			ⁱ Pr	H	ⁱ Pr	H	H	H	H
L_A655			ⁱ Pr	H	H	ⁱ Pr	H	H	H
L_A656			ⁱ Pr	H	H	H	ⁱ Pr	H	H
L_A657			ⁱ Pr	Ph	H	H	H	H	H
L_A658			ⁱ Pr	H	Ph	H	H	H	H
L_A659			ⁱ Pr	H	H	Ph	H	H	H
L_A660			ⁱ Pr	H	H	H	Ph	H	H
L_A661			Ph	Me	H	H	H	H	H
L_A662			Ph	H	Me	H	H	H	H
L_A663			Ph	H	H	Me	H	H	H
L_A664			Ph	H	H	H	Me	H	H
L_A665			Ph	CD ₃	H	H	H	H	H
L_A666			Ph	H	CD ₃	H	H	H	H
L_A667			Ph	H	H	CD ₃	H	H	H
L_A668			Ph	H	H	H	CD ₃	H	H
L_A669			Ph	ⁱ Pr	H	H	H	H	H
L_A670			Ph	H	ⁱ Pr	H	H	H	H
L_A671	Ph		H	H	ⁱ Pr	H	H	H	
L_A672	Ph		H	H	H	ⁱ Pr	H	H	
L_A673	Ph		Ph	H	H	H	H	H	
L_A674	Ph		H	Ph	H	H	H	H	
L_A675	Ph		H	H	Ph	H	H	H	
L_A676	Ph		H	H	H	Ph	H	H	
L_A677	H	Me	Me	H	H	H	H		
L_A678	H	Me	H	Me	H	H	H		
L_A679	H	Me	H	H	Me	H	H		
L_A680	H	Me	CD ₃	H	H	H	H		
L_A681	H	Me	H	CD ₃	H	H	H		
L_A682	H	Me	H	H	CD ₃	H	H		
L_A683	H	Me	ⁱ Pr	H	H	H	H		
L_A684	H	Me	H	ⁱ Pr	H	H	H		
L_A685	H	Me	H	H	ⁱ Pr	H	H		
L_A686	H	Me	Ph	H	H	H	H		
L_A687	H	Me	H	Ph	H	H	H		
L_A688	H	Me	H	H	Ph	H	H		

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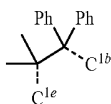
L _A	Linker A	R ^{1a}	R ^{1b}	R ^{1c}	R ^{1d}	R ^{1e}	R ^{1f}	R ^{1g}
L _A 689		H	CD ₃	Me	H	H	H	H
L _A 690		H	CD ₃	H	Me	H	H	H
L _A 691		H	CD ₃	H	H	Me	H	H
L _A 692		H	CD ₃	CD ₃	H	H	H	H
L _A 693		H	CD ₃	H	CD ₃	H	H	H
L _A 694		H	CD ₃	H	H	CD ₃	H	H
L _A 695		H	CD ₃	ⁱ Pr	H	H	H	H
L _A 696		H	CD ₃	H	ⁱ Pr	H	H	H
L _A 697		H	CD ₃	H	H	ⁱ Pr	H	H
L _A 698		H	CD ₃	Ph	H	H	H	H
L _A 699		H	CD ₃	H	Ph	H	H	H
L _A 700		H	CD ₃	H	H	Ph	H	H
L _A 701		H	ⁱ Pr	Me	H	H	H	H
L _A 702		H	ⁱ Pr	H	Me	H	H	H
L _A 703		H	ⁱ Pr	H	H	Me	H	H
L _A 704		H	ⁱ Pr	CD ₃	H	H	H	H
L _A 705		H	ⁱ Pr	H	CD ₃	H	H	H
L _A 706		H	ⁱ Pr	H	H	CD ₃	H	H
L _A 707		H	ⁱ Pr	ⁱ Pr	H	H	H	H
L _A 708		H	ⁱ Pr	H	ⁱ Pr	H	H	H
L _A 709		H	ⁱ Pr	H	H	ⁱ Pr	H	H
L _A 710		H	ⁱ Pr	Ph	H	H	H	H
L _A 711		H	ⁱ Pr	H	Ph	H	H	H
L _A 712		H	ⁱ Pr	H	H	Ph	H	H
L _A 713		H	Ph	Me	H	H	H	H
L _A 714		H	Ph	H	Me	H	H	H
L _A 715		H	Ph	H	H	Me	H	H
L _A 716		H	Ph	CD ₃	H	H	H	H
L _A 717		H	Ph	H	CD ₃	H	H	H
L _A 718		H	Ph	H	H	CD ₃	H	H
L _A 719		H	Ph	ⁱ Pr	H	H	H	H
L _A 720		H	Ph	H	ⁱ Pr	H	H	H
L _A 721		H	Ph	H	H	ⁱ Pr	H	H
L _A 722		H	Ph	Ph	H	H	H	H
L _A 723		H	Ph	H	Ph	H	H	H
L _A 724		H	Ph	H	H	Ph	H	H
L _A 725		H	H	Me	Me	H	H	H
L _A 726		H	H	CD ₃	Me	H	H	H
L _A 727		H	H	ⁱ Pr	Me	H	H	H
L _A 728		H	H	Ph	Me	H	H	H
L _A 729		H	H	Me	CD ₃	H	H	H
L _A 730		H	H	CD ₃	CD ₃	H	H	H
L _A 731		H	H	ⁱ Pr	CD ₃	H	H	H
L _A 732		H	H	Ph	CD ₃	H	H	H
L _A 733		H	H	Me	ⁱ Pr	H	H	H
L _A 734		H	H	CD ₃	ⁱ Pr	H	H	H
L _A 735		H	H	ⁱ Pr	ⁱ Pr	H	H	H
L _A 736		H	H	Ph	ⁱ Pr	H	H	H
L _A 737		H	H	Me	Ph	H	H	H
L _A 738		H	H	CD ₃	Ph	H	H	H
L _A 739		H	H	ⁱ Pr	Ph	H	H	H
L _A 740		H	H	Ph	Ph	H	H	H
L _A 741		H	H	Me	H	Me	H	H
L _A 742		H	H	CD ₃	H	Me	H	H
L _A 743		H	H	ⁱ Pr	H	Me	H	H
L _A 744		H	H	Ph	H	Me	H	H
L _A 745		H	H	Me	H	CD ₃	H	H
L _A 746		H	H	CD ₃	H	CD ₃	H	H
L _A 747		H	H	ⁱ Pr	H	CD ₃	H	H
L _A 748		H	H	Ph	H	CD ₃	H	H
L _A 749		H	H	Me	H	ⁱ Pr	H	H
L _A 750		H	H	CD ₃	H	ⁱ Pr	H	H
L _A 751		H	H	ⁱ Pr	H	ⁱ Pr	H	H
L _A 752		H	H	Ph	H	ⁱ Pr	H	H
L _A 753		H	H	Me	H	Ph	H	H
L _A 754		H	H	CD ₃	H	Ph	H	H
L _A 755		H	H	ⁱ Pr	H	Ph	H	H
L _A 756		H	H	Ph	H	Ph	H	H
L _A 757		Me	Me	H	Me	Ph	H	H
L _A 758		H	Me	Me	Me	H	H	H
L _A 759		CD ₃	Me	H	Me	H	H	H
L _A 760		H	Me	CD ₃	Me	H	H	H
L _A 761		ⁱ Pr	Me	H	Me	H	H	H
L _A 762		H	Me	ⁱ Pr	Me	H	H	H

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L _A	Linker A	R ^{1a}	R ^{1b}	R ^{1c}	R ^{1d}	R ^{1e}	R ^{1f}	R ^{1g}
L _A 763		Ph	Me	H	Me	H	H	H
L _A 764		H	Me	Ph	Me	H	H	H
L _A 765		Me	CD ₃	H	CD ₃	H	H	H
L _A 766		H	CD ₃	Me	CD ₃	H	H	H
L _A 767		CD ₃	CD ₃	H	CD ₃	H	H	H
L _A 768		H	CD ₃	CD ₃	CD ₃	H	H	H
L _A 769		ⁱ Pr	CD ₃	H	CD ₃	H	H	H
L _A 770		H	CD ₃	ⁱ Pr	CD ₃	H	H	H
L _A 771		Ph	CD ₃	H	CD ₃	H	H	H
L _A 772		H	CD ₃	Ph	CD ₃	H	H	H
L _A 773		Me	ⁱ Pr	H	ⁱ Pr	H	H	H
L _A 774		H	ⁱ Pr	Me	ⁱ Pr	H	H	H
L _A 775		CD ₃	ⁱ Pr	H	ⁱ Pr	H	H	H
L _A 776		H	ⁱ Pr	CD ₃	ⁱ Pr	H	H	H
L _A 777		ⁱ Pr	ⁱ Pr	H	ⁱ Pr	H	H	H
L _A 778		H	ⁱ Pr	ⁱ Pr	ⁱ Pr	H	H	H
L _A 779		Ph	ⁱ Pr	H	ⁱ Pr	H	H	H
L _A 780		H	ⁱ Pr	Ph	ⁱ Pr	H	H	H
L _A 781		Me	Ph	H	Ph	H	H	H
L _A 782		H	Ph	Me	Ph	H	H	H
L _A 783		CD ₃	Ph	H	Ph	H	H	H
L _A 784		H	Ph	CD ₃	Ph	H	H	H
L _A 785		ⁱ Pr	Ph	H	Ph	H	H	H
L _A 786		H	Ph	ⁱ Pr	Ph	H	H	H
L _A 787		Ph	Ph	H	Ph	H	H	H
L _A 788		H	Ph	Ph	Ph	H	H	H
L _A 789		H	H	H	H	H	H	H
L _A 790		Me	H	H	H	H	H	H
L _A 791		H	Me	H	H	H	H	H
L _A 792		H	H	Me	H	H	H	H
L _A 793		H	H	H	Me	H	H	H
L _A 794		H	H	H	H	Me	H	H
L _A 795		CD ₃	H	H	H	H	H	H
L _A 796		H	CD ₃	H	H	H	H	H
L _A 797		H	H	CD ₃	H	H	H	H
L _A 798		H	H	H	CD ₃	H	H	H
L _A 799		H	H	H	H	CD ₃	H	H
L _A 800		ⁱ Pr	H	H	H	H	H	H
L _A 801		H	ⁱ Pr	H	H	H	H	H
L _A 802		H	H	ⁱ Pr	H	H	H	H
L _A 803		H	H	H	ⁱ Pr	H	H	H
L _A 804		H	H	H	H	ⁱ Pr	H	H
L _A 805		Ph	H	H	H	H	H	H
L _A 806		H	Ph	H	H	H	H	H
L _A 807		H	H	Ph	H	H	H	H
L _A 808		H	H	H	Ph	H	H	H
L _A 809		H	H	H	H	Ph	H	H
L _A 810		Me	Me	H	H	H	H	H
L _A 811		Me	H	Me	H	H	H	H
L _A 812		Me	H	H	Me	H	H	H
L _A 813		Me	H	H	H	Me	H	H
L _A 814		Me	CD ₃	H	H	H	H	H
L _A 815		Me	H	CD ₃	H	H	H	H
L _A 816		Me	H	H	CD ₃	H	H	H
L _A 817		Me	H	H	H	CD ₃	H	H
L _A 818		Me	ⁱ Pr	H	H	H	H	H
L _A 819		Me	H	ⁱ Pr	H	H	H	H
L _A 820		Me	H	H	ⁱ Pr	H	H	H
L _A 821		Me	H	H	H	ⁱ Pr	H	H
L _A 822		Me	Ph	H	H	H	H	H
L _A 823		Me	H	Ph	H	H	H	H
L _A 824		Me	H	H	Ph	H	H	H
L _A 825		Me	H	H	H	Ph	H	H
L _A 826		CD ₃	Me	H	H	H	H	H
L _A 827		CD ₃	H	Me	H	H	H	H
L _A 828		CD ₃	H	H	Me	H	H	H
L _A 829		CD ₃	H	H	H	Me	H	H
L _A 830		CD ₃	CD ₃	H	H	H	H	H
L _A 831		CD ₃	H	CD ₃	H	H	H	H
L _A 832		CD ₃	H	H	CD ₃	H	H	H
L _A 833		CD ₃	H	H	H	CD ₃	H	H
L _A 834		CD ₃	ⁱ Pr	H	H	H	H	H

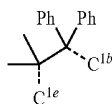
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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_A835		CD_3	H	iPr	H	H	H	H
L_A836		CD_3	H	H	iPr	H	H	H
L_A837		CD_3	H	H	H	iPr	H	H
L_A838		CD_3	Ph	H	H	H	H	H
L_A839		CD_3	H	Ph	H	H	H	H
L_A840		CD_3	H	H	Ph	H	H	H
L_A841		CD_3	H	H	H	Ph	H	H
L_A842		iPr	Me	H	H	H	H	H
L_A843		iPr	H	Me	H	H	H	H
L_A844		iPr	H	H	Me	H	H	H
L_A845		iPr	H	H	H	Me	H	H
L_A846		iPr	CD_3	H	H	H	H	H
L_A847		iPr	H	CD_3	H	H	H	H
L_A848		iPr	H	H	CD_3	H	H	H
L_A849		iPr	H	H	H	CD_3	H	H
L_A850		iPr	iPr	H	H	H	H	H
L_A851		iPr	H	iPr	H	H	H	H
L_A852		iPr	H	H	iPr	H	H	H
L_A853		iPr	H	H	H	iPr	H	H
L_A854		iPr	Ph	H	H	H	H	H
L_A855		iPr	H	Ph	H	H	H	H
L_A856		iPr	H	H	Ph	H	H	H
L_A857		iPr	H	H	H	Ph	H	H
L_A858		Ph	Me	H	H	H	H	H
L_A859		Ph	H	Me	H	H	H	H
L_A860		Ph	H	H	Me	H	H	H
L_A861		Ph	H	H	H	Me	H	H
L_A862		Ph	CD_3	H	H	H	H	H
L_A863		Ph	H	CD_3	H	H	H	H
L_A864		Ph	H	H	CD_3	H	H	H
L_A865		Ph	H	H	H	CD_3	H	H
L_A866		Ph	iPr	H	H	H	H	H
L_A867		Ph	H	iPr	H	H	H	H
L_A868		Ph	H	H	iPr	H	H	H
L_A869		Ph	H	H	H	iPr	H	H
L_A870		Ph	Ph	H	H	H	H	H
L_A871		Ph	H	Ph	H	H	H	H
L_A872		Ph	H	H	Ph	H	H	H
L_A873		Ph	H	H	H	Ph	H	H
L_A874		H	Me	Me	H	H	H	H
L_A875		H	Me	H	Me	H	H	H
L_A876		H	Me	H	H	Me	H	H
L_A877		H	Me	CD_3	H	H	H	H
L_A878		H	Me	H	CD_3	H	H	H
L_A879		H	Me	H	H	CD_3	H	H
L_A880		H	Me	iPr	H	H	H	H
L_A881		H	Me	H	iPr	H	H	H
L_A882		H	Me	H	H	iPr	H	H
L_A883		H	Me	Ph	H	H	H	H
L_A884		H	Me	H	Ph	H	H	H
L_A885		H	Me	H	H	Ph	H	H
L_A886		H	CD_3	Me	H	H	H	H
L_A887		H	CD_3	H	Me	H	H	H
L_A888		H	CD_3	H	H	Me	H	H
L_A889		H	CD_3	CD_3	H	H	H	H
L_A890		H	CD_3	H	CD_3	H	H	H
L_A891		H	CD_3	H	H	CD_3	H	H
L_A892		H	CD_3	iPr	H	H	H	H
L_A893		H	CD_3	H	iPr	H	H	H
L_A894		H	CD_3	H	H	iPr	H	H
L_A895		H	CD_3	Ph	H	H	H	H
L_A896		H	CD_3	H	Ph	H	H	H
L_A897		H	CD_3	H	H	Ph	H	H
L_A898		H	iPr	Me	H	H	H	H
L_A899		H	iPr	H	Me	H	H	H
L_A900		H	iPr	H	H	Me	H	H
L_A901		H	iPr	CD_3	H	H	H	H
L_A902		H	iPr	H	CD_3	H	H	H
L_A903		H	iPr	H	H	CD_3	H	H
L_A904		H	iPr	iPr	H	H	H	H
L_A905		H	iPr	H	iPr	H	H	H
L_A906		H	iPr	H	H	iPr	H	H
L_A907		H	iPr	Ph	H	H	H	H
L_A908		H	iPr	H	Ph	H	H	H

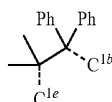
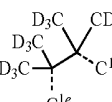
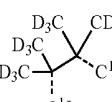


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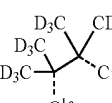
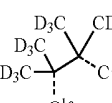
L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_A909		H	iPr	H	H	Ph	H	H
L_A910		H	Ph	Me	H	H	H	H
L_A911		H	Ph	H	Me	H	H	H
L_A912		H	Ph	H	H	Me	H	H
L_A913		H	Ph	CD_3	H	H	H	H
L_A914		H	Ph	H	CD_3	H	H	H
L_A915		H	Ph	H	H	CD_3	H	H
L_A916		H	Ph	iPr	H	H	H	H
L_A917		H	Ph	H	iPr	H	H	H
L_A918		H	Ph	H	H	iPr	H	H
L_A919		H	Ph	Ph	H	H	H	H
L_A920		H	Ph	H	Ph	H	H	H
L_A921		H	Ph	H	H	Ph	H	H
L_A922		H	H	Me	Me	H	H	H
L_A923		H	H	CD_3	Me	H	H	H
L_A924		H	H	iPr	Me	H	H	H
L_A925		H	H	Ph	Me	H	H	H
L_A926		H	H	Me	CD_3	H	H	H
L_A927		H	H	CD_3	CD_3	H	H	H
L_A928		H	H	iPr	CD_3	H	H	H
L_A929		H	H	Ph	CD_3	H	H	H
L_A930		H	H	Me	iPr	H	H	H
L_A931		H	H	CD_3	iPr	H	H	H
L_A932		H	H	iPr	iPr	H	H	H
L_A933		H	H	Ph	iPr	H	H	H
L_A934		H	H	Me	Ph	H	H	H
L_A935		H	H	CD_3	Ph	H	H	H
L_A936		H	H	iPr	Ph	H	H	H
L_A937		H	H	Ph	Ph	H	H	H
L_A938		H	H	Me	H	Me	H	H
L_A939		H	H	CD_3	H	Me	H	H
L_A940		H	H	iPr	H	Me	H	H
L_A941		H	H	Ph	H	Me	H	H
L_A942		H	H	Me	H	CD_3	H	H
L_A943		H	H	CD_3	H	CD_3	H	H
L_A944		H	H	iPr	H	CD_3	H	H
L_A945		H	H	Ph	H	CD_3	H	H
L_A946		H	H	Me	H	iPr	H	H
L_A947		H	H	CD_3	H	iPr	H	H
L_A948		H	H	iPr	H	iPr	H	H
L_A949		H	H	Ph	H	iPr	H	H
L_A950		H	H	Me	H	Ph	H	H
L_A951		H	H	CD_3	H	Ph	H	H
L_A952		H	H	iPr	H	Ph	H	H
L_A953		H	H	Ph	H	Ph	H	H
L_A954		Me	Me	H	Me	H	H	H
L_A955		H	Me	Me	Me	H	H	H
L_A956		CD_3	Me	H	Me	H	H	H
L_A957		H	Me	CD_3	Me	H	H	H
L_A958		iPr	Me	H	Me	H	H	H
L_A959		H	Me	iPr	Me	H	H	H
L_A960		Ph	Me	H	Me	H	H	H
L_A961		H	Me	Ph	Me	H	H	H
L_A962		Me	CD_3	H	CD_3	H	H	H
L_A963		H	CD_3	Me	CD_3	H	H	H
L_A964		CD_3	CD_3	H	CD_3	H	H	H
L_A965		H	CD_3	CD_3	CD_3	H	H	H
L_A966		iPr	CD_3	H	CD_3	H	H	H
L_A967		H	CD_3	iPr	CD_3	H	H	H
L_A968		Ph	CD_3	H	CD_3	H	H	H
L_A969		H	CD_3	Ph	CD_3	H	H	H
L_A970		Me	iPr	H	iPr	H	H	H
L_A971		H	iPr	Me	iPr	H	H	H
L_A972		CD_3	iPr	H	iPr	H	H	H
L_A973		H	iPr	CD_3	iPr	H	H	H
L_A974		iPr	iPr	H	iPr	H	H	H
L_A975		H	iPr	iPr	iPr	H	H	H
L_A976		Ph	iPr	H	iPr	H	H	H
L_A977		H	iPr	Ph	iPr	H	H	H
L_A978		Me	Ph	H	Ph	H	H	H
L_A979		H	Ph	Me	Ph	H	H	H
L_A980		CD_3	Ph	H	Ph	H	H	H
L_A981		H	Ph	CD_3	Ph	H	H	H
L_A982		iPr	Ph	H	Ph	H	H	H



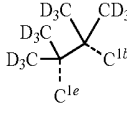
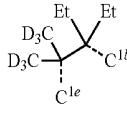
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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_A 983		H	Ph	ⁱ Pr	Ph	H	H	H
L_A 984		Ph	Ph	H	Ph	H	H	H
L_A 985		H	Ph	Ph	Ph	H	H	H
L_A 986		H	H	H	H	H	H	H
L_A 987		Me	H	H	H	H	H	H
L_A 988		H	Me	H	H	H	H	H
L_A 989		H	H	Me	H	H	H	H
L_A 990		H	H	H	Me	H	H	H
L_A 991		H	H	H	H	Me	H	H
L_A 992		CD ₃	H	H	H	H	H	H
L_A 993		H	CD ₃	H	H	H	H	H
L_A 994		H	H	CD ₃	H	H	H	H
L_A 995		H	H	H	CD ₃	H	H	H
L_A 996		H	H	H	H	CD ₃	H	H
L_A 997		ⁱ Pr	H	H	H	H	H	H
L_A 998		H	ⁱ Pr	H	H	H	H	H
L_A 999		H	H	ⁱ Pr	H	H	H	H
L_A 1000		H	H	H	ⁱ Pr	H	H	H
L_A 1001		H	H	H	H	ⁱ Pr	H	H
L_A 1002		Ph	H	H	H	H	H	H
L_A 1003		H	Ph	H	H	H	H	H
L_A 1004		H	H	Ph	H	H	H	H
L_A 1005		H	H	H	Ph	H	H	H
L_A 1006		H	H	H	H	Ph	H	H
L_A 1007		Me	Me	H	H	H	H	H
L_A 1008		Me	H	Me	H	H	H	H
L_A 1009		Me	H	H	Me	H	H	H
L_A 1010		Me	H	H	H	Me	H	H
L_A 1011		Me	CD ₃	H	H	H	H	H
L_A 1012		Me	H	CD ₃	H	H	H	H
L_A 1013	Me	H	H	CD ₃	H	H	H	
L_A 1014	Me	H	H	H	CD ₃	H	H	
L_A 1015	Me	ⁱ Pr	H	H	H	H	H	
L_A 1016	Me	H	ⁱ Pr	H	H	H	H	
L_A 1017	Me	H	H	ⁱ Pr	H	H	H	
L_A 1018	Me	H	H	H	ⁱ Pr	H	H	
L_A 1019	Me	Ph	H	H	H	H	H	
L_A 1020	Me	H	Ph	H	H	H	H	
L_A 1021	Me	H	H	Ph	H	H	H	
L_A 1022	Me	H	H	H	Ph	H	H	
L_A 1023	CD ₃	Me	H	H	H	H	H	
L_A 1024	CD ₃	H	Me	H	H	H	H	
L_A 1025	CD ₃	H	H	Me	H	H	H	
L_A 1026	CD ₃	H	H	H	Me	H	H	
L_A 1027	CD ₃	CD ₃	H	H	H	H	H	
L_A 1028	CD ₃	H	CD ₃	H	H	H	H	
L_A 1029	CD ₃	H	H	CD ₃	H	H	H	
L_A 1030	CD ₃	H	H	H	CD ₃	H	H	
L_A 1031	CD ₃	ⁱ Pr	H	H	H	H	H	
L_A 1032	CD ₃	H	ⁱ Pr	H	H	H	H	
L_A 1033	CD ₃	H	H	ⁱ Pr	H	H	H	
L_A 1034	CD ₃	H	H	H	ⁱ Pr	H	H	
L_A 1035	CD ₃	Ph	H	H	H	H	H	
L_A 1036	CD ₃	H	Ph	H	H	H	H	
L_A 1037	CD ₃	H	H	Ph	H	H	H	
L_A 1038		CD ₃	H	H	H	Ph	H	H
L_A 1039		ⁱ Pr	Me	H	H	H	H	H
L_A 1040		ⁱ Pr	H	Me	H	H	H	H
L_A 1041		ⁱ Pr	H	H	Me	H	H	H
L_A 1042		ⁱ Pr	H	H	H	Me	H	H
L_A 1043		ⁱ Pr	CD ₃	H	H	H	H	H
L_A 1044		ⁱ Pr	H	CD ₃	H	H	H	H
L_A 1045		ⁱ Pr	H	H	CD ₃	H	H	H
L_A 1046		ⁱ Pr	H	H	H	CD ₃	H	H
L_A 1047		ⁱ Pr	ⁱ Pr	H	H	H	H	H
L_A 1048		ⁱ Pr	H	ⁱ Pr	H	H	H	H
L_A 1049		ⁱ Pr	H	H	ⁱ Pr	H	H	H
L_A 1050		ⁱ Pr	H	H	H	ⁱ Pr	H	H
L_A 1051		ⁱ Pr	Ph	H	H	H	H	H
L_A 1052		ⁱ Pr	H	ⁱ Pr	H	H	H	H

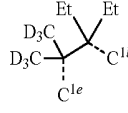
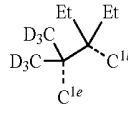
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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_A 1053		ⁱ Pr	H	H	Ph	H	H	H
L_A 1054		ⁱ Pr	H	H	H	Ph	H	H
L_A 1055		Ph	Me	H	H	H	H	H
L_A 1056		Ph	H	Me	H	H	H	H
L_A 1057		Ph	H	H	Me	H	H	H
L_A 1058		Ph	H	H	H	Me	H	H
L_A 1059		Ph	CD ₃	H	H	H	H	H
L_A 1060		Ph	H	CD ₃	H	H	H	H
L_A 1061		Ph	H	H	CD ₃	H	H	H
L_A 1062		Ph	H	H	H	CD ₃	H	H
L_A 1063		Ph	ⁱ Pr	H	H	H	H	H
L_A 1064		Ph	H	ⁱ Pr	H	H	H	H
L_A 1065		Ph	H	H	H	ⁱ Pr	H	H
L_A 1066		Ph	H	H	H	H	ⁱ Pr	H
L_A 1067		Ph	Ph	H	H	H	H	H
L_A 1068		Ph	H	Ph	H	H	H	H
L_A 1069		Ph	H	H	Ph	H	H	H
L_A 1070		Ph	H	H	H	Ph	H	H
L_A 1071		H	Me	Me	H	H	H	H
L_A 1072		H	Me	H	Me	H	H	H
L_A 1073		H	Me	H	H	Me	H	H
L_A 1074		H	Me	CD ₃	H	H	H	H
L_A 1075		H	Me	H	CD ₃	H	H	H
L_A 1076		H	Me	H	H	CD ₃	H	H
L_A 1077		H	Me	ⁱ Pr	H	H	H	H
L_A 1078		H	Me	H	ⁱ Pr	H	H	H
L_A 1079		H	Me	H	H	ⁱ Pr	H	H
L_A 1080	H	Me	Ph	H	H	H	H	
L_A 1081	H	Me	H	Ph	H	H	H	
L_A 1082	H	Me	H	H	Ph	H	H	
L_A 1083	H	CD ₃	Me	H	H	H	H	
L_A 1084	H	CD ₃	H	Me	H	H	H	
L_A 1085	H	CD ₃	H	H	Me	H	H	
L_A 1086	H	CD ₃	CD ₃	H	H	H	H	
L_A 1087	H	CD ₃	H	CD ₃	H	H	H	
L_A 1088	H	CD ₃	H	H	CD ₃	H	H	
L_A 1089	H	CD ₃	ⁱ Pr	H	H	H	H	
L_A 1090	H	CD ₃	H	ⁱ Pr	H	H	H	
L_A 1091	H	CD ₃	H	H	ⁱ Pr	H	H	
L_A 1092	H	CD ₃	Ph	H	H	H	H	
L_A 1093		H	CD ₃	H	Ph	H	H	H
L_A 1094		H	CD ₃	H	H	Ph	H	H
L_A 1095		H	ⁱ Pr	Me	H	H	H	H
L_A 1096		H	ⁱ Pr	H	Me	H	H	H
L_A 1097		H	ⁱ Pr	H	H	Me	H	H
L_A 1098		H	ⁱ Pr	CD ₃	H	H	H	H
L_A 1099		H	ⁱ Pr	H	CD ₃	H	H	H
L_A 1100		H	ⁱ Pr	H	H	H	CD ₃	H
L_A 1101		H	ⁱ Pr	ⁱ Pr	H	H	H	H
L_A 1102		H	ⁱ Pr	H	ⁱ Pr	H	H	H
L_A 1103		H	ⁱ Pr	H	H	ⁱ Pr	H	H
L_A 1104		H	ⁱ Pr	Ph	H	H	H	H
L_A 1105		H	ⁱ Pr	H	Ph	H	H	H
L_A 1106		H	ⁱ Pr	H	H	Ph	H	H
L_A 1107		H	Ph	Me	H	H	H	H
L_A 1108		H	Ph	H	Me	H	H	H
L_A 1109		H	Ph	H	H	Me	H	H
L_A 1110		H	Ph	CD ₃	H	H	H	H
L_A 1111		H	Ph	H	CD ₃	H	H	H
L_A 1112		H	Ph	H	H	CD ₃	H	H
L_A 1113		H	Ph	ⁱ Pr	H	H	H	H
L_A 1114		H	Ph	H	ⁱ Pr	H	H	H
L_A 1115		H	Ph	H	H	ⁱ Pr	H	H
L_A 1116		H	Ph	Ph	H	H	H	H
L_A 1117		H	Ph	H	Ph	H	H	H
L_A 1118		H	Ph	H	H	Ph	H	H
L_A 1119		H	H	Me	Me	H	H	H
L_A 1120	H	H	CD ₃	Me	H	H	H	
L_A 1121	H	H	ⁱ Pr	Me	H	H	H	
L_A 1122	H	H	Ph	Me	H	H	H	
L_A 1123	H	H	Me	CD ₃	H	H	H	
L_A 1124	H	H	CD ₃	CD ₃	H	H	H	
L_A 1125	H	H	ⁱ Pr	CD ₃	H	H	H	
L_A 1126	H	H	Ph	CD ₃	H	H	H	

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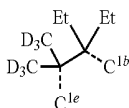
L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_A 1127		H	H	Me	<i>i</i> Pr	H	H	H
L_A 1128		H	H	CD ₃	<i>i</i> Pr	H	H	H
L_A 1129		H	H	<i>i</i> Pr	<i>i</i> Pr	H	H	H
L_A 1130		H	H	Ph	<i>i</i> Pr	H	H	H
L_A 1131		H	H	Me	Ph	H	H	H
L_A 1132		H	H	CD ₃	Ph	H	H	H
L_A 1133		H	H	<i>i</i> Pr	Ph	H	H	H
L_A 1134		H	H	Ph	Ph	H	H	H
L_A 1135		H	H	Me	H	Me	H	H
L_A 1136		H	H	CD ₃	H	Me	H	H
L_A 1137		H	H	<i>i</i> Pr	H	Me	H	H
L_A 1138		H	H	Ph	H	Me	H	H
L_A 1139		H	H	Me	H	CD ₃	H	H
L_A 1140		H	H	CD ₃	H	CD ₃	H	H
L_A 1141		H	H	<i>i</i> Pr	H	CD ₃	H	H
L_A 1142		H	H	Ph	H	CD ₃	H	H
L_A 1143		H	H	Me	H	<i>i</i> Pr	H	H
L_A 1144		H	H	CD ₃	H	<i>i</i> Pr	H	H
L_A 1145		H	H	<i>i</i> Pr	H	<i>i</i> Pr	H	H
L_A 1146		H	H	Ph	H	<i>i</i> Pr	H	H
L_A 1147		H	H	Me	H	Ph	H	H
L_A 1148		H	H	CD ₃	H	Ph	H	H
L_A 1149		H	H	<i>i</i> Pr	H	Ph	H	H
L_A 1150		H	H	Ph	H	Ph	H	H
L_A 1151		Me	Me	H	Me	H	H	H
L_A 1152		H	Me	Me	Me	H	H	H
L_A 1153		CD ₃	Me	H	Me	H	H	H
L_A 1154		H	Me	CD ₃	Me	H	H	H
L_A 1155		<i>i</i> Pr	Me	H	Me	H	H	H
L_A 1156		H	Me	<i>i</i> Pr	Me	H	H	H
L_A 1157		Ph	Me	H	Me	H	H	H
L_A 1158		H	Me	Ph	Me	H	H	H
L_A 1159		Me	CD ₃	H	CD ₃	H	H	H
L_A 1160		H	CD ₃	Me	CD ₃	H	H	H
L_A 1161		CD ₃	CD ₃	H	CD ₃	H	H	H
L_A 1162		H	CD ₃	CD ₃	CD ₃	H	H	H
L_A 1163		<i>i</i> Pr	CD ₃	H	CD ₃	H	H	H
L_A 1164		H	CD ₃	<i>i</i> Pr	CD ₃	H	H	H
L_A 1165		Ph	CD ₃	H	CD ₃	H	H	H
L_A 1166		H	CD ₃	Ph	CD ₃	H	H	H
L_A 1167		Me	<i>i</i> Pr	H	<i>i</i> Pr	H	H	H
L_A 1168		H	<i>i</i> Pr	Me	<i>i</i> Pr	H	H	H
L_A 1169		CD ₃	<i>i</i> Pr	H	<i>i</i> Pr	H	H	H
L_A 1170		H	<i>i</i> Pr	CD ₃	<i>i</i> Pr	H	H	H
L_A 1171		<i>i</i> Pr	<i>i</i> Pr	H	<i>i</i> Pr	H	H	H
L_A 1172		H	<i>i</i> Pr	<i>i</i> Pr	<i>i</i> Pr	H	H	H
L_A 1173		Ph	<i>i</i> Pr	H	<i>i</i> Pr	H	H	H
L_A 1174		H	<i>i</i> Pr	Ph	<i>i</i> Pr	H	H	H
L_A 1175		Me	Ph	H	Ph	H	H	H
L_A 1176		H	Ph	Me	Ph	H	H	H
L_A 1177		CD ₃	Ph	H	Ph	H	H	H
L_A 1178		H	Ph	CD ₃	Ph	H	H	H
L_A 1179		<i>i</i> Pr	Ph	H	Ph	H	H	H
L_A 1180		H	Ph	<i>i</i> Pr	Ph	H	H	H
L_A 1181		Ph	Ph	H	Ph	H	H	H
L_A 1182		H	Ph	Ph	Ph	H	H	H
L_A 1183		H	H	H	H	H	H	H
L_A 1184		Me	H	H	H	H	H	H
L_A 1185		H	Me	H	H	H	H	H
L_A 1186		H	H	Me	H	H	H	H
L_A 1187		H	H	H	Me	H	H	H
L_A 1188		H	H	H	H	Me	H	H
L_A 1189		CD ₃	H	H	H	H	H	H
L_A 1190		H	CD ₃	H	H	H	H	H
L_A 1191		H	H	CD ₃	H	H	H	H
L_A 1192		H	H	H	CD ₃	H	H	H
L_A 1193		H	H	H	H	CD ₃	H	H
L_A 1194		<i>i</i> Pr	H	H	H	H	H	H
L_A 1195		H	<i>i</i> Pr	H	H	H	H	H
L_A 1196		H	H	<i>i</i> Pr	H	H	H	H
L_A 1197		H	H	H	<i>i</i> Pr	H	H	H
L_A 1198		H	H	H	H	<i>i</i> Pr	H	H
L_A 1199		Ph	H	H	H	H	H	H

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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_A 1200		H	Ph	H	H	H	H	H
L_A 1201		H	H	Ph	H	H	H	H
L_A 1202		H	H	H	Ph	H	H	H
L_A 1203		H	H	H	H	Ph	H	H
L_A 1204		Me	Me	H	H	H	H	H
L_A 1205		Me	H	Me	H	H	H	H
L_A 1206		Me	H	H	Me	H	H	H
L_A 1207		Me	H	H	H	Me	H	H
L_A 1208		Me	CD ₃	H	H	H	H	H
L_A 1209		Me	H	CD ₃	H	H	H	H
L_A 1210		Me	H	H	CD ₃	H	H	H
L_A 1211		Me	H	H	H	CD ₃	H	H
L_A 1212		Me	<i>i</i> Pr	H	H	H	H	H
L_A 1213		Me	H	<i>i</i> Pr	H	H	H	H
L_A 1214		Me	H	H	<i>i</i> Pr	H	H	H
L_A 1215		Me	H	H	H	<i>i</i> Pr	H	H
L_A 1216		Me	Ph	H	H	H	H	H
L_A 1217		Me	H	Ph	H	H	H	H
L_A 1218		Me	H	H	Ph	H	H	H
L_A 1219		Me	H	H	H	Ph	H	H
L_A 1220		CD ₃	Me	H	H	H	H	H
L_A 1221		CD ₃	H	Me	H	H	H	H
L_A 1222		CD ₃	H	H	Me	H	H	H
L_A 1223		CD ₃	H	H	H	Me	H	H
L_A 1224		CD ₃	CD ₃	H	H	H	H	H
L_A 1225		CD ₃	H	CD ₃	H	H	H	H
L_A 1226		CD ₃	H	H	CD ₃	H	H	H
L_A 1227		CD ₃	H	H	H	CD ₃	H	H
L_A 1228		CD ₃	<i>i</i> Pr	H	H	H	H	H
L_A 1229		CD ₃	H	<i>i</i> Pr	H	H	H	H
L_A 1230		CD ₃	H	H	<i>i</i> Pr	H	H	H
L_A 1231		CD ₃	H	H	H	<i>i</i> Pr	H	H
L_A 1232		CD ₃	Ph	H	H	H	H	H
L_A 1233		CD ₃	H	Ph	H	H	H	H
L_A 1234		CD ₃	H	H	Ph	H	H	H
L_A 1235		CD ₃	H	H	H	Ph	H	H
L_A 1236		<i>i</i> Pr	Me	H	H	H	H	H
L_A 1237		<i>i</i> Pr	H	Me	H	H	H	H
L_A 1238		<i>i</i> Pr	H	H	Me	H	H	H
L_A 1239		<i>i</i> Pr	H	H	H	Me	H	H
L_A 1240		<i>i</i> Pr	CD ₃	H	H	H	H	H
L_A 1241		<i>i</i> Pr	H	CD ₃	H	H	H	H
L_A 1242		<i>i</i> Pr	H	H	CD ₃	H	H	H
L_A 1243		<i>i</i> Pr	H	H	H	CD ₃	H	H
L_A 1244		<i>i</i> Pr	<i>i</i> Pr	H	H	H	H	H
L_A 1245		<i>i</i> Pr	H	<i>i</i> Pr	H	H	H	H
L_A 1246		<i>i</i> Pr	H	H	<i>i</i> Pr	H	H	H
L_A 1247		<i>i</i> Pr	H	H	H	<i>i</i> Pr	H	H
L_A 1248		<i>i</i> Pr	Ph	H	H	H	H	H
L_A 1249		<i>i</i> Pr	H	Ph	H	H	H	H
L_A 1250		<i>i</i> Pr	H	H	Ph	H	H	H
L_A 1251		<i>i</i> Pr	H	H	H	Ph	H	H
L_A 1252		Ph	Me	H	H	H	H	H
L_A 1253		Ph	H	Me	H	H	H	H
L_A 1254		Ph	H	H	Me	H	H	H
L_A 1255		Ph	H	H	H	Me	H	H
L_A 1256		Ph	CD ₃	H	H	H	H	H
L_A 1257		Ph	H	CD ₃	H	H	H	H
L_A 1258		Ph	H	H	CD ₃	H	H	H
L_A 1259		Ph	H	H	H	CD ₃	H	H
L_A 1260		Ph	<i>i</i> Pr	H	H	H	H	H
L_A 1261		Ph	H	<i>i</i> Pr	H	H	H	H
L_A 1262		Ph	H	H	<i>i</i> Pr	H	H	H
L_A 1263		Ph	H	H	H	<i>i</i> Pr	H	H
L_A 1264		Ph	Ph	H	H	H	H	H
L_A 1265		Ph	H	Ph	H	H	H	H
L_A 1266		Ph	H	H	Ph	H	H	H
L_A 1267		Ph	H	H	H	Ph	H	H
L_A 1268		H	Me	Me	H	H	H	H
L_A 1269		H	Me	H	Me	H	H	H
L_A 1270		H	Me	H	H	Me	H	H
L_A 1271		H	Me	CD ₃	H	H	H	H
L_A 1272		H	Me	H	CD ₃	H	H	H

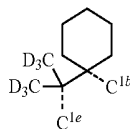
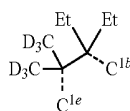
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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_A 1273		H	Me	H	H	CD ₃	H	H
L_A 1274		H	Me	ⁱ Pr	H	H	H	H
L_A 1275		H	Me	H	ⁱ Pr	H	H	H
L_A 1276		H	Me	H	H	ⁱ Pr	H	H
L_A 1277		H	Me	Ph	H	H	H	H
L_A 1278		H	Me	H	Ph	H	H	H
L_A 1279		H	Me	H	H	Ph	H	H
L_A 1280		H	CD ₃	Me	H	H	H	H
L_A 1281		H	CD ₃	H	Me	H	H	H
L_A 1282		H	CD ₃	H	H	Me	H	H
L_A 1283		H	CD ₃	CD ₃	H	H	H	H
L_A 1284		H	CD ₃	H	CD ₃	H	H	H
L_A 1285		H	CD ₃	H	H	CD ₃	H	H
L_A 1286		H	CD ₃	ⁱ Pr	H	H	H	H
L_A 1287		H	CD ₃	H	ⁱ Pr	H	H	H
L_A 1288		H	CD ₃	H	H	ⁱ Pr	H	H
L_A 1289		H	CD ₃	Ph	H	H	H	H
L_A 1290		H	CD ₃	H	Ph	H	H	H
L_A 1291		H	CD ₃	H	H	Ph	H	H
L_A 1292		H	ⁱ Pr	Me	H	H	H	H
L_A 1293		H	ⁱ Pr	H	Me	H	H	H
L_A 1294		H	ⁱ Pr	H	H	Me	H	H
L_A 1295		H	ⁱ Pr	CD ₃	H	H	H	H
L_A 1296		H	ⁱ Pr	H	CD ₃	H	H	H
L_A 1297		H	ⁱ Pr	H	H	CD ₃	H	H
L_A 1298		H	ⁱ Pr	ⁱ Pr	H	H	H	H
L_A 1299		H	ⁱ Pr	H	ⁱ Pr	H	H	H
L_A 1300		H	ⁱ Pr	H	H	ⁱ Pr	H	H
L_A 1301		H	ⁱ Pr	Ph	H	H	H	H
L_A 1302		H	ⁱ Pr	H	Ph	H	H	H
L_A 1303		H	ⁱ Pr	H	H	Ph	H	H
L_A 1304		H	Ph	Me	H	H	H	H
L_A 1305		H	Ph	H	Me	H	H	H
L_A 1306		H	Ph	H	H	Me	H	H
L_A 1307		H	Ph	CD ₃	H	H	H	H
L_A 1308		H	Ph	H	CD ₃	H	H	H
L_A 1309		H	Ph	H	H	CD ₃	H	H
L_A 1310		H	Ph	ⁱ Pr	H	H	H	H
L_A 1311		H	Ph	H	ⁱ Pr	H	H	H
L_A 1312		H	Ph	H	H	ⁱ Pr	H	H
L_A 1313		H	Ph	Ph	H	H	H	H
L_A 1314		H	Ph	H	Ph	H	H	H
L_A 1315		H	Ph	H	H	Ph	H	H
L_A 1316		H	H	Me	Me	H	H	H
L_A 1317		H	H	CD ₃	Me	H	H	H
L_A 1318		H	H	ⁱ Pr	Me	H	H	H
L_A 1319		H	H	Ph	Me	H	H	H
L_A 1320		H	H	Me	CD ₃	H	H	H
L_A 1321		H	H	CD ₃	CD ₃	H	H	H
L_A 1322		H	H	ⁱ Pr	CD ₃	H	H	H
L_A 1323		H	H	Ph	CD ₃	H	H	H
L_A 1324		H	H	Me	ⁱ Pr	H	H	H
L_A 1325		H	H	CD ₃	ⁱ Pr	H	H	H
L_A 1326		H	H	ⁱ Pr	ⁱ Pr	H	H	H
L_A 1327		H	H	Ph	ⁱ Pr	H	H	H
L_A 1328		H	H	Me	Ph	H	H	H
L_A 1329		H	H	CD ₃	Ph	H	H	H
L_A 1330		H	H	ⁱ Pr	Ph	H	H	H
L_A 1331		H	H	Ph	Ph	H	H	H
L_A 1332		H	H	Me	H	Me	H	H
L_A 1333		H	H	CD ₃	H	Me	H	H
L_A 1334		H	H	ⁱ Pr	H	Me	H	H
L_A 1335		H	H	Ph	H	Me	H	H
L_A 1336		H	H	Me	H	CD ₃	H	H
L_A 1337		H	H	CD ₃	H	CD ₃	H	H
L_A 1338		H	H	ⁱ Pr	H	CD ₃	H	H
L_A 1339		H	H	Ph	H	CD ₃	H	H
L_A 1340		H	H	Me	H	ⁱ Pr	H	H
L_A 1341		H	H	CD ₃	H	ⁱ Pr	H	H
L_A 1342		H	H	ⁱ Pr	H	ⁱ Pr	H	H
L_A 1343		H	H	Ph	H	ⁱ Pr	H	H
L_A 1344		H	H	Me	H	Ph	H	H
L_A 1345		H	H	CD ₃	H	Ph	H	H
L_A 1346		H	H	ⁱ Pr	H	Ph	H	H



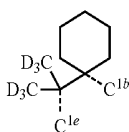
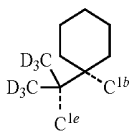
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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_A 1347		H	H	Ph	H	Ph	H	H
L_A 1348		Me	Me	H	Me	H	H	H
L_A 1349		H	Me	Me	Me	H	H	H
L_A 1350		CD ₃	Me	H	Me	H	H	H
L_A 1351		H	Me	CD ₃	Me	H	H	H
L_A 1352		ⁱ Pr	Me	H	Me	H	H	H
L_A 1353		H	Me	ⁱ Pr	Me	H	H	H
L_A 1354		Ph	Me	H	Me	H	H	H
L_A 1355		H	Me	Ph	Me	H	H	H
L_A 1356		Me	CD ₃	H	CD ₃	H	H	H
L_A 1357		H	CD ₃	Me	CD ₃	H	H	H
L_A 1358		CD ₃	CD ₃	H	CD ₃	H	H	H
L_A 1359		H	CD ₃	CD ₃	CD ₃	H	H	H
L_A 1360		ⁱ Pr	CD ₃	H	CD ₃	H	H	H
L_A 1361		H	CD ₃	ⁱ Pr	CD ₃	H	H	H
L_A 1362		Ph	CD ₃	H	CD ₃	H	H	H
L_A 1363		H	CD ₃	Ph	CD ₃	H	H	H
L_A 1364		Me	ⁱ Pr	H	ⁱ Pr	H	H	H
L_A 1365		H	ⁱ Pr	Me	ⁱ Pr	H	H	H
L_A 1366		CD ₃	ⁱ Pr	H	ⁱ Pr	H	H	H
L_A 1367		H	ⁱ Pr	CD ₃	ⁱ Pr	H	H	H
L_A 1368		ⁱ Pr	ⁱ Pr	H	ⁱ Pr	H	H	H
L_A 1369		H	ⁱ Pr	ⁱ Pr	ⁱ Pr	H	H	H
L_A 1370		Ph	ⁱ Pr	H	ⁱ Pr	H	H	H
L_A 1371		H	ⁱ Pr	Ph	ⁱ Pr	H	H	H
L_A 1372		Me	Ph	H	Ph	H	H	H
L_A 1373		H	Ph	Me	Ph	H	H	H
L_A 1374		CD ₃	Ph	H	Ph	H	H	H
L_A 1375		H	Ph	CD ₃	Ph	H	H	H
L_A 1376		ⁱ Pr	Ph	H	Ph	H	H	H
L_A 1377		H	Ph	ⁱ Pr	Ph	H	H	H
L_A 1378		Ph	Ph	H	Ph	H	H	H
L_A 1379		H	Ph	Ph	Ph	H	H	H
L_A 1380		H	H	H	H	H	H	H
L_A 1381		Me	H	H	H	H	H	H
L_A 1382		H	Me	H	H	H	H	H
L_A 1383		H	H	Me	H	H	H	H
L_A 1384		H	H	H	Me	H	H	H
L_A 1385		H	H	H	H	Me	H	H
L_A 1386		CD ₃	H	H	H	H	H	H
L_A 1387		H	CD ₃	H	H	H	H	H
L_A 1388		H	H	CD ₃	H	H	H	H
L_A 1389		H	H	H	CD ₃	H	H	H
L_A 1390		H	H	H	H	CD ₃	H	H
L_A 1391		ⁱ Pr	H	H	H	H	H	H
L_A 1392		H	ⁱ Pr	H	H	H	H	H
L_A 1393		H	H	ⁱ Pr	H	H	H	H
L_A 1394		H	H	H	ⁱ Pr	H	H	H
L_A 1395		H	H	H	H	ⁱ Pr	H	H
L_A 1396		Ph	H	H	H	H	H	H
L_A 1397		H	Ph	H	H	H	H	H
L_A 1398		H	H	Ph	H	H	H	H
L_A 1399		H	H	H	Ph	H	H	H
L_A 1400		H	H	H	H	Ph	H	H
L_A 1401		Me	Me	H	H	H	H	H
L_A 1402		Me	H	Me	H	H	H	H
L_A 1403		Me	H	H	Me	H	H	H
L_A 1404		Me	H	H	H	Me	H	H
L_A 1405		Me	CD ₃	H	H	H	H	H
L_A 1406		Me	H	CD ₃	H	H	H	H
L_A 1407		Me	H	H	CD ₃	H	H	H
L_A 1408		Me	H	H	H	CD ₃	H	H
L_A 1409		Me	ⁱ Pr	H	H	H	H	H
L_A 1410		Me	H	ⁱ Pr	H	H	H	H
L_A 1411		Me	H	H	ⁱ Pr	H	H	H
L_A 1412		Me	H	H	H	ⁱ Pr	H	H
L_A 1413		Me	Ph	H	H	H	H	H
L_A 1414		Me	H	Ph	H	H	H	H
L_A 1415		Me	H	H	Ph	H	H	H
L_A 1416		Me	H	H	H	Ph	H	H
L_A 1417		CD ₃	Me	H	H	H	H	H
L_A 1418		CD ₃	H	Me	H	H	H	H
L_A 1419		CD ₃	H	H	Me	H	H	H



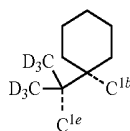
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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_A 1420		CD ₃	H	H	H	Me	H	H
L_A 1421		CD ₃	CD ₃	H	H	H	H	H
L_A 1422		CD ₃	H	CD ₃	H	H	H	H
L_A 1423		CD ₃	H	H	CD ₃	H	H	H
L_A 1424		CD ₃	H	H	H	CD ₃	H	H
L_A 1425		CD ₃	<i>i</i> Pr	H	H	H	H	H
L_A 1426		CD ₃	H	<i>i</i> Pr	H	H	H	H
L_A 1427		CD ₃	H	H	<i>i</i> Pr	H	H	H
L_A 1428		CD ₃	H	H	H	<i>i</i> Pr	H	H
L_A 1429		CD ₃	Ph	H	H	H	H	H
L_A 1430		CD ₃	H	Ph	H	H	H	H
L_A 1431		CD ₃	H	H	Ph	H	H	H
L_A 1432		CD ₃	H	H	H	Ph	H	H
L_A 1433		<i>i</i> Pr	Me	H	H	H	H	H
L_A 1434		<i>i</i> Pr	H	Me	H	H	H	H
L_A 1435		<i>i</i> Pr	H	H	Me	H	H	H
L_A 1436		<i>i</i> Pr	H	H	H	Me	H	H
L_A 1437		<i>i</i> Pr	CD ₃	H	H	H	H	H
L_A 1438		<i>i</i> Pr	H	CD ₃	H	H	H	H
L_A 1439		<i>i</i> Pr	H	H	CD ₃	H	H	H
L_A 1440		<i>i</i> Pr	H	H	H	CD ₃	H	H
L_A 1441		<i>i</i> Pr	<i>i</i> Pr	H	H	H	H	H
L_A 1442		<i>i</i> Pr	H	<i>i</i> Pr	H	H	H	H
L_A 1443		<i>i</i> Pr	H	H	<i>i</i> Pr	H	H	H
L_A 1444		<i>i</i> Pr	H	H	H	<i>i</i> Pr	H	H
L_A 1445		<i>i</i> Pr	Ph	H	H	H	H	H
L_A 1446		<i>i</i> Pr	H	Ph	H	H	H	H
L_A 1447		<i>i</i> Pr	H	H	Ph	H	H	H
L_A 1448		<i>i</i> Pr	H	H	H	Ph	H	H
L_A 1449		Ph	Me	H	H	H	H	H
L_A 1450		Ph	H	Me	H	H	H	H
L_A 1451		Ph	H	H	Me	H	H	H
L_A 1452		Ph	H	H	H	Me	H	H
L_A 1453		Ph	CD ₃	H	H	H	H	H
L_A 1454		Ph	H	CD ₃	H	H	H	H
L_A 1455		Ph	H	H	CD ₃	H	H	H
L_A 1456		Ph	H	H	H	CD ₃	H	H
L_A 1457		Ph	<i>i</i> Pr	H	H	H	H	H
L_A 1458		Ph	H	<i>i</i> Pr	H	H	H	H
L_A 1459		Ph	H	H	<i>i</i> Pr	H	H	H
L_A 1460		Ph	H	H	H	<i>i</i> Pr	H	H
L_A 1461		Ph	Ph	H	H	H	H	H
L_A 1462		Ph	H	Ph	H	H	H	H
L_A 1463		Ph	H	H	Ph	H	H	H
L_A 1464		Ph	H	H	H	Ph	H	H
L_A 1465		H	Me	Me	H	H	H	H
L_A 1466		H	Me	H	Me	H	H	H
L_A 1467		H	Me	H	H	Me	H	H
L_A 1468		H	Me	CD ₃	H	H	H	H
L_A 1469		H	Me	H	CD ₃	H	H	H
L_A 1470		H	Me	H	H	CD ₃	H	H
L_A 1471		H	Me	<i>i</i> Pr	H	H	H	H
L_A 1472		H	Me	H	<i>i</i> Pr	H	H	H
L_A 1473		H	Me	H	H	<i>i</i> Pr	H	H
L_A 1474		H	Me	Ph	H	H	H	H
L_A 1475		H	Me	H	Ph	H	H	H
L_A 1476		H	Me	H	H	Ph	H	H
L_A 1477		H	CD ₃	Me	H	H	H	H
L_A 1478		H	CD ₃	H	Me	H	H	H
L_A 1479		H	CD ₃	H	H	Me	H	H
L_A 1480		H	CD ₃	CD ₃	H	H	H	H
L_A 1481		H	CD ₃	H	CD ₃	H	H	H
L_A 1482		H	CD ₃	H	H	CD ₃	H	H
L_A 1483		H	CD ₃	<i>i</i> Pr	H	H	H	H
L_A 1484		H	CD ₃	H	<i>i</i> Pr	H	H	H
L_A 1485		H	CD ₃	H	H	<i>i</i> Pr	H	H
L_A 1486		H	CD ₃	Ph	H	H	H	H
L_A 1487		H	CD ₃	H	Ph	H	H	H
L_A 1488		H	CD ₃	H	H	Ph	H	H
L_A 1489		H	<i>i</i> Pr	Me	H	H	H	H
L_A 1490		H	<i>i</i> Pr	H	Me	H	H	H
L_A 1491		H	<i>i</i> Pr	H	H	Me	H	H
L_A 1492		H	<i>i</i> Pr	CD ₃	H	H	H	H

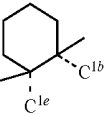



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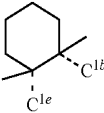
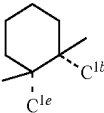
L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_A 1493		H	<i>i</i> Pr	H	CD ₃	H	H	H
L_A 1494		H	<i>i</i> Pr	H	H	CD ₃	H	H
L_A 1495		H	<i>i</i> Pr	<i>i</i> Pr	H	H	H	H
L_A 1496		H	<i>i</i> Pr	H	<i>i</i> Pr	H	H	H
L_A 1497		H	<i>i</i> Pr	H	H	<i>i</i> Pr	H	H
L_A 1498		H	<i>i</i> Pr	Ph	H	H	H	H
L_A 1499		H	<i>i</i> Pr	H	Ph	H	H	H
L_A 1500		H	<i>i</i> Pr	H	H	Ph	H	H
L_A 1501		H	Ph	Me	H	H	H	H
L_A 1502		H	Ph	H	Me	H	H	H
L_A 1503		H	Ph	H	H	Me	H	H
L_A 1504		H	Ph	CD ₃	H	H	H	H
L_A 1505		H	Ph	H	CD ₃	H	H	H
L_A 1506		H	Ph	H	H	CD ₃	H	H
L_A 1507		H	Ph	<i>i</i> Pr	H	H	H	H
L_A 1508		H	Ph	H	<i>i</i> Pr	H	H	H
L_A 1509		H	Ph	H	H	<i>i</i> Pr	H	H
L_A 1510		H	Ph	Ph	H	H	H	H
L_A 1511		H	Ph	H	Ph	H	H	H
L_A 1512		H	Ph	H	H	Ph	H	H
L_A 1513		H	H	Me	Me	H	H	H
L_A 1514		H	H	CD ₃	Me	H	H	H
L_A 1515		H	H	<i>i</i> Pr	Me	H	H	H
L_A 1516		H	H	Ph	Me	H	H	H
L_A 1517		H	H	Me	CD ₃	H	H	H
L_A 1518		H	H	CD ₃	CD ₃	H	H	H
L_A 1519		H	H	<i>i</i> Pr	CD ₃	H	H	H
L_A 1520		H	H	Ph	CD ₃	H	H	H
L_A 1521		H	H	Me	<i>i</i> Pr	H	H	H
L_A 1522		H	H	CD ₃	<i>i</i> Pr	H	H	H
L_A 1523		H	H	<i>i</i> Pr	<i>i</i> Pr	H	H	H
L_A 1524		H	H	Ph	<i>i</i> Pr	H	H	H
L_A 1525		H	H	Me	Ph	H	H	H
L_A 1526		H	H	CD ₃	Ph	H	H	H
L_A 1527		H	H	<i>i</i> Pr	Ph	H	H	H
L_A 1528		H	H	Ph	Ph	H	H	H
L_A 1529		H	H	Me	H	Me	H	H
L_A 1530		H	H	CD ₃	H	Me	H	H
L_A 1531		H	H	<i>i</i> Pr	H	Me	H	H
L_A 1532		H	H	Ph	H	Me	H	H
L_A 1533		H	H	Me	H	CD ₃	H	H
L_A 1534		H	H	CD ₃	H	CD ₃	H	H
L_A 1535		H	H	<i>i</i> Pr	H	CD ₃	H	H
L_A 1536		H	H	Ph	H	CD ₃	H	H
L_A 1537		H	H	Me	H	<i>i</i> Pr	H	H
L_A 1538		H	H	CD ₃	H	<i>i</i> Pr	H	H
L_A 1539		H	H	<i>i</i> Pr	H	<i>i</i> Pr	H	H
L_A 1540		H	H	Ph	H	<i>i</i> Pr	H	H
L_A 1541		H	H	Me	H	Ph	H	H
L_A 1542		H	H	CD ₃	H	Ph	H	H
L_A 1543		H	H	<i>i</i> Pr	H	Ph	H	H
L_A 1544		H	H	Ph	H	Ph	H	H
L_A 1545		Me	Me	H	Me	H	H	H
L_A 1546		H	Me	Me	Me	H	H	H
L_A 1547		CD ₃	Me	H	Me	H	H	H
L_A 1548		H	Me	CD ₃	Me	H	H	H
L_A 1549		<i>i</i> Pr	Me	H	Me	H	H	H
L_A 1550		H	Me	<i>i</i> Pr	Me	H	H	H
L_A 1551		Ph	Me	H	Me	H	H	H
L_A 1552		H	Me	Ph	Me	H	H	H
L_A 1553		Me	CD ₃	H	CD ₃	H	H	H
L_A 1554		H	CD ₃	Me	CD ₃	H	H	H
L_A 1555		CD ₃	CD ₃	H	CD ₃	H	H	H
L_A 1556		H	CD ₃	CD ₃	CD ₃	H	H	H
L_A 1557		<i>i</i> Pr	CD ₃	H	CD ₃	H	H	H
L_A 1558		H	CD ₃	<i>i</i> Pr	CD ₃	H	H	H
L_A 1559		Ph	CD ₃	H	CD ₃	H	H	H
L_A 1560		H	CD ₃	Ph	CD ₃	H	H	H
L_A 1561		Me	<i>i</i> Pr	H	<i>i</i> Pr	H	H	H
L_A 1562		H	<i>i</i> Pr	Me	<i>i</i> Pr	H	H	H
L_A 1563		CD ₃	<i>i</i> Pr	H	<i>i</i> Pr	H	H	H
L_A 1564		H	<i>i</i> Pr	CD ₃	<i>i</i> Pr	H	H	H
L_A 1565		<i>i</i> Pr	<i>i</i> Pr	H	<i>i</i> Pr	H	H	H
L_A 1566		H	<i>i</i> Pr	<i>i</i> Pr	<i>i</i> Pr	H	H	H



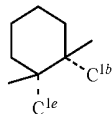
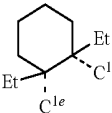
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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_A 1567		Ph	<i>i</i> Pr	H	<i>i</i> Pr	H	H	H
L_A 1568		H	<i>i</i> Pr	Ph	<i>i</i> Pr	H	H	H
L_A 1569		Me	Ph	H	Ph	H	H	H
L_A 1570		H	Ph	Me	Ph	H	H	H
L_A 1571		CD ₃	Ph	H	Ph	H	H	H
L_A 1572		H	Ph	CD ₃	Ph	H	H	H
L_A 1573		<i>i</i> Pr	Ph	H	Ph	H	H	H
L_A 1574		Ph	Ph	<i>i</i> Pr	Ph	H	H	H
L_A 1575		Ph	Ph	H	Ph	H	H	H
L_A 1576		H	Ph	Ph	Ph	H	H	H
L_A 1577		H	H	H	H	H	H	H
L_A 1578		Me	H	H	H	H	H	H
L_A 1579		H	Me	H	H	H	H	H
L_A 1580		H	H	Me	H	H	H	H
L_A 1581		H	H	H	Me	H	H	H
L_A 1582		H	H	H	H	Me	H	H
L_A 1583		CD ₃	H	H	H	H	H	H
L_A 1584		H	CD ₃	H	H	H	H	H
L_A 1585		H	H	CD ₃	H	H	H	H
L_A 1586		H	H	H	CD ₃	H	H	H
L_A 1587		H	H	H	H	CD ₃	H	H
L_A 1588		<i>i</i> Pr	H	H	H	H	H	H
L_A 1589		H	<i>i</i> Pr	H	H	H	H	H
L_A 1590		H	H	<i>i</i> Pr	H	H	H	H
L_A 1591		H	H	H	<i>i</i> Pr	H	H	H
L_A 1592		H	H	H	H	<i>i</i> Pr	H	H
L_A 1593		Ph	H	H	H	H	H	H
L_A 1594		H	Ph	H	H	H	H	H
L_A 1595		H	H	Ph	H	H	H	H
L_A 1596		H	H	H	Ph	H	H	H
L_A 1597		H	H	H	H	Ph	H	H
L_A 1598		Me	Me	H	H	H	H	H
L_A 1599		Me	H	Me	H	H	H	H
L_A 1600		Me	H	H	Me	H	H	H
L_A 1601		Me	H	H	H	Me	H	H
L_A 1602		Me	CD ₃	H	H	H	H	H
L_A 1603		Me	H	CD ₃	H	H	H	H
L_A 1604		Me	H	H	CD ₃	H	H	H
L_A 1605		Me	H	H	H	CD ₃	H	H
L_A 1606		Me	<i>i</i> Pr	H	H	H	H	H
L_A 1607		Me	H	<i>i</i> Pr	H	H	H	H
L_A 1608		Me	H	H	<i>i</i> Pr	H	H	H
L_A 1609		Me	H	H	H	<i>i</i> Pr	H	H
L_A 1610		Me	Ph	H	H	H	H	H
L_A 1611		Me	H	Ph	H	H	H	H
L_A 1612		Me	H	H	Ph	H	H	H
L_A 1613		Me	H	H	H	Ph	H	H
L_A 1614		CD ₃	Me	H	H	H	H	H
L_A 1615		CD ₃	H	Me	H	H	H	H
L_A 1616		CD ₃	H	H	Me	H	H	H
L_A 1617		CD ₃	H	H	H	Me	H	H
L_A 1618		CD ₃	CD ₃	H	H	H	H	H
L_A 1619		CD ₃	H	CD ₃	H	H	H	H
L_A 1620		CD ₃	H	H	CD ₃	H	H	H
L_A 1621		CD ₃	H	H	H	CD ₃	H	H
L_A 1622		CD ₃	<i>i</i> Pr	H	H	H	H	H
L_A 1623		CD ₃	H	<i>i</i> Pr	H	H	H	H
L_A 1624		CD ₃	H	H	<i>i</i> Pr	H	H	H
L_A 1625		CD ₃	H	H	H	<i>i</i> Pr	H	H
L_A 1626		CD ₃	Ph	H	H	H	H	H
L_A 1627		CD ₃	H	Ph	H	H	H	H
L_A 1628		CD ₃	H	H	Ph	H	H	H
L_A 1629		CD ₃	H	H	H	Ph	H	H
L_A 1630		<i>i</i> Pr	Me	H	H	H	H	H
L_A 1631		<i>i</i> Pr	H	Me	H	H	H	H
L_A 1632		<i>i</i> Pr	H	H	Me	H	H	H
L_A 1633		<i>i</i> Pr	H	H	H	Me	H	H
L_A 1634		<i>i</i> Pr	CD ₃	H	H	H	H	H
L_A 1635		<i>i</i> Pr	H	CD ₃	H	H	H	H
L_A 1636		<i>i</i> Pr	H	H	CD ₃	H	H	H
L_A 1637		<i>i</i> Pr	H	H	H	CD ₃	H	H
L_A 1638		<i>i</i> Pr	<i>i</i> Pr	H	H	H	H	H
L_A 1639		<i>i</i> Pr	H	<i>i</i> Pr	H	H	H	H

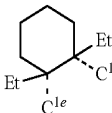
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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_A 1640		<i>i</i> Pr	H	H	<i>i</i> Pr	H	H	H
L_A 1641		<i>i</i> Pr	H	H	H	H	H	H
L_A 1642		<i>i</i> Pr	Ph	H	H	H	H	H
L_A 1643		<i>i</i> Pr	H	Ph	H	H	H	H
L_A 1644		<i>i</i> Pr	H	H	Ph	H	H	H
L_A 1645		<i>i</i> Pr	H	H	H	Ph	H	H
L_A 1646		Ph	Me	H	H	H	H	H
L_A 1647		Ph	H	Me	H	H	H	H
L_A 1648		Ph	H	H	Me	H	H	H
L_A 1649		Ph	H	H	H	Me	H	H
L_A 1650		Ph	CD ₃	H	H	H	H	H
L_A 1651		Ph	H	CD ₃	H	H	H	H
L_A 1652		Ph	H	H	CD ₃	H	H	H
L_A 1653		Ph	H	H	H	CD ₃	H	H
L_A 1654		Ph	<i>i</i> Pr	H	H	H	H	H
L_A 1655		Ph	H	<i>i</i> Pr	H	H	H	H
L_A 1656		Ph	H	H	<i>i</i> Pr	H	H	H
L_A 1657		Ph	H	H	H	<i>i</i> Pr	H	H
L_A 1658		Ph	Ph	H	H	H	H	H
L_A 1659		Ph	H	Ph	H	H	H	H
L_A 1660		Ph	H	H	Ph	H	H	H
L_A 1661		Ph	H	H	H	Ph	H	H
L_A 1662		H	Me	Me	H	H	H	H
L_A 1663		H	Me	H	Me	H	H	H
L_A 1664		H	Me	H	H	Me	H	H
L_A 1665		H	Me	CD ₃	H	H	H	H
L_A 1666		H	Me	H	CD ₃	H	H	H
L_A 1667		H	Me	H	H	CD ₃	H	H
L_A 1668		H	Me	<i>i</i> Pr	H	H	H	H
L_A 1669		H	Me	H	<i>i</i> Pr	H	H	H
L_A 1670		H	Me	H	H	<i>i</i> Pr	H	H
L_A 1671		H	Me	Ph	H	H	H	H
L_A 1672		H	Me	H	Ph	H	H	H
L_A 1673		H	Me	H	H	Ph	H	H
L_A 1674		H	CD ₃	Me	H	H	H	H
L_A 1675		H	CD ₃	H	Me	H	H	H
L_A 1676		H	CD ₃	H	H	Me	H	H
L_A 1677		H	CD ₃	CD ₃	H	H	H	H
L_A 1678		H	CD ₃	H	CD ₃	H	H	H
L_A 1679		H	CD ₃	H	H	CD ₃	H	H
L_A 1680		H	CD ₃	<i>i</i> Pr	H	H	H	H
L_A 1681		H	CD ₃	H	<i>i</i> Pr	H	H	H
L_A 1682		H	CD ₃	H	H	<i>i</i> Pr	H	H
L_A 1683		H	CD ₃	Ph	H	H	H	H
L_A 1684		H	CD ₃	H	Ph	H	H	H
L_A 1685		H	CD ₃	H	H	Ph	H	H
L_A 1686		H	<i>i</i> Pr	Me	H	H	H	H
L_A 1687		H	<i>i</i> Pr	H	Me	H	H	H
L_A 1688		H	<i>i</i> Pr	H	H	Me	H	H
L_A 1689		H	<i>i</i> Pr	CD ₃	H	H	H	H
L_A 1690		H	<i>i</i> Pr	H	CD ₃	H	H	H
L_A 1691		H	<i>i</i> Pr	H	H	CD ₃	H	H
L_A 1692		H	<i>i</i> Pr	<i>i</i> Pr	H	H	H	H
L_A 1693		H	<i>i</i> Pr	H	<i>i</i> Pr	H	H	H
L_A 1694		H	<i>i</i> Pr	H	H	<i>i</i> Pr	H	H
L_A 1695		H	<i>i</i> Pr	Ph	H	H	H	H
L_A 1696		H	<i>i</i> Pr	H	Ph	H	H	H
L_A 1697		H	<i>i</i> Pr	H	H	Ph	H	H
L_A 1698		H	Ph	Me	H	H	H	H
L_A 1699		H	Ph	H	Me	H	H	H
L_A 1700		H	Ph	H	H	Me	H	H
L_A 1701		H	Ph	CD ₃	H	H	H	H
L_A 1702		H	Ph	H	CD ₃	H	H	H
L_A 1703		H	Ph	H	H	CD ₃	H	H
L_A 1704		H	Ph	<i>i</i> Pr	H	H	H	H
L_A 1705		H	Ph	H	<i>i</i> Pr	H	H	H
L_A 1706		H	Ph	H	H	<i>i</i> Pr	H	H
L_A 1707		H	Ph	Ph	H	H	H	H
L_A 1708		H	Ph	H	Ph	H	H	H
L_A 1709		H	Ph	H	H	Ph	H	H
L_A 1710		H	H	Me	Me	H	H	H
L_A 1711		H	H	CD ₃	Me	H	H	H
L_A 1712		H	H	<i>i</i> Pr	Me	H	H	H

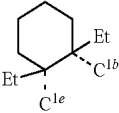
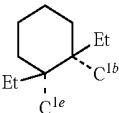
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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_A 1713		H	H	Ph	Me	H	H	H
L_A 1714		H	H	Me	CD ₃	H	H	H
L_A 1715		H	H	CD ₃	CD ₃	H	H	H
L_A 1716		H	H	ⁱ Pr	CD ₃	H	H	H
L_A 1717		H	H	Ph	CD ₃	H	H	H
L_A 1718		H	H	Me	ⁱ Pr	H	H	H
L_A 1719		H	H	CD ₃	ⁱ Pr	H	H	H
L_A 1720		H	H	ⁱ Pr	ⁱ Pr	H	H	H
L_A 1721		H	H	Ph	ⁱ Pr	H	H	H
L_A 1722		H	H	Me	Ph	H	H	H
L_A 1723		H	H	CD ₃	Ph	H	H	H
L_A 1724		H	H	ⁱ Pr	Ph	H	H	H
L_A 1725		H	H	Ph	Ph	H	H	H
L_A 1726		H	H	Me	H	Me	H	H
L_A 1727		H	H	CD ₃	H	Me	H	H
L_A 1728		H	H	ⁱ Pr	H	Me	H	H
L_A 1729		H	H	Ph	H	Me	H	H
L_A 1730		H	H	Me	H	CD ₃	H	H
L_A 1731		H	H	CD ₃	H	CD ₃	H	H
L_A 1732		H	H	ⁱ Pr	H	CD ₃	H	H
L_A 1733		H	H	Ph	H	CD ₃	H	H
L_A 1734		H	H	Me	H	ⁱ Pr	H	H
L_A 1735		H	H	CD ₃	H	ⁱ Pr	H	H
L_A 1736		H	H	ⁱ Pr	H	ⁱ Pr	H	H
L_A 1737		H	H	Ph	H	ⁱ Pr	H	H
L_A 1738		H	H	Me	H	Ph	H	H
L_A 1739		H	H	CD ₃	H	Ph	H	H
L_A 1740		H	H	ⁱ Pr	H	Ph	H	H
L_A 1741		H	H	Ph	H	Ph	H	H
L_A 1742		Me	Me	H	Me	H	H	H
L_A 1743		H	Me	Me	Me	H	H	H
L_A 1744		CD ₃	Me	H	Me	H	H	H
L_A 1745		H	Me	CD ₃	Me	H	H	H
L_A 1746		ⁱ Pr	Me	H	Me	H	H	H
L_A 1747		H	Me	ⁱ Pr	Me	H	H	H
L_A 1748		Ph	Me	H	Me	H	H	H
L_A 1749		H	Me	Ph	Me	H	H	H
L_A 1750		Me	CD ₃	H	CD ₃	H	H	H
L_A 1751		H	CD ₃	Me	CD ₃	H	H	H
L_A 1752		CD ₃	CD ₃	H	CD ₃	H	H	H
L_A 1753		H	CD ₃	CD ₃	CD ₃	H	H	H
L_A 1754		ⁱ Pr	CD ₃	H	CD ₃	H	H	H
L_A 1755		H	CD ₃	ⁱ Pr	CD ₃	H	H	H
L_A 1756		Ph	CD ₃	H	CD ₃	H	H	H
L_A 1757		H	CD ₃	Ph	CD ₃	H	H	H
L_A 1758		Me	ⁱ Pr	H	ⁱ Pr	H	H	H
L_A 1759		H	ⁱ Pr	Me	ⁱ Pr	H	H	H
L_A 1760		CD ₃	ⁱ Pr	H	ⁱ Pr	H	H	H
L_A 1761		H	ⁱ Pr	CD ₃	ⁱ Pr	H	H	H
L_A 1762		ⁱ Pr	ⁱ Pr	H	ⁱ Pr	H	H	H
L_A 1763		H	ⁱ Pr	ⁱ Pr	ⁱ Pr	H	H	H
L_A 1764		Ph	ⁱ Pr	H	ⁱ Pr	H	H	H
L_A 1765		H	ⁱ Pr	Ph	ⁱ Pr	H	H	H
L_A 1766		Me	Ph	H	Ph	H	H	H
L_A 1767		H	Ph	Me	Ph	H	H	H
L_A 1768		CD ₃	Ph	H	Ph	H	H	H
L_A 1769		H	Ph	CD ₃	Ph	H	H	H
L_A 1770		ⁱ Pr	Ph	H	Ph	H	H	H
L_A 1771		H	Ph	ⁱ Pr	Ph	H	H	H
L_A 1772		Ph	Ph	H	Ph	H	H	H
L_A 1773		H	Ph	Ph	Ph	H	H	H
L_A 1774		H	H	H	H	H	H	H
L_A 1775		Me	H	H	H	H	H	H
L_A 1776		H	Me	H	H	H	H	H
L_A 1777		H	H	Me	H	H	H	H
L_A 1778		H	H	H	Me	H	H	H
L_A 1779		H	H	H	H	Me	H	H
L_A 1780		CD ₃	H	H	H	H	H	H
L_A 1781		H	CD ₃	H	H	H	H	H
L_A 1782		H	H	CD ₃	H	H	H	H
L_A 1783		H	H	H	CD ₃	H	H	H
L_A 1784		H	H	H	H	CD ₃	H	H
L_A 1785		ⁱ Pr	H	H	H	H	H	H

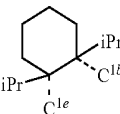
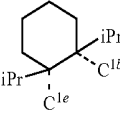
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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_A 1786		H	ⁱ Pr	H	H	H	H	H
L_A 1787		H	H	ⁱ Pr	H	H	H	H
L_A 1788		H	H	H	ⁱ Pr	H	H	H
L_A 1789		H	H	H	H	ⁱ Pr	H	H
L_A 1790		Ph	H	H	H	H	H	H
L_A 1791		H	Ph	H	H	H	H	H
L_A 1792		H	H	Ph	H	H	H	H
L_A 1793		H	H	H	Ph	H	H	H
L_A 1794		H	H	H	H	Ph	H	H
L_A 1795		Me	Me	H	H	H	H	H
L_A 1796		Me	H	Me	H	H	H	H
L_A 1797		Me	H	H	Me	H	H	H
L_A 1798		Me	H	H	H	Me	H	H
L_A 1799		Me	CD ₃	H	H	H	H	H
L_A 1800		Me	H	CD ₃	H	H	H	H
L_A 1801		Me	H	H	CD ₃	H	H	H
L_A 1802		Me	H	H	H	CD ₃	H	H
L_A 1803		Me	ⁱ Pr	H	H	H	H	H
L_A 1804		Me	H	ⁱ Pr	H	H	H	H
L_A 1805		Me	H	H	ⁱ Pr	H	H	H
L_A 1806		Me	H	H	H	ⁱ Pr	H	H
L_A 1807		Me	Ph	H	H	H	H	H
L_A 1808		Me	H	Ph	H	H	H	H
L_A 1809		Me	H	H	Ph	H	H	H
L_A 1810		Me	H	H	H	Ph	H	H
L_A 1811		CD ₃	Me	H	H	H	H	H
L_A 1812		CD ₃	H	Me	H	H	H	H
L_A 1813		CD ₃	H	H	Me	H	H	H
L_A 1814		CD ₃	H	H	H	Me	H	H
L_A 1815		CD ₃	CD ₃	H	H	H	H	H
L_A 1816		CD ₃	H	CD ₃	H	H	H	H
L_A 1817		CD ₃	H	H	CD ₃	H	H	H
L_A 1818		CD ₃	H	H	H	CD ₃	H	H
L_A 1819		CD ₃	ⁱ Pr	H	H	H	H	H
L_A 1820		CD ₃	H	ⁱ Pr	H	H	H	H
L_A 1821		CD ₃	H	H	ⁱ Pr	H	H	H
L_A 1822		CD ₃	H	H	H	ⁱ Pr	H	H
L_A 1823		CD ₃	Ph	H	H	H	H	H
L_A 1824		CD ₃	H	Ph	H	H	H	H
L_A 1825		CD ₃	H	H	Ph	H	H	H
L_A 1826		CD ₃	H	H	H	Ph	H	H
L_A 1827		ⁱ Pr	Me	H	H	H	H	H
L_A 1828		ⁱ Pr	H	Me	H	H	H	H
L_A 1829		ⁱ Pr	H	H	Me	H	H	H
L_A 1830		ⁱ Pr	H	H	H	Me	H	H
L_A 1831		ⁱ Pr	CD ₃	H	H	H	H	H
L_A 1832		ⁱ Pr	H	CD ₃	H	H	H	H
L_A 1833		ⁱ Pr	H	H	CD ₃	H	H	H
L_A 1834		ⁱ Pr	H	H	H	CD ₃	H	H
L_A 1835		ⁱ Pr	ⁱ Pr	H	H	H	H	H
L_A 1836		ⁱ Pr	H	ⁱ Pr	H	H	H	H
L_A 1837		ⁱ Pr	H	H	ⁱ Pr	H	H	H
L_A 1838		ⁱ Pr	H	H	H	ⁱ Pr	H	H
L_A 1839		ⁱ Pr	Ph	H	H	H	H	H
L_A 1840		ⁱ Pr	H	Ph	H	H	H	H
L_A 1841		ⁱ Pr	H	H	Ph	H	H	H
L_A 1842		ⁱ Pr	H	H	H	Ph	H	H
L_A 1843		Ph	Me	H	H	H	H	H
L_A 1844		Ph	H	Me	H	H	H	H
L_A 1845		Ph	H	H	Me	H	H	H
L_A 1846		Ph	H	H	H	Me	H	H
L_A 1847		Ph	CD ₃	H	H	H	H	H
L_A 1848		Ph	H	CD ₃	H	H	H	H
L_A 1849		Ph	H	H	CD ₃	H	H	H
L_A 1850		Ph	H	H	H	CD ₃	H	H
L_A 1851		Ph	ⁱ Pr	H	H	H	H	H
L_A 1852		Ph	H	ⁱ Pr	H	H	H	H
L_A 1853		Ph	H	H	ⁱ Pr	H	H	H
L_A 1854		Ph	H	H	H	ⁱ Pr	H	H
L_A 1855		Ph	Ph	H	H	H	H	H
L_A 1856		Ph	H	Ph	H	H	H	H
L_A 1857		Ph	H	H	Ph	H	H	H
L_A 1858		Ph	H	H	H	Ph	H	H
L_A 1859		H	Me	Me	H	H	H	H

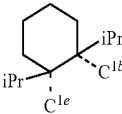
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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_A 1860		H	Me	H	Me	H	H	H
L_A 1861		H	Me	H	H	Me	H	H
L_A 1862		H	Me	CD ₃	H	H	H	H
L_A 1863		H	Me	H	CD ₃	H	H	H
L_A 1864		H	Me	H	H	CD ₃	H	H
L_A 1865		H	Me	ⁱ Pr	H	H	H	H
L_A 1866		H	Me	H	ⁱ Pr	H	H	H
L_A 1867		H	Me	H	H	ⁱ Pr	H	H
L_A 1868		H	Me	Ph	H	H	H	H
L_A 1869		H	Me	H	Ph	H	H	H
L_A 1870		H	Me	H	H	Ph	H	H
L_A 1871		H	CD ₃	Me	H	H	H	H
L_A 1872		H	CD ₃	H	Me	H	H	H
L_A 1873		H	CD ₃	H	H	Me	H	H
L_A 1874		H	CD ₃	CD ₃	H	H	H	H
L_A 1875		H	CD ₃	H	CD ₃	H	H	H
L_A 1876		H	CD ₃	H	H	CD ₃	H	H
L_A 1877		H	CD ₃	ⁱ Pr	H	H	H	H
L_A 1878		H	CD ₃	H	ⁱ Pr	H	H	H
L_A 1879		H	CD ₃	H	H	ⁱ Pr	H	H
L_A 1880		H	CD ₃	Ph	H	H	H	H
L_A 1881		H	CD ₃	H	Ph	H	H	H
L_A 1882		H	CD ₃	H	H	Ph	H	H
L_A 1883		H	ⁱ Pr	Me	H	H	H	H
L_A 1884		H	ⁱ Pr	H	Me	H	H	H
L_A 1885		H	ⁱ Pr	H	H	Me	H	H
L_A 1886		H	ⁱ Pr	CD ₃	H	H	H	H
L_A 1887		H	ⁱ Pr	H	CD ₃	H	H	H
L_A 1888		H	ⁱ Pr	H	H	CD ₃	H	H
L_A 1889		H	ⁱ Pr	ⁱ Pr	H	H	H	H
L_A 1890		H	ⁱ Pr	H	ⁱ Pr	H	H	H
L_A 1891		H	ⁱ Pr	H	H	ⁱ Pr	H	H
L_A 1892		H	ⁱ Pr	Ph	H	H	H	H
L_A 1893		H	ⁱ Pr	H	Ph	H	H	H
L_A 1894		H	ⁱ Pr	H	H	Ph	H	H
L_A 1895		H	Ph	Me	H	H	H	H
L_A 1896		H	Ph	H	Me	H	H	H
L_A 1897		H	Ph	H	H	Me	H	H
L_A 1898		H	Ph	CD ₃	H	H	H	H
L_A 1899		H	Ph	H	CD ₃	H	H	H
L_A 1900		H	Ph	H	H	CD ₃	H	H
L_A 1901		H	Ph	ⁱ Pr	H	H	H	H
L_A 1902		H	Ph	H	ⁱ Pr	H	H	H
L_A 1903		H	Ph	H	H	ⁱ Pr	H	H
L_A 1904		H	Ph	Ph	H	H	H	H
L_A 1905		H	Ph	H	Ph	H	H	H
L_A 1906		H	Ph	H	H	Ph	H	H
L_A 1907		H	H	Me	Me	H	H	H
L_A 1908		H	H	CD ₃	Me	H	H	H
L_A 1909		H	H	ⁱ Pr	Me	H	H	H
L_A 1910		H	H	Ph	Me	H	H	H
L_A 1911		H	H	Me	CD ₃	H	H	H
L_A 1912		H	H	CD ₃	CD ₃	H	H	H
L_A 1913		H	H	ⁱ Pr	CD ₃	H	H	H
L_A 1914		H	H	Ph	CD ₃	H	H	H
L_A 1915		H	H	Me	ⁱ Pr	H	H	H
L_A 1916		H	H	CD ₃	ⁱ Pr	H	H	H
L_A 1917		H	H	ⁱ Pr	ⁱ Pr	H	H	H
L_A 1918		H	H	Ph	ⁱ Pr	H	H	H
L_A 1919		H	H	Me	Ph	H	H	H
L_A 1920		H	H	CD ₃	Ph	H	H	H
L_A 1921		H	H	ⁱ Pr	Ph	H	H	H
L_A 1922		H	H	Ph	Ph	H	H	H
L_A 1923		H	H	Me	H	Me	H	H
L_A 1924		H	H	CD ₃	H	Me	H	H
L_A 1925		H	H	ⁱ Pr	H	Me	H	H
L_A 1926		H	H	Ph	H	Me	H	H
L_A 1927		H	H	Me	H	CD ₃	H	H
L_A 1928		H	H	CD ₃	H	CD ₃	H	H
L_A 1929		H	H	ⁱ Pr	H	CD ₃	H	H
L_A 1930		H	H	Ph	H	CD ₃	H	H
L_A 1931		H	H	Me	H	ⁱ Pr	H	H
L_A 1932		H	H	CD ₃	H	ⁱ Pr	H	H

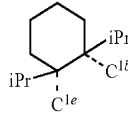
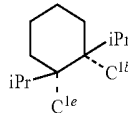
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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_A 1933		H	H	ⁱ Pr	H	ⁱ Pr	H	H
L_A 1934		H	H	Ph	H	ⁱ Pr	H	H
L_A 1935		H	H	Me	H	Ph	H	H
L_A 1936		H	H	CD ₃	H	Ph	H	H
L_A 1937		H	H	ⁱ Pr	H	Ph	H	H
L_A 1938		H	H	Ph	H	Ph	H	H
L_A 1939		Me	Me	H	Me	H	H	H
L_A 1940		H	Me	Me	Me	H	H	H
L_A 1941		CD ₃	Me	H	Me	H	H	H
L_A 1942		H	Me	CD ₃	Me	H	H	H
L_A 1943		ⁱ Pr	Me	H	Me	H	H	H
L_A 1944		H	Me	ⁱ Pr	Me	H	H	H
L_A 1945		Ph	Me	H	Me	H	H	H
L_A 1946		H	Me	Ph	Me	H	H	H
L_A 1947		Me	CD ₃	H	CD ₃	H	H	H
L_A 1948		H	CD ₃	Me	CD ₃	H	H	H
L_A 1949		CD ₃	CD ₃	H	CD ₃	H	H	H
L_A 1950		H	CD ₃	CD ₃	CD ₃	H	H	H
L_A 1951		ⁱ Pr	CD ₃	H	CD ₃	H	H	H
L_A 1952		H	CD ₃	ⁱ Pr	CD ₃	H	H	H
L_A 1953		Ph	CD ₃	H	CD ₃	H	H	H
L_A 1954		H	CD ₃	Ph	CD ₃	H	H	H
L_A 1955		Me	ⁱ Pr	H	ⁱ Pr	H	H	H
L_A 1956		H	ⁱ Pr	Me	ⁱ Pr	H	H	H
L_A 1957		CD ₃	ⁱ Pr	H	ⁱ Pr	H	H	H
L_A 1958		H	ⁱ Pr	CD ₃	ⁱ Pr	H	H	H
L_A 1959		ⁱ Pr	ⁱ Pr	H	ⁱ Pr	H	H	H
L_A 1960		H	ⁱ Pr	ⁱ Pr	ⁱ Pr	H	H	H
L_A 1961		Ph	H	H	ⁱ Pr	H	H	H
L_A 1962		H	ⁱ Pr	Ph	ⁱ Pr	H	H	H
L_A 1963		Me	Ph	H	Ph	H	H	H
L_A 1964		H	Ph	Me	Ph	H	H	H
L_A 1965		CD ₃	Ph	H	Ph	H	H	H
L_A 1966		H	Ph	CD ₃	Ph	H	H	H
L_A 1967		ⁱ Pr	Ph	H	Ph	H	H	H
L_A 1968		H	Ph	ⁱ Pr	Ph	H	H	H
L_A 1969		Ph	Ph	H	Ph	H	H	H
L_A 1970		H	Ph	Ph	Ph	H	H	H
L_A 1971		H	H	H	H	H	H	H
L_A 1972		Me	H	H	H	H	H	H
L_A 1973		H	Me	H	H	H	H	H
L_A 1974		H	H	Me	H	H	H	H
L_A 1975		H	H	H	Me	H	H	H
L_A 1976		H	H	H	H	Me	H	H
L_A 1977		CD ₃	H	H	H	H	H	H
L_A 1978		H	CD ₃	H	H	H	H	H
L_A 1979		H	H	CD ₃	H	H	H	H
L_A 1980		H	H	H	CD ₃	H	H	H
L_A 1981		H	H	H	H	CD ₃	H	H
L_A 1982		ⁱ Pr	H	H	H	H	H	H
L_A 1983		H	ⁱ Pr	H	H	H	H	H
L_A 1984		H	H	ⁱ Pr	H	H	H	H
L_A 1985		H	H	H	ⁱ Pr	H	H	H
L_A 1986		H	H	H	H	ⁱ Pr	H	H
L_A 1987		Ph	H	H	H	H	H	H
L_A 1988		H	Ph	H	H	H	H	H
L_A 1989		H	H	Ph	H	H	H	H
L_A 1990		H	H	H	Ph	H	H	H
L_A 1991		H	H	H	H	Ph	H	H
L_A 1992		Me	Me	H	H	H	H	H
L_A 1993		Me	H	Me	H	H	H	H
L_A 1994		Me	H	H	Me	H	H	H
L_A 1995		Me	H	H	H	Me	H	H
L_A 1996		Me	CD ₃	H	H	H	H	H
L_A 1997		Me	H	CD ₃	H	H	H	H
L_A 1998		Me	H	H	CD ₃	H	H	H
L_A 1999		Me	H	H	H	CD ₃	H	H
L_A 2000		Me	ⁱ Pr	H	H	H	H	H

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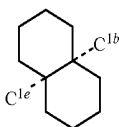
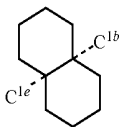
L _A	Linker A	R ^{1a}	R ^{1b}	R ^{1c}	R ^{1d}	R ^{1e}	R ^{1f}	R ^{1g}
L _A 2001		Me	H	ⁱ Pr	H	H	H	H
L _A 2002		Me	H	H	ⁱ Pr	H	H	H
L _A 2003		Me	H	H	H	ⁱ Pr	H	H
L _A 2004		Me	Ph	H	H	H	H	H
L _A 2005		Me	H	Ph	H	H	H	H
L _A 2006		Me	H	H	Ph	H	H	H
L _A 2007		Me	H	H	H	Ph	H	H
L _A 2008		CD ₃	Me	H	H	H	H	H
L _A 2009		CD ₃	H	Me	H	H	H	H
L _A 2010		CD ₃	H	H	Me	H	H	H
L _A 2011		CD ₃	H	H	H	Me	H	H
L _A 2012		CD ₃	CD ₃	H	H	H	H	H
L _A 2013		CD ₃	H	CD ₃	H	H	H	H
L _A 2014		CD ₃	H	H	CD ₃	H	H	H
L _A 2015		CD ₃	H	H	H	CD ₃	H	H
L _A 2016		CD ₃	ⁱ Pr	H	H	H	H	H
L _A 2017		CD ₃	H	ⁱ Pr	H	H	H	H
L _A 2018		CD ₃	H	H	ⁱ Pr	H	H	H
L _A 2019		CD ₃	H	H	H	ⁱ Pr	H	H
L _A 2020		CD ₃	Ph	H	H	H	H	H
L _A 2021		CD ₃	H	Ph	H	H	H	H
L _A 2022		CD ₃	H	H	Ph	H	H	H
L _A 2023		CD ₃	H	H	H	Ph	H	H
L _A 2024		ⁱ Pr	Me	H	H	H	H	H
L _A 2025		ⁱ Pr	H	Me	H	H	H	H
L _A 2026		ⁱ Pr	H	H	Me	H	H	H
L _A 2027		ⁱ Pr	H	H	H	Me	H	H
L _A 2028		ⁱ Pr	CD ₃	H	H	H	H	H
L _A 2029		ⁱ Pr	H	CD ₃	H	H	H	H
L _A 2030		ⁱ Pr	H	H	CD ₃	H	H	H
L _A 2031		ⁱ Pr	H	H	H	CD ₃	H	H
L _A 2032		ⁱ Pr	ⁱ Pr	H	H	H	H	H
L _A 2033		ⁱ Pr	H	ⁱ Pr	H	H	H	H
L _A 2034		ⁱ Pr	H	H	ⁱ Pr	H	H	H
L _A 2035		ⁱ Pr	H	H	H	ⁱ Pr	H	H
L _A 2036		ⁱ Pr	Ph	H	H	H	H	H
L _A 2037		ⁱ Pr	H	Ph	H	H	H	H
L _A 2038		ⁱ Pr	H	H	Ph	H	H	H
L _A 2039		ⁱ Pr	H	H	H	Ph	H	H
L _A 2040		Ph	Me	H	H	H	H	H
L _A 2041		Ph	H	Me	H	H	H	H
L _A 2042		Ph	H	H	Me	H	H	H
L _A 2043		Ph	H	H	H	Me	H	H
L _A 2044		Ph	CD ₃	H	H	H	H	H
L _A 2045		Ph	H	CD ₃	H	H	H	H
L _A 2046		Ph	H	H	CD ₃	H	H	H
L _A 2047		Ph	H	H	H	CD ₃	H	H
L _A 2048		Ph	ⁱ Pr	H	H	H	H	H
L _A 2049		Ph	H	ⁱ Pr	H	H	H	H
L _A 2050		Ph	H	H	ⁱ Pr	H	H	H
L _A 2051		Ph	H	H	H	ⁱ Pr	H	H
L _A 2052		Ph	Ph	H	H	H	H	H
L _A 2053		Ph	H	Ph	H	H	H	H
L _A 2054		Ph	H	H	Ph	H	H	H
L _A 2055		Ph	H	H	H	Ph	H	H
L _A 2056		H	Me	Me	H	H	H	H
L _A 2057		H	Me	H	Me	H	H	H
L _A 2058		H	Me	H	H	Me	H	H
L _A 2059		H	Me	CD ₃	H	H	H	H
L _A 2060		H	Me	H	CD ₃	H	H	H
L _A 2061		H	Me	H	H	CD ₃	H	H
L _A 2062		H	H	Me	ⁱ Pr	H	H	H
L _A 2063		H	Me	H	ⁱ Pr	H	H	H
L _A 2064		H	Me	H	H	ⁱ Pr	H	H
L _A 2065		H	Me	Ph	H	H	H	H
L _A 2066		H	Me	H	Ph	H	H	H
L _A 2067		H	Me	H	H	Ph	H	H
L _A 2068		H	CD ₃	Me	H	H	H	H
L _A 2069		H	CD ₃	H	Me	H	H	H
L _A 2070		H	CD ₃	H	H	Me	H	H
L _A 2071		H	CD ₃	CD ₃	H	H	H	H
L _A 2072		H	CD ₃	H	CD ₃	H	H	H
L _A 2073		H	CD ₃	H	H	CD ₃	H	H
L _A 2074		H	CD ₃	ⁱ Pr	H	H	H	H

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L _A	Linker A	R ^{1a}	R ^{1b}	R ^{1c}	R ^{1d}	R ^{1e}	R ^{1f}	R ^{1g}
L _A 2075		H	CD ₃	H	ⁱ Pr	H	H	H
L _A 2076		H	CD ₃	H	H	ⁱ Pr	H	H
L _A 2077		H	CD ₃	Ph	H	H	H	H
L _A 2078		H	CD ₃	H	Ph	H	H	H
L _A 2079		H	CD ₃	H	H	Ph	H	H
L _A 2080		H	ⁱ Pr	Me	H	H	H	H
L _A 2081		H	ⁱ Pr	H	Me	H	H	H
L _A 2082		H	ⁱ Pr	H	H	Me	H	H
L _A 2083		H	ⁱ Pr	CD ₃	H	H	H	H
L _A 2084		H	ⁱ Pr	H	CD ₃	H	H	H
L _A 2085		H	ⁱ Pr	H	H	CD ₃	H	H
L _A 2086		H	ⁱ Pr	ⁱ Pr	H	H	H	H
L _A 2087		H	ⁱ Pr	H	ⁱ Pr	H	H	H
L _A 2088		H	ⁱ Pr	H	H	ⁱ Pr	H	H
L _A 2089		H	ⁱ Pr	Ph	H	H	H	H
L _A 2090		H	H	ⁱ Pr	H	Ph	H	H
L _A 2091		H	ⁱ Pr	H	H	Ph	H	H
L _A 2092		H	Ph	Me	H	H	H	H
L _A 2093		H	Ph	H	Me	H	H	H
L _A 2094		H	Ph	H	H	Me	H	H
L _A 2095		H	Ph	CD ₃	H	H	H	H
L _A 2096		H	Ph	H	CD ₃	H	H	H
L _A 2097		H	Ph	H	H	CD ₃	H	H
L _A 2098		H	Ph	ⁱ Pr	H	H	H	H
L _A 2099		H	Ph	H	ⁱ Pr	H	H	H
L _A 2100		H	Ph	H	H	ⁱ Pr	H	H
L _A 2101		H	Ph	Ph	H	H	H	H
L _A 2102		H	Ph	H	Ph	H	H	H
L _A 2103		H	Ph	H	H	Ph	H	H
L _A 2104		H	H	Me	Me	H	H	H
L _A 2105		H	H	CD ₃	Me	H	H	H
L _A 2106		H	H	ⁱ Pr	Me	H	H	H
L _A 2107		H	H	Ph	Me	H	H	H
L _A 2108		H	H	Me	CD ₃	H	H	H
L _A 2109		H	H	CD ₃	CD ₃	H	H	H
L _A 2110		H	H	ⁱ Pr	CD ₃	H	H	H
L _A 2111		H	H	Ph	CD ₃	H	H	H
L _A 2112		H	H	Me	ⁱ Pr	H	H	H
L _A 2113		H	H	CD ₃	ⁱ Pr	H	H	H
L _A 2114		H	H	ⁱ Pr	ⁱ Pr	H	H	H
L _A 2115		H	H	Ph	ⁱ Pr	H	H	H
L _A 2116		H	H	Me	Ph	H	H	H
L _A 2117		H	H	CD ₃	Ph	H	H	H
L _A 2118		H	H	ⁱ Pr	Ph	H	H	H
L _A 2119		H	H	Ph	Ph	H	H	H
L _A 2120		H	H	Me	H	Me	H	H
L _A 2121		H	H	CD ₃	H	Me	H	H
L _A 2122		H	H	ⁱ Pr	H	Me	H	H
L _A 2123		H	H	Ph	H	Me	H	H
L _A 2124		H	H	Me	H	CD ₃	H	H
L _A 2125		H	H	CD ₃	H	CD ₃	H	H
L _A 2126		H	H	ⁱ Pr	H	CD ₃	H	H
L _A 2127		H	H	Ph	H	CD ₃	H	H
L _A 2128		H	H	Me	H	ⁱ Pr	H	H
L _A 2129		H	H	CD ₃	H	ⁱ Pr	H	H
L _A 2130		H	H	ⁱ Pr	H	ⁱ Pr	H	H
L _A 2131		H	H	Ph	H	ⁱ Pr	H	H
L _A 2132		H	H	Me	H	Ph	H	H
L _A 2133		H	H	CD ₃	H	Ph	H	H
L _A 2134		H	H	ⁱ Pr	H	Ph	H	H
L _A 2135		H	H	Ph	H	Ph	H	H
L _A 2136		Me	Me	H	Me	H	H	H
L _A 2137		H	Me	Me	Me	H	H	H
L _A 2138		CD ₃	Me	H	Me	H	H	H
L _A 2139		H	Me	CD ₃	Me	H	H	H
L _A 2140		ⁱ Pr	Me	H	Me	H	H	H
L _A 2141		H	Me	ⁱ Pr	Me	H	H	H
L _A 2142		Ph	Me	H	Me	H	H	H
L _A 2143		H	Me	Ph	Me	H	H	H
L _A 2144		Me	CD ₃	H	CD ₃	H	H	H
L _A 2145		H	CD ₃	Me	CD ₃	H	H	H
L _A 2146		CD ₃	CD ₃	H	CD ₃	H	H	H
L _A 2147		H	CD ₃	CD ₃	CD ₃	H	H	H

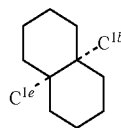
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L_A	Linker A	R ^{1a}	R ^{1b}	R ^{1c}	R ^{1d}	R ^{1e}	R ^{1f}	R ^{1g}
L _A 2148		ⁱ Pr	CD ₃	H	CD ₃	H	H	H
L _A 2149		H	CD ₃	ⁱ Pr	CD ₃	H	H	H
L _A 2150		Ph	CD ₃	H	CD ₃	H	H	H
L _A 2151		H	CD ₃	Ph	CD ₃	H	H	H
L _A 2152		Me	ⁱ Pr	H	ⁱ Pr	H	H	H
L _A 2153		H	ⁱ Pr	Me	ⁱ Pr	H	H	H
L _A 2154		CD ₃	ⁱ Pr	H	ⁱ Pr	H	H	H
L _A 2155		H	ⁱ Pr	CD ₃	ⁱ Pr	H	H	H
L _A 2156		ⁱ Pr	ⁱ Pr	H	ⁱ Pr	H	H	H
L _A 2157		H	ⁱ Pr	ⁱ Pr	ⁱ Pr	H	H	H
L _A 2158		Ph	ⁱ Pr	H	ⁱ Pr	H	H	H
L _A 2159		H	ⁱ Pr	Ph	ⁱ Pr	H	H	H
L _A 2160		Me	Ph	H	Ph	H	H	H
L _A 2161		H	Ph	Me	Ph	H	H	H
L _A 2162		CD ₃	Ph	H	Ph	H	H	H
L _A 2163		H	Ph	CD ₃	Ph	H	H	H
L _A 2164		ⁱ Pr	Ph	H	Ph	H	H	H
L _A 2165		H	Ph	ⁱ Pr	Ph	H	H	H
L _A 2166		Ph	Ph	H	Ph	H	H	H
L _A 2167		H	Ph	Ph	Ph	H	H	H
L _A 2168		H	H	H	H	H	H	H
L _A 2169		Me	H	H	H	H	H	H
L _A 2170		H	Me	H	H	H	H	H
L _A 2171		H	H	Me	H	H	H	H
L _A 2172		H	H	H	Me	H	H	H
L _A 2173		H	H	H	H	Me	H	H
L _A 2174		CD ₃	H	H	H	H	H	H
L _A 2175		H	CD ₃	H	H	H	H	H
L _A 2176		H	H	CD ₃	H	H	H	H
L _A 2177		H	H	H	CD ₃	H	H	H
L _A 2178		H	H	H	H	CD ₃	H	H
L _A 2179		ⁱ Pr	H	H	H	H	H	H
L _A 2180		H	ⁱ Pr	H	H	H	H	H
L _A 2181		H	H	H	H	H	H	H
L _A 2182		H	H	H	ⁱ Pr	H	H	H
L _A 2183		H	H	H	H	ⁱ Pr	H	H
L _A 2184		Ph	H	H	H	H	H	H
L _A 2185		H	Ph	H	H	H	H	H
L _A 2186		H	H	Ph	H	H	H	H
L _A 2187		H	H	H	Ph	H	H	H
L _A 2188		H	H	H	H	Ph	H	H
L _A 2189		Me	Me	H	H	H	H	H
L _A 2190		Me	H	Me	H	H	H	H
L _A 2191		Me	H	H	Me	H	H	H
L _A 2192		Me	H	H	H	Me	H	H
L _A 2193		Me	CD ₃	H	H	H	H	H
L _A 2194		Me	H	CD ₃	H	H	H	H
L _A 2195		Me	H	H	CD ₃	H	H	H
L _A 2196		Me	H	H	H	CD ₃	H	H
L _A 2197		Me	ⁱ Pr	H	H	H	H	H
L _A 2198		Me	H	ⁱ Pr	H	H	H	H
L _A 2199		Me	H	H	ⁱ Pr	H	H	H
L _A 2200		Me	H	H	H	ⁱ Pr	H	H
L _A 2201		Me	Ph	H	H	H	H	H
L _A 2202		Me	H	Ph	H	H	H	H
L _A 2203		Me	H	H	Ph	H	H	H
L _A 2204		Me	H	H	H	Ph	H	H
L _A 2205		CD ₃	Me	H	H	H	H	H
L _A 2206		CD ₃	H	Me	H	H	H	H
L _A 2207		CD ₃	H	H	Me	H	H	H
L _A 2208		CD ₃	H	H	H	Me	H	H
L _A 2209		CD ₃	CD ₃	H	H	H	H	H
L _A 2210		CD ₃	H	CD ₃	H	H	H	H
L _A 2211		CD ₃	H	H	CD ₃	H	H	H
L _A 2212		CD ₃	H	H	H	CD ₃	H	H
L _A 2213		CD ₃	ⁱ Pr	H	H	H	H	H
L _A 2214		CD ₃	H	H	ⁱ Pr	H	H	H
L _A 2215		CD ₃	H	H	H	ⁱ Pr	H	H
L _A 2216		CD ₃	H	H	H	H	ⁱ Pr	H
L _A 2217		CD ₃	Ph	H	H	H	H	H
L _A 2218		CD ₃	H	Ph	H	H	H	H
L _A 2219		CD ₃	H	H	Ph	H	H	H
L _A 2220		CD ₃	H	H	H	Ph	H	H

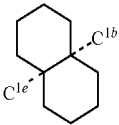
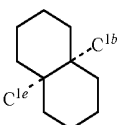


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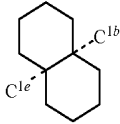
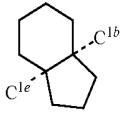
L_A	Linker A	R ^{1a}	R ^{1b}	R ^{1c}	R ^{1d}	R ^{1e}	R ^{1f}	R ^{1g}
L _A 2221		ⁱ Pr	Me	H	H	H	H	H
L _A 2222		ⁱ Pr	H	Me	H	H	H	H
L _A 2223		ⁱ Pr	H	H	Me	H	H	H
L _A 2224		ⁱ Pr	H	H	H	Me	H	H
L _A 2225		ⁱ Pr	CD ₃	H	H	H	H	H
L _A 2226		ⁱ Pr	H	CD ₃	H	H	H	H
L _A 2227		ⁱ Pr	H	H	CD ₃	H	H	H
L _A 2228		ⁱ Pr	H	H	H	CD ₃	H	H
L _A 2229		ⁱ Pr	ⁱ Pr	H	H	H	H	H
L _A 2230		ⁱ Pr	H	ⁱ Pr	H	H	H	H
L _A 2231		ⁱ Pr	H	H	H	ⁱ Pr	H	H
L _A 2232		ⁱ Pr	H	H	H	H	ⁱ Pr	H
L _A 2233		ⁱ Pr	Ph	H	H	H	H	H
L _A 2234		ⁱ Pr	H	Ph	H	H	H	H
L _A 2235		ⁱ Pr	H	H	Ph	H	H	H
L _A 2236		ⁱ Pr	H	H	H	Ph	H	H
L _A 2237		Ph	Me	H	H	H	H	H
L _A 2238		Ph	H	Me	H	H	H	H
L _A 2239		Ph	H	H	Me	H	H	H
L _A 2240		Ph	H	H	H	Me	H	H
L _A 2241		Ph	CD ₃	H	H	H	H	H
L _A 2242		Ph	H	CD ₃	H	H	H	H
L _A 2243		Ph	H	H	CD ₃	H	H	H
L _A 2244		Ph	H	H	H	CD ₃	H	H
L _A 2245		Ph	ⁱ Pr	H	H	H	H	H
L _A 2246		Ph	H	ⁱ Pr	H	H	H	H
L _A 2247		Ph	H	H	ⁱ Pr	H	H	H
L _A 2248		Ph	H	H	H	ⁱ Pr	H	H
L _A 2249		Ph	Ph	H	H	H	H	H
L _A 2250		Ph	H	Ph	H	H	H	H
L _A 2251		Ph	H	H	Ph	H	H	H
L _A 2252		Ph	H	H	H	Ph	H	H
L _A 2253		H	Me	Me	H	H	H	H
L _A 2254		H	Me	H	Me	H	H	H
L _A 2255		H	Me	H	H	Me	H	H
L _A 2256		H	Me	CD ₃	H	H	H	H
L _A 2257		H	Me	H	CD ₃	H	H	H
L _A 2258		H	Me	H	H	CD ₃	H	H
L _A 2259		H	Me	ⁱ Pr	H	H	H	H
L _A 2260		H	Me	H	ⁱ Pr	H	H	H
L _A 2261		H	Me	H	H	ⁱ Pr	H	H
L _A 2262		H	Me	Ph	H	H	H	H
L _A 2263		H	Me	H	Ph	H	H	H
L _A 2264		H	Me	H	H	Ph	H	H
L _A 2265		H	CD ₃	Me	H	H	H	H
L _A 2266		H	CD ₃	H	Me	H	H	H
L _A 2267		H	CD ₃	H	H	Me	H	H
L _A 2268		H	CD ₃	CD ₃	H	H	H	H
L _A 2269		H	CD ₃	H	CD ₃	H	H	H
L _A 2270		H	CD ₃	H	H	CD ₃	H	H
L _A 2271		H	CD ₃	ⁱ Pr	H	H	H	H
L _A 2272		H	CD ₃	H	ⁱ Pr	H	H	H
L _A 2273		H	CD ₃	H	H	ⁱ Pr	H	H
L _A 2274		H	CD ₃	Ph	H	H	H	H
L _A 2275		H	CD ₃	H	Ph	H	H	H
L _A 2276		H	CD ₃	H	H	Ph	H	H
L _A 2277		H	ⁱ Pr	Me	H	H	H	H
L _A 2278		H	ⁱ Pr	H	Me	H	H	H
L _A 2279		H	ⁱ Pr	H	H	Me	H	H
L _A 2280		H	ⁱ Pr	CD ₃	H	H	H	H
L _A 2281		H	ⁱ Pr	H	CD ₃	H	H	H
L _A 2282		H	ⁱ Pr	H	H	CD ₃	H	H
L _A 2283		H	ⁱ Pr	ⁱ Pr	H	H	H	H
L _A 2284		H	ⁱ Pr	H	ⁱ Pr	H	H	H
L _A 2285		H	ⁱ Pr	H	H	ⁱ Pr	H	H
L _A 2286		H	ⁱ Pr	Ph	H	H	H	H
L _A 2287		H	ⁱ Pr	H	Ph	H	H	H
L _A 2288		H	ⁱ Pr	H	H	Ph	H	H
L _A 2289		H	Ph	Me	H	H	H	H
L _A 2290		H	Ph	H	Me	H	H	H
L _A 2291		H	Ph	H	H	Me	H	H
L _A 2292		H	Ph	CD ₃	H	H	H	H
L _A 2293		H	Ph	H	CD ₃	H	H	H
L _A 2294		H	Ph	H	H	CD ₃	H	H



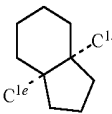
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L _A	Linker A	R ^{1a}	R ^{1b}	R ^{1c}	R ^{1d}	R ^{1e}	R ^{1f}	R ^{1g}
L _A 2295		H	Ph	ⁱ Pr	H	H	H	H
L _A 2296		H	Ph	H	ⁱ Pr	H	H	H
L _A 2297		H	Ph	H	H	ⁱ Pr	H	H
L _A 2298		H	Ph	Ph	H	H	H	H
L _A 2299		H	Ph	H	Ph	H	H	H
L _A 2300		H	Ph	H	H	Ph	H	H
L _A 2301		H	H	Me	Me	H	H	H
L _A 2302		H	H	CD ₃	Me	H	H	H
L _A 2303		H	H	ⁱ Pr	Me	H	H	H
L _A 2304		H	H	Ph	Me	H	H	H
L _A 2305		H	H	Me	CD ₃	H	H	H
L _A 2306		H	H	CD ₃	CD ₃	H	H	H
L _A 2307		H	H	ⁱ Pr	CD ₃	H	H	H
L _A 2308		H	H	Ph	CD ₃	H	H	H
L _A 2309		H	H	Me	ⁱ Pr	H	H	H
L _A 2310		H	H	CD ₃	ⁱ Pr	H	H	H
L _A 2311		H	H	ⁱ Pr	ⁱ Pr	H	H	H
L _A 2312		H	H	Ph	ⁱ Pr	H	H	H
L _A 2313		H	H	Me	Ph	H	H	H
L _A 2314		H	H	CD ₃	Ph	H	H	H
L _A 2315		H	H	ⁱ Pr	Ph	H	H	H
L _A 2316		H	H	Ph	Ph	H	H	H
L _A 2317		H	H	Me	H	Me	H	H
L _A 2318		H	H	CD ₃	H	Me	H	H
L _A 2319		H	H	ⁱ Pr	H	Me	H	H
L _A 2320		H	H	Ph	H	Me	H	H
L _A 2321		H	H	Me	H	CD ₃	H	H
L _A 2322		H	H	CD ₃	H	CD ₃	H	H
L _A 2323		H	H	ⁱ Pr	H	CD ₃	H	H
L _A 2324		H	H	Ph	H	CD ₃	H	H
L _A 2325		H	H	Me	H	ⁱ Pr	H	H
L _A 2326		H	H	CD ₃	H	ⁱ Pr	H	H
L _A 2327		H	H	ⁱ Pr	H	ⁱ Pr	H	H
L _A 2328		H	H	Ph	H	ⁱ Pr	H	H
L _A 2329		H	H	Me	H	Ph	H	H
L _A 2330		H	H	CD ₃	H	Ph	H	H
L _A 2331		H	H	ⁱ Pr	H	Ph	H	H
L _A 2332		H	H	Ph	H	Ph	H	H
L _A 2333		Me	Me	H	Me	H	H	H
L _A 2334		H	Me	Me	Me	H	H	H
L _A 2335		CD ₃	Me	H	Me	H	H	H
L _A 2336		H	Me	CD ₃	Me	H	H	H
L _A 2337		ⁱ Pr	Me	H	Me	H	H	H
L _A 2338		H	Me	ⁱ Pr	Me	H	H	H
L _A 2339		Ph	Me	H	Me	H	H	H
L _A 2340		H	Me	Ph	Me	H	H	H
L _A 2341		Me	CD ₃	H	CD ₃	H	H	H
L _A 2342		H	CD ₃	Me	CD ₃	H	H	H
L _A 2343		CD ₃	CD ₃	H	CD ₃	H	H	H
L _A 2344		H	CD ₃	CD ₃	CD ₃	H	H	H
L _A 2345		ⁱ Pr	CD ₃	H	CD ₃	H	H	H
L _A 2346		H	CD ₃	ⁱ Pr	CD ₃	H	H	H
L _A 2347		Ph	CD ₃	H	CD ₃	H	H	H
L _A 2348		H	CD ₃	Ph	CD ₃	H	H	H
L _A 2349		Me	ⁱ Pr	H	ⁱ Pr	H	H	H
L _A 2350		H	ⁱ Pr	Me	ⁱ Pr	H	H	H
L _A 2351		CD ₃	ⁱ Pr	H	ⁱ Pr	H	H	H
L _A 2352		H	ⁱ Pr	CD ₃	ⁱ Pr	H	H	H
L _A 2353		ⁱ Pr	ⁱ Pr	H	ⁱ Pr	H	H	H
L _A 2354		H	ⁱ Pr	ⁱ Pr	ⁱ Pr	H	H	H
L _A 2355		Ph	ⁱ Pr	H	ⁱ Pr	H	H	H
L _A 2356		H	ⁱ Pr	Ph	ⁱ Pr	H	H	H
L _A 2357		Me	Ph	H	Ph	H	H	H
L _A 2358		H	Ph	Me	Ph	H	H	H
L _A 2359		CD ₃	Ph	H	Ph	H	H	H
L _A 2360		H	Ph	CD ₃	Ph	H	H	H
L _A 2361		ⁱ Pr	Ph	H	Ph	H	H	H
L _A 2362		H	Ph	ⁱ Pr	Ph	H	H	H
L _A 2363		Ph	Ph	H	Ph	H	H	H
L _A 2364		H	Ph	Ph	Ph	H	H	H

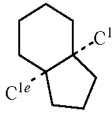
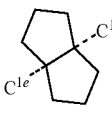
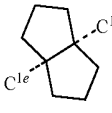
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L _A	Linker A	R ^{1a}	R ^{1b}	R ^{1c}	R ^{1d}	R ^{1e}	R ^{1f}	R ^{1g}
L _A 2365		H	H	H	H	H	H	H
L _A 2366		Me	H	H	H	H	H	H
L _A 2367		H	Me	H	H	H	H	H
L _A 2368		H	H	Me	H	H	H	H
L _A 2369		H	H	H	H	Me	H	H
L _A 2370		H	H	H	H	H	Me	H
L _A 2371		CD ₃	H	H	H	H	H	H
L _A 2372		H	CD ₃	H	H	H	H	H
L _A 2373		H	H	CD ₃	H	H	H	H
L _A 2374		H	H	H	CD ₃	H	H	H
L _A 2375		H	H	H	H	CD ₃	H	H
L _A 2376		ⁱ Pr	H	H	H	H	H	H
L _A 2377		H	ⁱ Pr	H	H	H	H	H
L _A 2378		H	H	ⁱ Pr	H	H	H	H
L _A 2379		H	H	H	ⁱ Pr	H	H	H
L _A 2380		H	H	H	H	ⁱ Pr	H	H
L _A 2381		Ph	H	H	H	H	H	H
L _A 2382		H	Ph	H	H	H	H	H
L _A 2383		H	H	Ph	H	H	H	H
L _A 2384		H	H	H	Ph	H	H	H
L _A 2385		H	H	H	H	Ph	H	H
L _A 2386		Me	Me	H	H	H	H	H
L _A 2387		Me	H	Me	H	H	H	H
L _A 2388		Me	H	H	Me	H	H	H
L _A 2389		Me	H	H	H	H	Me	H
L _A 2390		Me	CD ₃	H	H	H	H	H
L _A 2391		Me	H	CD ₃	H	H	H	H
L _A 2392		Me	H	H	CD ₃	H	H	H
L _A 2393		Me	H	H	H	CD ₃	H	H
L _A 2394		Me	ⁱ Pr	H	H	H	H	H
L _A 2395		Me	H	ⁱ Pr	H	H	H	H
L _A 2396		Me	H	H	ⁱ Pr	H	H	H
L _A 2397		Me	H	H	H	ⁱ Pr	H	H
L _A 2398		Me	Ph	H	H	H	H	H
L _A 2399		Me	H	Ph	H	H	H	H
L _A 2400		Me	H	H	Ph	H	H	H
L _A 2401		Me	H	H	H	Ph	H	H
L _A 2402		CD ₃	Me	H	H	H	H	H
L _A 2403		CD ₃	H	Me	H	H	H	H
L _A 2404		CD ₃	H	H	Me	H	H	H
L _A 2405		CD ₃	H	H	H	Me	H	H
L _A 2406		CD ₃	CD ₃	H	H	H	H	H
L _A 2407		CD ₃	H	CD ₃	H	H	H	H
L _A 2408		CD ₃	H	H	CD ₃	H	H	H
L _A 2409		CD ₃	H	H	H	CD ₃	H	H
L _A 2410		CD ₃	ⁱ Pr	H	H	H	H	H
L _A 2411		CD ₃	H	ⁱ Pr	H	H	H	H
L _A 2412		CD ₃	H	H	ⁱ Pr	H	H	H
L _A 2413		CD ₃	H	H	H	ⁱ Pr	H	H
L _A 2414		CD ₃	Ph	H	H	H	H	H
L _A 2415		CD ₃	H	Ph	H	H	H	H
L _A 2416		CD ₃	H	H	Ph	H	H	H
L _A 2417		CD ₃	H	H	H	Ph	H	H
L _A 2418		ⁱ Pr	Me	H	H	H	H	H
L _A 2419		ⁱ Pr	H	Me	H	H	H	H
L _A 2420		ⁱ Pr	H	H	Me	H	H	H
L _A 2421		ⁱ Pr	H	H	H	Me	H	H
L _A 2422		ⁱ Pr	CD ₃	H	H	H	H	H
L _A 2423		ⁱ Pr	H	CD ₃	H	H	H	H
L _A 2424		ⁱ Pr	H	H	CD ₃	H	H	H
L _A 2425		ⁱ Pr	H	H	H	CD ₃	H	H
L _A 2426		ⁱ Pr	ⁱ Pr	H	H	H	H	H
L _A 2427		ⁱ Pr	H	ⁱ Pr	H	H	H	H
L _A 2428		ⁱ Pr	H	H	ⁱ Pr	H	H	H
L _A 2429		ⁱ Pr	H	H	H	ⁱ Pr	H	H
L _A 2430		ⁱ Pr	Ph	H	H	H	H	H
L _A 2431		ⁱ Pr	H	Ph	H	H	H	H
L _A 2432		ⁱ Pr	H	H	Ph	H	H	H
L _A 2433		ⁱ Pr	H	H	H	Ph	H	H
L _A 2434		Ph	Me	H	H	H	H	H
L _A 2435		Ph	H	Me	H	H	H	H
L _A 2436		Ph	H	H	Me	H	H	H
L _A 2437		Ph	H	H	H	Me	H	H
L _A 2438		Ph	CD ₃	H	H	H	H	H

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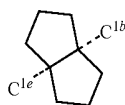
L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_A 2439		Ph	H	CD ₃	H	H	H	H
L_A 2440		Ph	H	H	CD ₃	H	H	H
L_A 2441		Ph	H	H	H	CD ₃	H	H
L_A 2442		Ph	<i>i</i> Pr	H	H	H	H	H
L_A 2443		Ph	H	<i>i</i> Pr	H	H	H	H
L_A 2444		Ph	H	H	<i>i</i> Pr	H	H	H
L_A 2445		Ph	H	H	H	<i>i</i> Pr	H	H
L_A 2446		Ph	Ph	H	H	H	H	H
L_A 2447		Ph	H	Ph	H	H	H	H
L_A 2448		Ph	H	H	Ph	H	H	H
L_A 2449		Ph	H	H	H	Ph	H	H
L_A 2450		H	Me	Me	H	H	H	H
L_A 2451		H	Me	H	Me	H	H	H
L_A 2452		H	Me	H	H	Me	H	H
L_A 2453		H	Me	CD ₃	H	H	H	H
L_A 2454		H	Me	H	CD ₃	H	H	H
L_A 2455		H	Me	H	H	CD ₃	H	H
L_A 2456		H	Me	<i>i</i> Pr	H	H	H	H
L_A 2457		H	Me	H	<i>i</i> Pr	H	H	H
L_A 2458		H	Me	H	H	<i>i</i> Pr	H	H
L_A 2459		H	Me	Ph	H	H	H	H
L_A 2460		H	Me	H	Ph	H	H	H
L_A 2461		H	Me	H	H	Ph	H	H
L_A 2462		H	CD ₃	Me	H	H	H	H
L_A 2463		H	CD ₃	H	Me	H	H	H
L_A 2464		H	CD ₃	H	H	Me	H	H
L_A 2465		H	CD ₃	CD ₃	H	H	H	H
L_A 2466		H	CD ₃	H	CD ₃	H	H	H
L_A 2467		H	CD ₃	H	H	CD ₃	H	H
L_A 2468		H	CD ₃	<i>i</i> Pr	H	H	H	H
L_A 2469		H	CD ₃	H	<i>i</i> Pr	H	H	H
L_A 2470		H	CD ₃	H	H	<i>i</i> Pr	H	H
L_A 2471		H	CD ₃	Ph	H	H	H	H
L_A 2472		H	CD ₃	H	Ph	H	H	H
L_A 2473		H	CD ₃	H	H	Ph	H	H
L_A 2474		H	<i>i</i> Pr	Me	H	H	H	H
L_A 2475		H	<i>i</i> Pr	H	Me	H	H	H
L_A 2476		H	<i>i</i> Pr	H	H	Me	H	H
L_A 2477		H	<i>i</i> Pr	CD ₃	H	H	H	H
L_A 2478		H	<i>i</i> Pr	H	CD ₃	H	H	H
L_A 2479		H	<i>i</i> Pr	H	H	CD ₃	H	H
L_A 2480		H	<i>i</i> Pr	<i>i</i> Pr	H	H	H	H
L_A 2481		H	<i>i</i> Pr	H	<i>i</i> Pr	H	H	H
L_A 2482		H	<i>i</i> Pr	H	H	<i>i</i> Pr	H	H
L_A 2483		H	<i>i</i> Pr	Ph	H	H	H	H
L_A 2484		H	<i>i</i> Pr	H	Ph	H	H	H
L_A 2485		H	<i>i</i> Pr	H	H	Ph	H	H
L_A 2486		H	Ph	Me	H	H	H	H
L_A 2487		H	Ph	H	Me	H	H	H
L_A 2488		H	Ph	H	H	Me	H	H
L_A 2489		H	Ph	CD ₃	H	H	H	H
L_A 2490		H	Ph	H	CD ₃	H	H	H
L_A 2491		H	Ph	H	H	CD ₃	H	H
L_A 2492		H	Ph	<i>i</i> Pr	H	H	H	H
L_A 2493		H	Ph	H	<i>i</i> Pr	H	H	H
L_A 2494		H	Ph	H	H	<i>i</i> Pr	H	H
L_A 2495		H	Ph	Ph	H	H	H	H
L_A 2496		H	Ph	H	Ph	H	H	H
L_A 2497		H	Ph	H	H	Ph	H	H
L_A 2498		H	H	Me	Me	H	H	H
L_A 2499		H	H	CD ₃	Me	H	H	H
L_A 2500		H	H	H	<i>i</i> Pr	Me	H	H
L_A 2501		H	H	Ph	Me	H	H	H
L_A 2502		H	H	Me	CD ₃	H	H	H
L_A 2503		H	H	CD ₃	CD ₃	H	H	H
L_A 2504		H	H	H	<i>i</i> Pr	CD ₃	H	H
L_A 2505		H	H	Ph	CD ₃	H	H	H
L_A 2506		H	H	Me	<i>i</i> Pr	H	H	H
L_A 2507		H	H	CD ₃	<i>i</i> Pr	H	H	H
L_A 2508		H	H	H	<i>i</i> Pr	H	H	H
L_A 2509		H	H	Ph	<i>i</i> Pr	H	H	H
L_A 2510		H	H	Me	Ph	H	H	H
L_A 2511		H	H	CD ₃	Ph	H	H	H

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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_A 2512		H	H	<i>i</i> Pr	Ph	H	H	H
L_A 2513		H	H	Ph	Ph	H	H	H
L_A 2514		H	H	Me	H	Me	H	H
L_A 2515		H	H	CD ₃	H	Me	H	H
L_A 2516		H	H	<i>i</i> Pr	H	Me	H	H
L_A 2517		H	H	Ph	H	Me	H	H
L_A 2518		H	H	Me	H	CD ₃	H	H
L_A 2519		H	H	CD ₃	H	CD ₃	H	H
L_A 2520		H	H	<i>i</i> Pr	H	CD ₃	H	H
L_A 2521		H	H	Ph	H	CD ₃	H	H
L_A 2522		H	H	Me	H	<i>i</i> Pr	H	H
L_A 2523		H	H	CD ₃	H	<i>i</i> Pr	H	H
L_A 2524		H	H	<i>i</i> Pr	H	<i>i</i> Pr	H	H
L_A 2525		H	H	Ph	H	<i>i</i> Pr	H	H
L_A 2526		H	H	Me	H	Ph	H	H
L_A 2527		H	H	CD ₃	H	Ph	H	H
L_A 2528		H	H	<i>i</i> Pr	H	Ph	H	H
L_A 2529		H	H	Ph	H	Ph	H	H
L_A 2530		Me	Me	H	Me	H	H	H
L_A 2531		H	Me	Me	Me	H	H	H
L_A 2532		CD ₃	Me	H	Me	H	H	H
L_A 2533		H	Me	CD ₃	Me	H	H	H
L_A 2534		<i>i</i> Pr	Me	H	Me	H	H	H
L_A 2535		H	Me	<i>i</i> Pr	Me	H	H	H
L_A 2536		Ph	Me	H	Me	H	H	H
L_A 2537		H	Me	Ph	Me	H	H	H
L_A 2538		Me	CD ₃	H	CD ₃	H	H	H
L_A 2539		H	CD ₃	Me	CD ₃	H	H	H
L_A 2540		CD ₃	CD ₃	H	CD ₃	H	H	H
L_A 2541		H	CD ₃	CD ₃	CD ₃	H	H	H
L_A 2542		<i>i</i> Pr	CD ₃	H	CD ₃	H	H	H
L_A 2543		H	CD ₃	<i>i</i> Pr	CD ₃	H	H	H
L_A 2544		Ph	CD ₃	H	CD ₃	H	H	H
L_A 2545		H	CD ₃	Ph	CD ₃	H	H	H
L_A 2546		Me	<i>i</i> Pr	H	<i>i</i> Pr	H	H	H
L_A 2547		H	<i>i</i> Pr	Me	<i>i</i> Pr	H	H	H
L_A 2548		CD ₃	<i>i</i> Pr	H	<i>i</i> Pr	H	H	H
L_A 2549		H	<i>i</i> Pr	CD ₃	<i>i</i> Pr	H	H	H
L_A 2550		<i>i</i> Pr	<i>i</i> Pr	H	<i>i</i> Pr	H	H	H
L_A 2551		H	<i>i</i> Pr	<i>i</i> Pr	<i>i</i> Pr	H	H	H
L_A 2552		Ph	<i>i</i> Pr	H	<i>i</i> Pr	H	H	H
L_A 2553		H	<i>i</i> Pr	Ph	<i>i</i> Pr	H	H	H
L_A 2554		Me	Ph	H	Ph	H	H	H
L_A 2555		H	Ph	Me	Ph	H	H	H
L_A 2556		CD ₃	Ph	H	Ph	H	H	H
L_A 2557		H	Ph	CD ₃	Ph	H	H	H
L_A 2558		<i>i</i> Pr	Ph	H	Ph	H	H	H
L_A 2559		H	Ph	<i>i</i> Pr	Ph	H	H	H
L_A 2560		Ph	Ph	H	Ph	H	H	H
L_A 2561		H	Ph	Ph	Ph	H	H	H
L_A 2562		H	H	H	H	H	H	H
L_A 2563		Me	H	H	H	H	H	H
L_A 2564		H	Me	H	H	H	H	H
L_A 2565		H	H	Me	H	H	H	H
L_A 2566		H	H	H	Me	H	H	H
L_A 2567		H	H	H	H	Me	H	H
L_A 2568		CD ₃	H	H	H	H	H	H
L_A 2569		H	CD ₃	H	H	H	H	H
L_A 2570		H	H	CD ₃	H	H	H	H
L_A 2571		H	H	H	CD ₃	H	H	H
L_A 2572		H	H	H	H	CD ₃	H	H
L_A 2573		<i>i</i> Pr	H	H	H	H	H	H
L_A 2574		H	<i>i</i> Pr	H	H	H	H	H
L_A 2575		H	H	<i>i</i> Pr	H	H	H	H
L_A 2576		H	H	H	<i>i</i> Pr	H	H	H
L_A 2577		H	H	H	H	<i>i</i> Pr	H	H
L_A 2578		Ph	H	H	H	H	H	H
L_A 2579		H	Ph	H	H	H	H	H
L_A 2580		H	H	Ph	H	H	H	H
L_A 2581		H	H	H	Ph	H	H	H
L_A 2582		H	H	H	H	Ph	H	H
L_A 2583		Me	Me	H	H	H	H	H

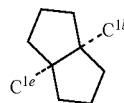
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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_A 2584		Me	H	Me	H	H	H	H
L_A 2585		Me	H	H	Me	H	H	H
L_A 2586		Me	H	H	H	Me	H	H
L_A 2587		Me	CD ₃	H	H	H	H	H
L_A 2588		Me	H	CD ₃	H	H	H	H
L_A 2589		Me	H	H	CD ₃	H	H	H
L_A 2590		Me	H	H	H	CD ₃	H	H
L_A 2591		Me	ⁱ Pr	H	H	H	H	H
L_A 2592		Me	H	ⁱ Pr	H	H	H	H
L_A 2593		Me	H	H	ⁱ Pr	H	H	H
L_A 2594		Me	H	H	H	ⁱ Pr	H	H
L_A 2595		Me	Ph	H	H	H	H	H
L_A 2596		Me	H	Ph	H	H	H	H
L_A 2597		Me	H	H	Ph	H	H	H
L_A 2598		Me	H	H	H	Ph	H	H
L_A 2599		CD ₃	Me	H	H	H	H	H
L_A 2600		CD ₃	H	Me	H	H	H	H
L_A 2601		CD ₃	H	H	Me	H	H	H
L_A 2602		CD ₃	H	H	H	Me	H	H
L_A 2603		CD ₃	CD ₃	H	H	H	H	H
L_A 2604		CD ₃	H	CD ₃	H	H	H	H
L_A 2605		CD ₃	H	H	CD ₃	H	H	H
L_A 2606		CD ₃	H	H	H	CD ₃	H	H
L_A 2607		CD ₃	ⁱ Pr	H	H	H	H	H
L_A 2608		CD ₃	H	ⁱ Pr	H	H	H	H
L_A 2609		CD ₃	H	H	ⁱ Pr	H	H	H
L_A 2610		CD ₃	H	H	H	ⁱ Pr	H	H
L_A 2611		CD ₃	Ph	H	H	H	H	H
L_A 2612		CD ₃	H	Ph	H	H	H	H
L_A 2613		CD ₃	H	H	Ph	H	H	H
L_A 2614		CD ₃	H	H	H	Ph	H	H
L_A 2615		ⁱ Pr	Me	H	H	H	H	H
L_A 2616		ⁱ Pr	H	Me	H	H	H	H
L_A 2617		ⁱ Pr	H	H	Me	H	H	H
L_A 2618		ⁱ Pr	H	H	H	Me	H	H
L_A 2619		ⁱ Pr	CD ₃	H	H	H	H	H
L_A 2620		ⁱ Pr	H	CD ₃	H	H	H	H
L_A 2621		ⁱ Pr	H	H	CD ₃	H	H	H
L_A 2622		ⁱ Pr	H	H	H	CD ₃	H	H
L_A 2623		ⁱ Pr	ⁱ Pr	H	H	H	H	H
L_A 2624		ⁱ Pr	H	ⁱ Pr	H	H	H	H
L_A 2625		ⁱ Pr	H	H	ⁱ Pr	H	H	H
L_A 2626		ⁱ Pr	H	H	H	ⁱ Pr	H	H
L_A 2627		ⁱ Pr	Ph	H	H	H	H	H
L_A 2628		ⁱ Pr	H	Ph	H	H	H	H
L_A 2629		ⁱ Pr	H	H	Ph	H	H	H
L_A 2630		ⁱ Pr	H	H	H	Ph	H	H
L_A 2631		Ph	Me	H	H	H	H	H
L_A 2632		Ph	H	Me	H	H	H	H
L_A 2633		Ph	H	H	Me	H	H	H
L_A 2634		Ph	H	H	H	Me	H	H
L_A 2635		Ph	CD ₃	H	H	H	H	H
L_A 2636		Ph	H	CD ₃	H	H	H	H
L_A 2637		Ph	H	H	CD ₃	H	H	H
L_A 2638		Ph	H	H	H	CD ₃	H	H
L_A 2639		Ph	ⁱ Pr	H	H	H	H	H
L_A 2640		Ph	H	ⁱ Pr	H	H	H	H
L_A 2641		Ph	H	H	ⁱ Pr	H	H	H
L_A 2642		Ph	H	H	H	ⁱ Pr	H	H
L_A 2643		Ph	Ph	H	H	H	H	H
L_A 2644		Ph	H	Ph	H	H	H	H
L_A 2645		Ph	H	H	Ph	H	H	H
L_A 2646		Ph	H	H	H	Ph	H	H
L_A 2647		H	Me	Me	H	H	H	H
L_A 2648		H	Me	H	Me	H	H	H
L_A 2649		H	Me	H	H	Me	H	H
L_A 2650		H	Me	CD ₃	H	H	H	H
L_A 2651		H	Me	H	CD ₃	H	H	H
L_A 2652		H	Me	H	H	CD ₃	H	H
L_A 2653		H	Me	ⁱ Pr	H	H	H	H
L_A 2654		H	Me	H	ⁱ Pr	H	H	H
L_A 2655		H	Me	H	H	ⁱ Pr	H	H
L_A 2656		H	Me	Ph	H	H	H	H
L_A 2657		H	Me	H	Ph	H	H	H

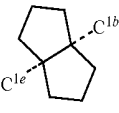
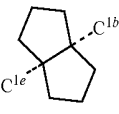


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L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
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L_A 2659		H	CD ₃	Me	H	H	H	H
L_A 2660		H	CD ₃	H	Me	H	H	H
L_A 2661		H	CD ₃	H	H	Me	H	H
L_A 2662		H	CD ₃	CD ₃	H	H	H	H
L_A 2663		H	CD ₃	H	CD ₃	H	H	H
L_A 2664		H	CD ₃	H	H	CD ₃	H	H
L_A 2665		H	CD ₃	ⁱ Pr	H	H	H	H
L_A 2666		H	CD ₃	H	ⁱ Pr	H	H	H
L_A 2667		H	CD ₃	H	H	ⁱ Pr	H	H
L_A 2668		H	CD ₃	Ph	H	H	H	H
L_A 2669		H	CD ₃	H	Ph	H	H	H
L_A 2670		H	CD ₃	H	H	Ph	H	H
L_A 2671		H	ⁱ Pr	Me	H	H	H	H
L_A 2672		H	ⁱ Pr	H	Me	H	H	H
L_A 2673		H	ⁱ Pr	H	H	Me	H	H
L_A 2674		H	ⁱ Pr	CD ₃	H	H	H	H
L_A 2675		H	ⁱ Pr	H	CD ₃	H	H	H
L_A 2676		H	ⁱ Pr	H	H	CD ₃	H	H
L_A 2677		H	ⁱ Pr	ⁱ Pr	H	H	H	H
L_A 2678		H	ⁱ Pr	H	ⁱ Pr	H	H	H
L_A 2679		H	ⁱ Pr	H	H	ⁱ Pr	H	H
L_A 2680		H	ⁱ Pr	Ph	H	H	H	H
L_A 2681		H	ⁱ Pr	H	Ph	H	H	H
L_A 2682		H	ⁱ Pr	H	H	Ph	H	H
L_A 2683		H	Ph	Me	H	H	H	H
L_A 2684		H	Ph	H	Me	H	H	H
L_A 2685		H	Ph	H	H	Me	H	H
L_A 2686		H	Ph	CD ₃	H	H	H	H
L_A 2687		H	Ph	H	CD ₃	H	H	H
L_A 2688		H	Ph	H	H	CD ₃	H	H
L_A 2689		H	Ph	ⁱ Pr	H	H	H	H
L_A 2690		H	Ph	H	ⁱ Pr	H	H	H
L_A 2691		H	Ph	H	H	ⁱ Pr	H	H
L_A 2692		H	Ph	Ph	H	H	H	H
L_A 2693		H	Ph	H	Ph	H	H	H
L_A 2694		H	Ph	H	H	Ph	H	H
L_A 2695		H	H	Me	Me	H	H	H
L_A 2696		H	H	CD ₃	Me	H	H	H
L_A 2697		H	H	ⁱ Pr	Me	H	H	H
L_A 2698		H	H	Ph	Me	H	H	H
L_A 2699		H	H	Me	CD ₃	H	H	H
L_A 2700		H	H	CD ₃	CD ₃	H	H	H
L_A 2701		H	H	ⁱ Pr	CD ₃	H	H	H
L_A 2702		H	H	Ph	CD ₃	H	H	H
L_A 2703		H	H	Me	ⁱ Pr	H	H	H
L_A 2704		H	H	CD ₃	ⁱ Pr	H	H	H
L_A 2705		H	H	ⁱ Pr	ⁱ Pr	H	H	H
L_A 2706		H	H	Ph	ⁱ Pr	H	H	H
L_A 2707		H	H	Me	Ph	H	H	H
L_A 2708		H	H	CD ₃	Ph	H	H	H
L_A 2709		H	H	ⁱ Pr	Ph	H	H	H
L_A 2710		H	H	Ph	Ph	H	H	H
L_A 2711		H	H	Me	H	Me	H	H
L_A 2712		H	H	CD ₃	H	Me	H	H
L_A 2713		H	H	ⁱ Pr	H	Me	H	H
L_A 2714		H	H	Ph	H	Me	H	H
L_A 2715		H	H	Me	H	CD ₃	H	H
L_A 2716		H	H	CD ₃	H	CD ₃	H	H
L_A 2717		H	H	ⁱ Pr	H	CD ₃	H	H
L_A 2718		H	H	Ph	H	CD ₃	H	H
L_A 2719		H	H	Me	H	ⁱ Pr	H	H
L_A 2720		H	H	CD ₃	H	ⁱ Pr	H	H
L_A 2721		H	H	ⁱ Pr	H	ⁱ Pr	H	H
L_A 2722		H	H	Ph	H	ⁱ Pr	H	H
L_A 2723		H	H	Me	H	Ph	H	H
L_A 2724		H	H	CD ₃	H	Ph	H	H
L_A 2725		H	H	ⁱ Pr	H	Ph	H	H
L_A 2726		H	H	Ph	H	Ph	H	H
L_A 2727		Me	Me	H	Me	H	H	H
L_A 2728		H	Me	Me	H	H	H	H
L_A 2729		CD ₃	Me	H	Me	H	H	H
L_A 2730		H	Me	CD ₃	Me	H	H	H
L_A 2731		ⁱ Pr	Me	H	Me	H	H	H

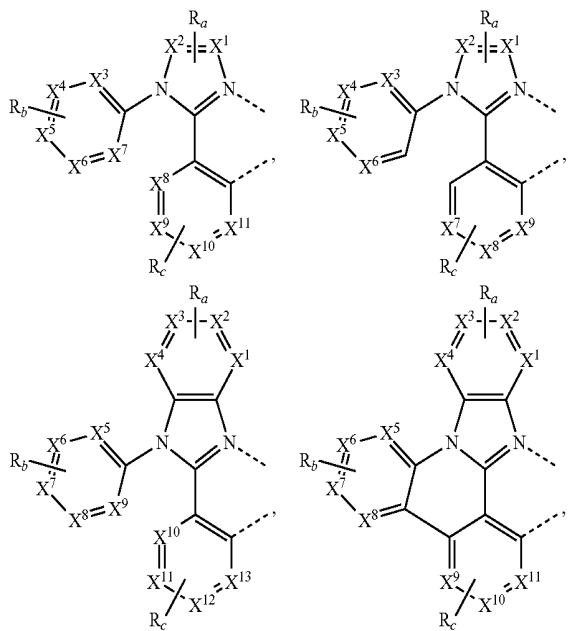


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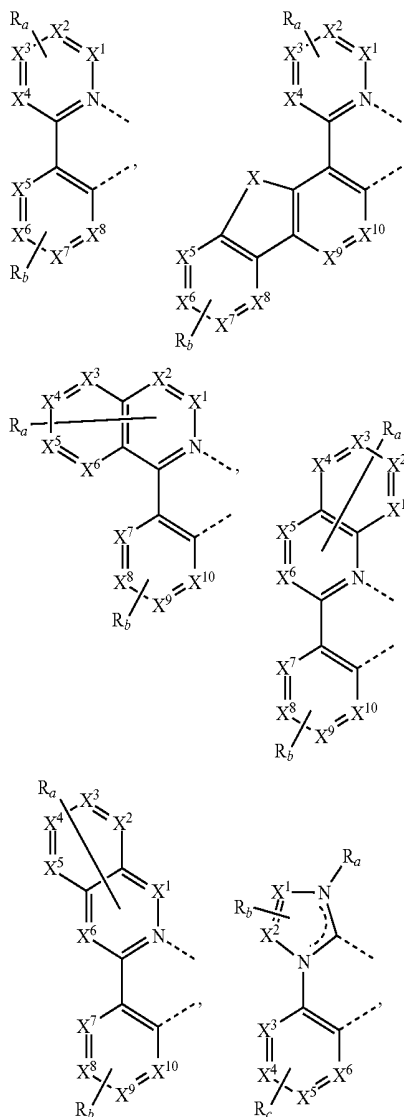
L_A	Linker A	R^{1a}	R^{1b}	R^{1c}	R^{1d}	R^{1e}	R^{1f}	R^{1g}
L_{A2732}		H	Me	<i>i</i> Pr	Me	H	H	H
L_{A2733}		Ph	Me	H	Me	H	H	H
L_{A2734}		H	Me	Ph	Me	H	H	H
L_{A2735}		Me	CD_3	H	CD_3	H	H	H
L_{A2736}		H	CD_3	Me	CD_3	H	H	H
L_{A2737}		CD_3	CD_3	H	CD_3	H	H	H
L_{A2738}		H	CD_3	CD_3	CD_3	H	H	H
L_{A2739}		<i>i</i> Pr	CD_3	H	CD_3	H	H	H
L_{A2740}		H	CD_3	<i>i</i> Pr	CD_3	H	H	H
L_{A2741}		Ph	CD_3	H	CD_3	H	H	H
L_{A2742}		H	CD_3	Ph	CD_3	H	H	H
L_{A2743}		Me	<i>i</i> Pr	H	<i>i</i> Pr	H	H	H
L_{A2744}		H	<i>i</i> Pr	Me	<i>i</i> Pr	H	H	H
L_{A2745}		CD_3	<i>i</i> Pr	H	<i>i</i> Pr	H	H	H
L_{A2746}		H	<i>i</i> Pr	CD_3	<i>i</i> Pr	H	H	H
L_{A2747}		<i>i</i> Pr	<i>i</i> Pr	H	<i>i</i> Pr	H	H	H
L_{A2748}		H	<i>i</i> Pr	<i>i</i> Pr	<i>i</i> Pr	H	H	H
L_{A2749}	Ph	<i>i</i> Pr	H	<i>i</i> Pr	H	H	H	
L_{A2750}		H	<i>i</i> Ph	Ph	<i>i</i> Ph	H	H	H
L_{A2751}		Me	Ph	H	Ph	H	H	H
L_{A2752}		H	Ph	Me	Ph	H	H	H
L_{A2753}		CD_3	Ph	H	Ph	H	H	H
L_{A2754}		H	Ph	CD_3	Ph	H	H	H
L_{A2755}		<i>i</i> Pr	Ph	H	Ph	H	H	H
L_{A2756}		H	Ph	<i>i</i> Ph	Ph	H	H	H
L_{A2757}		Ph	Ph	H	Ph	H	H	H
L_{A2758}	H	Ph	Ph	Ph	H	H	H	

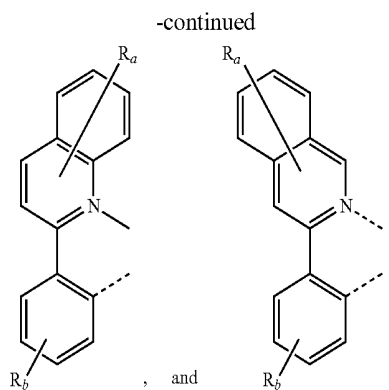
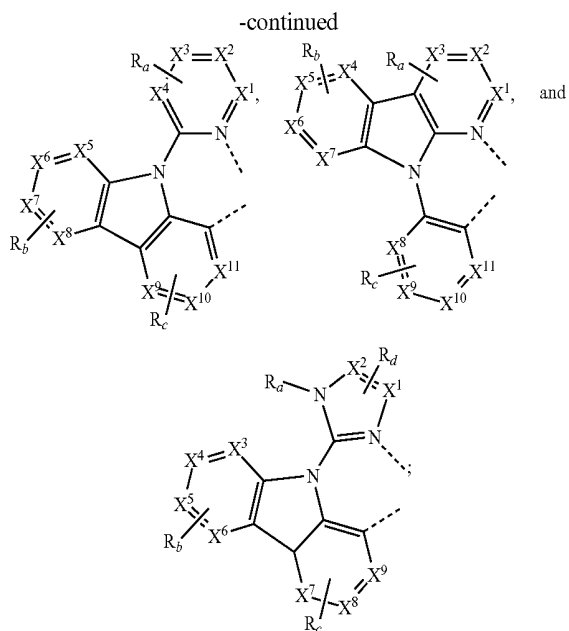
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[0100] In some embodiments of the compound of Formula 1, the ligand L is selected from the group consisting of:



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wherein R_a and R_b are as defined above.

[0108] In some embodiments of the compound of Formula 1, the ligand L is selected from the group consisting of:

[0101] wherein each X^1 to X^{13} are independently selected from the group consisting of carbon and nitrogen;

[0102] wherein X is selected from the group consisting of BR' , NR' , PR' , O, S, Se, C=O, S=O, SO_2 , $CR'R''$, $SiR'R''$, and $GeR'R''$;

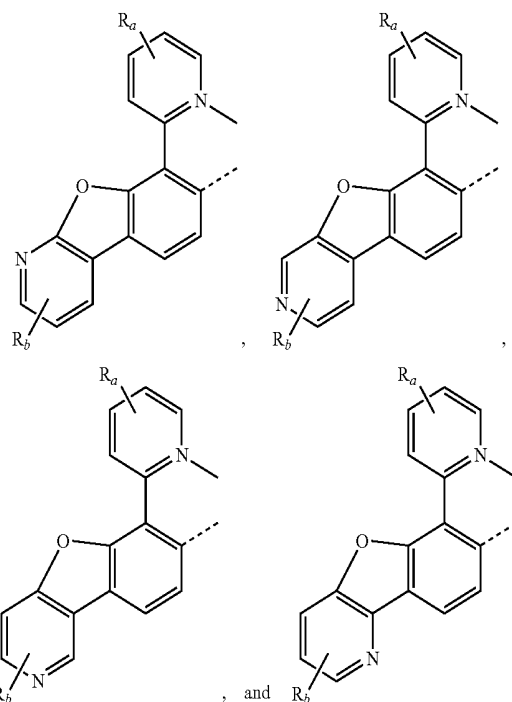
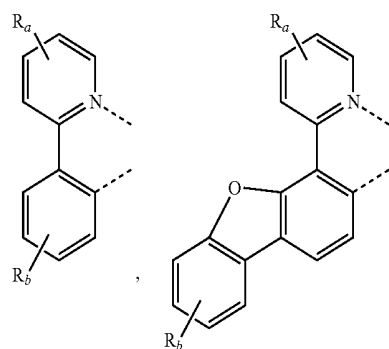
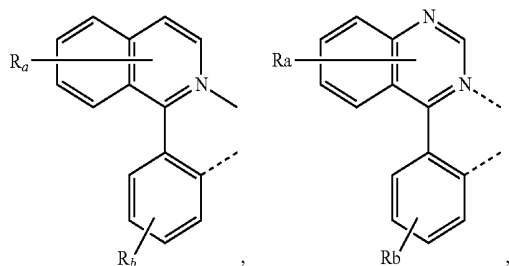
[0103] wherein R' and R'' are optionally fused or joined to form a ring;

[0104] wherein each R_a , R_b , R_c , and R_d may represent from mono substitution to the possible maximum number of substitution, or no substitution;

[0105] wherein R', R'', R^a , R^b , R_c , and R_d are each independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof; and

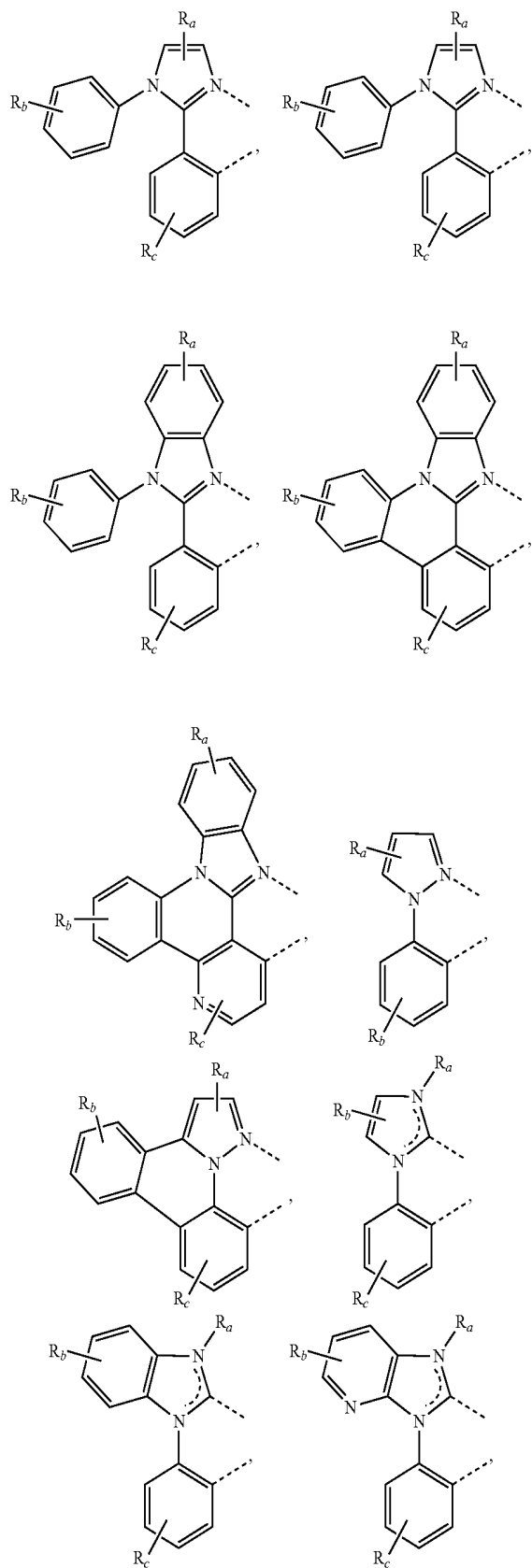
[0106] wherein any two adjacent substituents of R_a , R_b , R_c , and R_d are optionally fused or joined to form a ring or form a multidentate ligand.

[0107] In some embodiments of the compound of Formula 1, the ligand L is selected from the group consisting of:

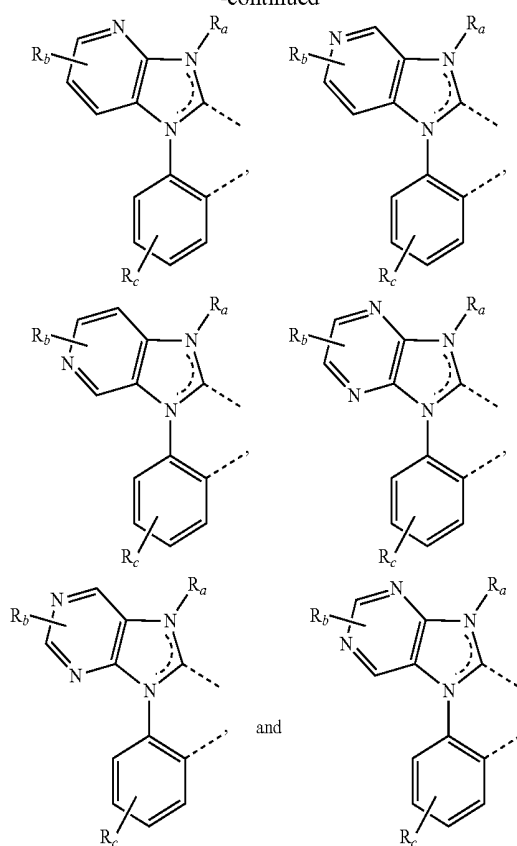


wherein R_a and R_b are as defined above.

[0109] In some embodiments of the compound of Formula 1, the ligand L is selected from the group consisting of:



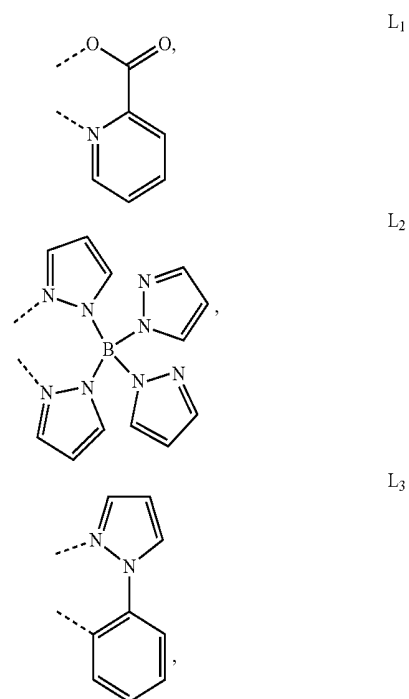
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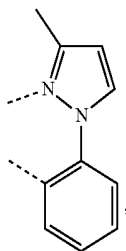
and

wherein R_a , R_b , and R_c are as defined above.

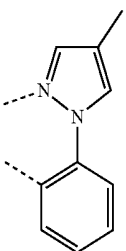
[0110] In some embodiments of the compound of Formula 1, ligand L is selected from the group consisting of:



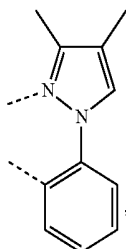
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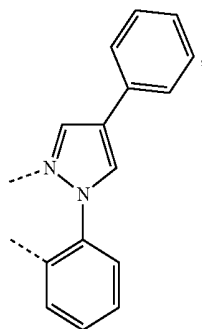
L₄



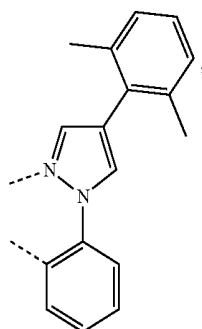
L₅



L₆

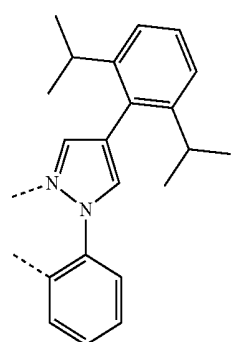


L₇

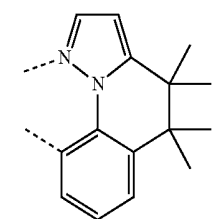


L₈

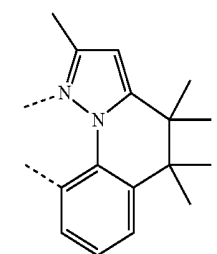
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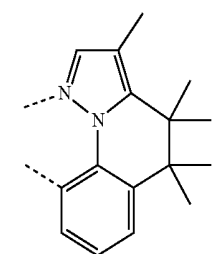
L₉



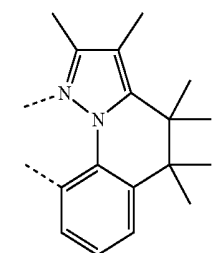
L₁₀



L₁₁

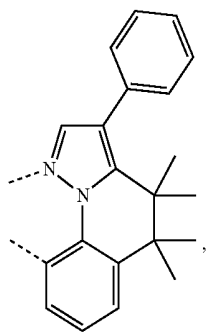


L₁₂

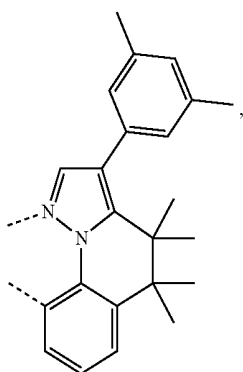


L₁₃

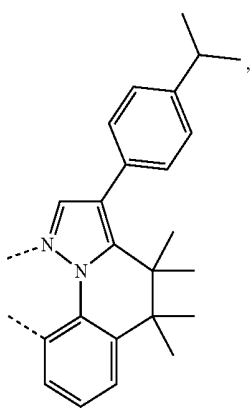
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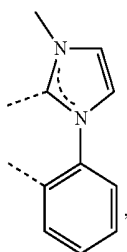
L14



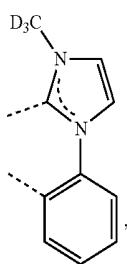
L15



L16

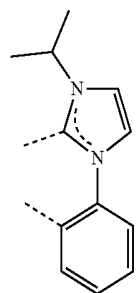


L17

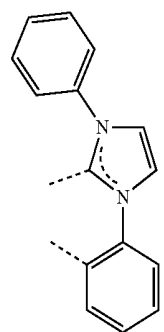


L18

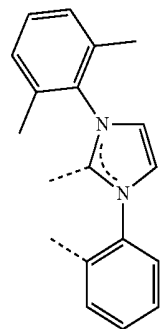
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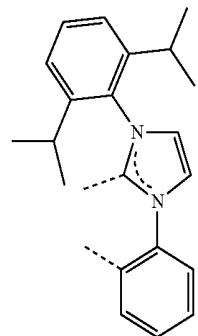
L19



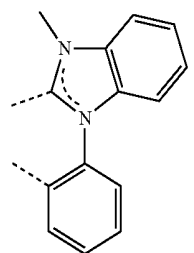
L20



L21

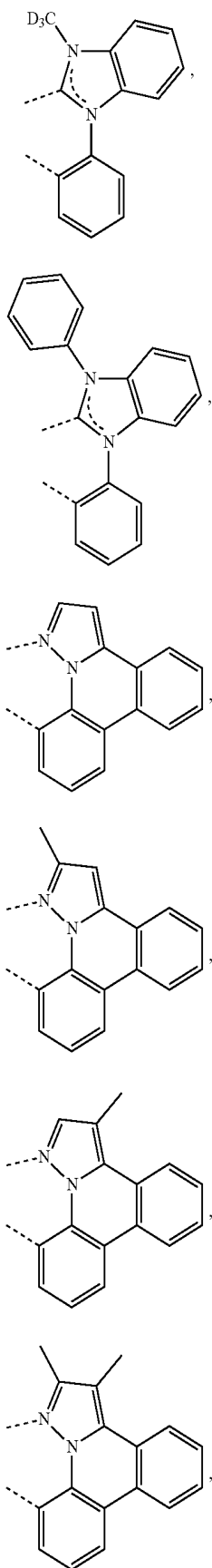


L22

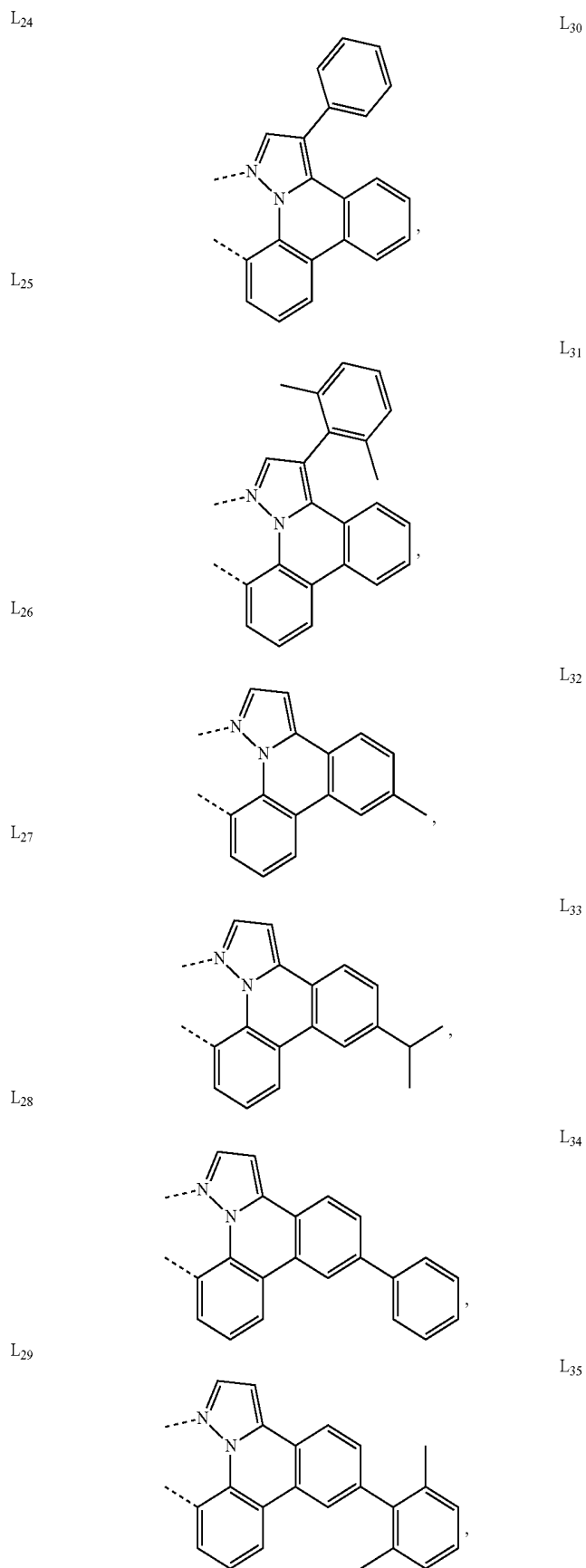


L23

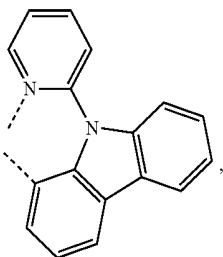
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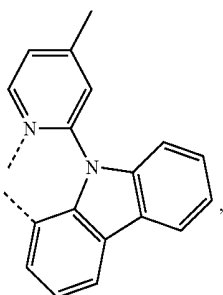
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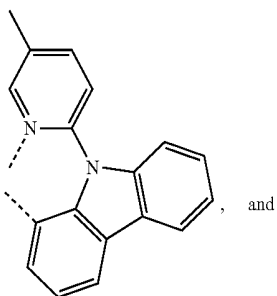
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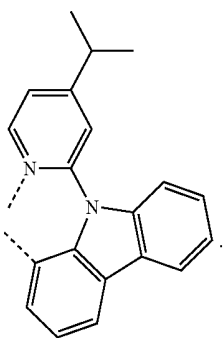
L₃₆



L₃₇



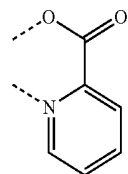
L₃₈



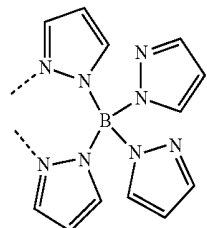
L₃₉

and

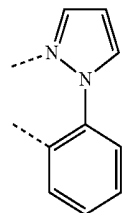
[0116] wherein $z=39i+j-39$, i is an integer from 1 to 2758, and j is an integer from 1 to 39; and wherein L_1 to L_{39} have the following structure:



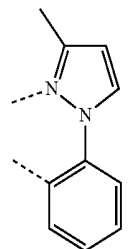
L₁



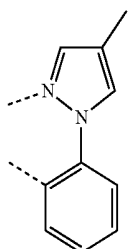
L₂



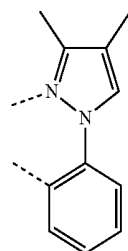
L₃



L₄



L₅



L₆

[0111] In some embodiments of the compound of Formula 1, the compound is $(L_A)_3Ir$, wherein L_A is as defined above.

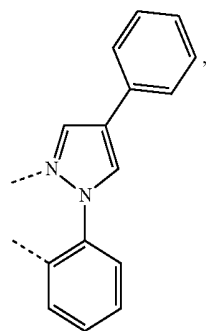
[0112] In some embodiments of the compound of Formula 1, the compound is $(L_A)Ir(L)_2$ or $(L_A)_2Ir(L)$, wherein L_A and L are as defined above.

[0113] In some embodiments of the compound of Formula 1, where L_A is as defined above, the compound is Compound Ax having the formula $Ir(L_{Ai})_3$; wherein $x=i$, i is an integer from 1 to 2758.

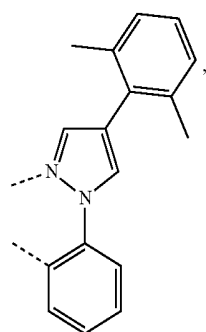
[0114] In some embodiments of the compound of Formula 1, where L_A is as defined above, the compound is Compound By having the formula $Ir(L_{Ai})(L_j)_2$ or Compound Cz having the formula $Ir(L_{Ai})_2(L_j)$;

[0115] wherein $y=39i+j-39$, i is an integer from 1 to 2758, and j is an integer from 1 to 39;

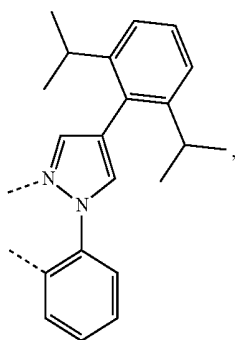
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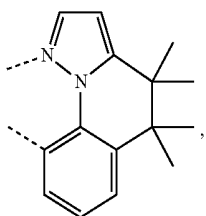
L₇



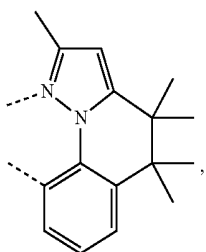
L₈



L₉

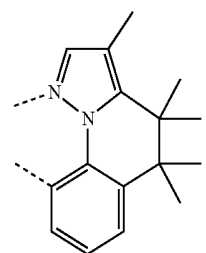


L₁₀

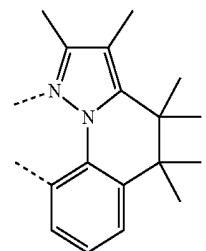


L₁₁

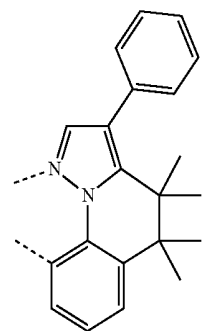
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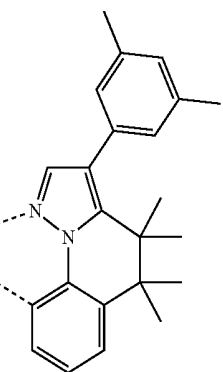
L₁₂



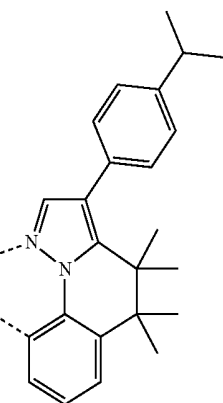
L₁₃



L₁₄

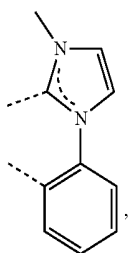


L₁₅

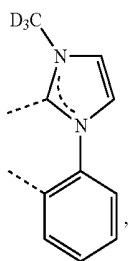


L₁₆

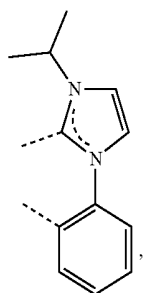
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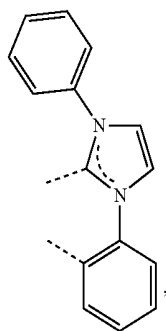
L17



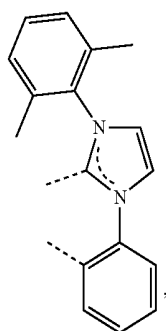
L18



L19

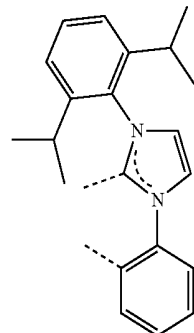


L20

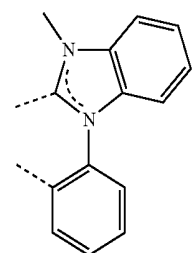


L21

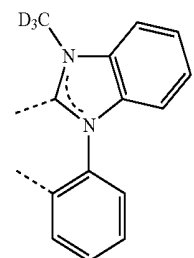
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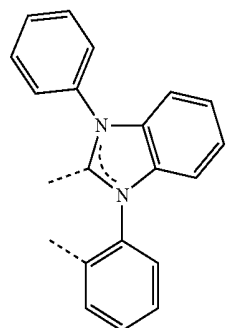
L22



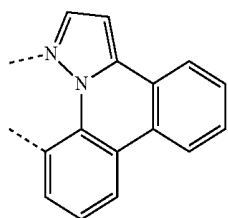
L23



L24

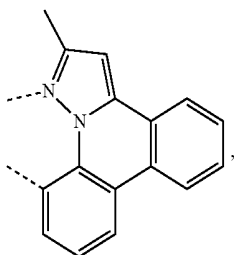


L25



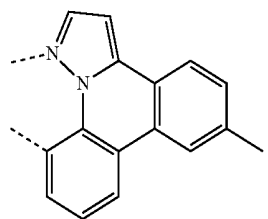
L26

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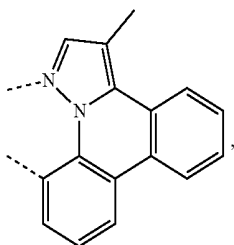


L27

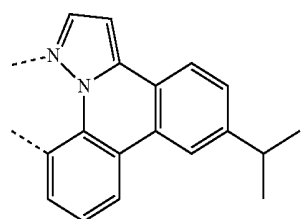
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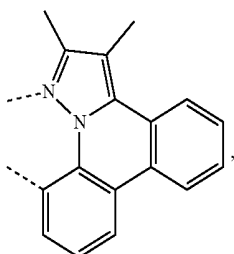
L32



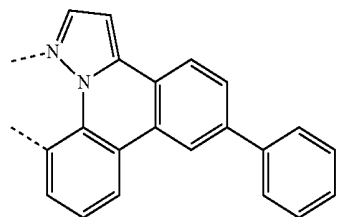
L28



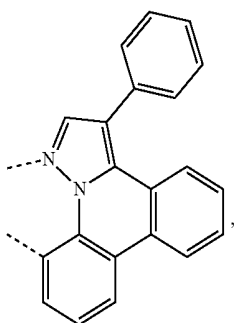
L33



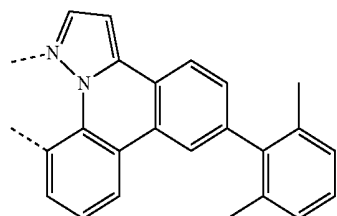
L29



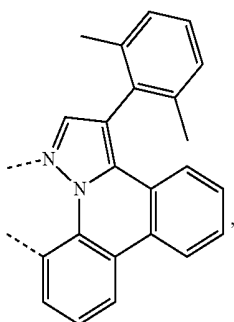
L34



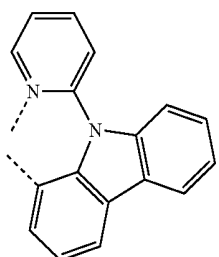
L30



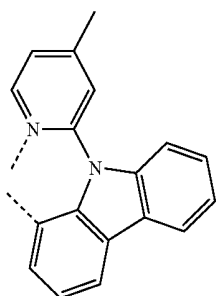
L35



L31

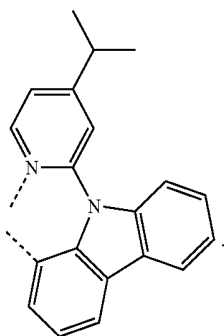
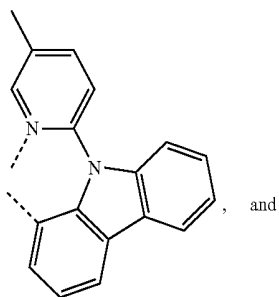


L36

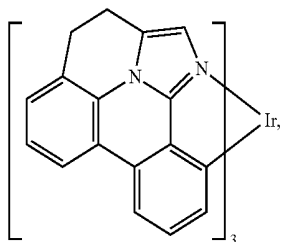


L37

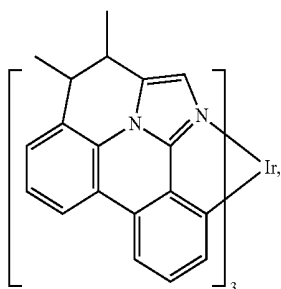
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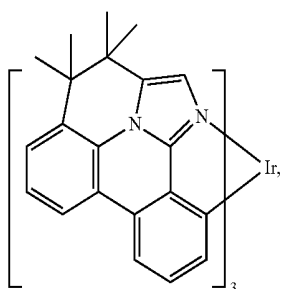
[0117] In some embodiments of the compound of Formula 1, the compound is selected from the group consisting of:



Compound 1



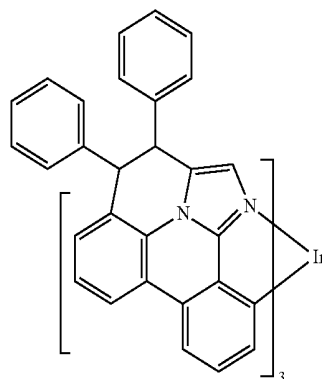
Compound 2



Compound 3

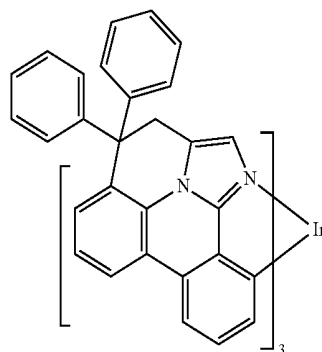
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L₃₈



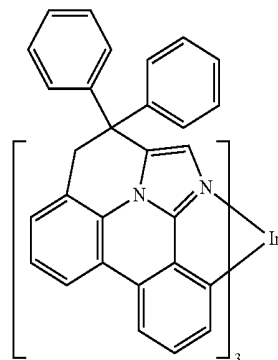
Compound 4

L₃₉

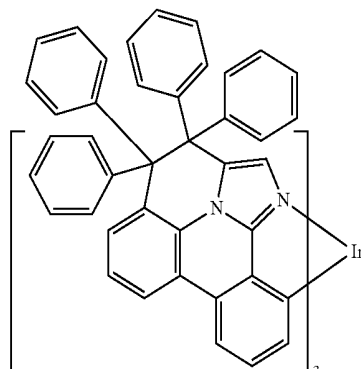


Compound 5

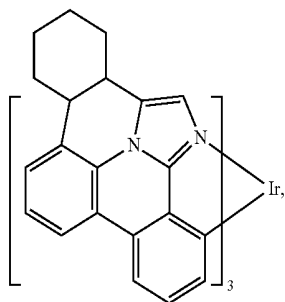
Compound 6



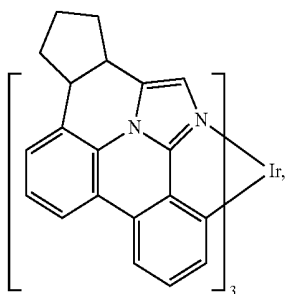
Compound 7



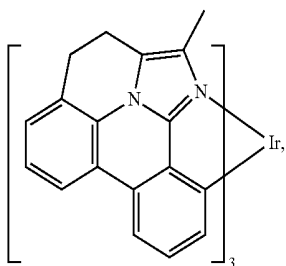
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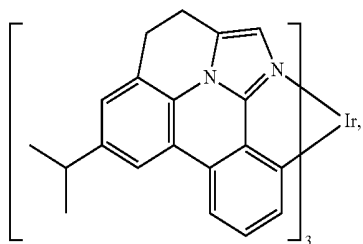
Compound 8



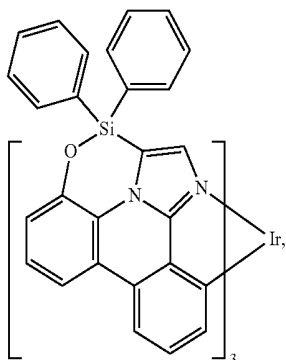
Compound 9



Compound 10

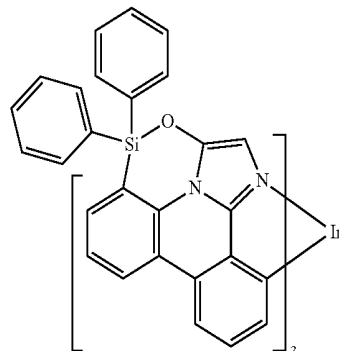


Compound 11

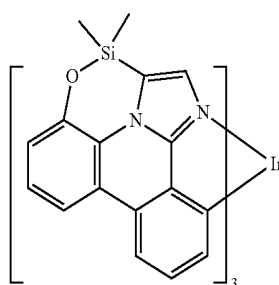


Compound 12

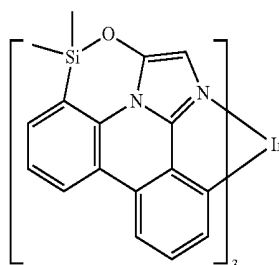
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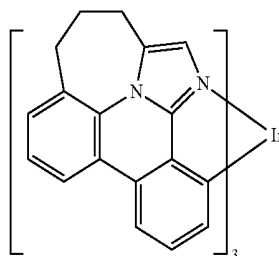
Compound 13



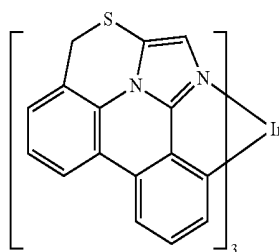
Compound 14



Compound 15

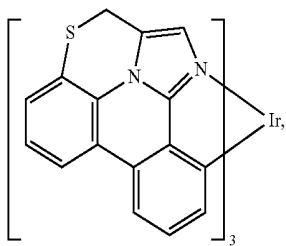


Compound 16



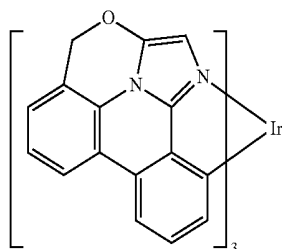
Compound 17

-continued



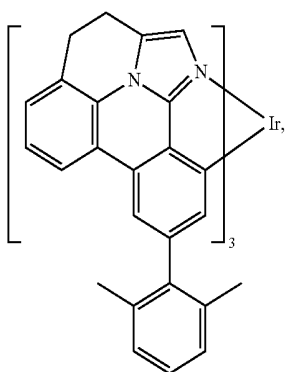
Compound 18

-continued

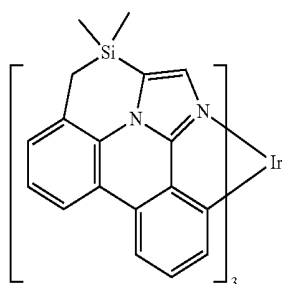


Compound 23

Compound 19

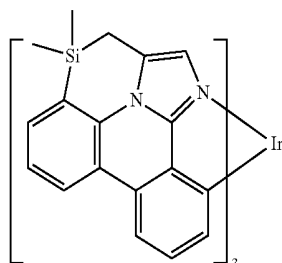
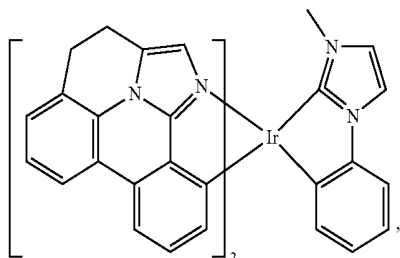


Compound 24



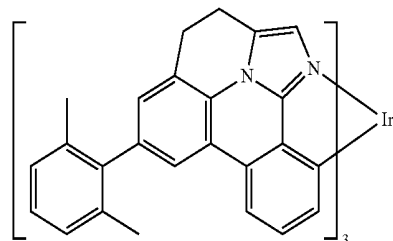
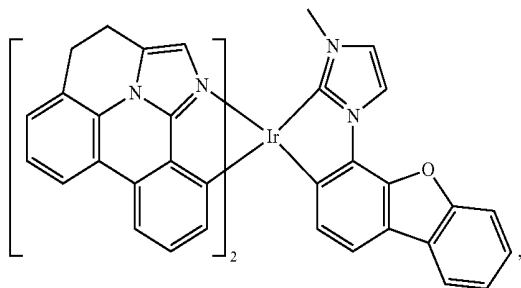
Compound 25

Compound 20



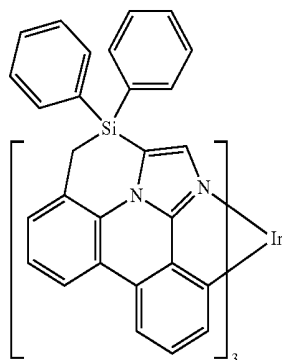
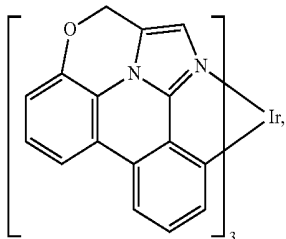
Compound 26

Compound 21

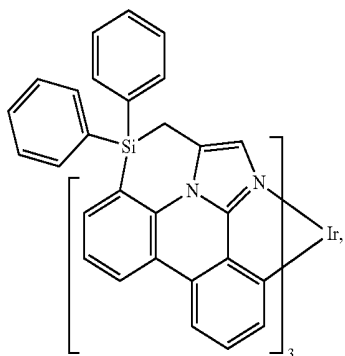


Compound 27

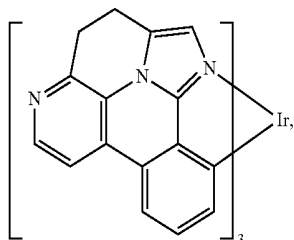
Compound 22



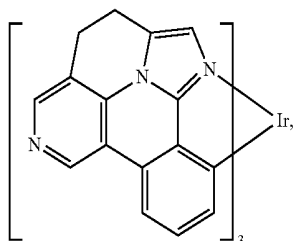
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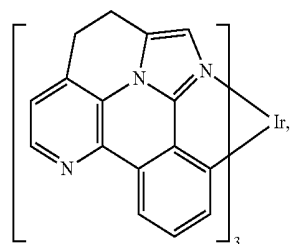
Compound 28



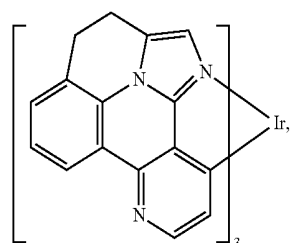
Compound 29



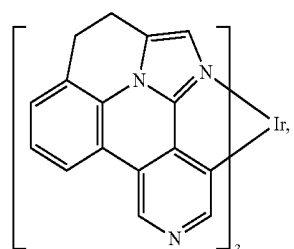
Compound 30



Compound 31

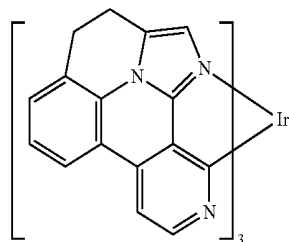


Compound 32

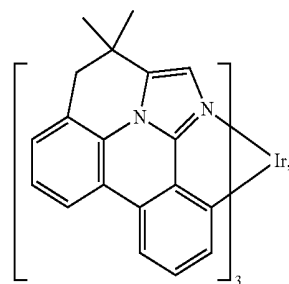


Compound 33

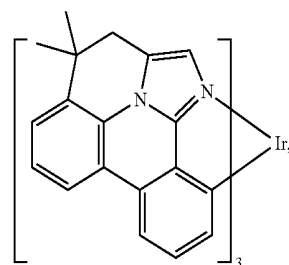
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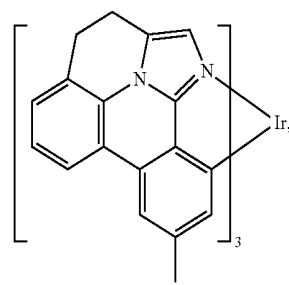
Compound 34



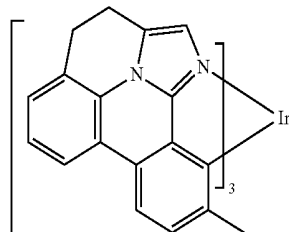
Compound 35



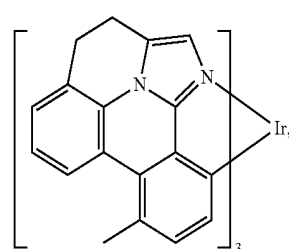
Compound 36



Compound 37

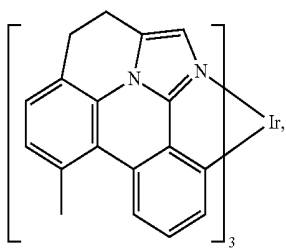


Compound 38



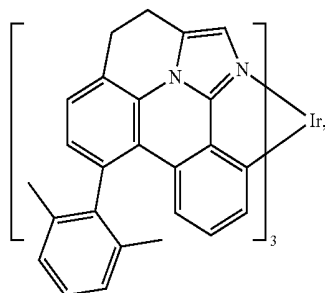
Compound 39

-continued

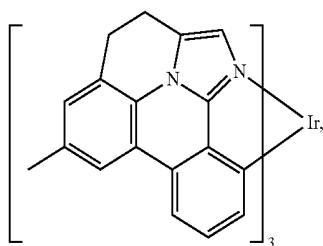


Compound 40

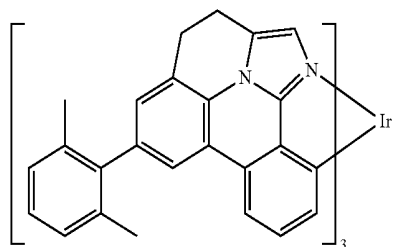
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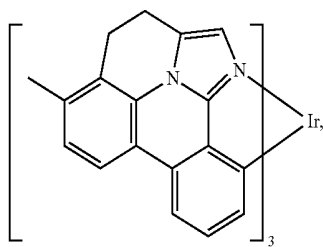
Compound 45



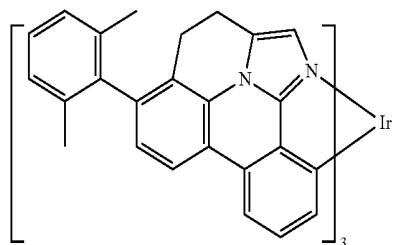
Compound 41



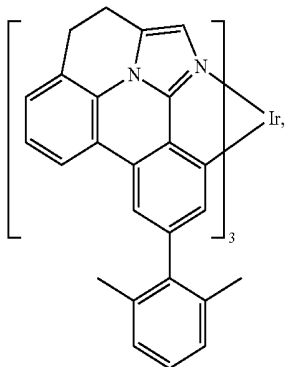
Compound 46



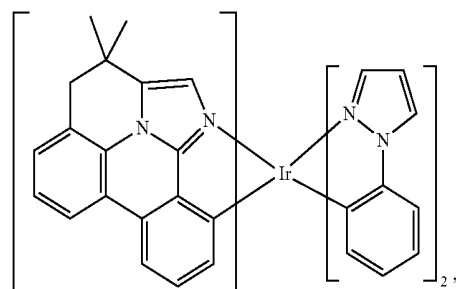
Compound 42



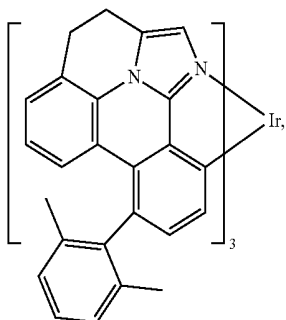
Compound 47



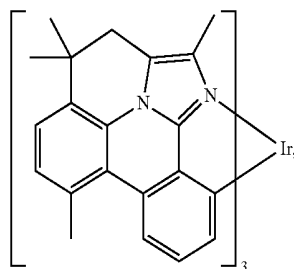
Compound 43



Compound 48



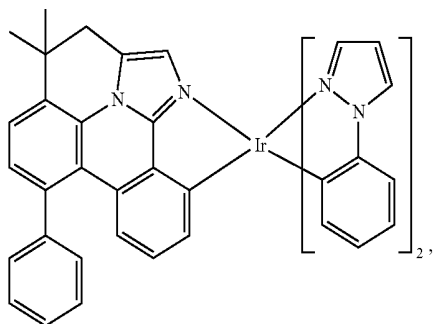
Compound 44



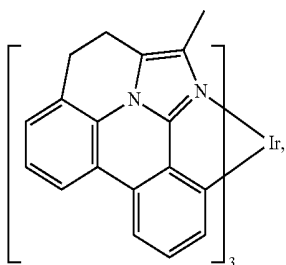
Compound 49

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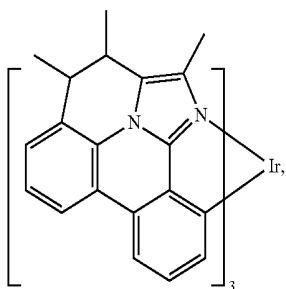
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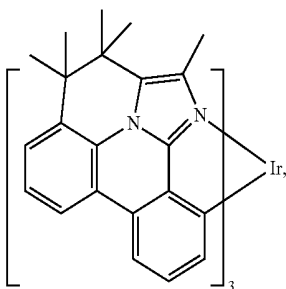
Compound 51



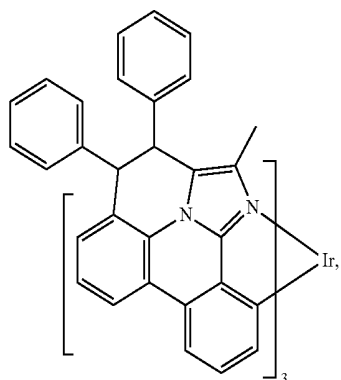
Compound 52



Compound 53

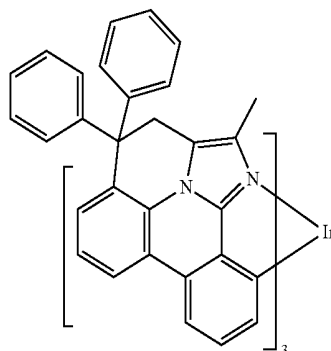


Compound 54

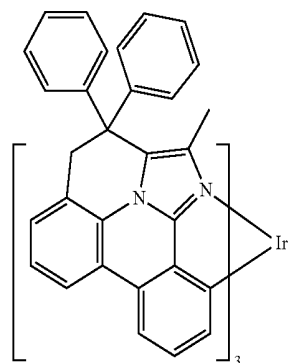


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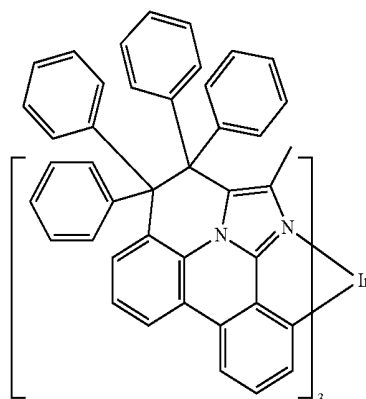
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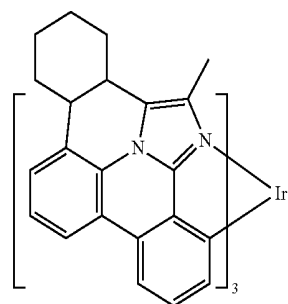
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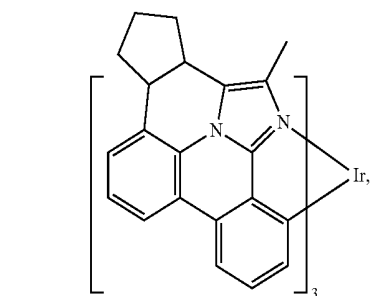
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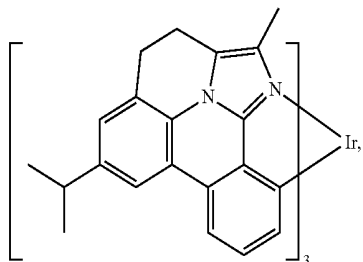
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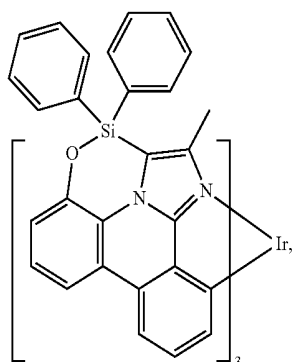
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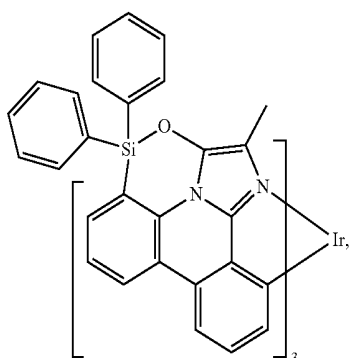
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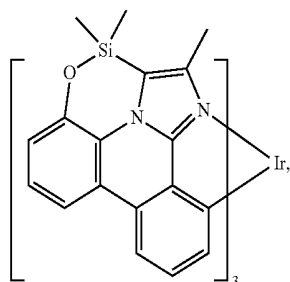
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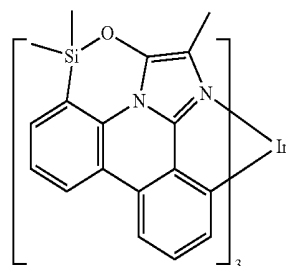
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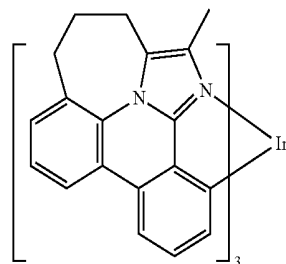
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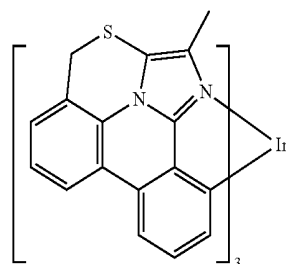
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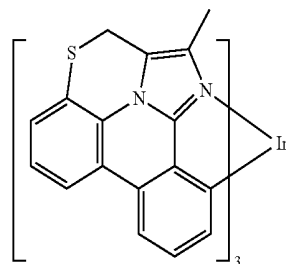
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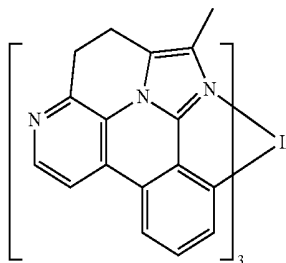
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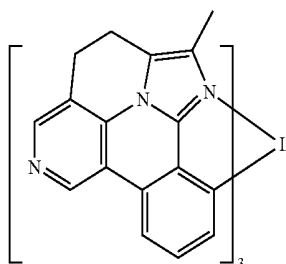
Compound 66



Compound 67



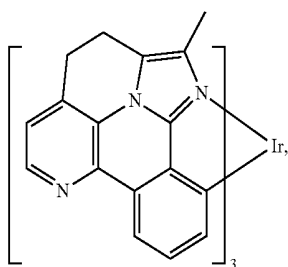
Compound 68



Compound 69

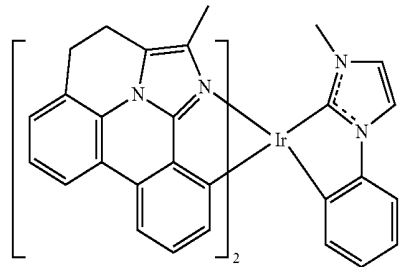
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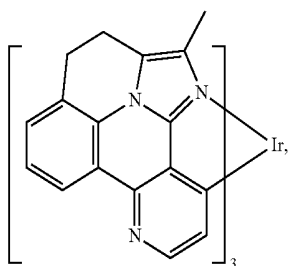


Compound 70

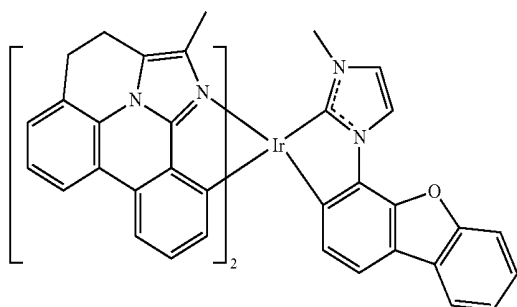
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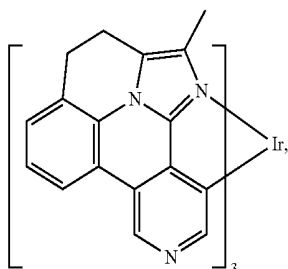
Compound 75



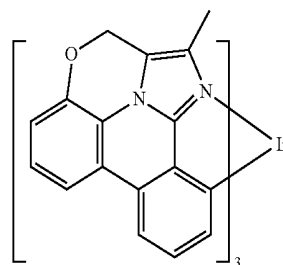
Compound 71



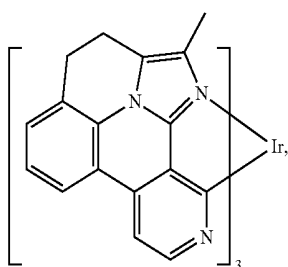
Compound 76



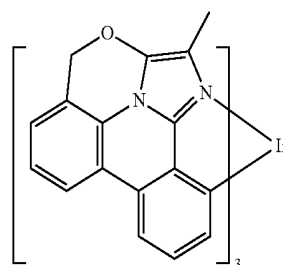
Compound 72



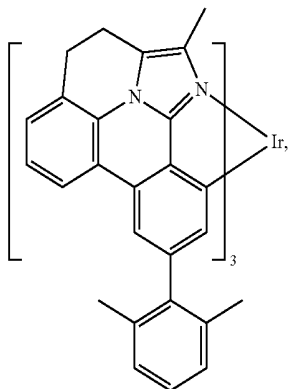
Compound 77



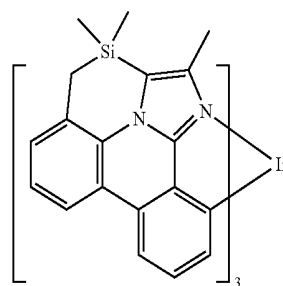
Compound 73



Compound 78

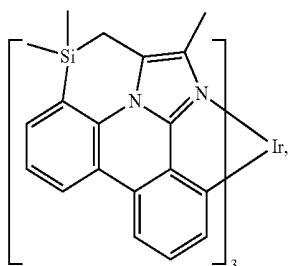


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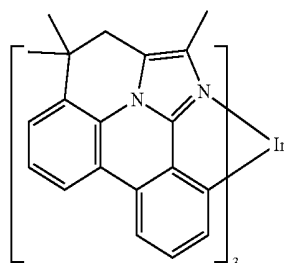
Compound 79

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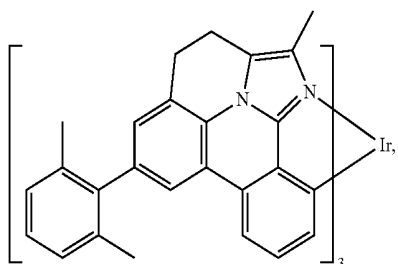


Compound 80

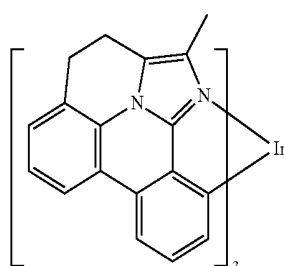
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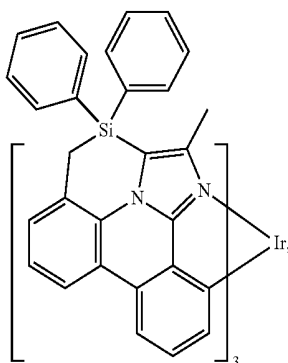
Compound 85



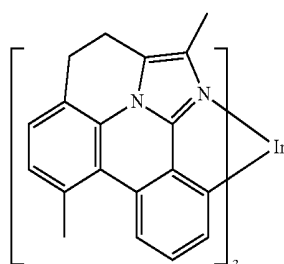
Compound 81



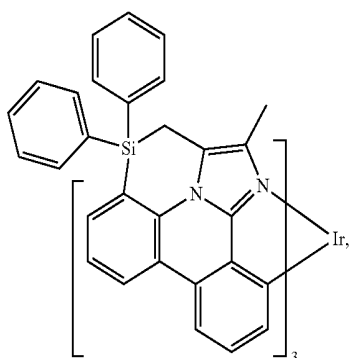
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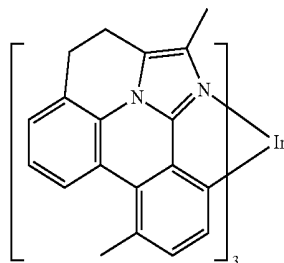
Compound 82



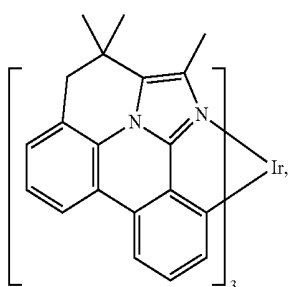
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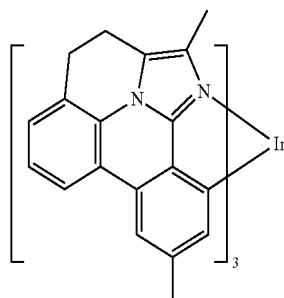
Compound 83



Compound 88

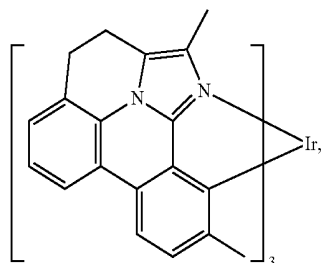


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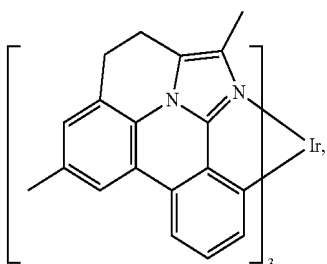


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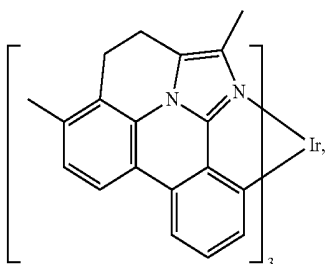
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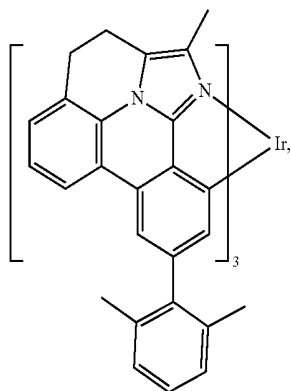
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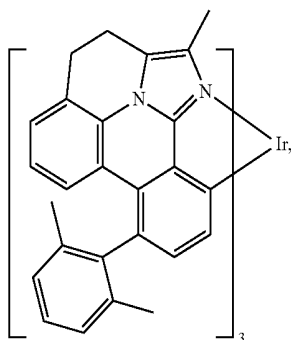
Compound 91



Compound 92

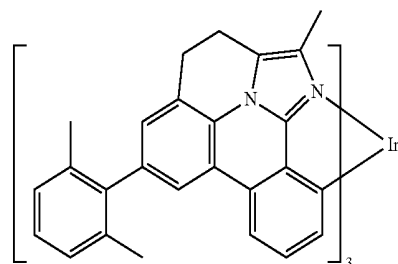


Compound 93

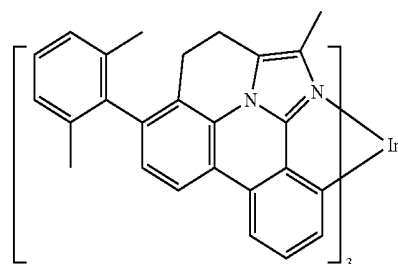


Compound 94

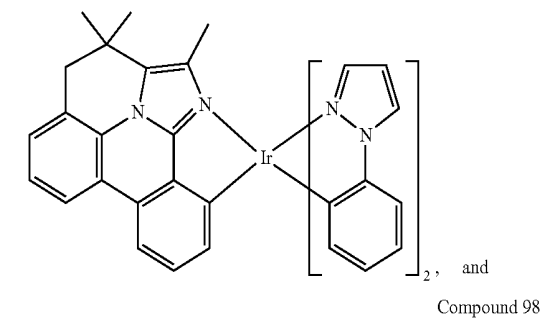
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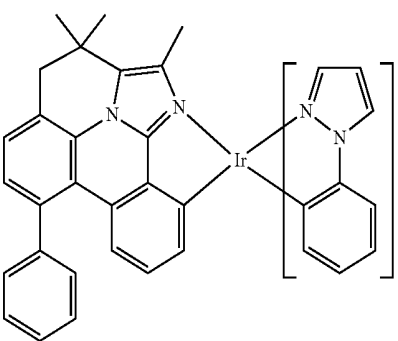
Compound 95



Compound 96

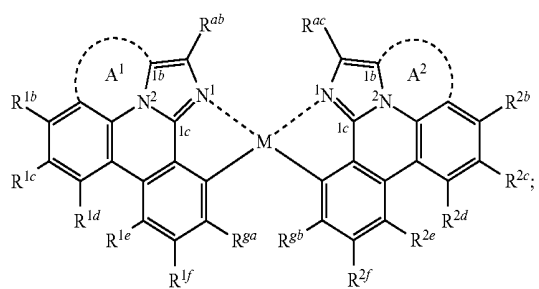


Compound 97



Compound 98

[0118] In some embodiments of the compound of Formula 1, the compound has a structure of Formula 2:



Formula 2

[0119] wherein M is Pt;

[0120] wherein A¹ and A² are each independently a first linking group having two to three linking atoms, wherein the linking atoms are each independently selected from the group consisting of C, Si, O, S, N, B or combinations thereof;

[0121] wherein R^{1b} to R^{1f} and R^{2b} to R^{2f} are each independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, heteroalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aralkyl, CN, CF₃, CO₂R, C(O)R, C(O)NR₂, NR₂, NO₂, OR, SR, SO₂, SOR, SO₃R, halo, aryl, heteroaryl, a heterocyclic group, and combinations thereof;

[0122] wherein each R is independently selected from the group consisting of hydrogen, deuterium, halo, alkyl, cycloalkyl, heteroalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aralkyl, aryl, heteroaryl, and combinations thereof;

[0123] wherein any one of the ring atoms to which R^{1b} to R^{1f} and R^{2b} to R^{2f} are attached may be replaced with a nitrogen atom, wherein when the ring atom is replaced with a nitrogen atom the corresponding R group is not present; and

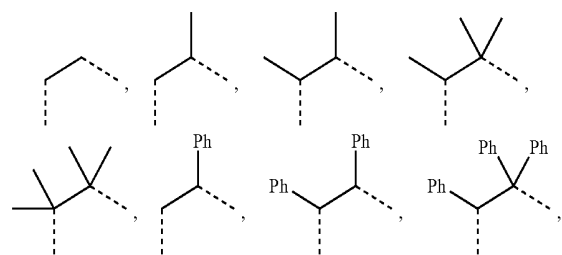
[0124] wherein R^{ab} and R^{ac} and/or R^{ga} and R^{gb} may bond to form a second linking group having one to three linking atoms each independently selected from the group consisting of B, N, P, O, S, Se, C, Si, Ge or combinations thereof.

[0125] In some embodiments of the compound of Formula 2, each of the first linking groups A¹ and A² is independently selected from the group consisting of —CR¹R²—CR³R⁴—, —CR¹R²—CR³R⁴—CR⁵R⁶—, —CR¹R²—NR³—, —CR¹—CR²—CR³R⁴—, —O—SiR¹R²—, —CR¹R²—S—, —CR¹R²—O—, and —C—SiR¹R²—, wherein each R¹ to R⁶ can be same or different, and are independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, aryl, heteroaryl, and combinations thereof; and wherein any adjacent R¹ to R⁶ are optionally connected to form a saturated five membered ring or a saturated six membered ring.

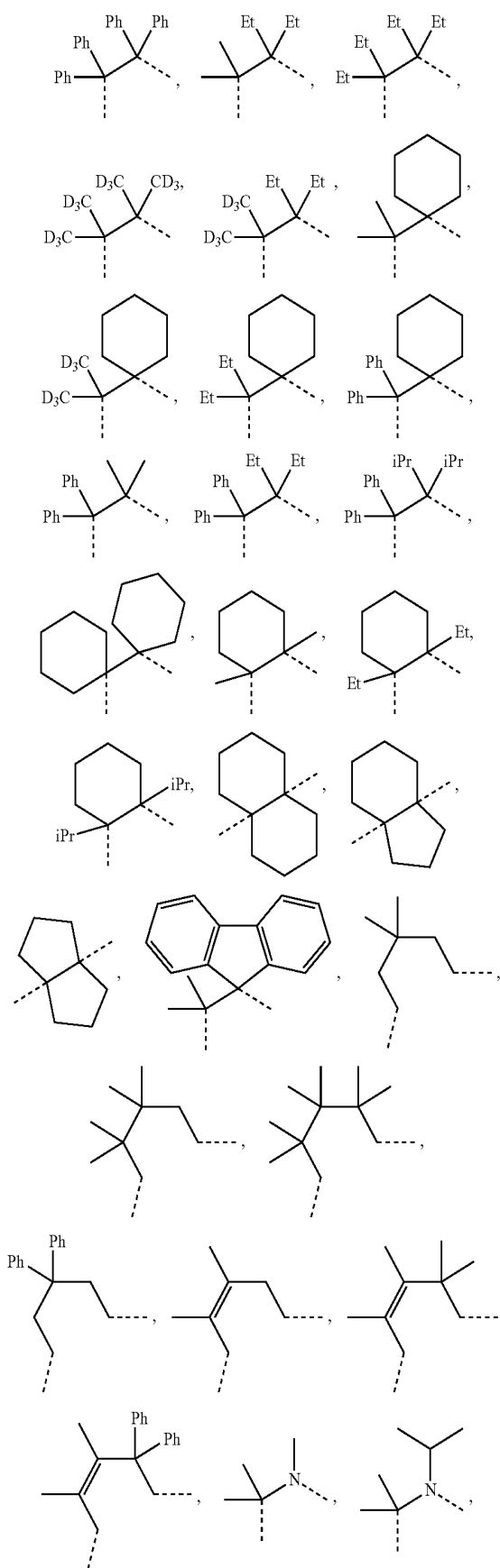
[0126] In some embodiments of the compound of Formula 2, the compound has a triplet excited state and wherein the linking group stabilizes the bond between N² and C^{1b} from cleavage when the compound is in the triplet excited state.

[0127] In some embodiments of the compound of Formula 2, the compound has a peak emissive wavelength less than 500 nm. In some embodiments, the compound has a peak emissive wavelength less than 480 nm. In some embodiments, the compound has a peak emissive wavelength ranging from 400 nm to 500 nm.

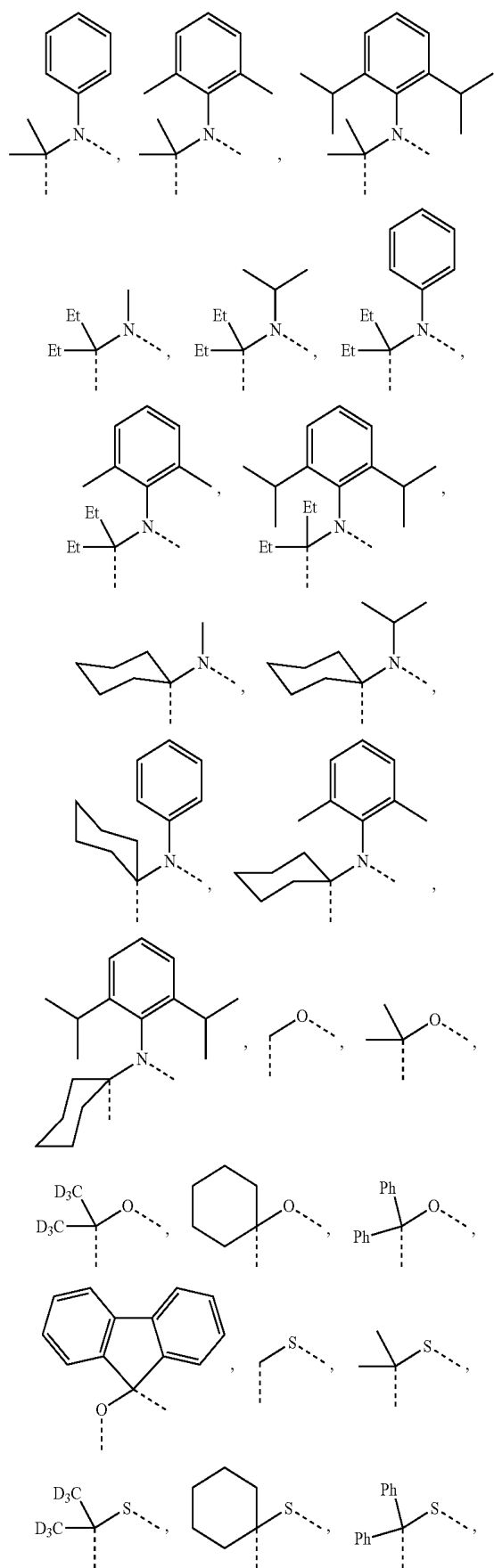
[0128] In some embodiments of the compound of Formula 2, each of the first linking groups A¹ and A² is independently selected from the Linker Group consisting of:



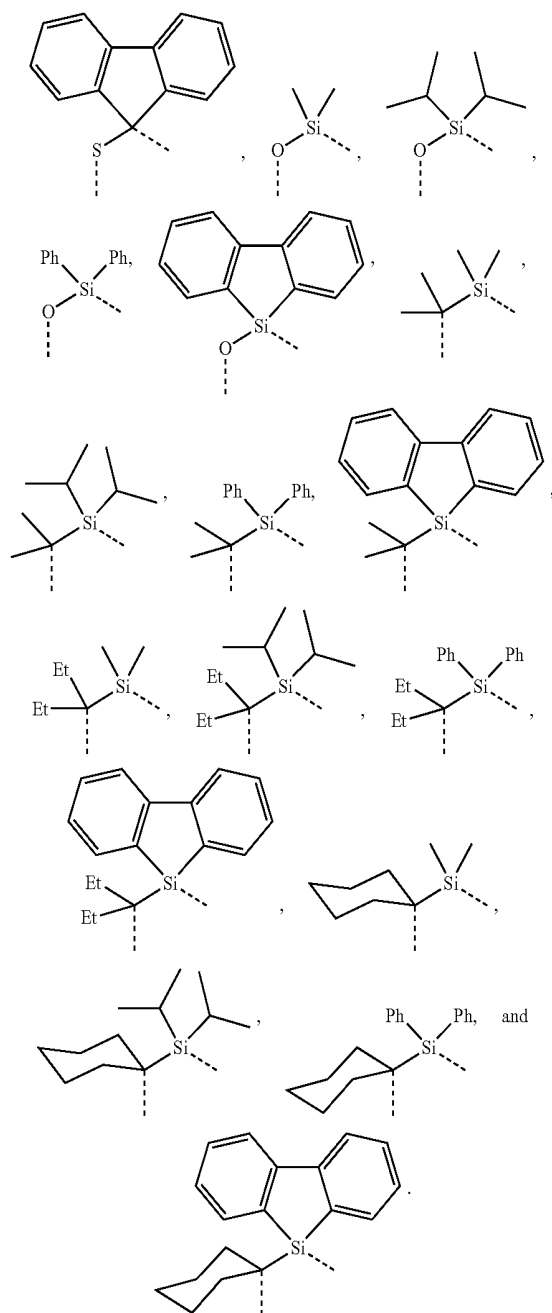
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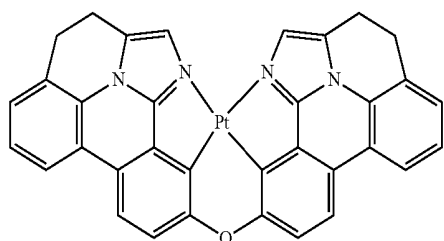


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[0129] In some embodiments of the compound of Formula 2, the second linking group is independently selected from the group consisting of: BR^1 , NR^1 , PR^1 , O, S, Se, C=O, S=O, SO_2 , CR^1R^2 , $-CR^1R^2-CR^3R^4-$, $-CR^1R^2-CR^3R^4-CR^5R^6-$, $-CR^1R^2-NR^3-$, $-CR^1=CR^2-CR^3R^4-$, $-O-SiR^1R^2-$, $-CR^1R^2-S-$, $-CR^1R^2-O-$, $-C-SiR^1R^2-$, SiR^1R^2 , and GeR^1R^2 , wherein each R^1 to R^6 can be same or different, and are independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, alkenyl, alkenyl, alkynyl, heteroalkyl, aralkyl, aryl, heteroaryl, and combinations thereof; and wherein any adjacent R^1 to R^6 are optionally connected to form a saturated five membered ring or a saturated six membered ring.

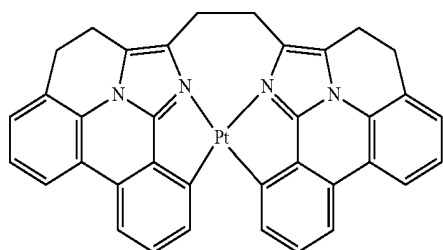
[0130] In some embodiments of the compound of Formula 2, the compound is selected from the group consisting of:



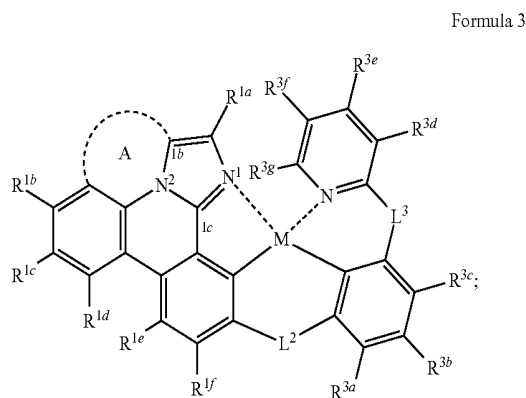
Compound 99

and

Compound 100



[0131] In some embodiments of the compound of Formula 1, the compound has Formula 3:



Formula 3

[0132] wherein M is Pt;

[0133] wherein L^2 and L^3 are each independently selected from the group consisting of a single bond, BR, NR, PR, O, S, Se, C—O, S—O, SO_2 , CR^1R^2 , SiR^1R^2 , and GeR^1R^2 ;

[0134] wherein R^{3a} to R^{3f} are each independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, heteroalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aralkyl, CN, CF_3 , CO_2R , $C(O)R$, $C(O)NR_2$, NR_2 , NO_2 , OR, SR, SO_2 , SOR, SO_3R , halo, aryl, heteroaryl, a heterocyclic group, and combinations thereof;

[0135] wherein each R is independently selected from the group consisting of hydrogen, deuterium, halo, alkyl, cycloalkyl, heteroalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aralkyl, aryl, heteroaryl, and combinations thereof;

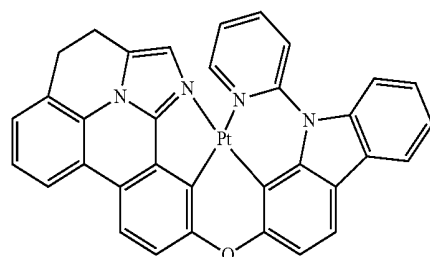
[0136] wherein any two adjacent R^{1f} , R^{3a} , R^{3c} , R^{3d} , R^1 and R^2 are optionally joined to form a ring; wherein L^2 and R^{1f} ,

L^2 and R^{3a} , or L^2 and both R^{1f} and R^{3a} are optionally joined to form one or more rings; and

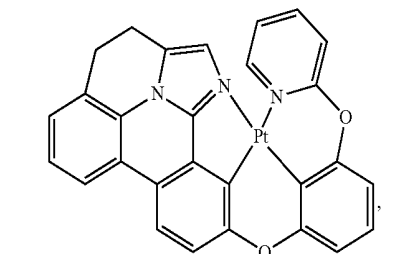
[0137] wherein L^3 and R^{3c} , L^3 and R^{3d} , or L^3 and both R^{3c} and R^{3d} are optionally joined to form one or more rings.

[0138] In some embodiments of the compound of Formula 3, L^2 and L^3 are each independently selected from the group consisting of BR¹, NR¹, PR¹, O, S, Se, C=O, S=O, SO_2 , CR^1R^2 , SiR^1R^2 , and GeR^1R^2 . In some embodiments of the compound of Formula 3, R^{1f} or R^{3a} and R^1 or R^2 are joined to form a ring. In some embodiments of the compound of Formula 3, R^{3c} or R^{3d} and R^1 or R^2 are joined to form a ring.

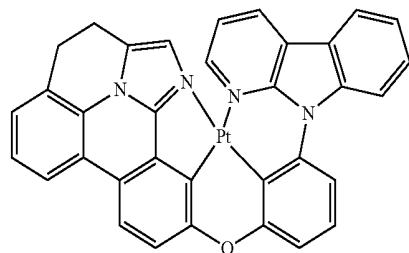
[0139] In some embodiments of the compound of Formula 3, the compound is selected from the group consisting of:



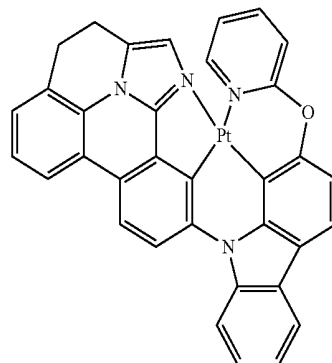
Compound 101



Compound 102



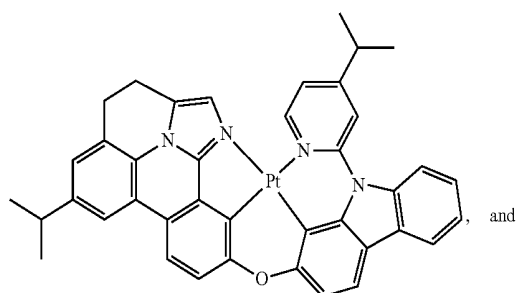
Compound 103



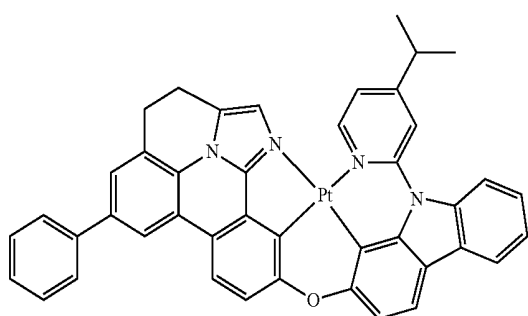
Compound 104

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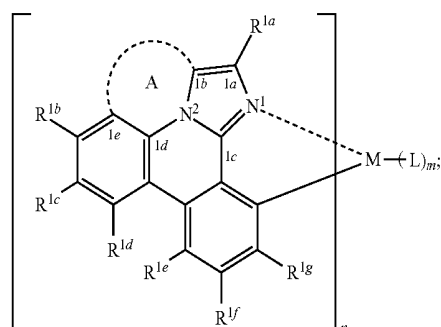
Compound 105



Compound 106



[0140] According to another aspect of the present disclosure, an organic light emitting device (OLED) is disclosed. The OLED comprises an anode; a cathode; and an organic layer disposed between the anode and the cathode, wherein the organic layer comprising a compound having a structure $(L_A)_n ML_m$ according to Formula 1:



Formula 1

[0141] wherein M is a metal having an atomic weight greater than 40, n has a value of at least 1 and m+n is the maximum number of ligands that may be attached to the metal;

[0142] wherein A is a linking group having two to three linking atoms, wherein the linking atoms are each independently selected from the group consisting of C, Si, S, N, B or combinations thereof;

[0143] wherein the linking atoms form at least one single bond between two linking atoms; wherein R^{1a} to R^{1g} are each independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, heteroalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aralkyl, CN, CF_3 , CO_2R , $C(O)R$, $C(O)NR_2$, NR_2 ,

NO_2 , OR, SR, SO_2 , SOR, SO_3R , halo, aryl, heteroaryl, a heterocyclic group, and combinations thereof;

[0144] wherein each R is independently selected from the group consisting of hydrogen, deuterium, halo, alkyl, cycloalkyl, heteroalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aralkyl, aryl, heteroaryl, and combinations thereof;

[0145] wherein any one of the ring atoms to which R^{1b} to R^{1g} are attached may be replaced with a nitrogen atom, wherein when the ring atom is replaced with a nitrogen atom the corresponding R group is not present; and

[0146] wherein L is a substituted or unsubstituted cyclo-metallated ligand.

[0147] In some embodiments of the OLED, the OLED is incorporated into a device selected from the group consisting of a consumer product, an electronic component module, and a lighting panel.

[0148] In some embodiments of the OLED, the organic layer is an emissive layer and the compound is an emissive dopant or a non-emissive dopant.

[0149] In some embodiments of the OLED, the organic layer further comprises a host, wherein the host comprises a triphenylene containing benzo-fused thiophene or benzo-fused furan;

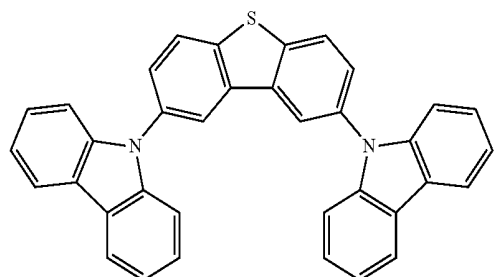
[0150] wherein any substituent in the host is an unfused substituent independently selected from the group consisting of C_nH_{2n+1} , OC_nH_{2n+1} , OAr_1 , $N(C_nH_{2n+1})_2$, $N(Ar_1)(Ar_2)$, $CH=CH-C_nH_{2n+1}$, $C\equiv CC_nH_{2n+1}$, Ar_1 , Ar_1-Ar_2 , C_nH_{2n-1} , or no substitution;

[0151] wherein n is from 1 to 10; and

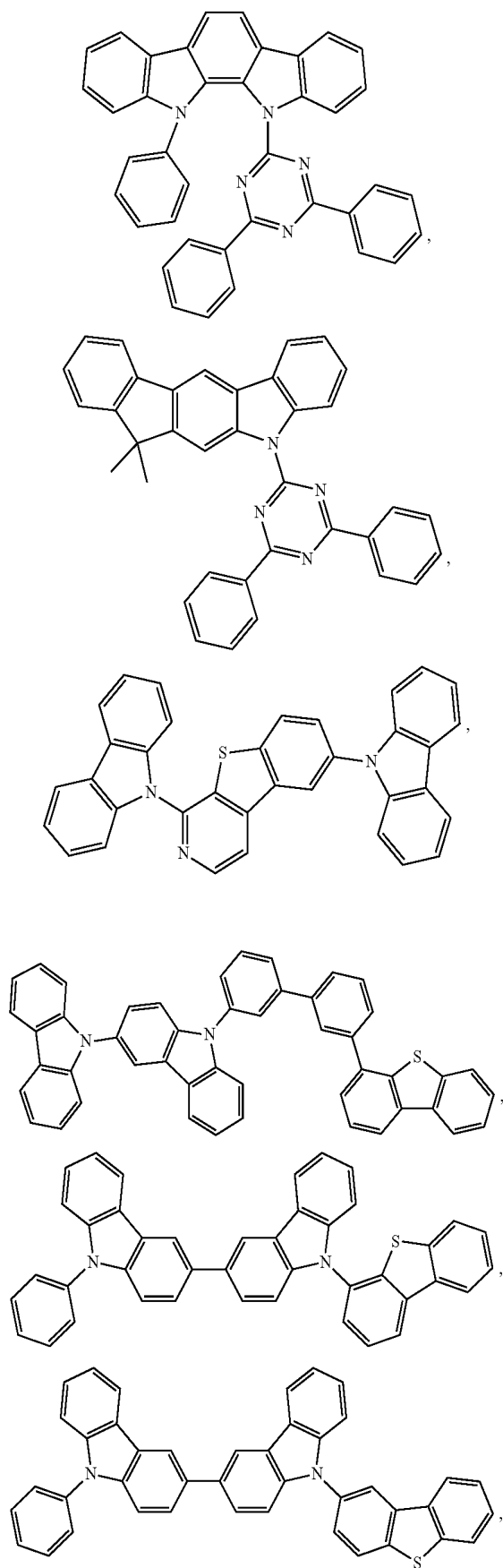
[0152] wherein Ar_1 and Ar_2 are independently selected from the group consisting of benzene, biphenyl, naphthalene, triphenylene, carbazole, and heteroaromatic analogs thereof.

[0153] In some embodiments of the OLED, the organic layer further comprises a host, wherein host comprises at least one chemical group selected from the group consisting of triphenylene, carbazole, dibenzothiophene, dibenzofuran, dibenzoselenophene, azatriphenylene, azacarbazole, aza-dibenzothiophene, aza-dibenzofuran, and aza-dibenzoselenophene.

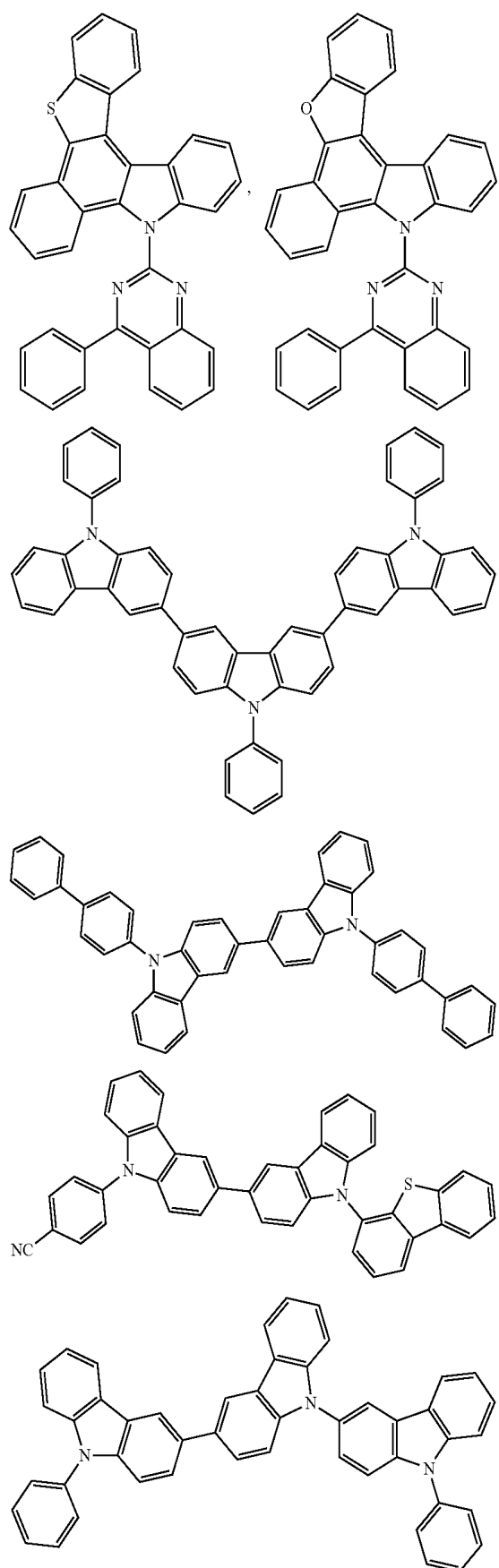
[0154] In some embodiments of the OLED, the organic layer further comprises a host, wherein the host is selected from the group consisting of:



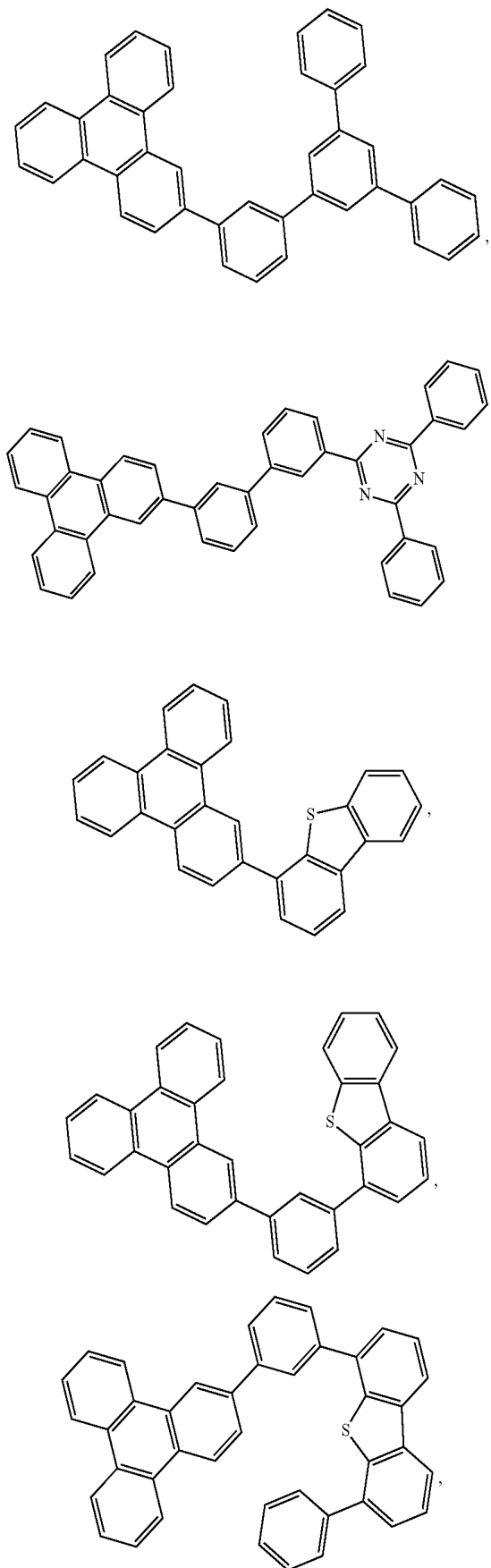
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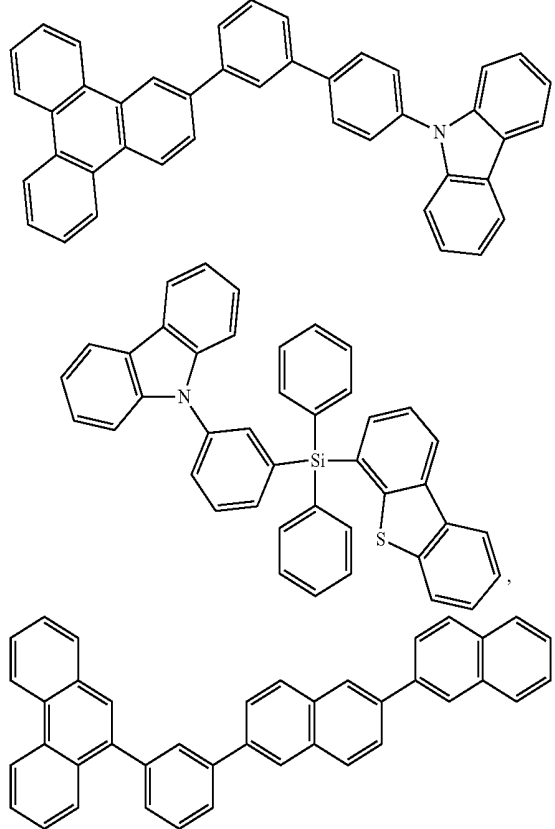
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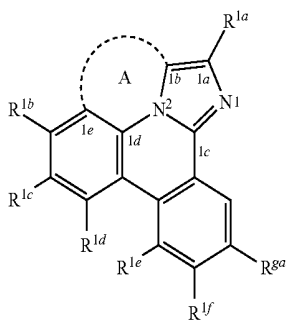
and combinations thereof.

[0155] In some embodiments of the OLED, the organic layer further comprises a host, wherein the host comprises a metal complex.

[0156] According to another aspect of the present disclosure, a formulation comprising a compound of Formula 1 is also disclosed. The formulation can include one or more components selected from the group consisting of a solvent, a host, a hole injection material, hole transport material, and an electron transport layer material, disclosed herein.

[0157] According to another aspect of the present disclosure, a compound having Formula (1a) shown below is disclosed.

Formula (1a)



In Formula (1a), A is a linking group having two to three linking atoms, wherein the linking atoms are each independently selected from the group consisting of C, Si, O, S, N, B or combinations thereof;

[0158] wherein R^{ab} , R^{ga} , R^{1b} to R^{1f} are each independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, heteroalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aralkyl, CN, CF_3 , CO_2R , $C(O)R$, $C(O)NR_2$, NR_2 , NO_2 , OR, SR, SO_2 , SOR, SO_3R , halo, aryl, heteroaryl, a heterocyclic group, and combinations thereof;

[0159] wherein each R is independently selected from the group consisting of hydrogen, deuterium, halo, alkyl, cycloalkyl, heteroalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aralkyl, aryl, heteroaryl, and combinations thereof; and

[0160] wherein any one of the ring atoms to which R^{ab} , R^{ga} , R^{1b} to R^{1f} are attached may be replaced with a nitrogen atom, wherein when the ring atom is replaced with a nitrogen atom the corresponding R group is not present.

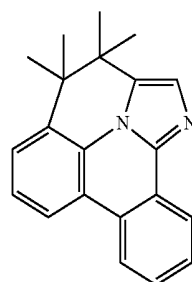
[0161] In some embodiments of the compound of Formula 1a, the linking group A is independently selected from the group consisting of $-CR^1R^2-CR^3R^4-$, $-CR^1R^2-CR^3R^4-CR^5R^6-$, $-CR^1R^2-NR^3-$, $-CR^1-CR^2-CR^3R^4-$, $-O-SiR^1R^2-$, $-CR^1R^2-S-$, $-CR^1R^2-O-$, and $-C-SiR^1R^2-$, wherein each R^1 to R^6 can be same or different, and are independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, aryl, heteroaryl, and combinations thereof; wherein any adjacent R^1 to R^6 are optionally connected to form a saturated five membered ring or a saturated six membered ring.

[0162] In some embodiments of the compound of Formula (1a), the compound has a triplet excited state and wherein the linking group stabilizes the bond between N^2 and C^{1b} from cleavage when the compound is in the triplet excited state.

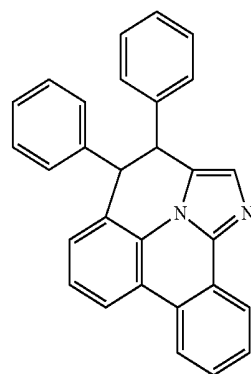
[0163] In some embodiments of the compound of Formula (1a), the linking group A is selected from the Linker Group defined above.

[0164] In some embodiments of the compound of Formula (1a), the compound is selected from the group consisting of:

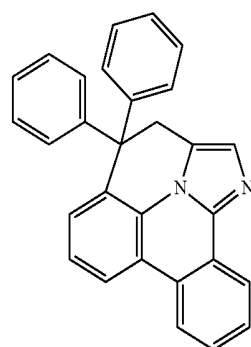
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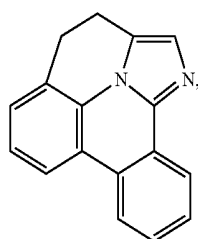
Compound (1-3)



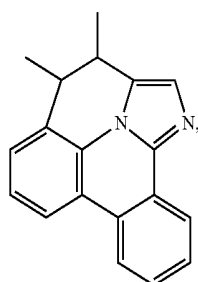
Compound (1-4)



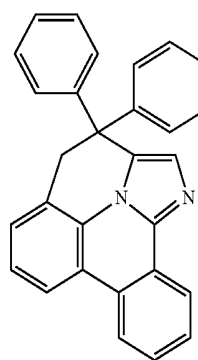
Compound (1-5)



Compound (1-1)

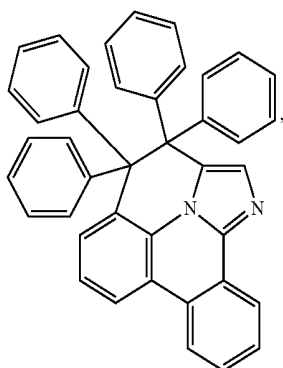


Compound (1-2)



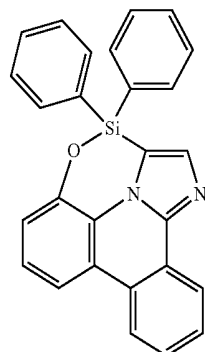
Compound (1-6)

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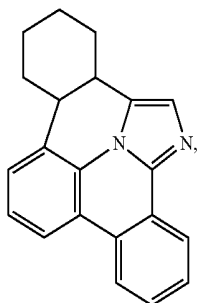
Compound (1-7)

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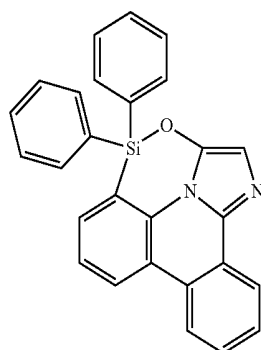


Compound (1-12)

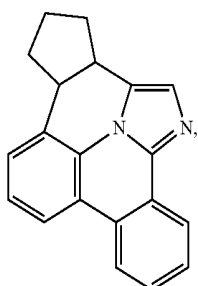
Compound (1-8)



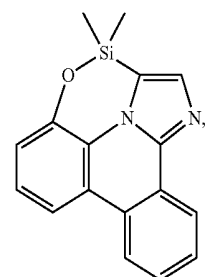
Compound (1-13)



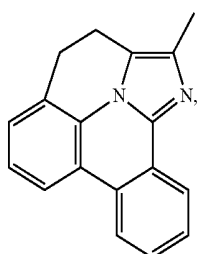
Compound (1-9)



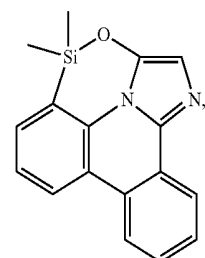
Compound (1-14)



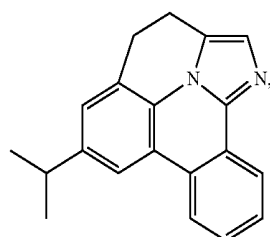
Compound (1-10)



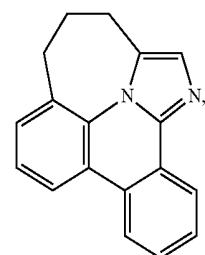
Compound (1-15)



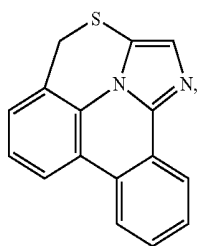
Compound (1-11)



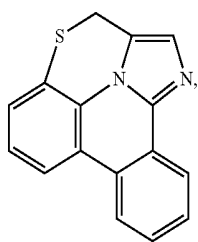
Compound (1-16)



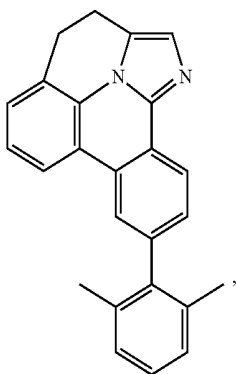
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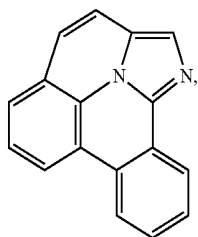
Compound (1-17)



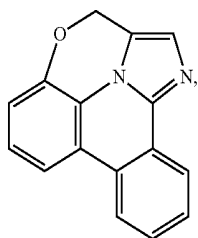
Compound (1-18)



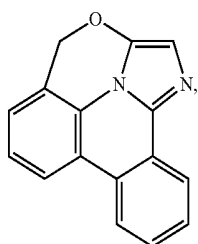
Compound (1-19)



Compound (1-20)

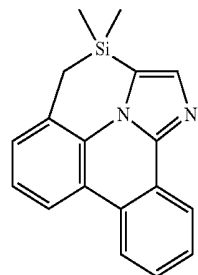


Compound (1-21)

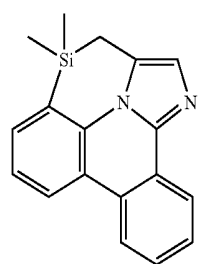


Compound (1-22)

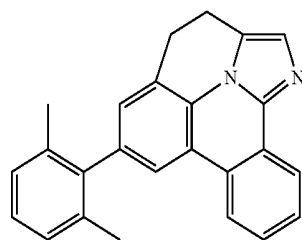
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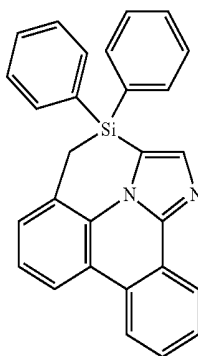
Compound (1-23)



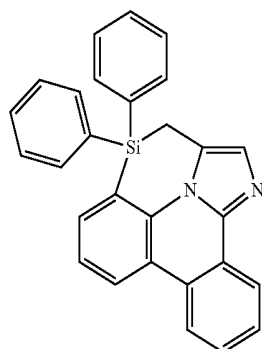
Compound (1-24)



Compound (1-25)

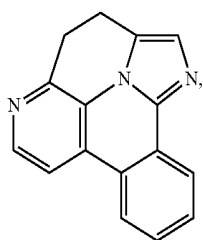


Compound (1-26)

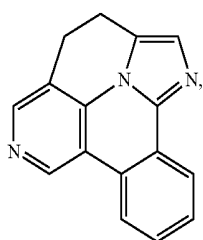


Compound (1-27)

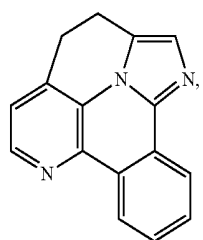
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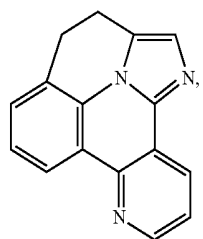
Compound (1-28)



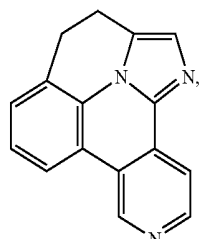
Compound (1-29)



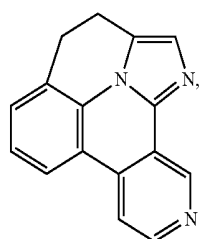
Compound (1-30)



Compound (1-31)

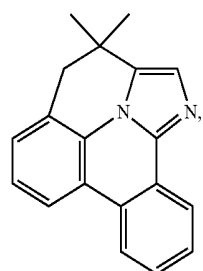


Compound (1-32)

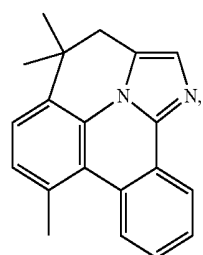


Compound (1-33)

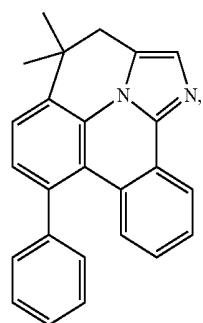
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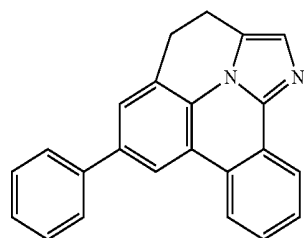
Compound (1-34)



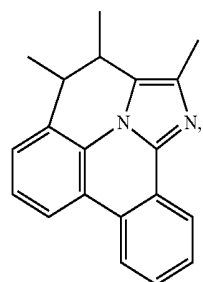
Compound (1-35)



Compound (1-36)

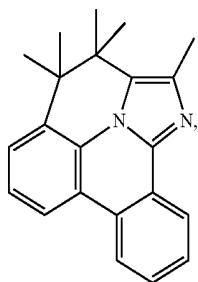


Compound (1-37)



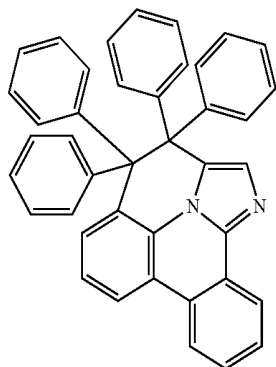
Compound (1-38)

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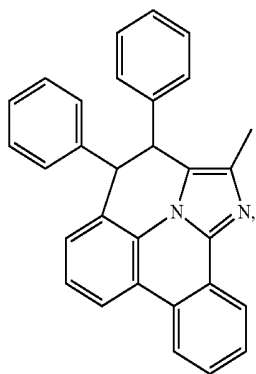


Compound (1-39)

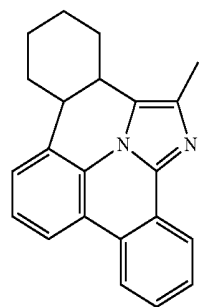
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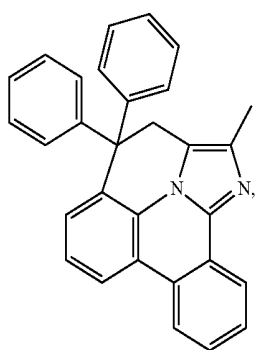
Compound (1-43)



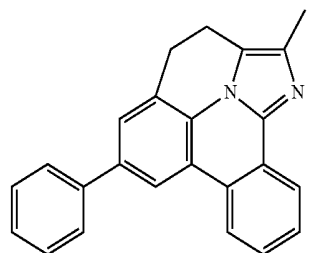
Compound (1-40)



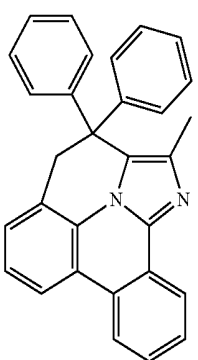
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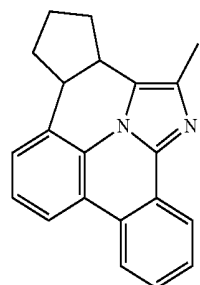
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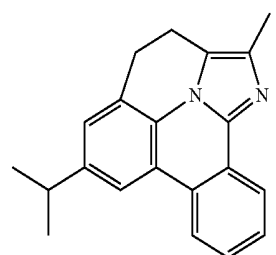
Compound (1-45)



Compound (1-42)

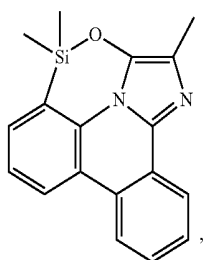


Compound (1-46)

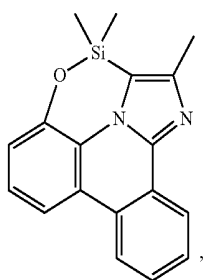


Compound (1-47)

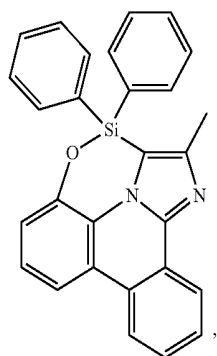
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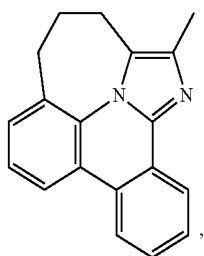
Compound (1-48)



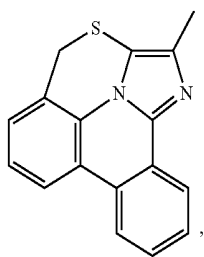
Compound (1-49)



Compound (1-50)

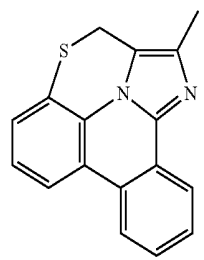


Compound (1-51)

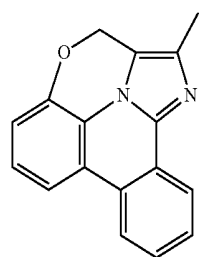


Compound (1-52)

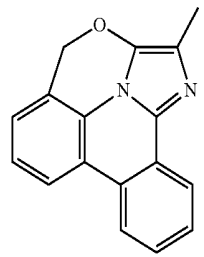
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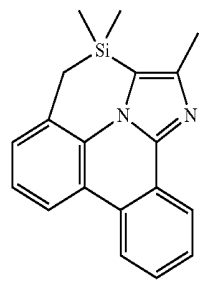
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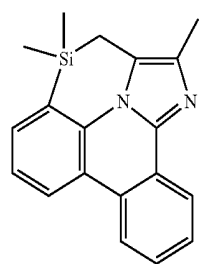
Compound (1-54)



Compound (1-55)

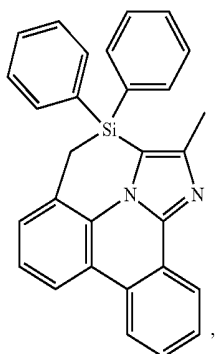


Compound (1-56)



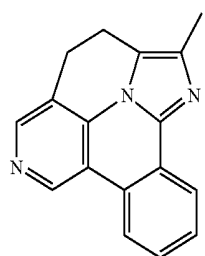
Compound (1-57)

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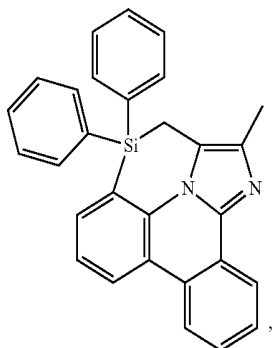
Compound (1-58)

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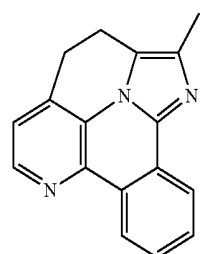


Compound (1-63)

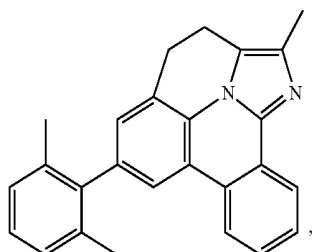
Compound (1-59)



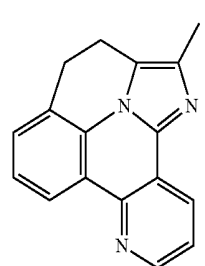
Compound (1-64)



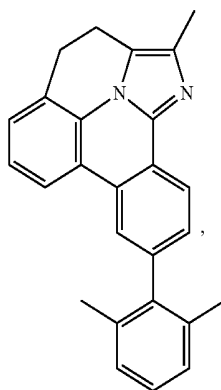
Compound (1-60)



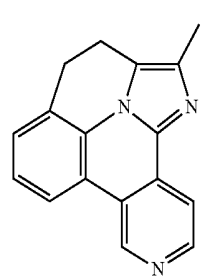
Compound (1-65)



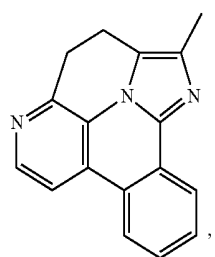
Compound (1-61)



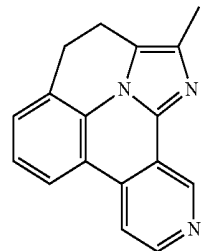
Compound (1-66)



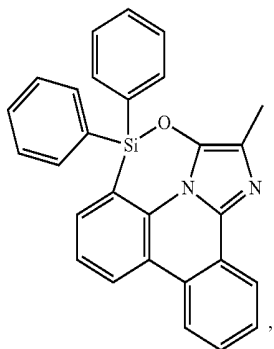
Compound (1-62)



Compound (1-67)

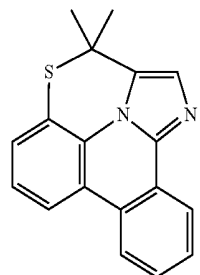


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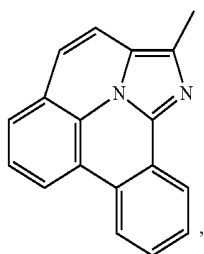


Compound (1-68)

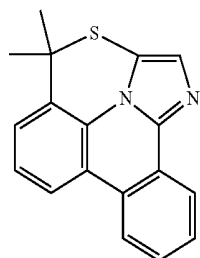
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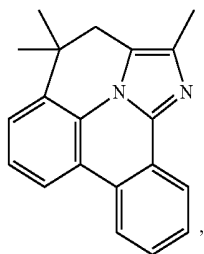
Compound (1-73)



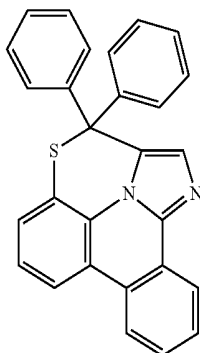
Compound (1-69)



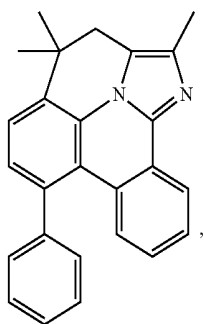
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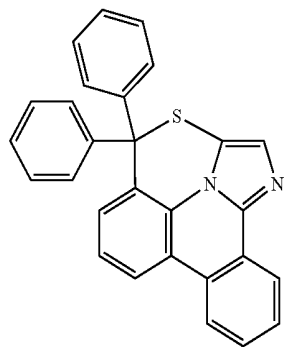
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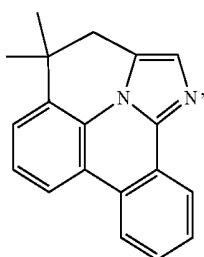
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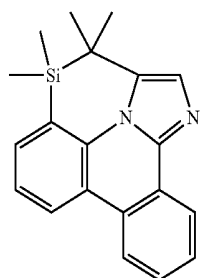
Compound (1-71)



Compound (1-76)

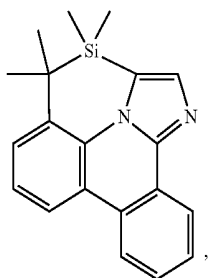


Compound (1-72)



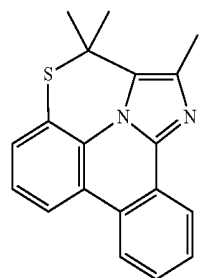
Compound (1-77)

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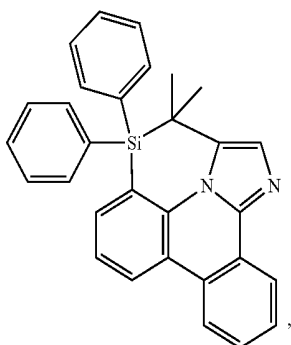


Compound (1-78)

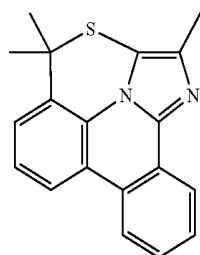
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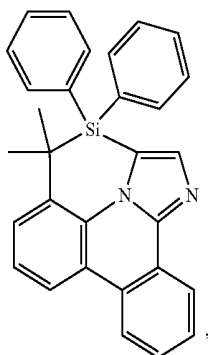
Compound (1-83)



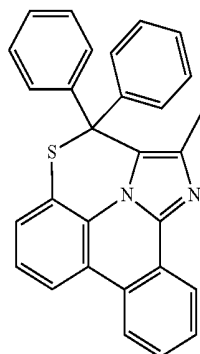
Compound (1-79)



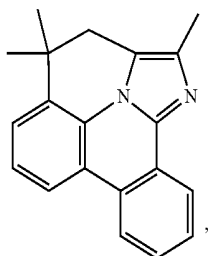
Compound (1-84)



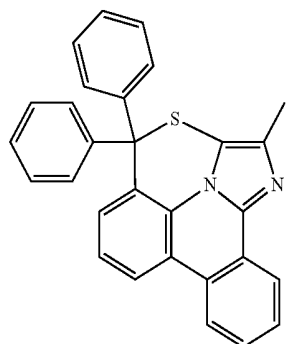
Compound (1-80)



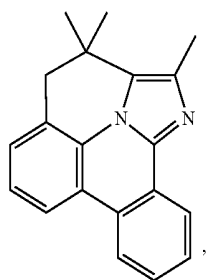
Compound (1-85)



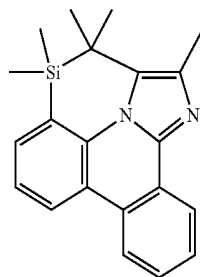
Compound (1-81)



Compound (1-86)

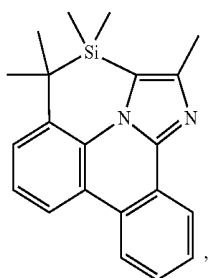


Compound (1-82)

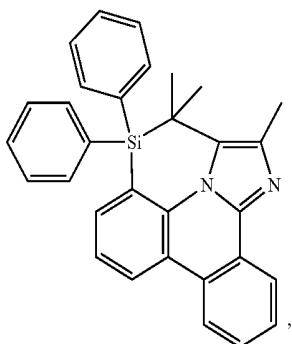


Compound (1-87)

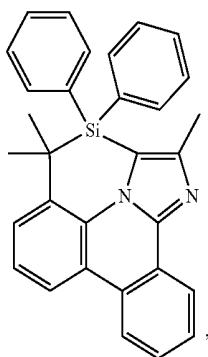
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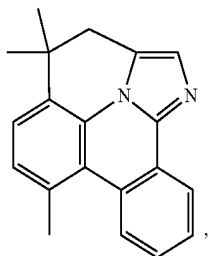
Compound (1-88)



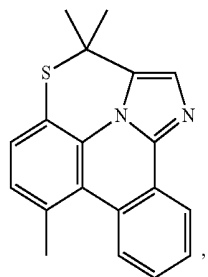
Compound (1-89)



Compound (1-90)

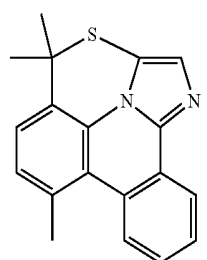


Compound (1-91)

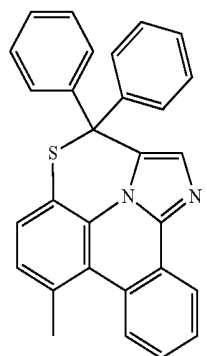


Compound (1-92)

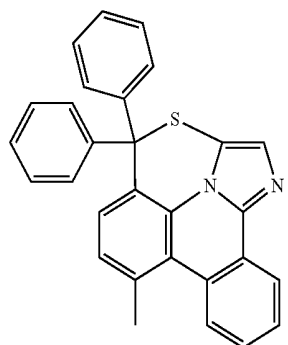
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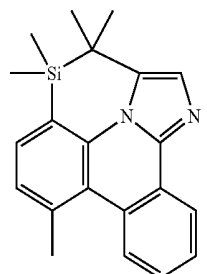
Compound (1-93)



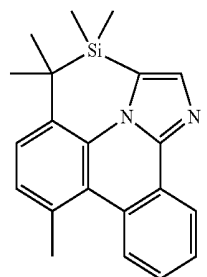
Compound (1-94)



Compound (1-95)

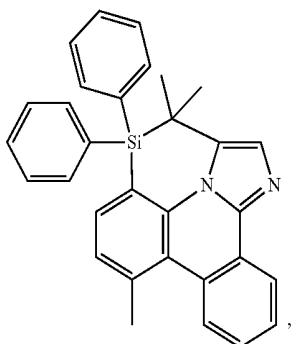


Compound (1-96)

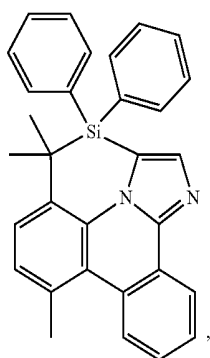


Compound (1-97)

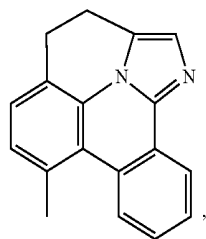
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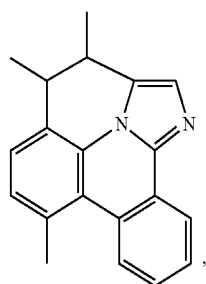
Compound (1-98)



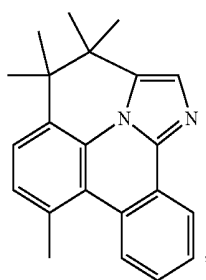
Compound (1-99)



Compound (1-100)

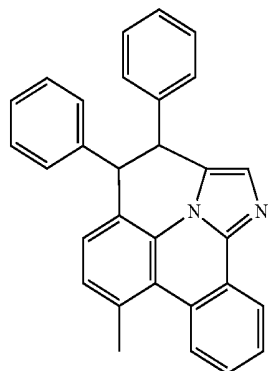


Compound (1-101)

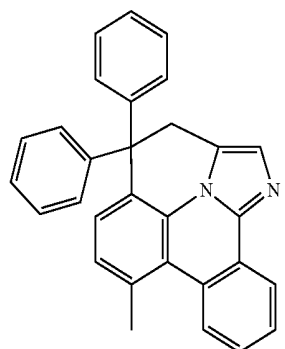


Compound (1-102)

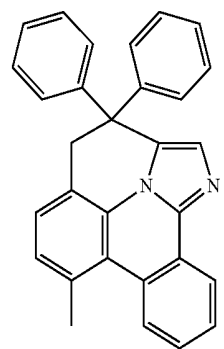
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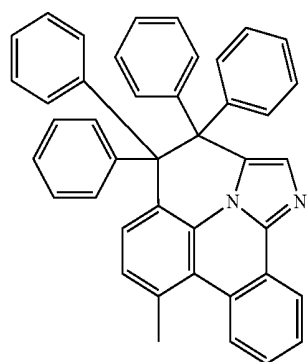
Compound (1-103)



Compound (1-104)

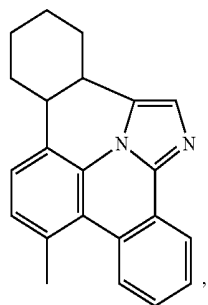


Compound (1-105)



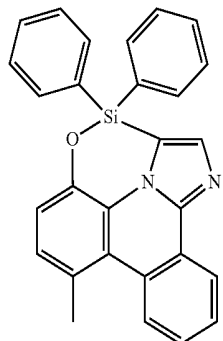
Compound (1-106)

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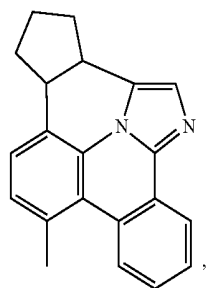


Compound (1-107)

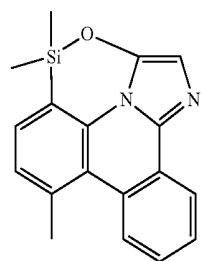
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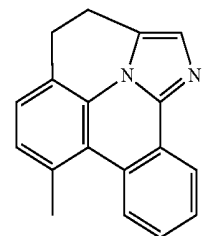
Compound (1-112)



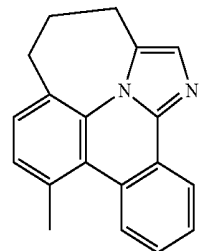
Compound (1-108)



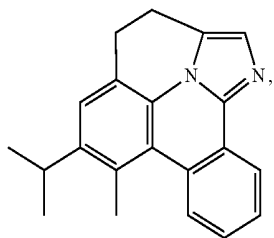
Compound (1-113)



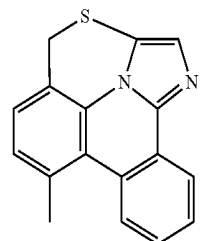
Compound (1-109)



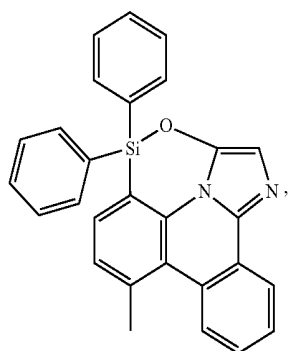
Compound (1-115)



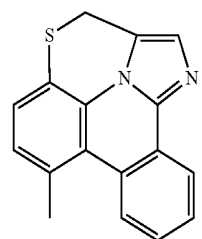
Compound (1-110)



Compound (1-116)

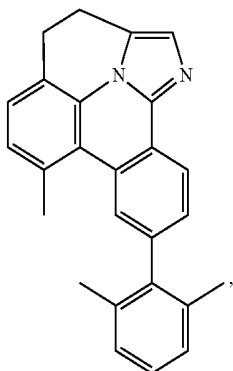


Compound (1-111)

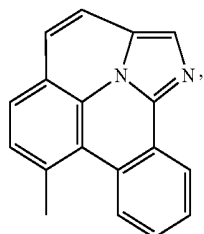


Compound (1-117)

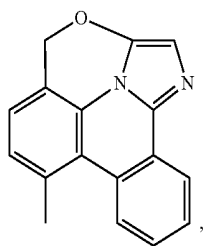
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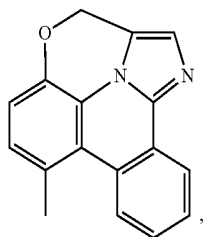
Compound (1-118)



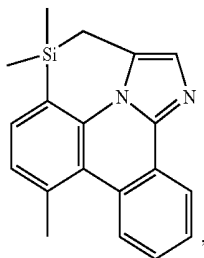
Compound (1-119)



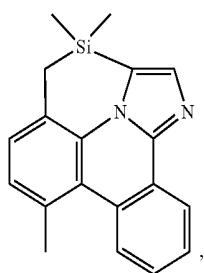
Compound (1-120)



Compound (1-121)

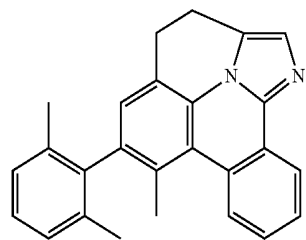


Compound (1-122)

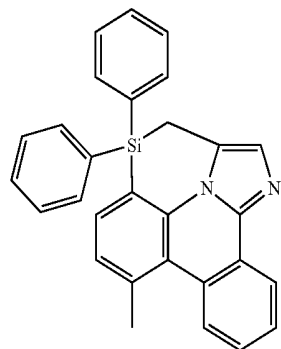


Compound (1-123)

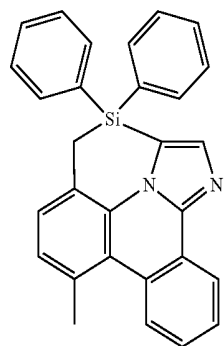
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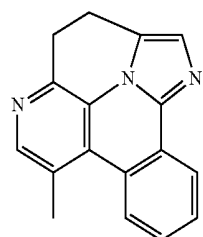
Compound (1-124)



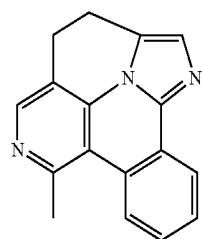
Compound (1-125)



Compound (1-126)

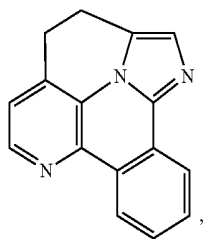


Compound (1-127)

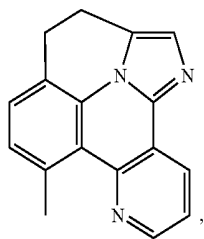


Compound (1-128)

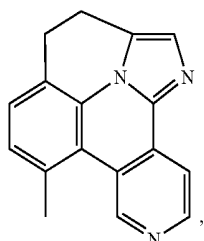
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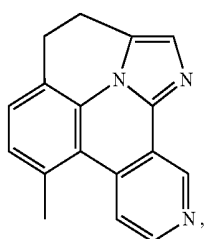
Compound (1-130)



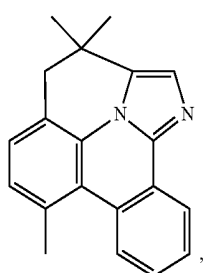
Compound (1-131)



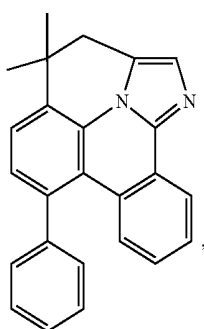
Compound (1-132)



Compound (1-133)

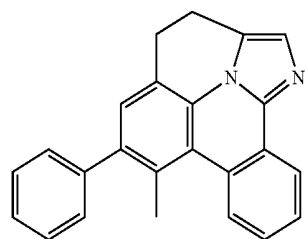


Compound (1-134)

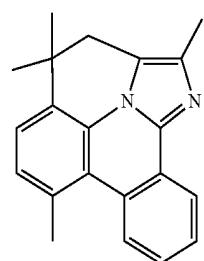


Compound (1-135)

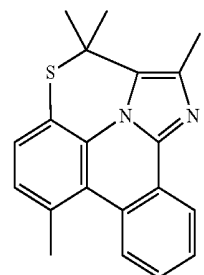
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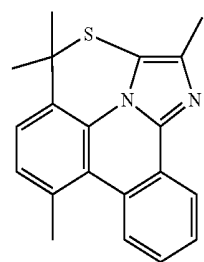
Compound (1-136)



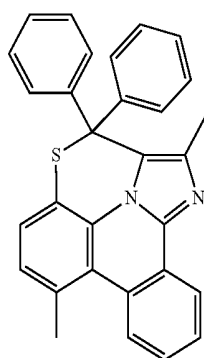
Compound (1-137)



Compound (1-138)

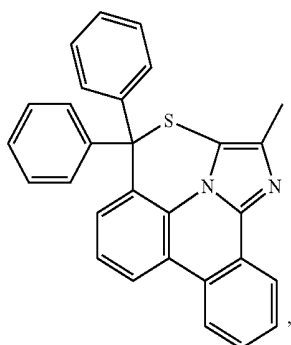


Compound (1-139)

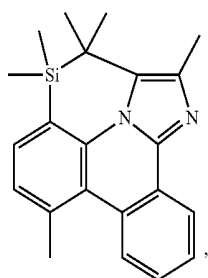


Compound (1-140)

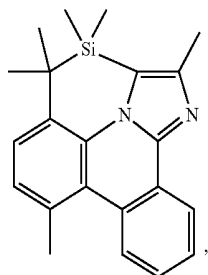
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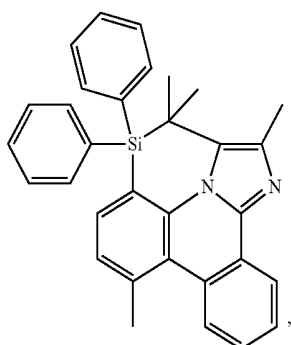
Compound (1-141)



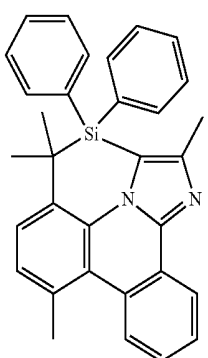
Compound (1-142)



Compound (1-143)

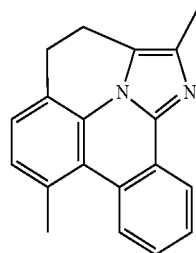


Compound (1-144)

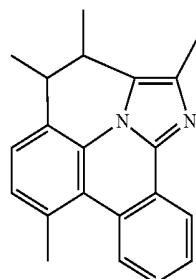


Compound (1-145)

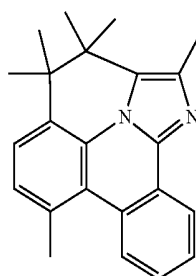
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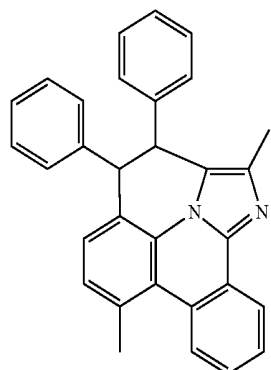
Compound (1-146)



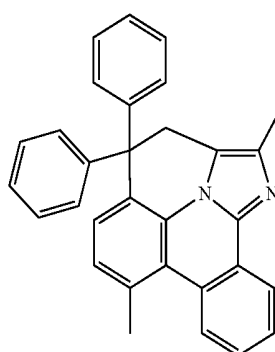
Compound (1-147)



Compound (1-148)

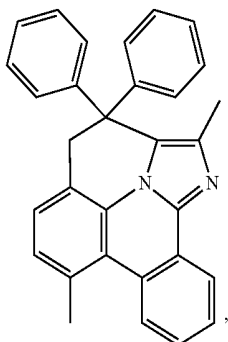


Compound (1-149)



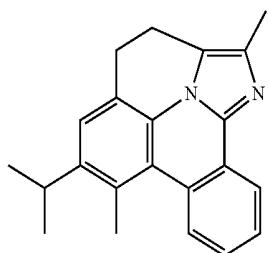
Compound (1-150)

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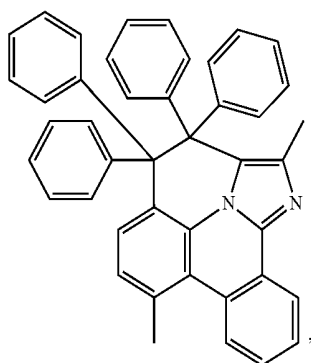


Compound (1-151)

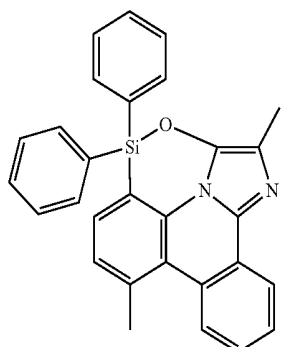
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Compound (1-156)

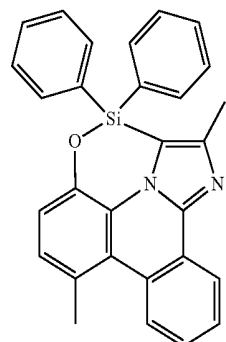


Compound (1-152)

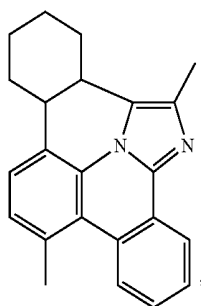


Compound (1-157)

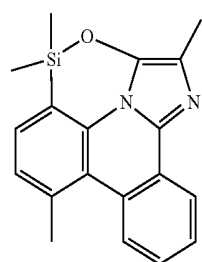
Compound (1-153)



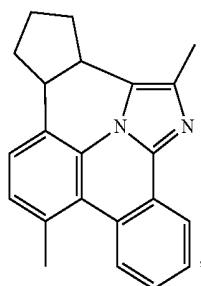
Compound (1-158)



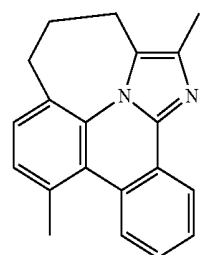
Compound (1-154)



Compound (1-159)

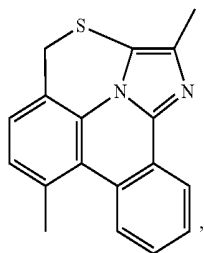


Compound (1-155)



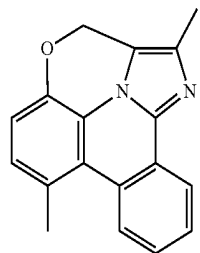
Compound (1-160)

-continued

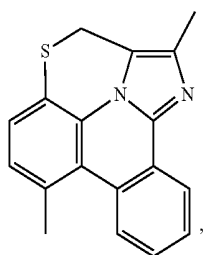


Compound (1-161)

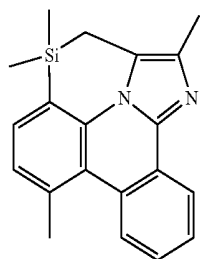
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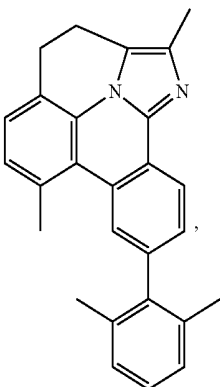
Compound (1-166)



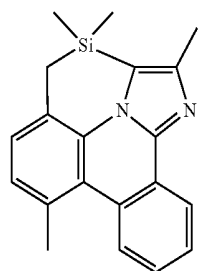
Compound (1-162)



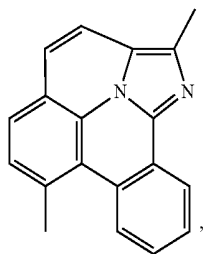
Compound (1-167)



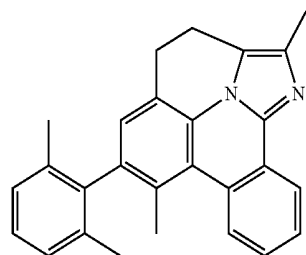
Compound (1-163)



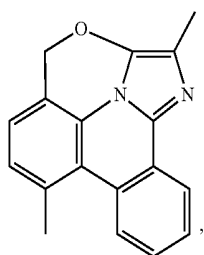
Compound (1-168)



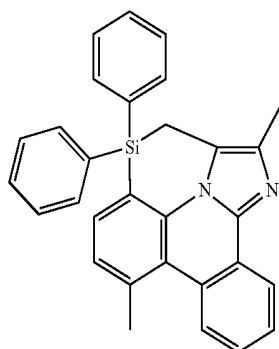
Compound (1-164)



Compound (1-169)

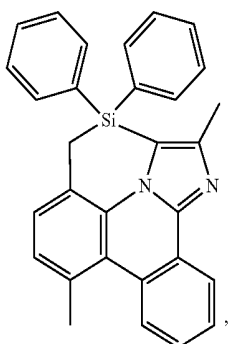


Compound (1-165)

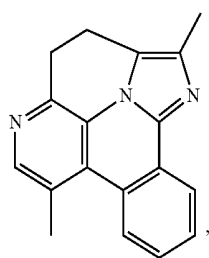


Compound (1-170)

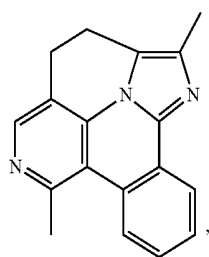
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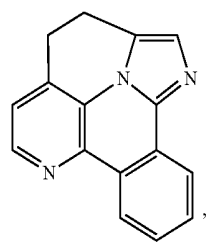
Compound (1-171)



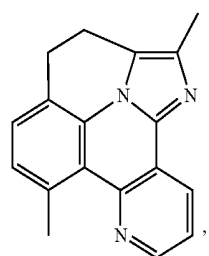
Compound (1-172)



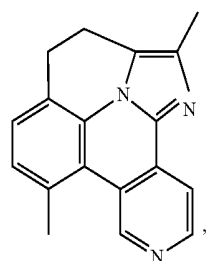
Compound (1-173)



Compound (1-174)

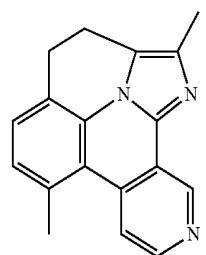


Compound (1-175)

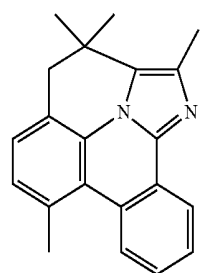


Compound (1-176)

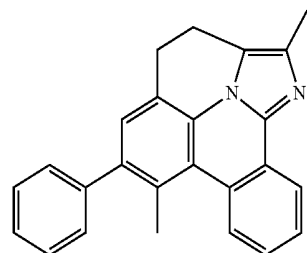
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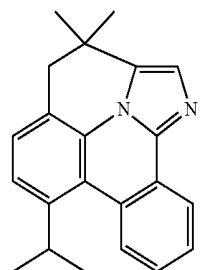
Compound (1-177)



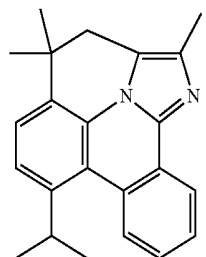
Compound (1-178)



Compound (1-179)

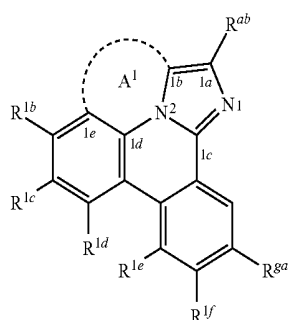


Compound (1-180)

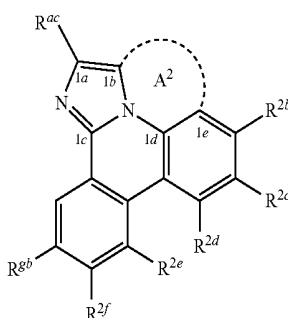


Compound (1-181)

[0165] In some embodiments of the compound having Formula (1a), the compound has the structure of Formula (2a) and Formula (2b) tethered together as defined below:



Formula (2a)



Formula (2b)

[0166] wherein A^1 and A^2 are each a first linking group having two to three linking atoms, wherein the linking atoms are each independently selected from the group consisting of C, Si, O, S, N, B and combinations thereof, and

[0167] wherein R^{ac} , R^{gb} , and R^{2b} to R^{2f} are each independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, heteroalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aralkyl, CN, CF_3 , CO_2R , $C(O)R$, $C(O)NR_2$, NR_2 , NO_2 , OR, SR, SO_2 , SOR , SO_3R , halo, aryl, heteroaryl, a heterocyclic group, and combinations thereof;

[0168] wherein the compound is tethered together via at least one second linking group formed between R^{ab} and R^{ac} and/or R^{ga} and R^{gb} , wherein at least one second linking group has one to three linking atoms and each linking atom is independently selected from the group consisting of B, N, P, O, S, Se, C, Si, Ge and combinations thereof; and any one of the ring atoms to which R^{1b} to R^{1f} and R^{2b} to R^{2f} are attached may be replaced with a nitrogen atom, wherein when the ring atom is replaced with a nitrogen atom the corresponding R group is not present.

[0169] In some embodiments of the compound having the structure of Formula (2a) and Formula (2b) tethered together as defined above, the at least one second linking group is formed between R^{ab} and R^{ac} .

[0170] In some embodiments of the compound having the structure of Formula (2a) and Formula (2b) tethered together as defined above, the at least one second linking group is formed between R^{ga} and R^{gb} .

[0171] In some embodiments of the compound having the structure of Formula (2a) and Formula (2b) tethered together as defined above, the at least one second linking group are formed between R^{ga} and R^{gb} and R^{ab} and R^{ac} .

[0172] In some embodiments of the compound having the structure of Formula (2a) and Formula (2b) tethered together as defined above, each of the first linking groups A^1 and A^2 is independently selected from the group consisting of $-CR^1R^2-CR^3R^4-$, $-CR^1R^2-CR^3R^4-CR^5R^6-$,

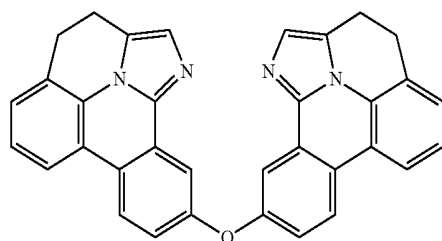
$-CR^1R^2-NR^3-$, $-CR^1=CR^2-CR^3R^4-$, $-O-SiR^1R^2-$, $-CR^1R^2-S-$, $-CR^1R^2-O-$, and $-C-SiR^1R^2-$, wherein each R^1 to R^6 can be same or different, and are independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, aryl, heteroaryl, and combinations thereof; wherein any adjacent R^1 to R^6 are optionally connected to form a saturated five membered ring or a saturated six membered ring.

[0173] In some embodiments of the compound having the structure of Formula (2a) and Formula (2b) tethered together as defined above, each of the first linking groups A^1 and A^2 is independently selected from the Linker Group defined above.

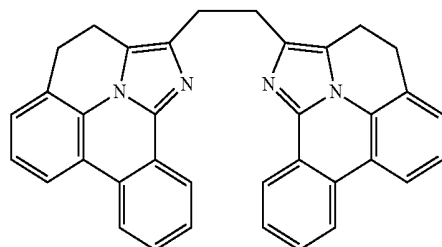
[0174] In some embodiments of the compound having the structure of Formula (2a) and Formula (2b) tethered together as defined above, the second linking group is independently selected from the group consisting of BR^1 , NR^1 , PR^1 , O, S, Se, $C=O$, $S=O$, SO_2 , CR^1R^2 , $-CR^1R^2-CR^3R^4-$, $-CR^1R^2-CR^3R^4-CR^5R^6-$, $-CR^1R^2-NR^3-$, $-CR^1=CR^2-CR^3R^4-$, $-O-SiR^1R^2-$, $-CR^1R^2-S-$, $-CR^1R^2-O-$, $-C-SiR^1R^2-$, SiR^1R^2 , and GeR^1R^2 , wherein each R^1 to R^6 can be same or different, and are independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, aryl, heteroaryl, and combinations thereof; wherein any adjacent R^1 to R^6 are optionally connected to form a saturated five membered ring or a saturated six membered ring.

[0175] In some embodiments of the compound having the structure of Formula (2a) and Formula (2b) tethered together as defined above, the compound is selected from the group consisting of:

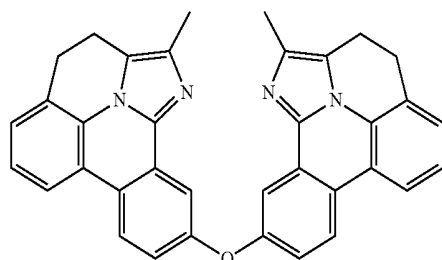
Compound (2-1)



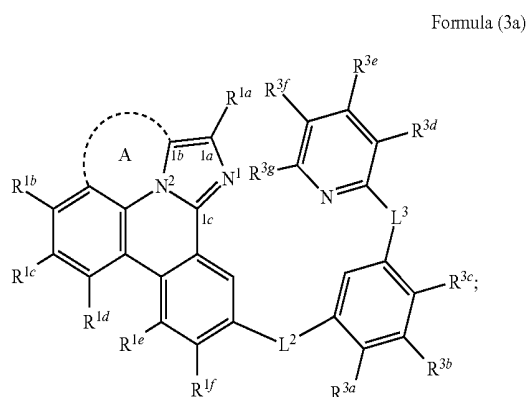
Compound (2-2)



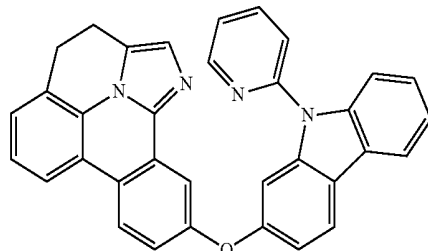
Compound (2-3)



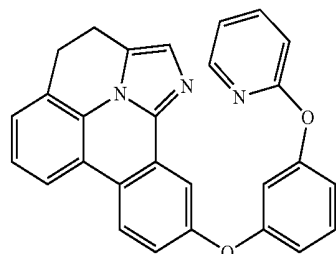
[0176] In some embodiments of the compound having the structure of Formula (2a) and Formula (2b) tethered together as defined above, the compound has Formula (3a):



Compound (3-1)



Compound (3-2)



[0177] wherein L² and L³ are each independently selected from the group consisting of a single bond, BR¹, NR¹, PR¹, O, S, Se, C=O, S=O, SO₂, CR¹R², SiR¹R², and GeR¹R²;

Compound (3-3)

[0178] wherein R^{3a}-R^{3f} are each independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, heteroalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aralkyl, CN, CF₃, CO₂R, C(O)R, C(O)NR₂, NR₂, NO₂, OR, SR, SO₂, SOR, SO₃R, halo, aryl, heteroaryl, a heterocyclic group, and combinations thereof;

[0179] wherein each R¹ and R² is independently selected from the group consisting of hydrogen, deuterium, halo, alkyl, cycloalkyl, heteroalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aralkyl, aryl, heteroaryl, and combinations thereof;

[0180] wherein any two adjacent R^{1f}, R^{3a}, R^{3c}, R^{3d}, R¹ and R² are optionally joined to form a ring; wherein L² and R^{1f}, L² and R^{3a}, or L² and both R^{1f} and R^{3a} are optionally joined to form one or more rings; and

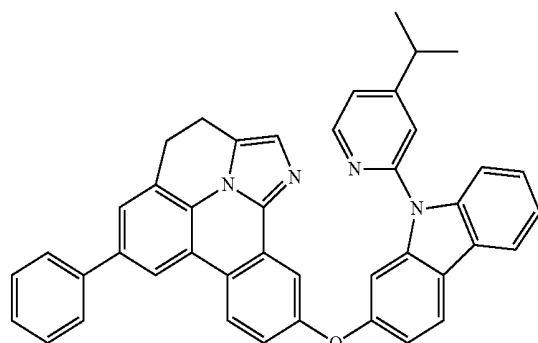
[0181] wherein L³ and R^{3c}, L³ and R^{3d}, or L³ and both R^{3c} and R^{3d} are optionally joined to form one or more rings.

[0182] In some embodiments of the compound having Formula (3a), L² and L³ are independently selected from the group consisting of BR¹, NR¹, PR¹, O, S, Se, C=O, S=O, SO₂, CR¹R², SiR¹R², and GeR¹R².

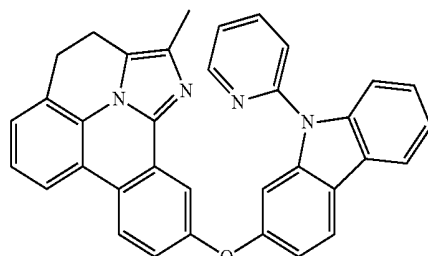
[0183] In some embodiments of the compound having Formula (3a), R^{1f} or R^{3a} and R¹ or R² are joined to form a ring.

[0184] In some embodiments of the compound having Formula (3a), R^{3c} or R^{3d} and R¹ or R² are joined to form a ring.

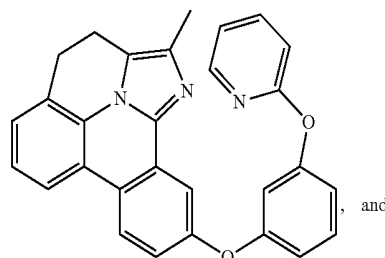
[0185] In some embodiments of the compound having Formula (3a), the compound is selected from the group consisting of:



Compound (3-4)

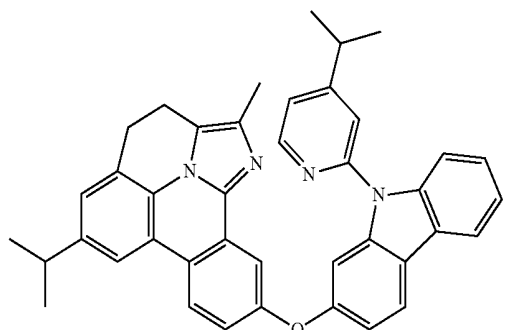


Compound (3-5)



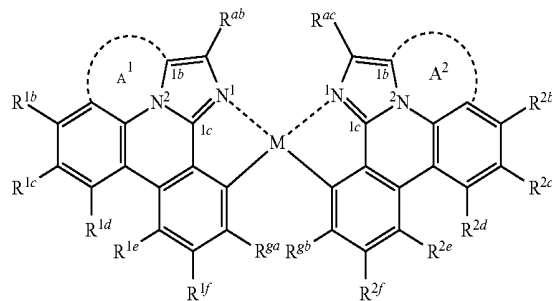
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Compound (3-6)

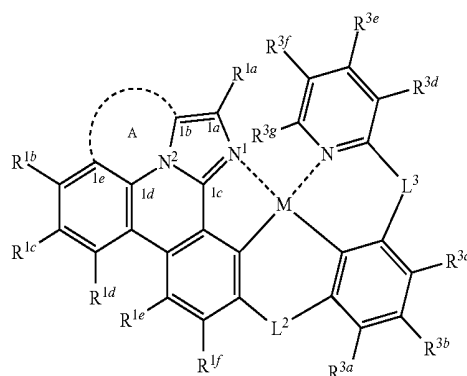


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Formula 2



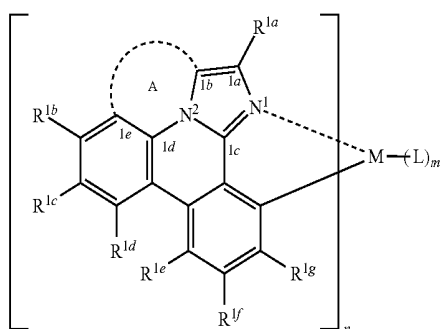
Formula 3



[0186] The metal complexes according to various embodiments of the present invention can exhibit a number of desirable characteristics. In some embodiments, the metal complexes having the structures of Formula 1, Formula 2, or Formula 3 can exhibit photoluminescence with a high quantum efficiency, with a narrow spectral width, and/or with a peak emission wavelength located within a desirable range of wavelengths, such as the visible range or the near infrared range. Also, these photoluminescent characteristics can be relatively invariant over a wide range of excitation wavelengths. In some embodiments, the metal complexes of Formula 1, Formula 2, or Formula 3 can have other desirable characteristics, such as relating to their band gap energies and electrical conductivities. Also, advantageously, the metal complexes of Formula 1, Formula 2, or Formula 3 can be inexpensively and readily synthesized from commercially available starting materials. In some embodiments, the metal complexes of Formula 1, Formula 2, or Formula 3 can exhibit photoluminescence with a relatively low quantum efficiency but this may still be sufficient for certain applications.

[0187] In some embodiments, a metal complex having the structure of Formula 1, Formula 2, or Formula 3 has a peak emissive wavelength less than 500 nm. In some embodiments, a metal complex having the structure of Formula 1, Formula 2, or Formula 3 has a peak emissive wavelength less than 480 nm. In some embodiments, a metal complex having the structure of Formula 1, Formula 2, or Formula 3 has a peak emissive wavelength of 400 nm to 500 nm inclusive.

[0188] In some embodiments, metal complexes having the structure of Formula 1, Formula 2, or Formula 3 have a triplet excited state and the linking group A that stabilizes the bond between N² and C^{1b}, shown below, from cleavage when the compound is in the triplet excited state.



Formula 1

[0189] Accordingly, in some embodiments, the metal complex having the structure of Formula 1, Formula 2, or Formula 3 is a phosphorescent light emitting substance. In some embodiments, the metal complex having the structure of Formula 1, Formula 2, or Formula 3 is a fluorescent light emitting substance. In some embodiments, the metal complex having the structure of Formula 1, Formula 2, or Formula 3 is both a fluorescent and a phosphorescent light emitting substance.

[0190] Metal complexes having the structure of Formula 1, Formula 2, or Formula 3 are suitable, for example, for use in OLEDs, which exploit the propensity of materials to emit light when they are excited by an electrical current. Accordingly, in some aspects, the present invention provides an organic light-emitting material comprising at least one metal complex having the structure of Formula 1, Formula 2, or Formula 3. In some embodiments, the present invention provides an organic light-emitting material comprising at least two metal complexes selected from compounds having the structure of Formula 1, Formula 2, or Formula 3.

[0191] Organic light-emitting materials according to various embodiments of the invention can exhibit a number of desirable characteristics. In some embodiments, the organic light-emitting materials can exhibit photoluminescence with a high quantum efficiency, with a narrow spectral width, and with a peak emission wavelength located within a desirable range of wavelengths, such as the visible range or the near infrared range. Also, these photoluminescent characteristics can be relatively invariant over a wide range of excitation wavelengths. The organic light-emitting materials can have other desirable characteristics, such as relating to their band gap energies and electrical conductivities. Advantageously, the organic light-emitting materials can be inexpensively and readily formed for use in various applications, including consumer products and lighting panels.

[0192] In some embodiments, the content of a photoluminescent substance in a light emitting material according to the present invention (e.g., one or more metal complexes having the structure of Formula 1, Formula 2, or Formula 3) is between 0.1% by mass to 50% by mass inclusive with respect to the total mass of a light emitting layer comprising the light emitting material. In some embodiments, the content of a photoluminescent substance in a light emitting material according to the present invention is between 0.3% by mass to 40% by mass inclusive with respect to the total mass of a light emitting layer comprising the light emitting material. In some embodiments, the content of a photoluminescent substance in a light emitting material according to the present invention is between 0.5% by mass to 30% by mass inclusive with respect to the total mass of a light emitting layer comprising the light emitting material. In some embodiments, the photoluminescent substance in a light emitting material according to the present invention is appended to a polymer chain or incorporated in a dendrimer material.

[0193] IV. Devices

[0194] In some aspects, the present invention provides an organic electroluminescence device which comprises at least one metal complex having the structure of Formula 1, Formula 2, or Formula 3. In some embodiments, an organic electroluminescence device according to the present invention comprises a first organic light emitting device, which further comprises an anode; a cathode; an organic layer disposed between the anode and the cathode, and comprising at least one metal complex having the structure of Formula 1, Formula 2, or Formula 3. In some preferred embodiments of the organic electroluminescence device, the organic layer further comprises a host material. In some preferred embodiments of the organic electroluminescence device, the host material comprises an organic compound. In some preferred embodiments of the organic electroluminescence device, the host material comprises an organic compound having a molecule containing at least one group selected from the group consisting of carbazole, dibenzothiphenene, dibenzofuran, azacarbazole, aza-dibenzothio-phenene, and aza-dibenzofuran.

[0195] Generally, an organic layer suitable for use in the organic electroluminescence device of the present may have any suitable configuration of layer depending, for example, on application and purpose of the organic electroluminescence device. Accordingly, in some embodiments of the organic electroluminescence device, the organic layer is formed on a transparent electrode or a semitransparent electrode. In some such embodiments, the organic layer is formed on a top surface or any suitable surface of the transparent electrode or the semitransparent electrode. Also, suitable shape, size and/or thickness of the organic layer may be employed depending, for example, on application and the purpose of the organic electroluminescence device. Specific examples of configurations of an organic electroluminescence device of the present invention, having a substrate, a cathode, an anode and an organic layer include, but are not limited to, the following:

[0196] (A) Anode/hole transporting layer/light emitting layer/electron transporting layer/cathode;

[0197] (B) Anode/hole transporting layer/light emitting layer/block layer/electron transporting layer/cathode;

[0198] (C) Anode/hole transporting layer/light emitting layer/block layer/electron transporting layer/electron injection layer/cathode;

[0199] (D) Anode/hole injection layer/hole transporting layer/light emitting layer/block layer/electron transporting layer/cathode; and

[0200] (E) Anode/hole injection layer/hole transporting layer/light emitting layer/block layer/electron transporting layer/electron injection layer/cathode.

[0201] (F) Anode/hole injection layer/electron blocking layer/hole transporting layer/light emitting layer/block layer/electron transporting layer/electron injection layer/cathode.

[0202] Additional device configuration, including substrate, cathode and anode of an organic electroluminescence device, is described in Japanese Patent Publication No. 2008-270736.

[0203] <Substrate>

[0204] A suitable substrate usable in an organic electroluminescence device of the present invention is preferably a substrate which does not scatter or decrease light emitted from an organic layer when used for display applications. When used for lighting or certain display applications, substrates that scatter light are acceptable. In some embodiments, the substrate preferably is composed of an organic material which exhibits superior heat resistance, dimensional stability, solvent resistance, electrical insulating property and/or processability.

[0205] The substrate suitable for use in the present invention is preferably one which does not scatter or attenuate light emitted from the organic compound layer. Specific examples of materials for the substrate, include but are not limited to, inorganic materials such as zirconia-stabilized yttrium (YSZ) and glass; polyesters such as polyethylene terephthalate, polybutylene phthalate, and polyethylene naphthalate; and organic materials such as polystyrene, polycarbonate, polyethersulfone, polyarylate, polyimide, polycycloolefin, norbornene resin, polychlorotrifluoroethylene, and the like.

[0206] In some embodiments, when glass is used as the substrate, alkali free glass is preferably used. Specific examples of suitable alkali free glass are found in US patent application publication no. 2013/0237401 by Takahiro Kawaguchi, which published Sep. 12, 2013. In some embodiments, when soda-lime glass is used as the substrate, it is preferred to use glass on which a barrier coat of silica or the like has been applied. In some embodiments, when an organic material is used as the substrate, it is preferred to use a material having one or more of the attributes: excellent in heat resistance, dimensional stability, solvent resistance, electric insulation performance, and workability.

[0207] Generally, there is no particular limitation as to the shape, the structure, the size or the like of the substrate, but any of these attributes may be suitably selected according to the application, purposes and the like of the light-emitting element. In general, a plate-like substrate is preferred as the shape of the substrate. A structure of the substrate may be a monolayer structure or a laminate structure. Furthermore, the substrate may be formed from a single member or two or more members.

[0208] Although the substrate may be transparent and colorless, or transparent and colored, it is preferred that the substrate is transparent and colorless from the viewpoint that the substrate does not scatter or attenuate light emitted from

the organic light-emitting layer. In some embodiments, a moisture permeation preventive layer (gas barrier layer) may be provided on the top surface or the bottom surface of the substrate. Examples of a material of the moisture permeation preventive layer (gas barrier layer), include, but are not limited to, inorganic substances such as silicon nitride and silicon oxide. The moisture permeation preventive layer (gas barrier layer) may be formed in accordance with, for example, a high-frequency sputtering method or the like.

[0209] In the case of applying a thermoplastic substrate, a hard-coat layer or an under-coat layer may be further provided as needed.

[0210] <Anode>

[0211] Any anode may be used in an organic electroluminescence device of the present invention so long as it serves as an electrode supplying holes into an organic layer. In some embodiments of the organic electroluminescence device of the present invention, any suitable shape, structure and/or size of known electrode material may be used depending, for example, on the application and purpose of the organic electroluminescence device. In some embodiments, a transparent anode is preferred.

[0212] The anode may generally be any material as long as it has a function as an electrode for supplying holes to the organic compound layer, and there is no particular limitation as to the shape, the structure, the size or the like. However, it may be suitably selected from among well-known electrode materials according to the application and purpose of the light-emitting element. In some embodiments, the anode is provided as a transparent anode.

[0213] Materials for the anode preferably include, for example, metals, alloys, metal oxides, electric conductive compounds, and mixtures thereof. Materials having a work function of 4.0 eV or more are preferable. Specific examples of the anode materials include electric conductive metal oxides such as tin oxides doped with antimony, fluorine or the like (ATO and FTO), tin oxide, zinc oxide, indium oxide, indium tin oxide (ITO), and indium zinc oxide (IZO); metals such as gold, silver, chromium, aluminum, copper, and nickel; mixtures or laminates of these metals and the electric conductive metal oxides; inorganic electric conductive materials such as copper iodide and copper sulfide; organic electric conductive materials such as polyaniline, polythiophene, and polypyrrole; and laminates of these inorganic or organic electron-conductive materials with ITO. Among these, the electric conductive metal oxides are preferred, and particularly, ITO is preferable in view of productivity, high electric conductivity, transparency and the like.

[0214] The anode may be formed on the substrate in accordance with a method which is appropriately selected from among wet methods such as printing methods, coating methods and the like; physical methods such as vacuum deposition methods, sputtering methods, ion plating methods and the like; and chemical methods such as CVD (chemical vapor deposition) and plasma CVD methods and the like, in consideration of the suitability to a material constituting the anode. For instance, when ITO is selected as a material for the anode, the anode may be formed in accordance with a DC or high-frequency sputtering method, a vacuum deposition method, an ion plating method or the like.

[0215] In the organic electroluminescence element of the present invention, a position at which the anode is to be formed is not particularly limited, but it may be suitably

selected according to the application and purpose of the light-emitting element. The anode may be formed on either the whole surface or a part of the surface on either side of the substrate.

[0216] For patterning to form the anode, a chemical etching method such as photolithography, a physical etching method such as etching by laser, a method of vacuum deposition or sputtering through superposing masks, or a lift-off method or a printing method may be applied.

[0217] A thickness of the anode may be suitably selected according to the material constituting the anode and is therefore not definitely decided, but it is usually in a range of from 10 nm to 50 μm , and preferably from 50 nm to 20 μm . The thickness of the anode layer may be properly controlled depending on the material used therefor. The resistance of the anode is preferably $10^3 \Omega/\text{square}$ or less, and more preferably $10^2 \Omega/\text{square}$ or less, more preferably $30 \Omega/\text{square}$ or less. In the case where the anode is transparent, it may be either transparent and colorless, or transparent and colored. For extracting luminescence from the transparent anode side, it is preferred that a light transmittance of the anode is 60% or higher, and more preferably 70% or higher. A detailed description of transparent anodes can be found in "TOUMEI DENNKYOKU-MAKU NO SHINTENKAI (Novel Developments in Transparent Electrode Films)" edited by Yutaka Sawada, published by C.M. C. in 1999.

[0218] In the case where a plastic substrate having a low heat resistance is used in the present invention, it is preferred that ITO or IZO is used to obtain a transparent anode prepared by forming the film at a low temperature of 150° C. or lower.

[0219] <Cathode>

[0220] Any cathode may be used in an organic electroluminescence device of the present invention so long as it serves as an electrode supplying electrons into the organic layer. In some embodiments of the organic electroluminescence device of the present invention, any suitable shape, structure and/or size of known electrode material may be used depending, for example, on the application and purpose of the organic electroluminescence device. In some embodiments, a transparent cathode is preferred.

[0221] The cathode may generally be any material as long as it has a function as an electrode for injecting electrons to the organic compound layer, and there is no particular limitation as to the shape, the structure, the size or the like. However it may be suitably selected from among well-known electrode materials according to the application and purpose of the light-emitting element.

[0222] Materials constituting the cathode include, for example, metals, alloys, metal oxides, electric conductive compounds, and mixtures thereof. Materials having a work function of 4.0 eV or more are preferable. Specific examples thereof include alkali metals (e.g., Li, Na, K, Cs or the like), alkaline earth metals (e.g., Mg, Ca or the like), gold, silver, lead, aluminum, sodium-potassium alloys, lithium-aluminum alloys, magnesium-silver alloys, rare earth metals such as indium, and ytterbium, and the like. They may be used alone, but it is preferred that two or more of them are used in combination from the viewpoint of satisfying both stability and electron injectability.

[0223] In some embodiments, as the materials for constituting the cathode, alkaline metals or alkaline earth metals are preferred in view of electron injectability, and materials

containing aluminum as a major component are preferred in view of excellent preservation stability.

[0224] The term "material containing aluminum as a major component" refers to a material constituted by aluminum alone; alloys comprising aluminum and 0.01% by weight to 10% by weight of an alkaline metal or an alkaline earth metal; or mixtures thereof (e.g., lithium-aluminum alloys, magnesium-aluminum alloys and the like). Exemplary materials for the cathode are described in detail in JP-A Nos. 2-15595 and 5-121172.

[0225] A method for forming the cathode is not particularly limited, but it may be formed in accordance with a well-known method. For instance, the cathode may be formed in accordance with a method which is appropriately selected from among wet methods such as printing methods, coating methods and the like; physical methods such as vacuum deposition methods, sputtering methods, ion plating methods and the like; and chemical methods such as CVD and plasma CVD methods and the like, in consideration of the suitability to a material constituting the cathode. For example, when a metal (or metals) is (are) selected as a material (or materials) for the cathode, one or two or more of them may be applied at the same time or sequentially in accordance with a sputtering method or the like.

[0226] For patterning to form the cathode, a chemical etching method such as photolithography, a physical etching method such as etching by laser, a method of vacuum deposition or sputtering through superposing masks, or a lift-off method or a printing method may be applied.

[0227] In the present invention, a position at which the cathode is to be formed is not particularly limited, and it may be formed on either the whole or a part of the organic compound layer.

[0228] Furthermore, a dielectric material layer made of fluorides, oxides or the like of an alkaline metal or an alkaline earth metal may be inserted between the cathode and the organic compound layer with a thickness of from 0.1 nm to 5 nm. The dielectric material layer may be considered to be a kind of electron injection layer. The dielectric material layer may be formed in accordance with, for example, a vacuum deposition method, a sputtering method, an ionplating method or the like.

[0229] A thickness of the cathode may be suitably selected according to materials for constituting the cathode and is therefore not definitely decided, but it is usually in a range of from 10 nm to 5 μm , and preferably from 50 nm to 1 μm .

[0230] Moreover, the cathode may be transparent or opaque. A transparent cathode may be formed by preparing a material for the cathode with a small thickness of from 1 nm to 10 nm, and further laminating a transparent electric conductive material such as ITO or IZO thereon.

[0231] <Protective Layer>

[0232] A whole body of the organic EL element of the present invention may be protected by a protective layer. Any materials may be applied in the protective layer as long as the materials have a function to protect a penetration of ingredients such as moisture, oxygen or the like which accelerates deterioration of the element into the element. Specific examples of materials for the protective layer include metals such as In, Sn, Pb, Au, Cu, Ag, Al, Ti, Ni and the like; metal oxides such as MgO, SiO, SiO₂, Al₂O₃, GeO, NiO, CaO, BaO, Fe₂O₃, Y₂O₃, TiO₂ and the like; metal nitrides such as SiN_x, SiN_xO_y, and the like; metal fluorides such as MgF₂, LiF, AlF₃, CaF₂ and the like; polyethylene;

polypropylene; polymethyl methacrylate; polyimide; polyurea; polytetrafluoroethylene; polychlorotrifluoroethylene; polydichlorodifluoroethylene; a copolymer of chlorotrifluoroethylene and dichlorodifluoroethylene; copolymers obtained by copolymerizing a monomer mixture containing tetrafluoroethylene and at least one comonomer; fluorine-containing copolymers each having a cyclic structure in the copolymerization main chain; water-absorbing materials each having a coefficient of water absorption of 1% or more; moisture permeation preventive substances each having a coefficient of water absorption of 0.1% or less; and the like.

[0233] There is no particular limitation as to a method for forming the protective layer. For instance, a vacuum deposition method, a sputtering method, a reactive sputtering method, an MBE (molecular beam epitaxial) method, a cluster ion beam method, an ion plating method, a plasma polymerization method (high-frequency excitation ion plating method), a plasma CVD method, a laser CVD method, a thermal CVD method, a gas source CVD method, a coating method, a printing method, or a transfer method may be applied.

[0234] <Sealing>

[0235] The whole organic electroluminescence element of the present invention may be sealed with a sealing cap. Furthermore, a moisture absorbent or an inert liquid may be used to seal a space defined between the sealing cap and the light-emitting element. Although the moisture absorbent is not particularly limited, specific examples thereof include barium oxide, sodium oxide, potassium oxide, calcium oxide, sodium sulfate, calcium sulfate, magnesium sulfate, phosphorus pentoxide, calcium chloride, magnesium chloride, copper chloride, cesium fluoride, niobium fluoride, calcium bromide, vanadium bromide, molecular sieve, zeolite, magnesium oxide and the like. Although the inert liquid is not particularly limited, specific examples thereof include paraffins; liquid paraffins; fluorine-based solvents such as perfluoroalkanes, perfluoroamines, perfluoroethers and the like; chlorine-based solvents; silicone oils; and the like.

[0236] <Driving>

[0237] In the organic electroluminescence element of the present invention, when a DC (AC components may be contained as needed) voltage (usually 2 volts to 15 volts) or DC is applied across the anode and the cathode, luminescence can be obtained. For the driving method of the organic electroluminescence element of the present invention, driving methods described in JP-A Nos. 2-148687, 6-301355, 5-29080, 7-134558, 8-234685, and 8-241047; Japanese Patent No. 2784615, U.S. Pat. Nos. 5,828,429 and 6,023,308 are applicable.

[0238] <Applications>

[0239] Devices fabricated in accordance with embodiments of the inventions described herein may be incorporated into a wide variety of consumer products, including but not limited to flat panel displays, computer monitors, televisions, billboards, lights for interior or exterior illumination and/or signaling, heads up displays, fully transparent displays, flexible displays, laser printers, telephones, cell phones, personal digital assistants (PDAs), laptop computers, digital cameras, camcorders, viewfinders, micro-displays, vehicles, a large area wall, theater or stadium screen, or a sign.

[0240] <Organic Layer>

[0241] An organic layer suitable for use in an organic electroluminescence device of the present invention may

comprise a plurality of layers, including, for example, light emitting layer, host material, electric charge transporting layer, hole injection layer, and hole transporting layer. Blocking layers may also be included e.g. hole (and or exciton) blocking layers (HBL) or electron (and or exciton) blocking layers (EBL). In some embodiments of an organic electroluminescence device of the present invention, each organic layer may be formed by a dry-type film formation method such as a deposition method or a sputtering method, or a solution coating process such as a transfer method, a printing method, a spin coating method, or a bar coating method. In some embodiments of an organic electroluminescence device of the present invention, at least one layer of the organic layer is preferably formed by a solution coating process.

[0242] A. Light Emitting Layer

[0243] Light Emitting Material:

[0244] A light emitting material in accordance with the present invention preferably includes at least one metal complex having the structure of Formula 1, Formula 2, or Formula 3. Some embodiments of an organic electroluminescence device of the present invention comprises the light emitting material in an amount of about 0.1% by mass to about 50% by mass with respect to the total mass of the compound constituting the light emitting layer. In some embodiments, an organic electroluminescence device of the present invention comprises the light emitting material in an amount of about 1% by mass to about 50% by mass with respect to the total mass of the compound constituting the light emitting layer. In some embodiments, an organic electroluminescence device of the present invention comprises the light emitting material in an amount of about 2% by mass to about 40% by mass with respect to the total mass of the compound constituting the light emitting layer. In some embodiments, a total amount of the light-emitting materials in the light-emitting layer is preferably from about 0.1% by weight to about 30% by weight with respect to the entire amount of compounds contained in the light-emitting layer. In some embodiments, a total amount of the light-emitting materials in the light-emitting layer is preferably from about 1% by weight to about 20% by weight in view of durability and external quantum efficiency. In some embodiments, a total amount of the host materials in the light-emitting layer is preferably from about 70% by weight to about 99.9% by weight. In some embodiments, a total amount of the host materials in the light-emitting layer is preferably from about 80% by weight to 99% by weight in view of durability and external quantum efficiency. In some embodiments, graded light emitting layers or graded interfaces within the light emitting layer may be used. Grading may be formed, for example, by mixing two or more distinct materials in a fashion that an abrupt change from one layer to another is not formed. Graded light emitting layers and or interfaces have been shown to improve device lifetime and this device architecture may be beneficial to improving PHOLED lifetime and general performance. In this instance the light emitting material may be present in an amount of about 0% by mass to about 100% by mass at any given position within the light emitting layer.

[0245] In some embodiments, a light-emitting layer in the present invention may include the light-emitting materials and a host material contained in the light-emitting layer as a combination of a fluorescent light-emitting material which emits light (fluorescence) through a singlet exciton and a

host material, or a combination of a phosphorescent light-emitting material which emits light (phosphorescence) through a triplet exciton and a host material. In some embodiments, a light-emitting layer in the present invention may include the light-emitting materials and a host material contained in the light-emitting layer as a combination of a phosphorescent light-emitting material and a host material.

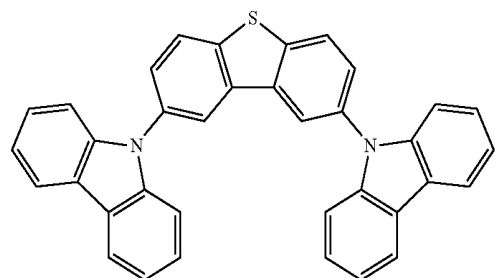
[0246] In some embodiments, the first compound can be an emissive dopant. In some embodiments, the compound can produce emissions via phosphorescence, fluorescence, thermally activated delayed fluorescence, i.e., TADF (also referred to as E-type delayed fluorescence), triplet-triplet annihilation, or combinations of these processes.

[0247] B. Host Material

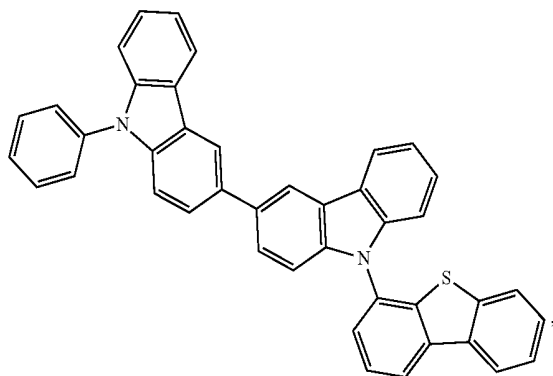
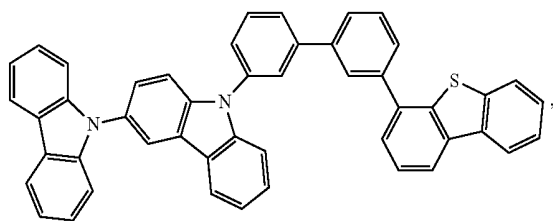
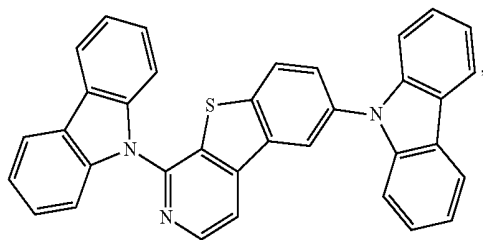
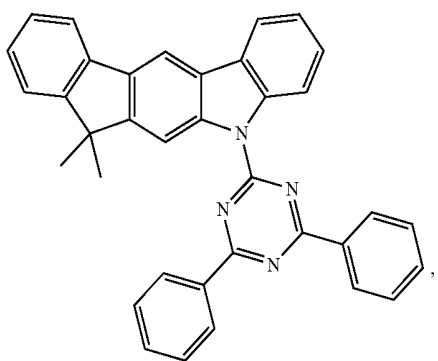
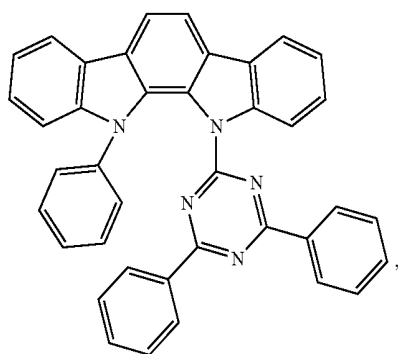
[0248] A suitable host material for use in the present invention, may be a hole transporting host material (sometimes referred to as a hole transporting host), and/or an electron transporting host material (sometimes referred to as an electron transporting host).

[0249] The organic layer can also include a host. In some embodiments, two or more hosts are preferred. In some embodiments, the hosts used maybe a) bipolar, b) electron transporting, c) hole transporting or d) wide band gap materials that play little role in charge transport. In some embodiments, the host can include a metal complex. The host can be a triphenylene containing benzo-fused thiophene or benzo-fused furan. Any substituent in the host can be an unfused substituent independently selected from the group consisting of C_nH_{2n+1} , OC_nH_{2n+1} , OAr_1 , $N(C_nH_{2n+1})_2$, $N(Ar_1)(Ar_2)$, $CH=CH-C_nH_{2n+1}$, $C\equiv C-C_nH_{2n+1}$, $Ar_1Ar_1-Ar_2$, and $C_nH_{2n}-Ar_1$, or no substitution. In the preceding substituents n can range from 1 to 10; and An and Ara can be independently selected from the group consisting of benzene, biphenyl, naphthalene, triphenylene, carbazole, and heteroaromatic analogs thereof. In some embodiment, the host can also be an inorganic compound. For example a Zn containing inorganic material, e.g. ZnS.

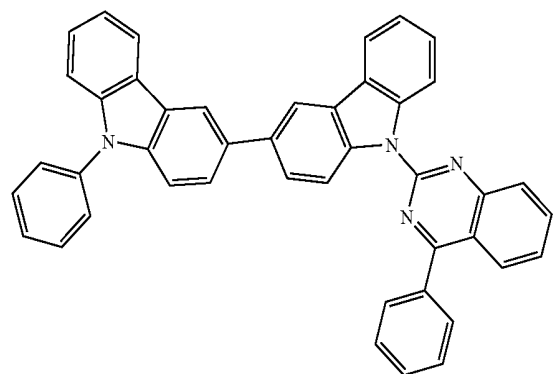
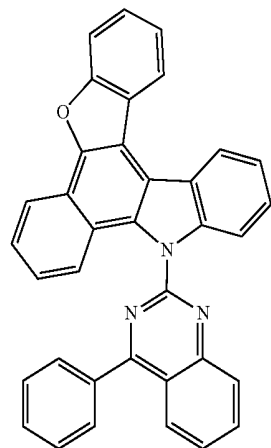
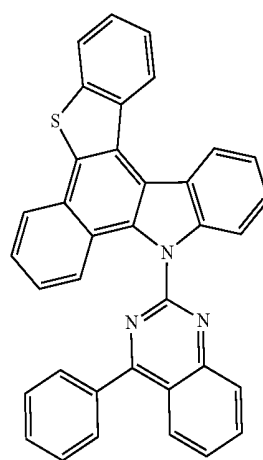
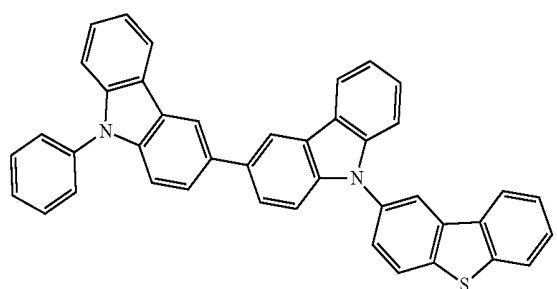
[0250] The host can be a compound comprising at least one chemical group selected from the group consisting of triphenylene, carbazole, dibenzothiophene, dibenzofuran, dibenzoselenophene, azatriphenylene, azacarbazole, aza-dibenzothiophene, aza-dibenzofuran, and aza-dibenzoselenophene. The host can include a metal complex. The host can be a specific compound selected from the group consisting of:



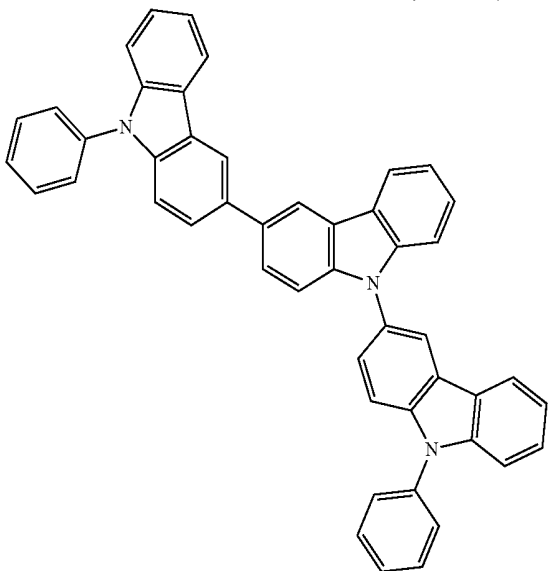
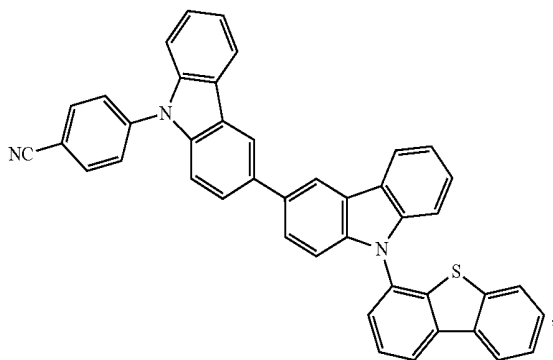
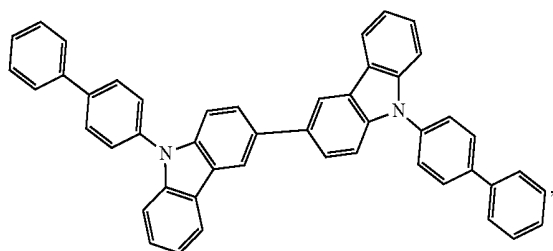
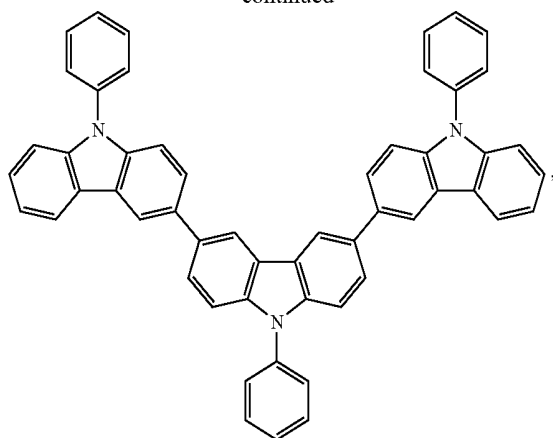
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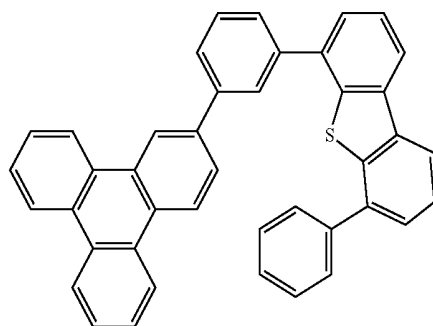
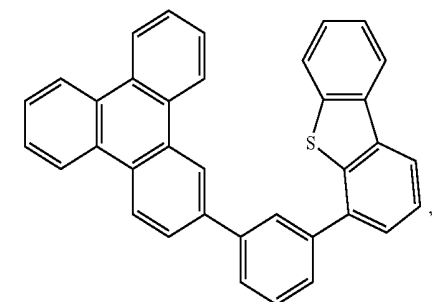
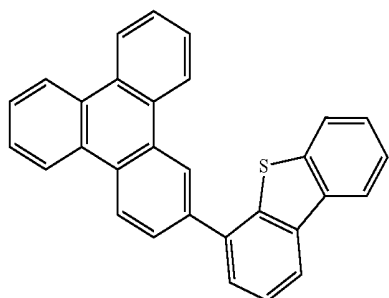
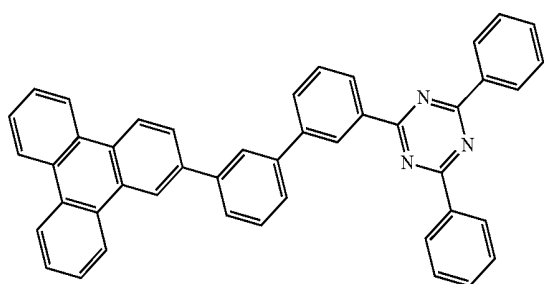
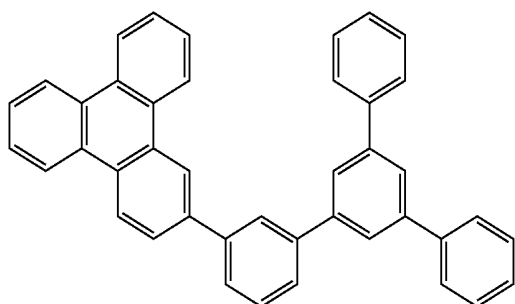
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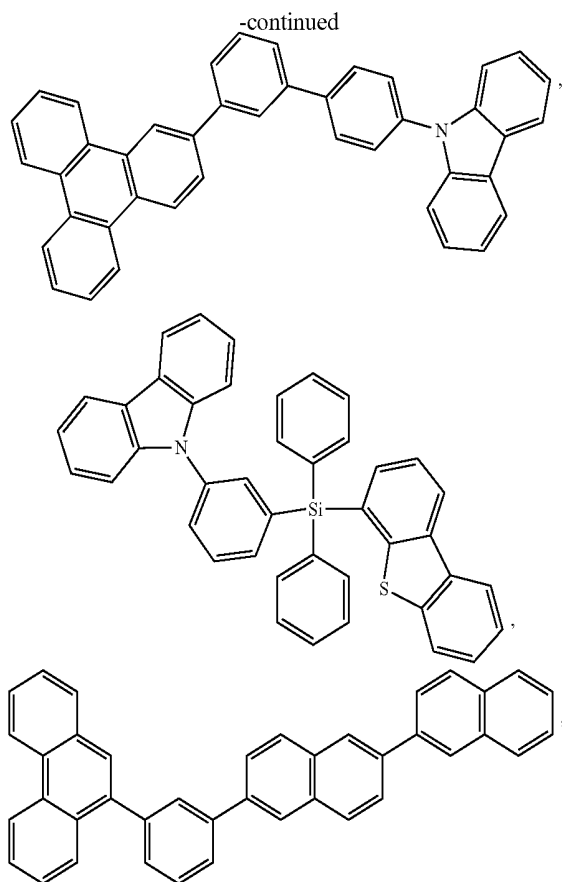


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[0251] and combinations thereof.

[0252] Hole Transporting Host Material

[0253] Specific examples of the hole transporting host materials include, but are not limited to pyrrole, carbazole, azacarbazole, pyrazole, indole, azaindole, imidazole, polyaryllalkane, pyrazoline, pyrazolone, phenylenediamine, arylamine, amino-substituted chalcone, styrylanthracene, fluorenone, hydrazone, stilbene, silazane, aromatic tertiary amine compounds, styrylamine compounds, aromatic dimethylidene compounds, porphyrin compounds, polysilane compounds, poly(N-vinylcarbazole), aniline copolymers, electric conductive high-molecular oligomers such as thiophene oligomers, polythiophenes and the like, organic silanes, carbon films, derivatives thereof, and the like. Some preferred host materials include carbazole derivatives, indole derivatives, imidazole derivatives, aromatic tertiary amine compounds, and thiophene derivatives.

[0254] Specific examples of the electron transporting host materials include, but are not limited to pyridine, pyrimidine, triazine, imidazole, pyrazole, triazole, oxazole, oxadiazole, fluorenone, anthraquinonedimethane, anthrone, diphenylquinone, thiopyrandioxide, carbodiimide, fluorenylidene methane, di styrylpyrazine, fluorine-substituted aromatic compounds, aromacyclic tetracarboxylic anhydrides of naphthalene, perylene or the like, phthalocyanine, derivatives thereof, including a variety of metal complexes represented by metal complexes of 8-quinolinol derivatives, metal phthalocyanine, and metal complexes having benzoxazole or benzothiazole as the ligand.

[0255] Preferable electron transporting hosts are metal complexes, azole derivatives (benzimidazole derivatives,

imidazopyridine derivatives and the like), and azine derivatives (pyridine derivatives, pyrimidine derivatives, triazine derivatives and the like).

[0256] C. Film Thickness

[0257] In some embodiments, the film thickness of the light-emitting layer is preferably from about 10 nm to about 500 nm. In some embodiments, the film thickness of the light-emitting layer is preferably from about 20 nm to about 100 nm depending, for example, on desired brightness uniformity, driving voltage and brightness. In some embodiments, the light-emitting layer is configured to have a thickness that optimizes passage of charges from the light-emitting layer to adjacent layers without lowering light-emission efficiency. In some embodiments, the light-emitting layer is configured to have a thickness that maintains minimum driving voltage maximum light-emission efficiency.

[0258] D. Layer Configuration

[0259] The light-emitting layer may be composed of a single layer or two or more layers, and the respective layers may cause light emission in different light-emitting colors. Also, in the case where the light-emitting layer has a laminate structure, though the film thickness of each of the layers configuring the laminate structure is not particularly limited, it is preferable that a total film thickness of each of the light-emitting layers falls within the foregoing range. In some embodiments, graded layers or graded interfaces within the layers may be used.

[0260] E. Hole Injection Layer and Hole Transport Layer

[0261] The hole injection layer and hole transport layer are layers functioning to receive holes from an anode or from an anode side and to transport the holes to the emitting layer. Materials to be introduced into a hole injection layer or a hole transport layer is not particularly limited, but either of a low molecular compound or a high molecular compound may be used.

[0262] Specific examples of the material contained in the hole injection layer and the hole transport layer include, but are not limited to, pyrrole derivatives, carbazole derivatives, azacarbazole derivatives, indole derivatives, azaindole derivatives, imidazole derivatives, polyaryllalkane derivatives, pyrazoline derivatives, pyrazolone derivatives, phenylenediamine derivatives, arylamine derivatives, amino-substituted chalcone derivatives, styrylanthracene derivatives, fluorenone derivatives, hydrazone derivatives, stilbene derivatives, silazane derivatives, aromatic tertiary amine compounds, styrylamine compounds, aromatic dimethylidene compounds, phthalocyanine compounds, porphyrin compounds, organosilane derivatives, carbon, and the like.

[0263] An electron-accepting dopant may be introduced into the hole injection layer or the hole transport layer in the organic EL element of the present invention. As the electron-accepting dopant to be introduced into the hole injection layer or the hole transport layer, either of an inorganic compound or an organic compound may be used as long as the compound has electron accepting property and a function for oxidizing an organic compound.

[0264] Specifically, the inorganic compound includes metal halides such as ferric chloride, aluminum chloride, gallium chloride, indium chloride, antimony pentachloride and the like, and metal oxides such as vanadium pentoxide, molybdenum trioxide and the like.

[0265] In case of employing the organic compounds, compounds having a substituent such as a nitro group, a halogen, a cyano group, a trifluoromethyl group or the like; quinone compounds; acid anhydride compounds; fullerenes; and the like may be preferably applied.

[0266] Specific examples hole injection and hole transport materials include compounds described in patent documents such as JP-A Nos. 6-212153, 11-111463, 11-251067, 2000-196140, 2000-286054, 2000-315580, 2001-102175, 2001-160493, 2002-252085, 2002-56985, 2003-157981, 2003-217862, 2003-229278, 2004-342614, 2005-72012, 2005-166637, 2005-209643 and the like.

[0267] Specific examples of hole injection and hole transport materials include the organic compounds: hexacyanobutadiene, hexacyanobenzene, tetracyanoethylene, tetracyanoquinodimethane, tetrafluorotetracyanoquinodimethane, p-fluoranil, p-chloranil, p-bromanil, p-benzoquinone, 2,6-dichlorobenzoquinone, 2,5-dichlorobenzoquinone, 1,2,4,5-tetracyanobenzene, 1,4-dicyanotetrafluorobenzene, 2,3-dichloro-5,6-dicyanobenzoquinone, p-dinitrobenzene, m-dinitrobenzene, o-dinitrobenzene, 1,4-naphthoquinone, 2,3-dichloronaphthoquinone, 1,3-dinitronaphthalene, 1,5-dinitronaphthalene, 9,10-anthraquinone, 1,3,6,8-tetranitrocarbazole, 2,4,7-trinitro-9-fluorenone, 2,3,5,6-tetracyanopyridine and fullerene C60. Among these, hexacyanobutadiene, hexacyanobenzene, tetracyanoethylene, tetracyanoquinodimethane, tetrafluorotetracyanoquinodimethane, p-fluoranil, p-chloranil, p-bromanil, 2,6-dichlorobenzoquinone, 2,5-dichlorobenzoquinone, 2,3-dichloronaphthoquinone, 1,2,4,5-tetracyanobenzene, 2,3-dichloro-5,6-dicyanobenzoquinone and 2,3,5,6-tetracyanopyridine are more preferable, and tetrafluorotetracyanoquinodimethane.

[0268] As one or more electron-accepting dopants may be introduced into the hole injection layer or the hole transport layer in the organic EL element of the present invention, these electron-accepting dopants may be used alone or in combinations of two or more. Although precise amount of these electron-accepting dopants used will depend on the type of material, about 0.01% by weight to about 50% by weight of the total weight of the hole transport layer or the hole injection layer is preferred. In some embodiments, the amount of these electron-accepting dopants range from about 0.05% by weight to about 20% by weight of the total weight of the hole transport layer or the hole injection layer. In some embodiments, the amount of these electron-accepting dopants range from about 0.1% by weight to about 10% by weight of the total weight of the hole transport layer or the hole injection layer.

[0269] In some embodiments, a thickness of the hole injection layer and a thickness of the hole transport layer are each preferably about 500 nm or less in view of decreasing driving voltage or optimizing for optical outcoupling. In some embodiments, the thickness of the hole transport layer is preferably from about 1 nm to about 500 nm. In some embodiments, the thickness of the hole transport layer is preferably from about 5 nm to about 50 nm. In some embodiments, the thickness of the hole transport layer is preferably from about 10 nm to about 40 nm. In some embodiments, the thickness of the hole injection layer is preferably from about 0.1 nm to about 500 nm. In some embodiments, the thickness of the hole injection layer is preferably from about 0.5 nm to about 300 nm. In some

embodiments, the thickness of the hole injection layer is preferably from about 1 nm to about 200 nm.

[0270] The hole injection layer and the hole transport layer may be composed of a monolayer structure comprising one or two or more of the above-mentioned materials, or a multilayer structure composed of plural layers of a homogeneous composition or a heterogeneous composition.

[0271] F. Electron Injection Layer and Electron Transport Layer

[0272] The electron injection layer and the electron transport layer are layers having functions for receiving electrons from a cathode or a cathode side, and transporting electrons to the light emitting layer. An electron injection material or an electron transporting material used for these layers may be a low molecular compound or a high molecular compound. Specific examples of the materials suitable for use in electron injection and electron transport layers include, but are not limited to, pyridine derivatives, quinoline derivatives, pyrimidine derivatives, pyrazine derivatives, phthalazine derivatives, phenanthroline derivatives, triazine derivatives, triazole derivatives, oxazole derivatives, oxadiazole derivatives, imidazole derivatives, fluorenone derivatives, anthraquinodimethane derivatives, anthrone derivatives, diphenylquinone derivatives, thiopyrandioxide derivatives, carbodiimide derivatives, fluorenylidene methane derivatives, distyrylpyrazine derivatives, aromatic cyclic tetracarboxylic anhydrides of perylene, naphthalene or the like, phthalocyanine derivatives, metal complexes represented by metal complexes of 8-quinolinol derivatives, metal phthalocyanine, and metal complexes containing benzoxazole, or benzothiazole as the ligand, organic silane derivatives exemplified by silole, and the like.

[0273] The electron injection layer or the electron transport layer may contain an electron donating dopant. Suitable electron donating dopant for use in the electron injection layer or the electron transport layer, include any suitable material that may be used as long as it has an electron-donating property and a property for reducing an organic compound. Specific examples of electron donating dopants include an alkaline metal such as Li, an alkaline earth metal such as Mg, a transition metal including a rare-earth metal, and a reducing organic compound. Other examples of metal donating dopants include, metals having a work function of 4.2 V or less, for example, Li, Na, K, Be, Mg, Ca, Sr, Ba, Y, Cs, La, Sm, Gd, Yb, and the like. Specific examples of the reducing organic compounds include nitrogen-containing compounds, sulfur-containing compounds, phosphorus-containing compounds, and the like.

[0274] The electron donating dopants may be used alone or in combinations of two or more. In some embodiments, an electron donating dopant is contained in the electron injection layer or the electron transport layer in an amount ranging from about 0.1% by weight to about 99% by weight of the total weight of the electron transport layer material or the electron injecting layer material. In some embodiments, an electron donating dopant is contained in the electron injection layer or the electron transport layer in an amount ranging from about 1.0% by weight to about 80% by weight of the total weight of the electron transport layer material or the electron injecting layer material. In some embodiments, an electron donating dopant is contained in the electron injection layer or the electron transport layer in an amount ranging from about 2.0% by weight to about 70% by weight

of the total weight of the electron transport layer material or the electron injecting layer material.

[0275] A thickness of the electron injection layer and a thickness of the electron transport layer are each preferably 500 nm or less in view of decrease in driving voltage. The thickness of the electron transport layer is preferably from 1 nm to 500 nm, more preferably from 5 nm to 200 nm, and even more preferably from 10 nm to 100 nm. A thickness of the electron injection layer is preferably from 0.1 nm to 200 nm, more preferably from 0.2 nm to 100 nm, and even more preferably from 0.5 nm to 50 nm.

[0276] The electron injection layer and the electron-transport may be composed of a monolayer structure comprising one or two or more of the above-mentioned materials, or a multilayer structure composed of plural layers of a homogeneous composition or a heterogeneous composition.

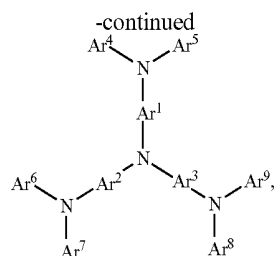
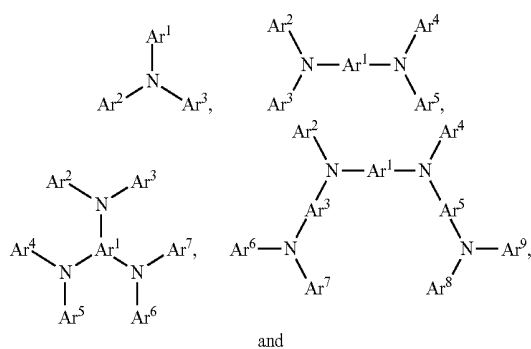
Combination with Other Materials

[0277] The materials described herein as useful for a particular layer in an organic light emitting device may be used in combination with a wide variety of other materials present in the device. For example, emissive dopants disclosed herein may be used in conjunction with a wide variety of hosts, transport layers, blocking layers, injection layers, electrodes and other layers that may be present. The materials described or referred to below are non-limiting examples of materials that may be useful in combination with the compounds disclosed herein, and one of skill in the art can readily consult the literature to identify other materials that may be useful in combination.

HIL/HTL:

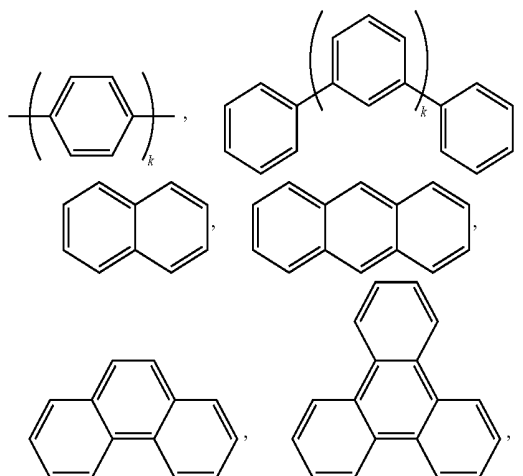
[0278] A hole injecting/transporting material to be used in the present invention is not particularly limited, and any compound may be used as long as the compound is typically used as a hole injecting/transporting material. Examples of the material include, but are not limited to: a phthalocyanine or porphyrin derivative; an aromatic amine derivative; an indolocarbazole derivative; a polymer containing fluorohydrocarbon; a polymer with conductivity dopants; a conducting polymer, such as PEDOT/PSS; a self-assembly monomer derived from compounds such as phosphonic acid and silane derivatives; a metal oxide derivative, such as MoO₃; a p-type semiconducting organic compound, such as 1,4,5,8,9,12-Hexaazatriphenylenehexacarbonitrile; a metal complex, and a cross-linkable compound.

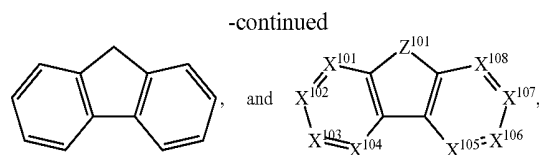
[0279] Examples of aromatic amine derivatives used in HIL or HTL include, but are not limited to the following general structures:



[0280] Each of Ar¹ to Ar⁹ is selected from the group consisting of aromatic hydrocarbon cyclic compounds such as benzene, biphenyl, triphenyl, triphenylene, naphthalene, anthracene, phenalene, phenanthrene, fluorene, pyrene, chrysene, perylene, and azulene; the group consisting of aromatic heterocyclic compounds such as dibenzothio- phene, dibenzofuran, dibenzoselenophene, furan, thiophene, benzofuran, benzothiophene, benzoselenophene, carbazole, indolocarbazole, pyridylindole, pyrrolodipyridine, pyrazole, imidazole, triazole, oxazole, thiazole, oxadiazole, oxatriazole, dioxazole, thiadiazole, pyridine, pyridazine, pyrimidine, pyrazine, triazine, oxazine, oxathiazine, oxadiazine, indole, benzimidazole, indazole, indoxazine, benzoxazole, benzisoxazole, benzothiazole, quinoline, isoquinoline, cinnoline, quinazoline, quinoxaline, naphthyridine, phthalazine, pteridine, xanthene, acridine, phenazine, phenothiazine, phenoxazine, benzofuopyridine, furodipyridine, benzothienopyridine, thienodipyridine, benzoselenophenopyridine, and selenophenodipyridine; and the group consisting of 2 to 10 cyclic structural units which are groups of the same type or different types selected from the aromatic hydrocarbon cyclic group and the aromatic heterocyclic group and are bonded to each other directly or via at least one of oxygen atom, nitrogen atom, sulfur atom, silicon atom, phosphorus atom, boron atom, chain structural unit and the aliphatic cyclic group. Wherein each Ar is further substituted by a substituent selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof.

[0281] In one aspect, Ar¹ to Ar⁹ is independently selected from the group consisting of:





wherein k is an integer from 1 to 20; X¹⁰¹ to X¹⁰⁸ is C (including CH) or N; Z¹⁰¹ is NAr¹, O, or S; Ar¹ has the same group defined above.

[0282] Examples of metal complexes used in HIL or HTL include, but are not limited to the following general formula:



wherein Met is a metal, which can have an atomic weight greater than 40; (Y¹⁰¹-Y¹⁰²) is a bidentate ligand, Y¹⁰¹ and Y¹⁰² are independently selected from C, N, O, P, and S; L¹⁰¹ is an ancillary ligand; k' is an integer value from 1 to the maximum number of ligands that may be attached to the metal; and k'+k'' is the maximum number of ligands that may be attached to the metal.

[0283] In one aspect, (Y¹⁰¹-Y¹⁰²) is a 2-phenylpyridine derivative. In another aspect, (Y¹⁰¹-Y¹⁰²) is a carbene ligand. In another aspect, Met is selected from Ir, Pt, Os, and Zn. In a further aspect, the metal complex has a smallest oxidation potential in solution vs. Fc⁺/Fc couple less than about 0.6 V.

EBL:

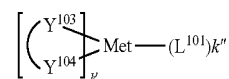
[0284] An electron blocking layer (EBL) may be used to reduce the number of electrons and/or excitons that leave the emissive layer. The presence of such a blocking layer in a device may result in substantially higher efficiencies, and or longer lifetime, as compared to a similar device lacking a blocking layer. Also, a blocking layer may be used to confine emission to a desired region of an OLED. In some embodiments, the EBL material has a higher LUMO (closer to the vacuum level) and or higher triplet energy than the emitter closest to the EBL interface. In some embodiments, the EBL material has a higher LUMO (closer to the vacuum level) and or higher triplet energy than one or more of the hosts closest to the EBL interface. In one aspect, compound used in EBL contains the same molecule or the same functional groups used as one of the hosts described below.

Host:

[0285] The light emitting layer of the organic EL device of the present invention preferably contains at least a metal complex as light emitting material, and may contain a host material using the metal complex as a dopant material. In some embodiments, two or more hosts are preferred. In some embodiments, the hosts used maybe a) bipolar, b) electron transporting, c) hole transporting or d) wide band gap materials that play little role in charge transport. Examples of the host material are not particularly limited, and any metal complexes or organic compounds may be used as long as the triplet energy of the host is larger than that of the dopant. While the Table below categorizes host

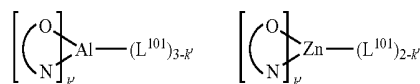
materials as preferred for devices that emit various colors, any host material may be used with any dopant so long as the triplet criteria is satisfied.

[0286] Examples of metal complexes used as host are preferred to have the following general formula:



wherein Met is a metal; (Y¹⁰³-Y¹⁰⁴) is a bidentate ligand, Y¹⁰³ and Y¹⁰⁴ are independently selected from C, N, O, P, and S; L¹⁰¹ is another ligand; k' is an integer value from 1 to the maximum number of ligands that may be attached to the metal; and k'+k'' is the maximum number of ligands that may be attached to the metal.

[0287] In one aspect, the metal complexes are:

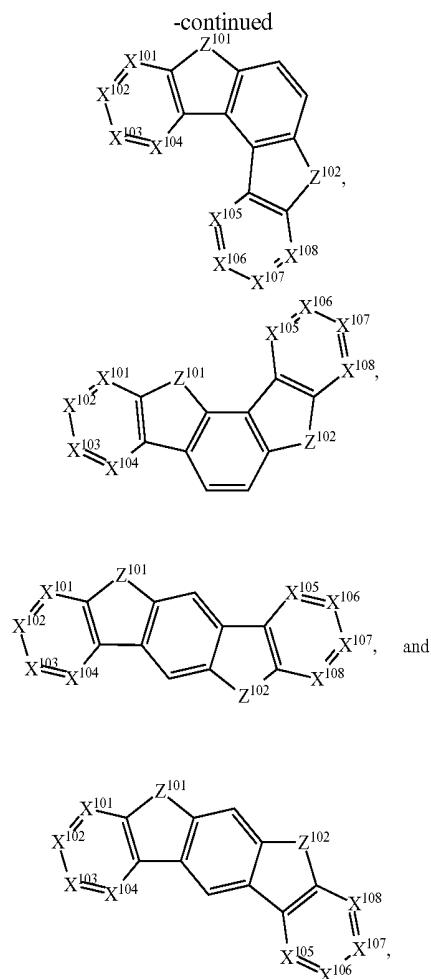
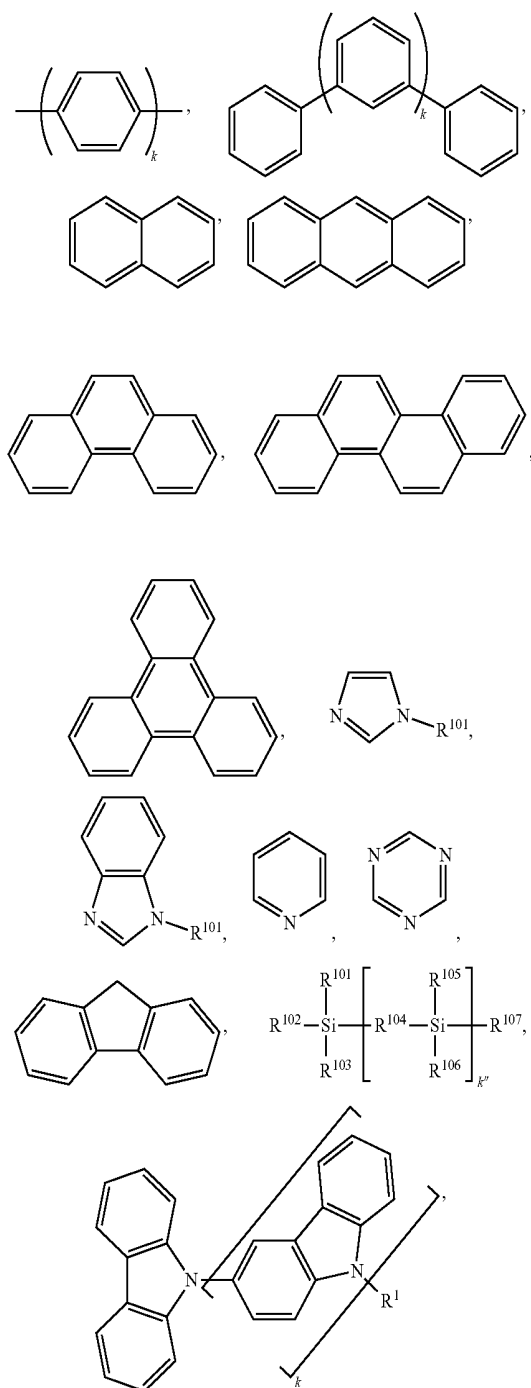


wherein (O—N) is a bidentate ligand, having metal coordinated to atoms O and N.

[0288] In another aspect, Met is selected from Ir and Pt. In a further aspect, (Y¹⁰³-Y¹⁰⁴) is a carbene ligand.

[0289] Examples of organic compounds used as host are selected from the group consisting of aromatic hydrocarbon cyclic compounds such as benzene, biphenyl, triphenyl, triphenylene, naphthalene, anthracene, phenalene, phenanthrene, fluorene, pyrene, chrysene, perylene, and azulene; the group consisting of aromatic heterocyclic compounds such as dibenzothiophene, benzofuran, benzoselenophene, furan, thiophene, benzofuran, benzothiophene, benzoselenophene, carbazole, indolocarbazole, pyridylindole, pyrrolo-dipyridine, pyrazole, imidazole, triazole, oxazole, thiazole, oxadiazole, oxatriazole, dioxazole, thiadiazole, pyridine, pyridazine, pyrimidine, pyrazine, triazine, oxazine, oxathiazine, oxadiazine, indole, benzimidazole, indazole, indoxazine, benzoxazole, benzisoxazole, benzothiazole, quinoline, isoquinoline, cinnoline, quinazoline, quinoxaline, naphthyridine, phthalazine, pteridine, xanthene, acridine, phenazine, phenothiazine, phenoxazine, benzofuro-pyridine, furodipyridine, benzothienopyridine, thienodipyridine, benzoselenophenopyridine, and selenophenodipyridine; and the group consisting of 2 to 10 cyclic structural units which are groups of the same type or different types selected from the aromatic hydrocarbon cyclic group and the aromatic heterocyclic group and are bonded to each other directly or via at least one of oxygen atom, nitrogen atom, sulfur atom, silicon atom, phosphorus atom, boron atom, chain structural unit and the aliphatic cyclic group. Wherein each group is further substituted by a substituent selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkyne, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof.

[0290] In one aspect, the host compound contains at least one of the following groups in the molecule:



wherein R^{101} to R^{107} is independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, when it is aryl or heteroaryl, it has the similar definition as Ar's mentioned above. k is an integer from 0 to 20 or 1 to 20; k' is an integer from 0 to 20. X^{101} to X^{108} is selected from C (including CH) or N.

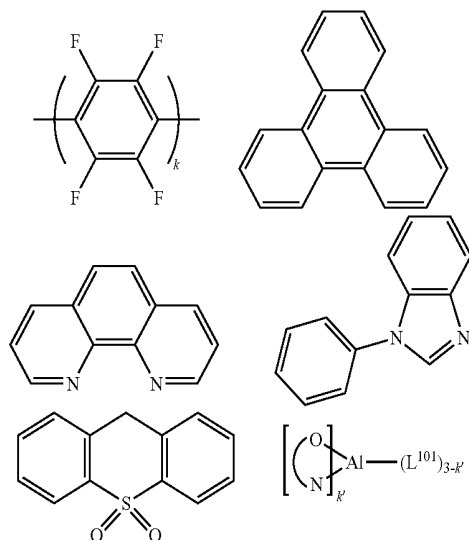
[0291] Z^{101} and Z^{102} is selected from NR^{101} , O, or S.

HBL:

[0292] A hole blocking layer (HBL) may be used to reduce the number of holes and/or excitons that leave the emissive layer. The presence of such a blocking layer in a device may result in substantially higher efficiencies and/or longer lifetime as compared to a similar device lacking a blocking layer. Also, a blocking layer may be used to confine emission to a desired region of an OLED. In some embodiments, the HBL material has a lower HOMO and or higher triplet energy than the emitter closest to the HBL interface.

[0293] In one aspect, compound used in HBL contains the same molecule or the same functional groups used as host described above.

[0294] In another aspect, compound used in HBL contains at least one of the following groups in the molecule:

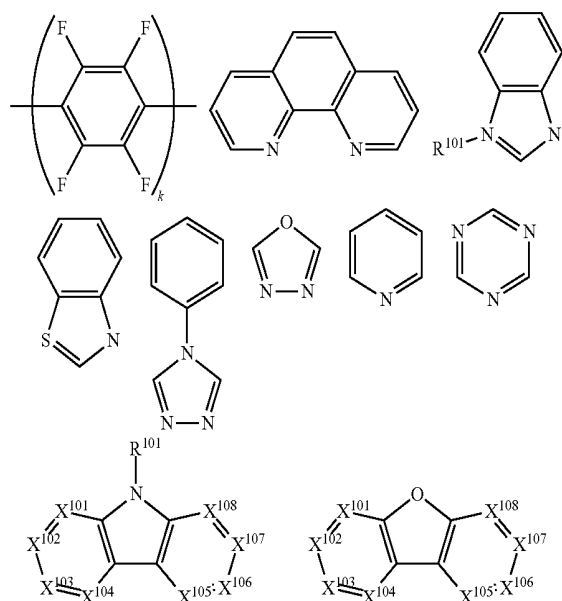


wherein k is an integer from 1 to 20; L^{101} is an another ligand, k' is an integer from 1 to 3.

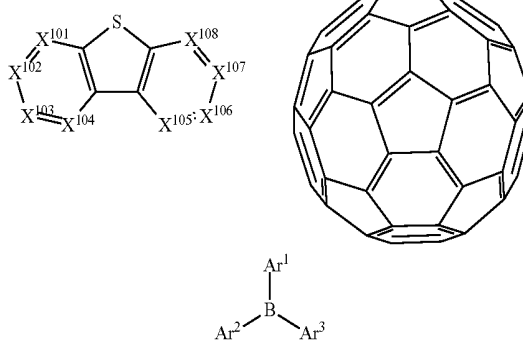
ETL:

[0295] Electron transport layer (ETL) may include a material capable of transporting electrons. Electron transport layer may be intrinsic (undoped), or doped. Doping may be used to enhance conductivity. Examples of the ETL material are not particularly limited, and any metal complexes or organic compounds may be used as long as they are typically used to transport electrons.

[0296] In one aspect, compound used in ETL contains at least one of the following groups in the molecule:

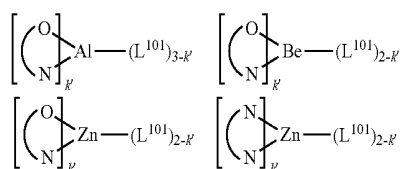


-continued



wherein R^{101} is selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, aryl-alkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, when it is aryl or heteroaryl, it has the similar definition as Ar's mentioned above. Ar^1 to Ar^3 has the similar definition as Ar's mentioned above. k is an integer from 1 to 20. X^{101} to X^{108} is selected from C (including CH) or N.

[0297] In another aspect, the metal complexes used in ETL include, but are not limited to the following general formula:



wherein (O—N) or (N—N) is a bidentate ligand, having metal coordinated to atoms O, N or N, N; L^{101} is another ligand; k' is an integer value from 1 to the maximum number of ligands that may be attached to the metal.

Charge Generation Layer (CGL):

[0298] In tandem or stacked OLEDs, the CGL plays an essential role in the performance, which is composed of an n-doped layer and a p-doped layer for injection of electrons and holes, respectively. Electrons and holes are supplied from the CGL and electrodes. The consumed electrons and holes in the CGL are refilled by the electrons and holes injected from the cathode and anode, respectively; then, the bipolar currents reach a steady state gradually. Typical CGL materials include n and p conductivity dopants used in the transport layers.

[0299] In any above-mentioned compounds used in each layer of the OLED device, the hydrogen atoms can be partially or fully deuterated. Thus, any specifically listed substituent, such as, without limitation, methyl, phenyl, pyridyl, etc. encompasses undeuterated, partially deuterated, and fully deuterated versions thereof. Similarly, classes of substituents such as, without limitation, alkyl, aryl, cycloalkyl, heteroaryl, etc. also encompass undeuterated, partially deuterated, and fully deuterated versions thereof.

[0300] In addition to and/or in combination with the materials disclosed herein, many hole injection materials, hole transporting materials, host materials, dopant materials, exciton/hole blocking layer materials, electron transporting and electron injecting materials may be used in an OLED.

Non-limiting examples of the materials that may be used in an OLED in combination with materials disclosed herein are listed in Table A below. Table A lists non-limiting classes of materials, non-limiting examples of compounds for each class, and references that disclose the materials.

TABLE A

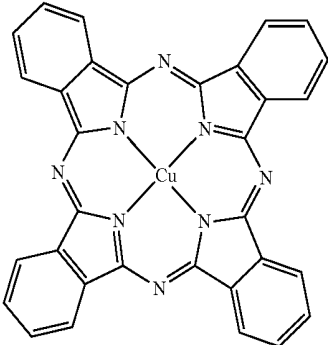
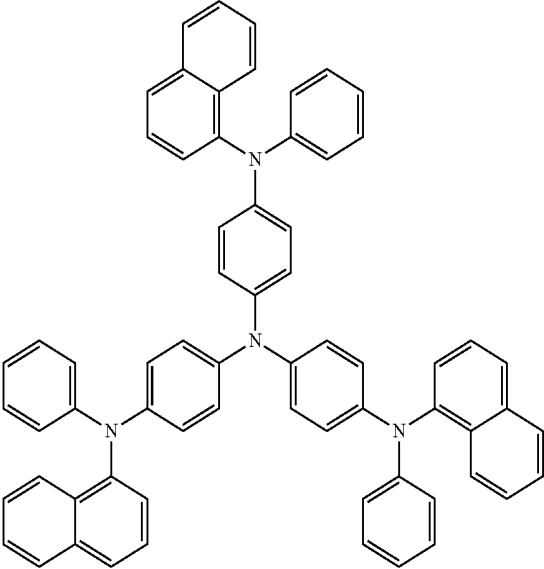
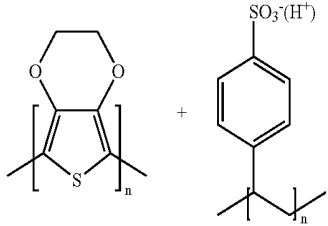
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Hole injection materials		
Phthalocyanine and porphyrin compounds		Appl. Phys. Lett. 69, 2160 (1996)
Starburst triarylamines		J. Lumin 72-74, 985 (1997)
CF _x Fluorohydrocarbon polymer	—[CH _x F _y] _n —	Appl. Phys. Lett. 78, 673 (2001)
Conducting polymers (e.g., PEDOT: PSS, polyaniline polythiophene)		Synth. Met. 87, 171 (1997) WO2007002683

TABLE A-continued

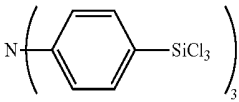
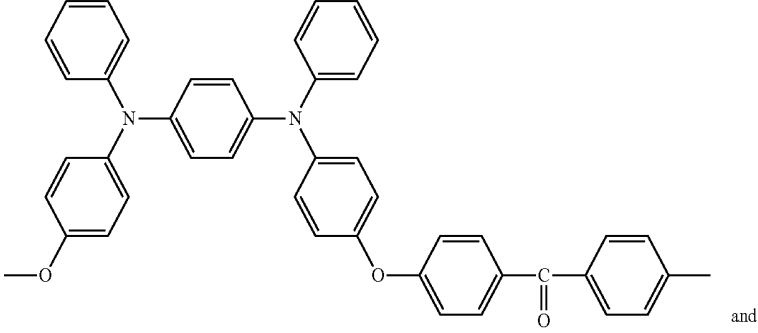
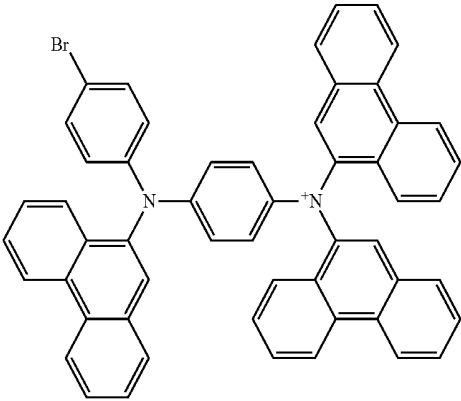
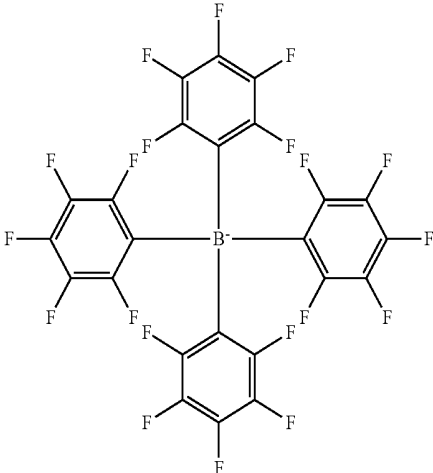
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Phosphonic acid and silane SAMs		US20030162053
Tri-aryl-amine or poly-thiophene polymers with conductivity dopants		EP1725079A1
		
		

TABLE A-continued

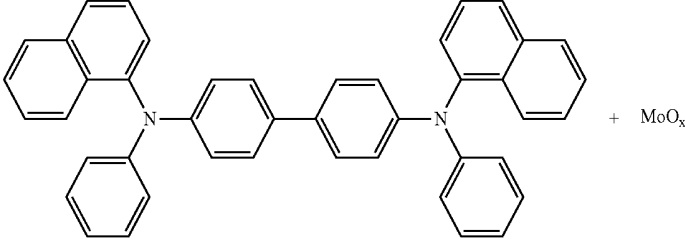
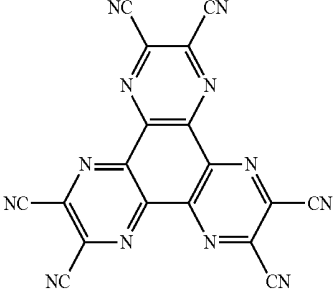
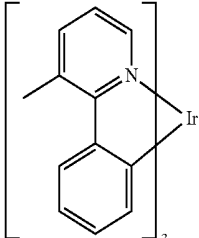
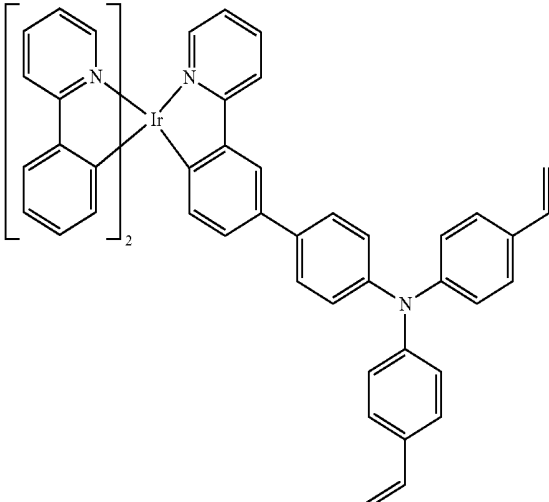
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Organic compounds with conductive inorganic compounds, such as molybdenum and tungsten oxides		US20050123751 SID Symposium Digest, 37, 923 (2006) WO2009018009
n-type semi-conducting organic complexes		US20020158242
Metal organometallic complexes		US20060240279
Cross-linkable compounds		US20080220265

TABLE A-continued

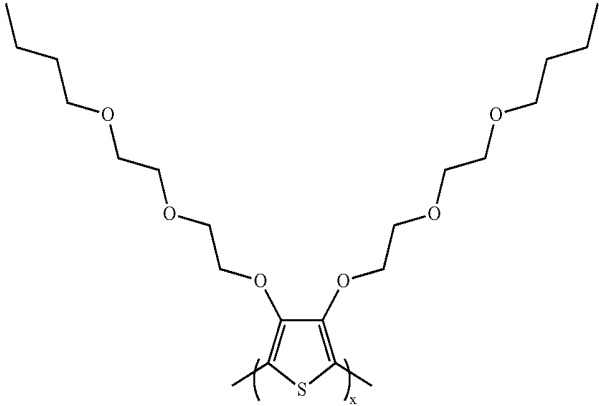
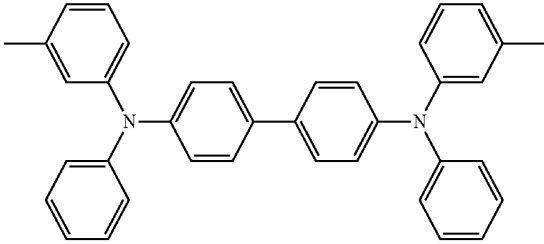
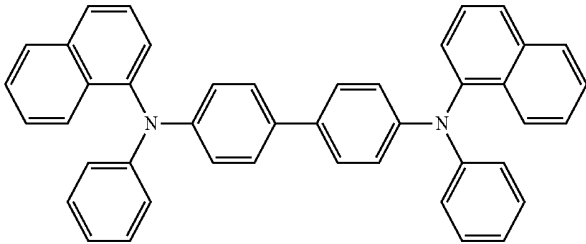
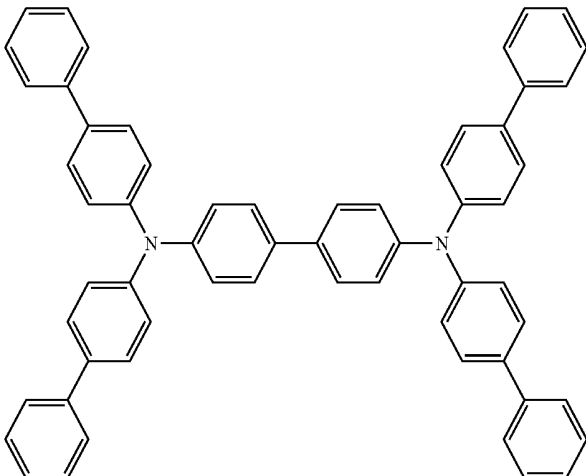
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Polythiophene based polymers and copolymers		WO 2011075644 EP2350216
Hole transporting materials		
Triaryl-amines (e.g., TPD, α -NPD)		Appl. Phys. Lett. 51, 913 (1987)
		US5061569
		EP650955

TABLE A-continued

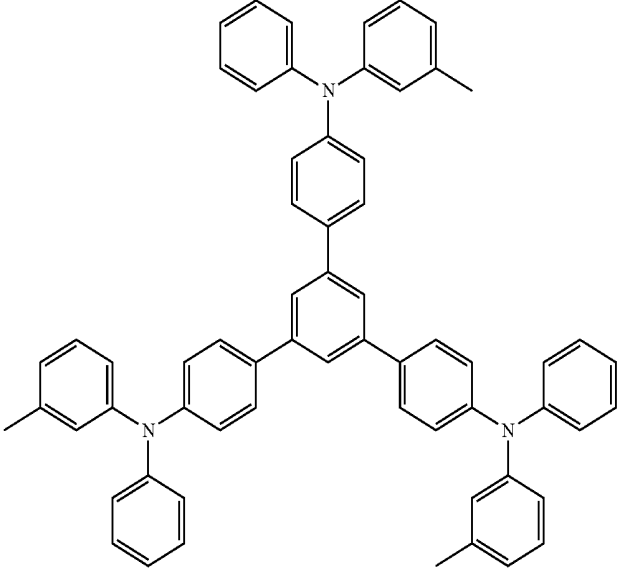
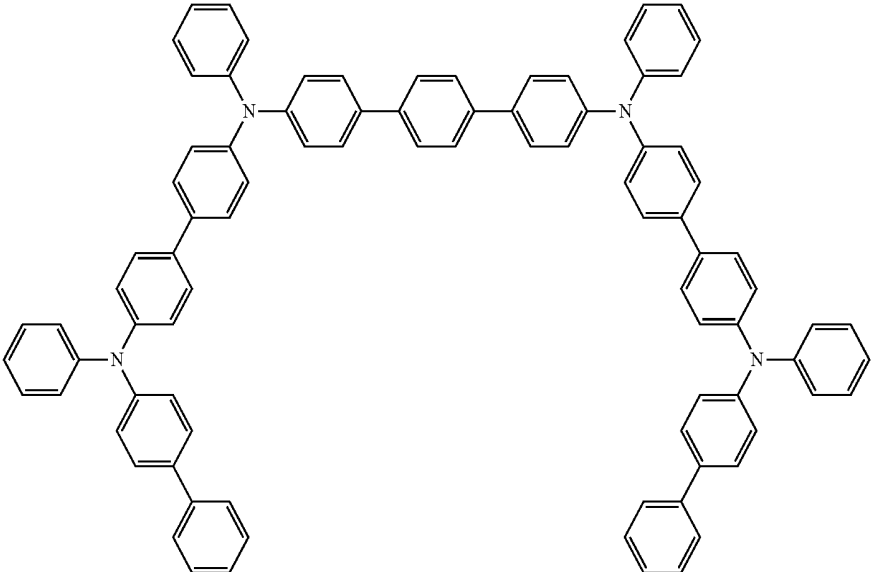
MATE- RIAL	EXAMPLES OF MATERIAL	PUBLI- CATIONS
	 <p>The structure shows a central benzene ring connected to a meta-substituted benzene ring. This meta-substituted ring is further connected to two para-substituted benzene rings. Each of these para-substituted rings is connected to a nitrogen atom. Each nitrogen atom is also bonded to a phenyl ring and a meta-substituted benzene ring. The meta-substituted benzene rings are further connected to other phenyl rings.</p>	J. Mater. Chem. 3, 319 (1993)
	 <p>The structure shows a central chain of three para-substituted benzene rings connected by nitrogen atoms. Each nitrogen atom is also bonded to a phenyl ring. From the outer nitrogen atoms, two para-substituted benzene rings extend outwards, each further connected to another para-substituted benzene ring, which is then connected to a final phenyl ring.</p>	Appl. Phys. Lett. 90, 183503 (2007)

TABLE A-continued

MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Tri-aryl-amine on spiro-fluorene core		Appl. Phys. Lett. 90, 183503 (2007)
Aryl-amine carbazole compounds		Synth. Met. 91, 209 (1997)
Tri-aryl-amine with (di)benzothio-phenene/(di)benzo-furan		Adv. Mater. 6, 677 (1994), US20080124572
Tri-aryl-amine with (di)benzothio-phenene/(di)benzo-furan		US20070278938, US20080106190, US20110163302

TABLE A-continued

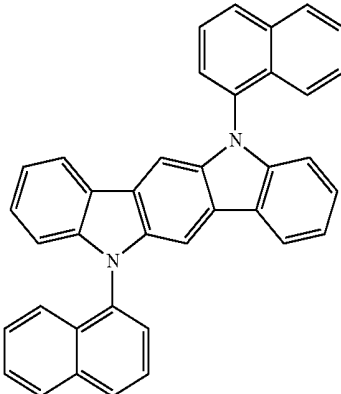
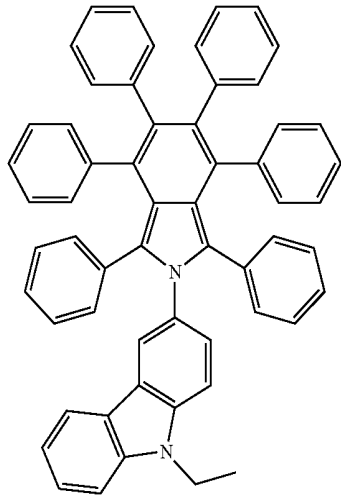
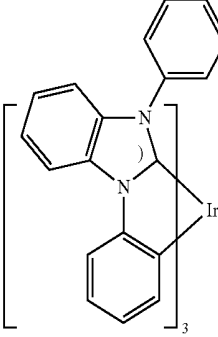
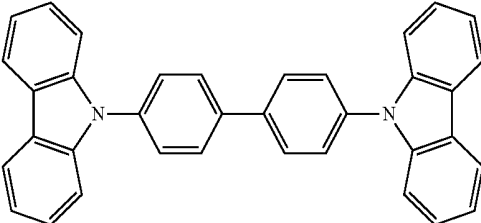
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Indolocarbazoles		Synth. Met. 111, 421 (2000)
Isoindole compounds		Chem. Mater. 15, 3148 (2003)
Metal carbene complexes		US20080018221
Phosphorescent OLED host materials		
Red hosts		Appl. Phys. Lett. 78, 1622 (2001)

TABLE A-continued

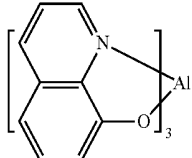
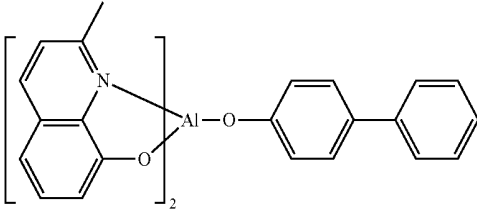
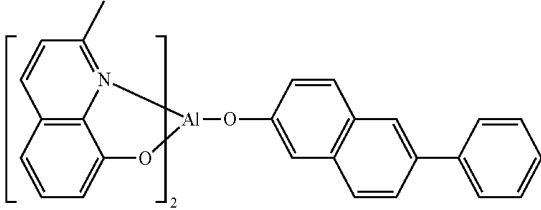
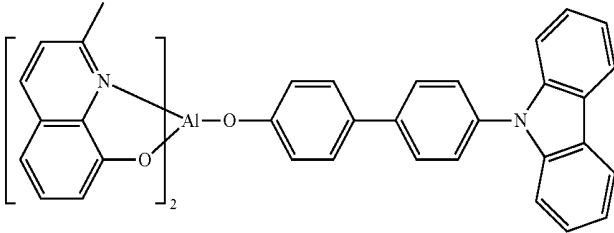
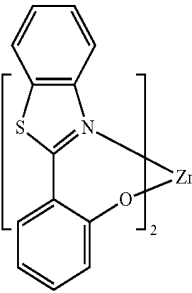
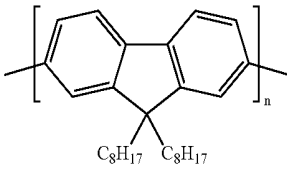
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Metal 8-hydroxyquinolates (e.g., Alq ₃ , BAlq)		Nature 395, 151 (1998)
		US20060202194
		WO2005014551
		WO2006072002
Metal phenoxypyridine compounds		Appl. Phys. Lett. 90, 123509 (2007)
Conjugated oligomers and polymers (e.g., polyfluorene)		Org. Electron 1, 15 (2000)

TABLE A-continued

MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Aromatic fused rings		WO2009066779, WO2009066778, WO2009063833, US20090045731, US20090045730, WO2009008311, US20090008605, US20090009065
Zinc complexes		WO2010056066
Chrysene based compounds		WO2011086863
Green hosts		
Aryl-carbazoles		Appl. Phys. Lett 78, 1622 (2001)
		US20030175553
		WO2001039234

TABLE A-continued

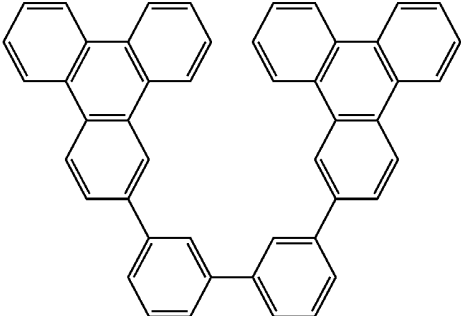
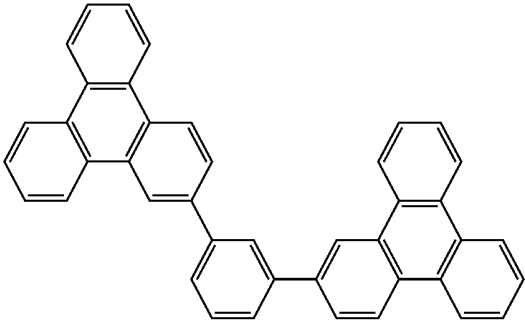
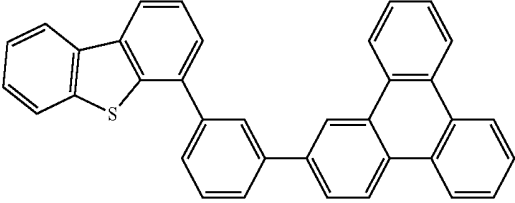
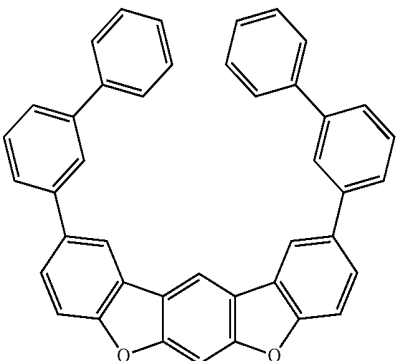
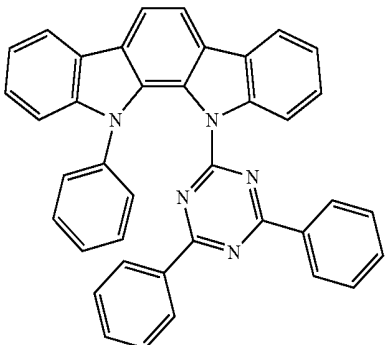
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Aryl-tri-phenylene compounds		US20060280965
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		WO2009021126
Poly-fused heteroaryl compounds		US20090309488 US20090302743 US20100012931
Donor acceptor type molecules		WO2008056746

TABLE A-continued

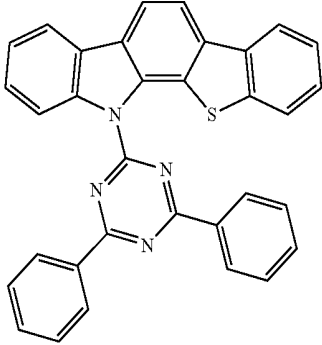
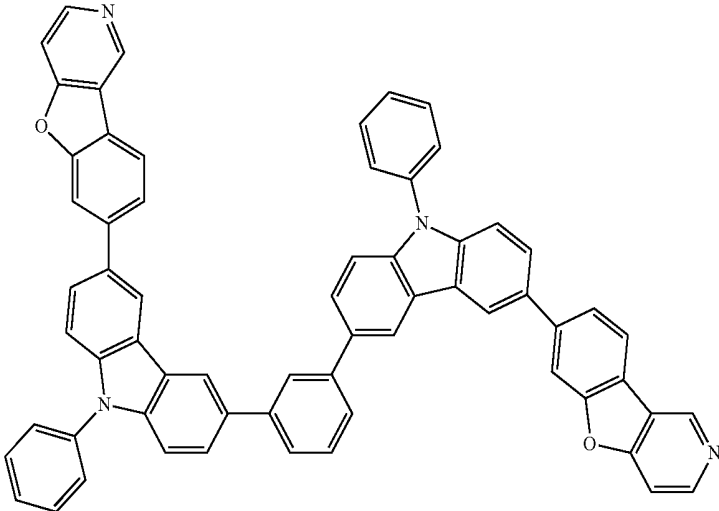
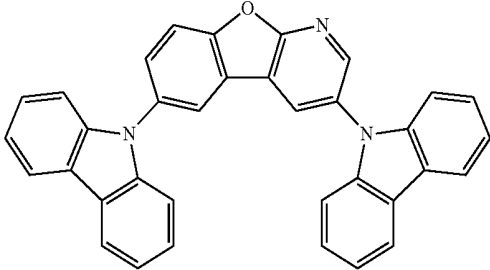
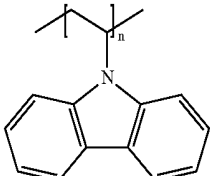
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
		WO2010107244
Azacarbazole/ DBT/ DBF		JP2008074939
		US20100187984
Polymers (e.g., PVK)		Appl. Phys. Lett 77, 2280 (2000)

TABLE A-continued

MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Spirofluorene compounds		WO2004093207
Metal phenoxynobenzoxazole compounds		WO2005089025
		WO2006132173
		JP200511610
Spirofluorene-carbazole compounds		JP2007254297

TABLE A-continued

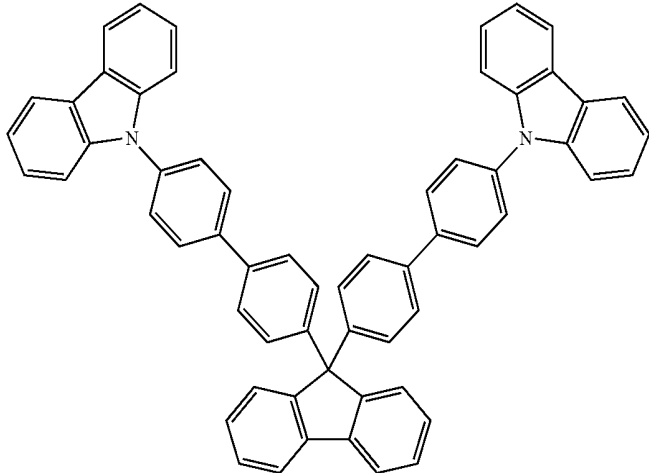
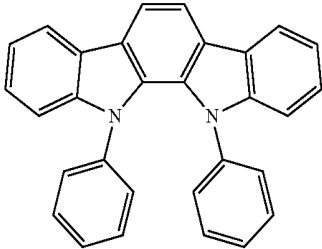
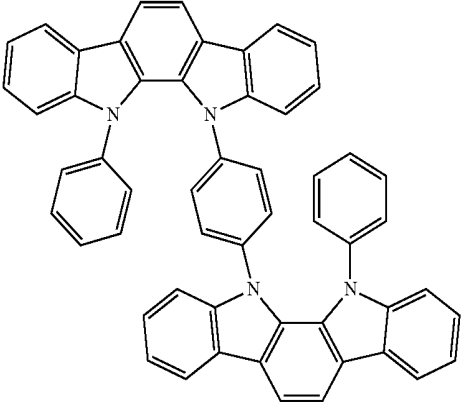
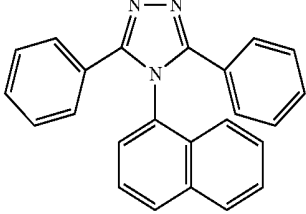
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
		JP2007254297
Indolocarbazoles		WO2007063796
		WO2007063754
5-member ring electron deficient heterocycles (e.g., triazole, oxadiazole)		J. Appl. Phys. 902, 5048 (2001)

TABLE A-continued

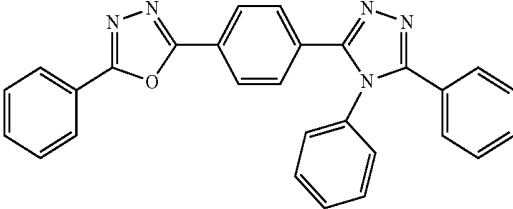
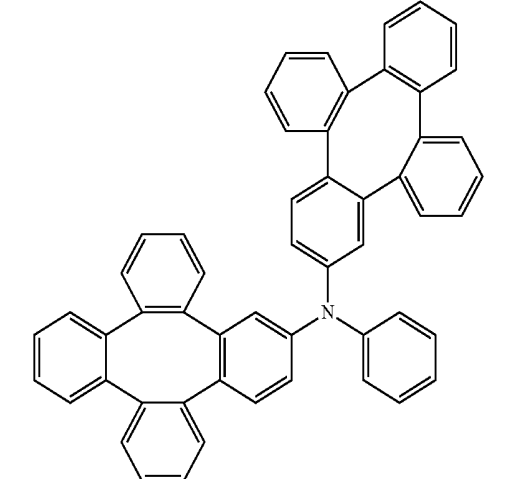
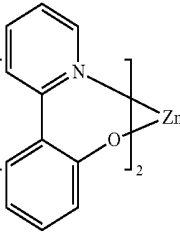
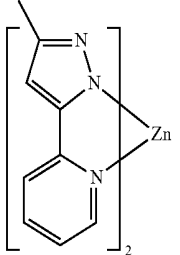
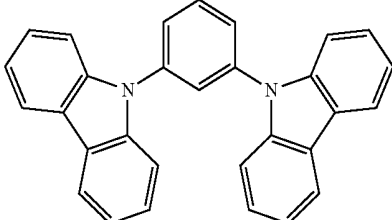
MATE- RIAL	EXAMPLES OF MATERIAL	PUBLI- CATIONS
Tetra- phenyl- ene com- plexes	 	WO2004107822 US20050112407
Metal phen- oxy- pyridine com- pounds		WO2005030900
Metal coor- dina- tion com- plexes (e.g., Zn, Al with N N li- gands)		US20040137268, US20040137267
Blue hosts		Appl. Phys. Lett 82, 2422 (2003)

TABLE A-continued

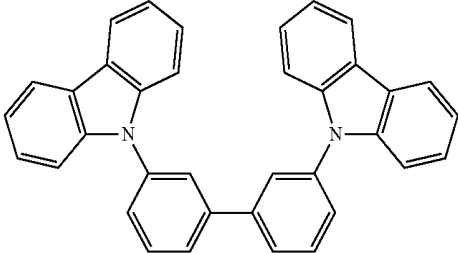
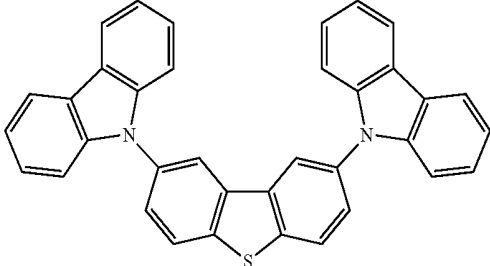
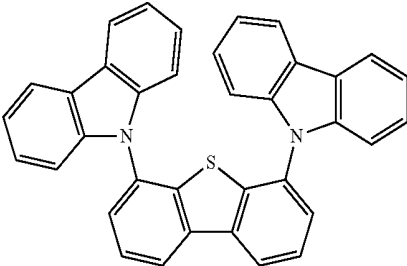
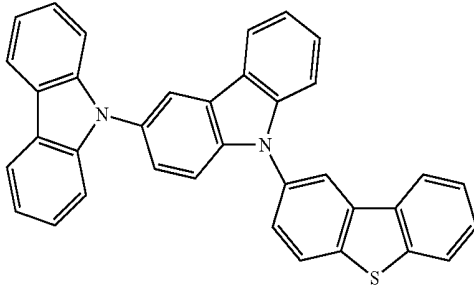
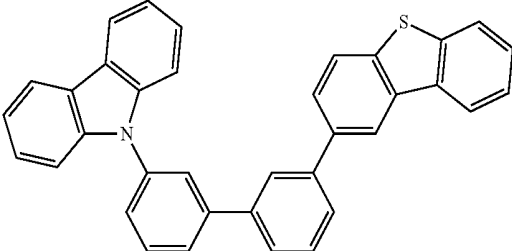
MATE- RIAL	EXAMPLES OF MATERIAL	PUBLI- CATIONS
Di- benzo- thio- phene/ Di- benzo- furan- carba- zole com- pounds		US20070190359
		WO2006114966, US20090167162
		US20090167162
		WO2009086028
		US20090030202, US20090017330

TABLE A-continued

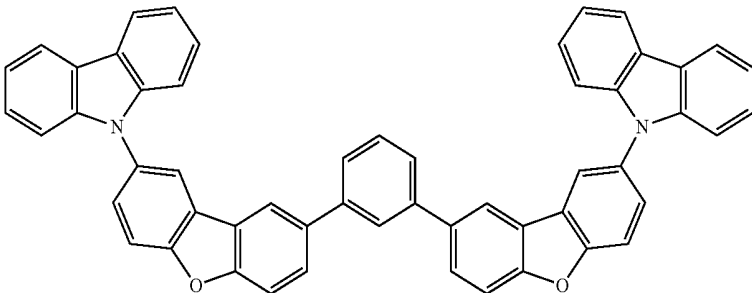
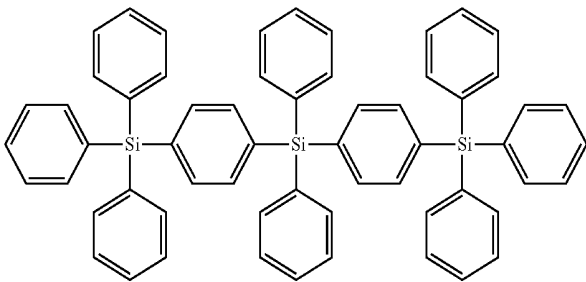
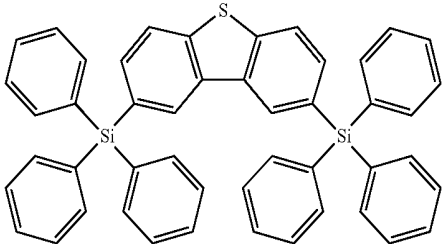
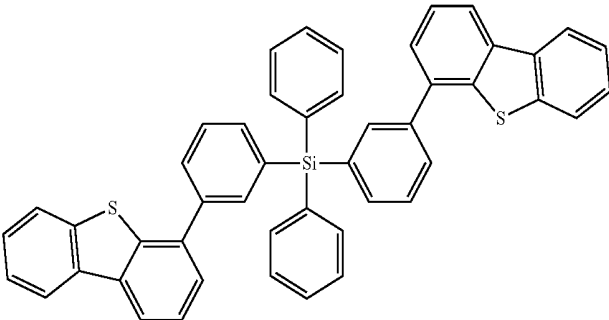
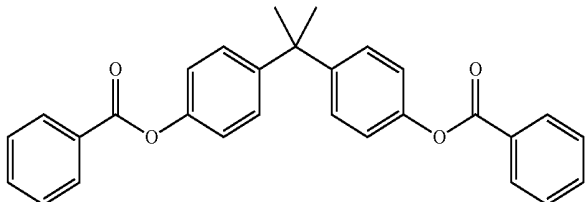
MATE- RIAL	EXAMPLES OF MATERIAL	PUBLI- CATIONS
Sili- con aryl com- pounds		US20100084966
Sili- con aryl com- pounds		US20050238919
Sili- con aryl com- pounds		WO2009003898
Sili- con/ Ger- man- ium aryl com- pounds		EP2034538A
Aryl benz- oyl ester		WO2006100298

TABLE A-continued

MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Carbazole linked by non-conjugated groups		US20040115476
Azacarbazoles		US20060121308
High-triplet metal organometallic complex		US7154114
Phosphorescent dopants		
Red dopants		
Heavy metal porphyrins (e.g., Pt(OEP))		Nature 395, 151 (1998)
Iridium (III) organometallic complexes		Appl. Phys. Lett 78, 1622 (2001)

TABLE A-continued

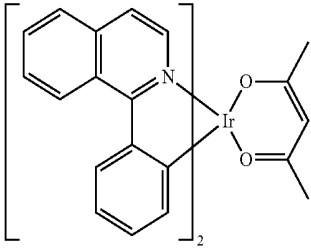
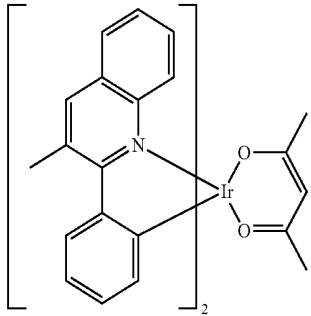
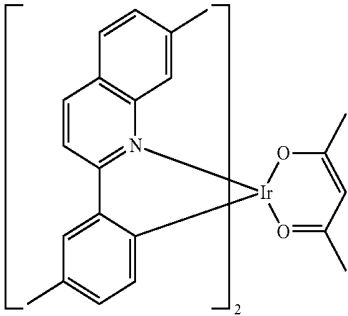
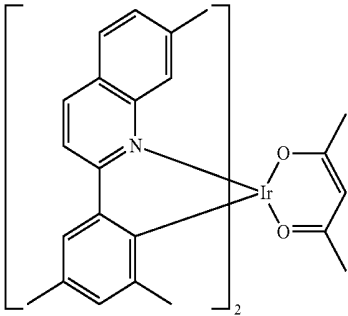
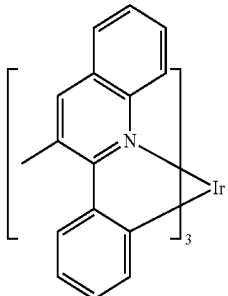
MATE- RIAL	EXAMPLES OF MATERIAL	PUBLI- CATIONS
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		US20060202194
		US20060202194
		US20070087321

TABLE A-continued

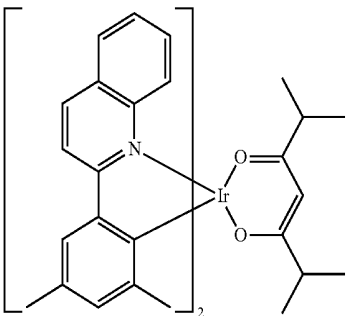
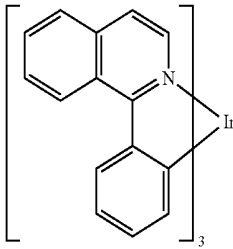
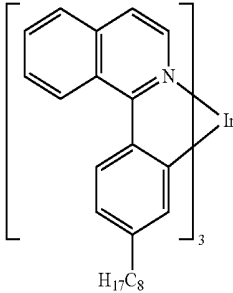
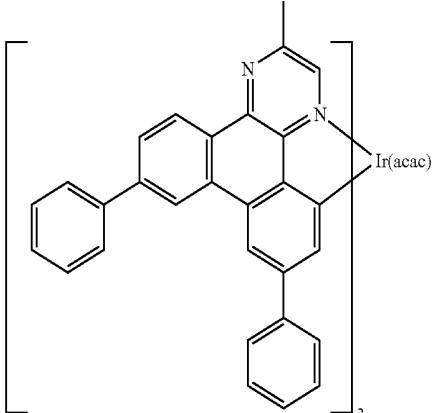
MATE- RIAL	EXAMPLES OF MATERIAL	PUBLI- CATIONS
	 <p>The structure shows an iridium (Ir) center coordinated to two bipyridine-like ligands (enclosed in brackets with a subscript 2) and a chiral diene ligand. The diene ligand is a 1,5-diene with two isopropyl groups attached to the diene carbons.</p>	US20080261076 US20100090591
	 <p>The structure shows an iridium (Ir) center coordinated to two bipyridine-like ligands (enclosed in brackets with a subscript 3) and a phenyl ring.</p>	US20070087321
	 <p>The structure shows an iridium (Ir) center coordinated to two bipyridine-like ligands (enclosed in brackets with a subscript 3), a phenyl ring, and an $H_{17}C_8$ ligand.</p>	Adv. Mater. 19, 739 (2007)
	 <p>The structure shows an iridium (Ir) center coordinated to a complex ligand system (enclosed in brackets with a subscript 2) and an $Ir(acac)$ group. The complex ligand system includes a benzene ring, a pyridine ring, and a diene system.</p>	WO2009100991

TABLE A-continued

MATE- RIAL	EXAMPLES OF MATERIAL	PUBLI- CATIONS
		WO2008101842
		US7232618
Plati- num (II) or- gano- metal- lic com- plexes		WO2003040257
		US20070103060
Os- mium (III) com- plexes		Chem. Mater. 17, 3532 (2005)

TABLE A-continued

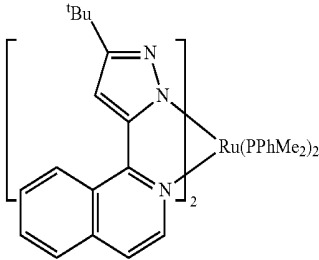
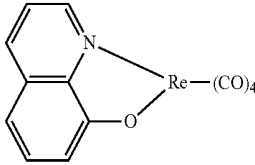
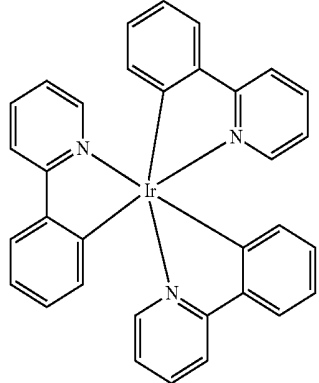
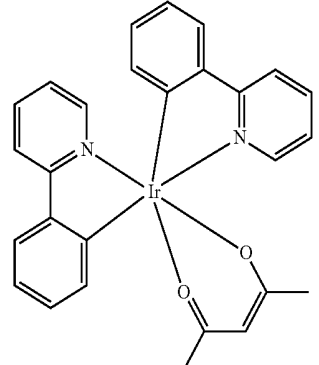
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Ruthenium (II) complexes		Adv. Mater. 17, 1059 (2005)
Rhenium (I), (II), and (III) complexes		US20050244673
Green dopants		
Iridium (III) organometallic complexes	 <p data-bbox="671 1529 804 1552">and its derivatives</p>	Inorg. Chem. 40, 1704 (2001)
		US200202234656

TABLE A-continued

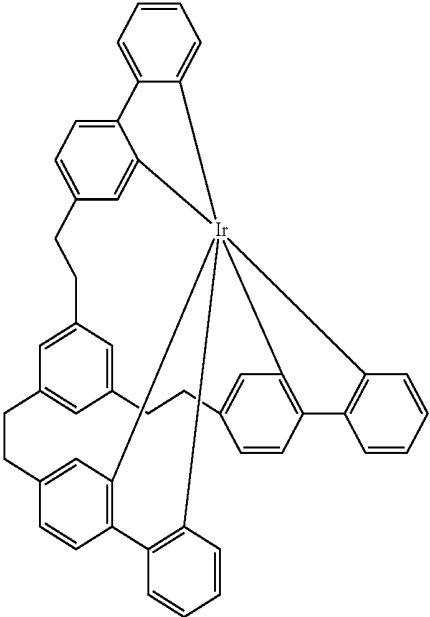
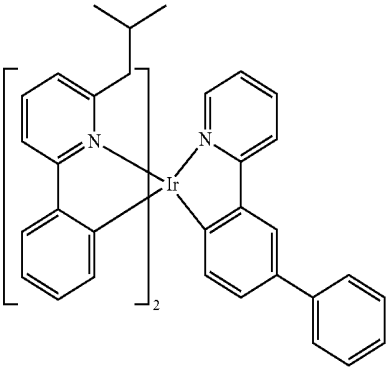
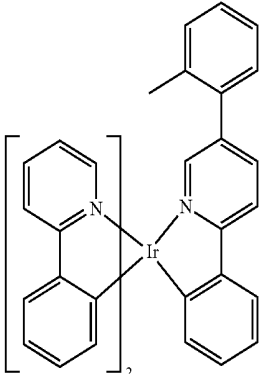
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		US20090108737
		WO2010028151

TABLE A-continued

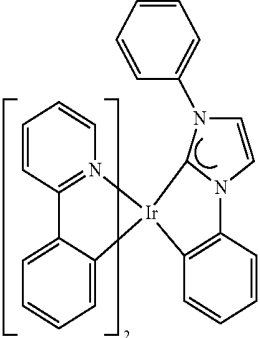
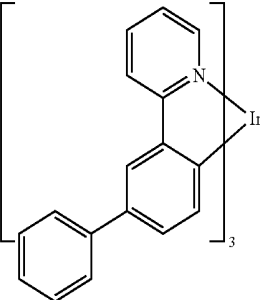
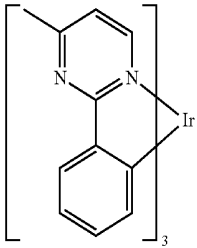
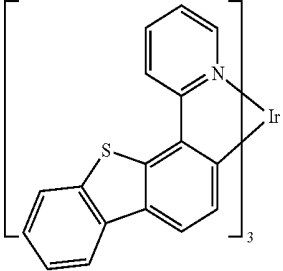
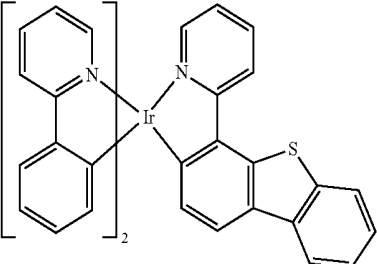
MATE- RIAL	EXAMPLES OF MATERIAL	PUBLI- CATIONS
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		US20060127696
		US20090039776
		US6921915
		US20100244004

TABLE A-continued

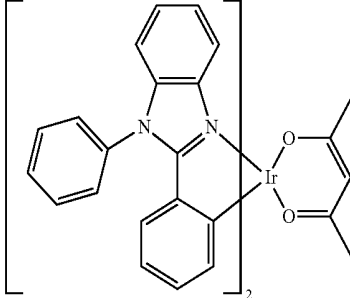
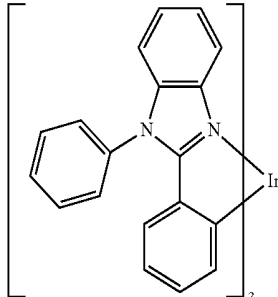
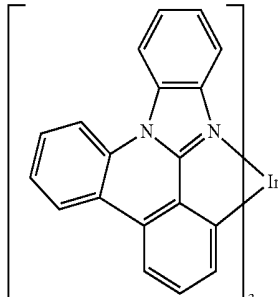
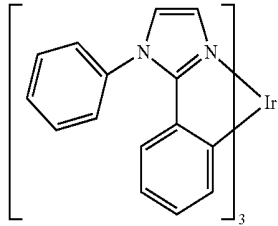
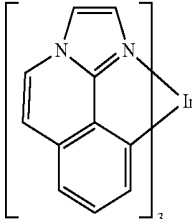
MATE- RIAL	EXAMPLES OF MATERIAL	PUBLI- CATIONS
		US6687266
		Chem. Mater. 16, 2480 (2004)
		US20070190359
		US 20060008670 JP2007123392
		WO2010086089, WO2011044988

TABLE A-continued

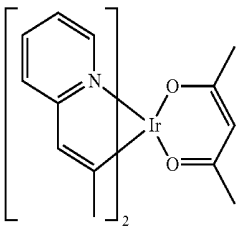
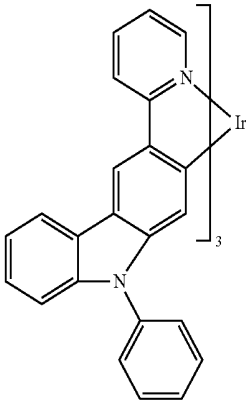
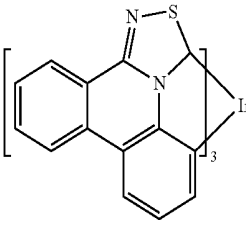
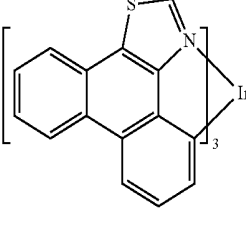
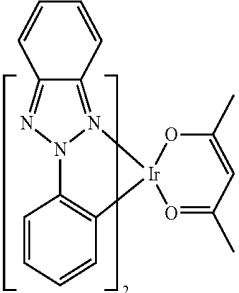
MATE- RIAL	EXAMPLES OF MATERIAL	PUBLI- CATIONS
	 <p>The structure shows an Iridium (Ir) center coordinated to two 2,6-dimethylpyridine ligands (enclosed in brackets with a subscript 2) and one 2,6-dimethylpyridone ligand.</p>	Adv. Mater. 16, 2003 (2004)
	 <p>The structure shows an Iridium (Ir) center coordinated to a terpyridine-like ligand (enclosed in brackets with a subscript 3) and a phenyl group.</p>	Angew. Chem. Int. Ed. 2006, 45, 7800
	 <p>The structure shows an Iridium (Ir) center coordinated to a tricyclic ligand (enclosed in brackets with a subscript 3) that contains a five-membered ring with nitrogen (N) and sulfur (S) atoms.</p>	WO2009050290
	 <p>The structure shows an Iridium (Ir) center coordinated to a tricyclic ligand (enclosed in brackets with a subscript 3) that contains a five-membered ring with nitrogen (N) and sulfur (S) atoms in a different orientation.</p>	US20090165846
	 <p>The structure shows an Iridium (Ir) center coordinated to a terpyridine-like ligand (enclosed in brackets with a subscript 2) and one 2,6-dimethylpyridone ligand.</p>	US20080015355

TABLE A-continued

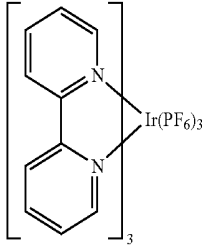
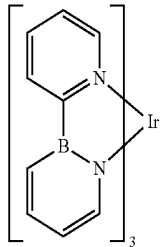
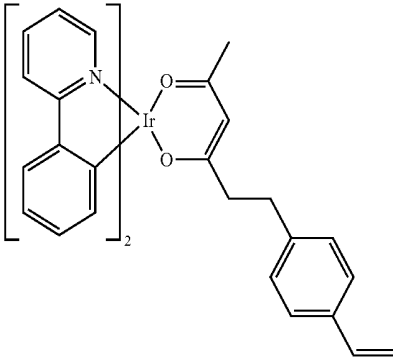
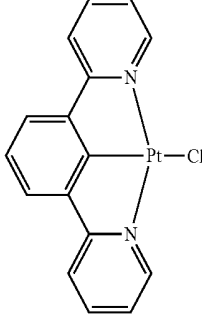
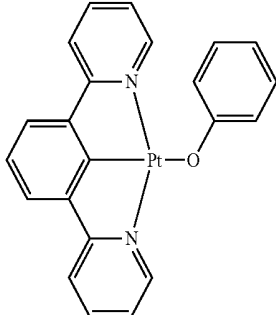
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
		US20010015432
		US20100295032
Monomer for polymeric metal organometallic compounds		US7250226, US7396598
Pt(II) organometallic complexes, including polydentate ligands		Appl. Phys. Lett 86, 153505 (2005)
		Appl. Phys. Lett 86, 153505 (2005)

TABLE A-continued

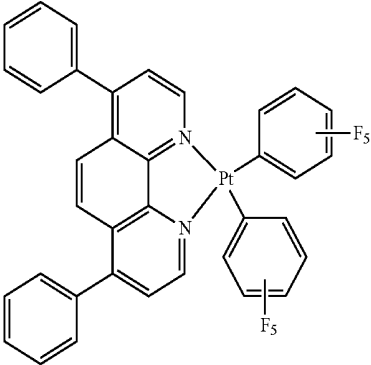
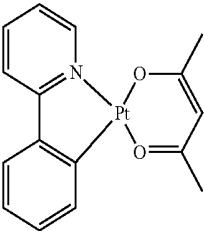
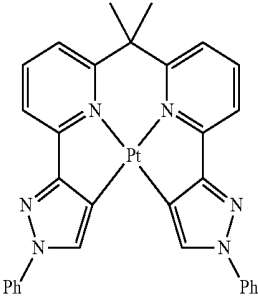
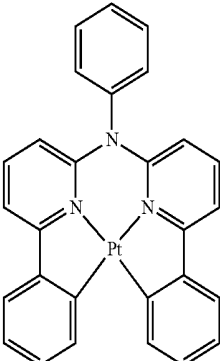
MATE- RIAL	EXAMPLES OF MATERIAL	PUBLI- CATIONS
		Chem. Lett. 34, 592 (2005)
		WO2002015645
		US20060263635
		US20060182992 US20070103060

TABLE A-continued

MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Cu complexes		WO2009000673
		US20070111026
Gold complexes		Chem. Commun. 2906 (2005)
Rhenium (III) complexes		Inorg. Chem. 42, 1248 (2003)

TABLE A-continued

MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Osmium (II) complexes		US7279704
Deuterated organometallic complexes		US20030138657
Organometallic complexes with two or more metal centers		US20030152802
		US7090928

TABLE A-continued

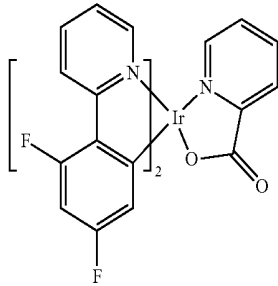
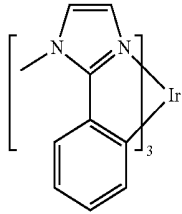
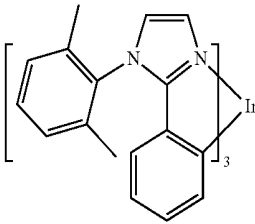
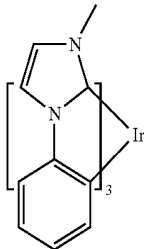
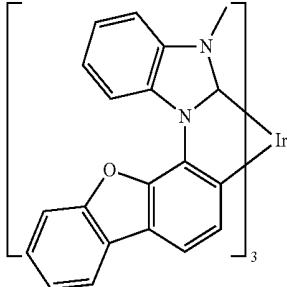
MATE- RIAL	EXAMPLES OF MATERIAL	PUBLI- CATIONS
Blue dopants		
Iri- dium (III) or- gano- metal- lic com- plexes		WO2002002714
		WO2006009024
		US20060251923 US20110057559 US20110204333
		US7393599, WO2006056418, US20050260441, WO2005019373
		US7534505

TABLE A-continued

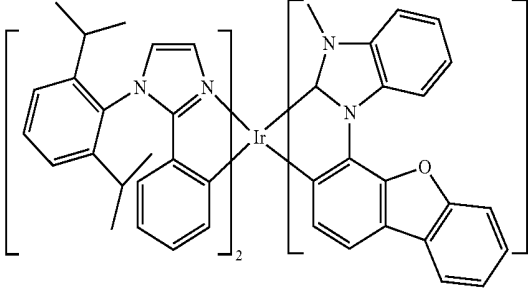
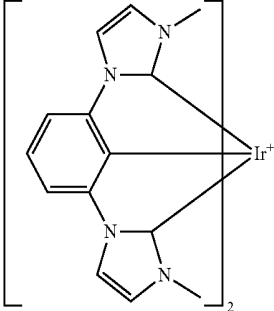
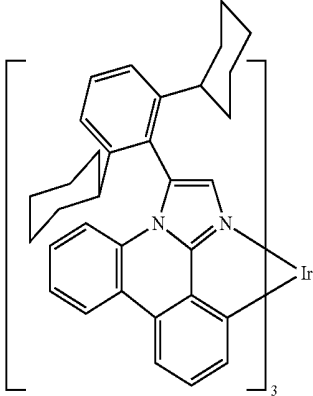
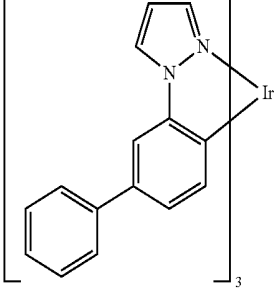
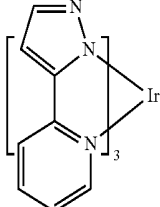
MATE- RIAL	EXAMPLES OF MATERIAL	PUBLI- CATIONS
		WO2011051404
		US7445855
		US20070190359, US20080297033 US20100148663
		US7338722
		US20020134984

TABLE A-continued

MATE- RIAL	EXAMPLES OF MATERIAL	PUBLI- CATIONS
		Angew. Chem. Int. Ed. 47, 4542 (2008)
		Chem. Mater. 18, 5119 (2006)
		Inorg. Chem. 46, 4308 (2007)
		WO2005123873
		WO2005123873

TABLE A-continued

MATE- RIAL	EXAMPLES OF MATERIAL	PUBLI- CATIONS
		WO2007004380
		WO2006082742
Os- mium (II) com- plexes		US7279704
		Organo- metallics 23, 3745 (2004)
Gold com- plexes		Appl. Phys. Lett. 74, 1361, (1999)

TABLE A-continued

MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Platinum (II) complexes		WO2006098120, WO2006103874
Pt tetradentate complexes with at least one metal-carbene bond		US7655323
Exciton/hole blocking layer materials		
Bathocuproine compounds (e.g., BCP, BPhen)		Appl. Phys. Lett. 75, 4 (1999)
		Appl. Phys. Lett. 79, 449 (2001)
Metal 8-hydroxyquinolates (e.g., BAlq)		Appl. Phys. Lett. 81, 162 (2002)

TABLE A-continued

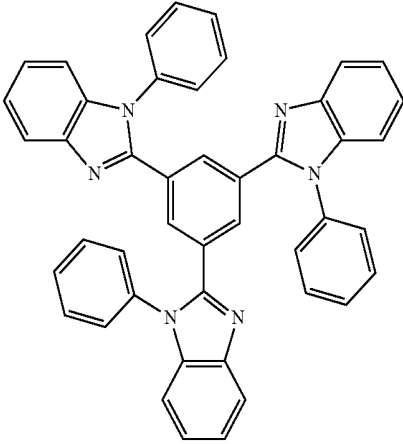
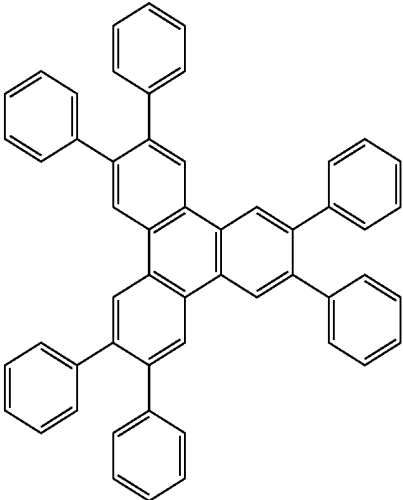
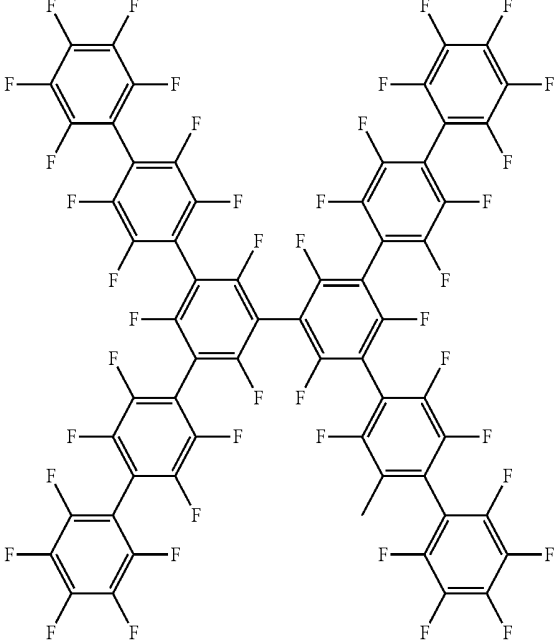
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
5-member ring electron deficient heterocycles such as triazole, oxadiazole, imidazole, benzimidazole		Appl. Phys. Lett. 81, 162 (2002)
Triphenylene compounds		US20050025993
Fluorinated aromatic compounds		Appl. Phys. Lett. 79, 156 (2001)

TABLE A-continued

MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Phenothiazine-S-oxide		WO2008132085
Silylated five-membered nitrogen, oxygen, sulfur or phosphorus dibenzoheterocycles		WO2010079051
Azacarbazoles		US20060121308
Electron transporting materials		
Anthracene-benzimidazole compounds		WO2003060956

TABLE A-continued

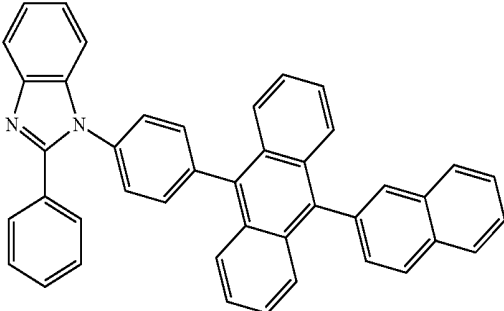
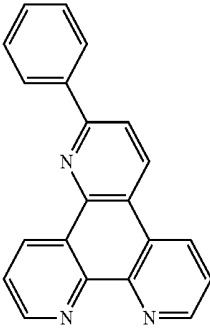
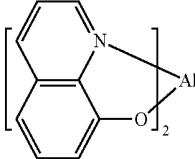
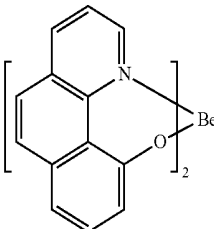
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Aza tri-phenylene derivatives		US20090179554
Anthracene-benzothiazole compounds		Appl. Phys. Lett. 89, 063504 (2006)
Metal 8-hydroxyquinolates (e.g., Alq ₃ , Zrq ₄)		Appl. Phys. Lett. 51, 913 (1987) US7230107
Metal hydroxybenzoquinolates		Chem. Lett. 5, 905 (1993)

TABLE A-continued

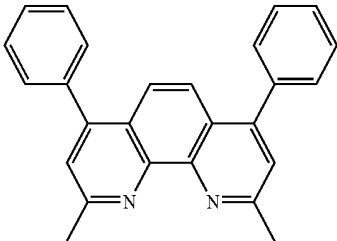
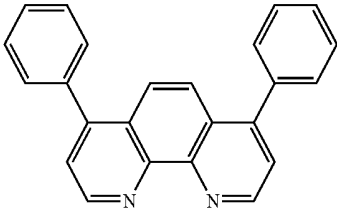
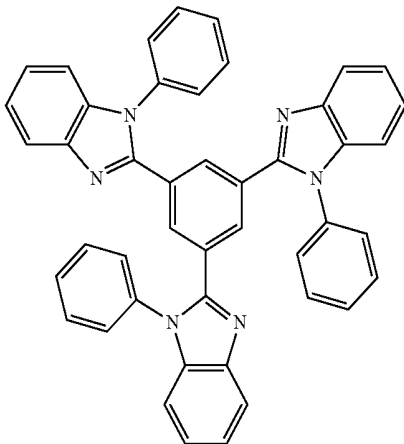
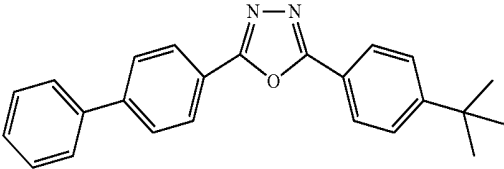
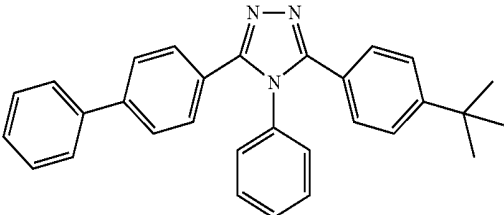
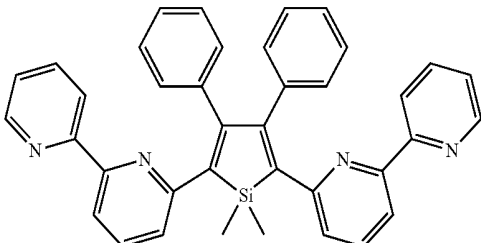
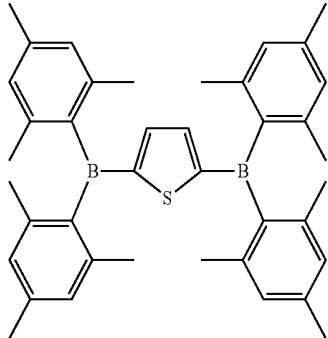
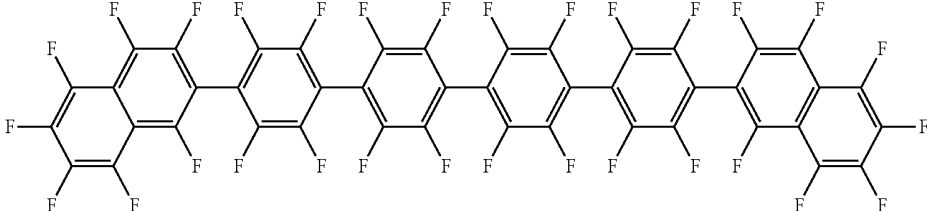
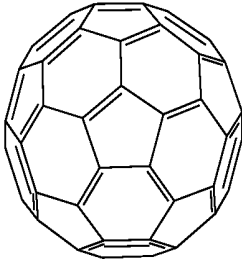
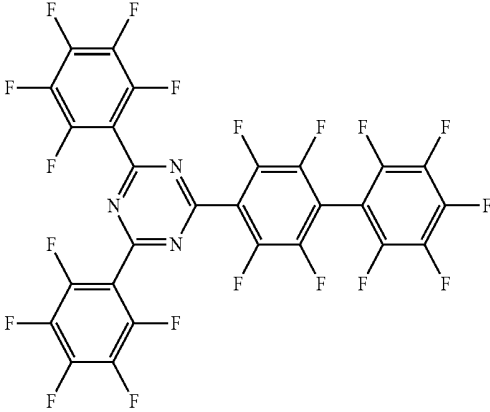
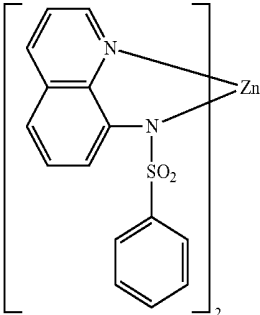
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Bathochroic compounds such as BCP, BPhen, etc		Appl. Phys. Lett. 91, 263503 (2007)
		Appl. Phys. Lett. 79, 449 (2001)
5-member ring electron deficient heterocycles (e.g., triazole, oxadiazole, imidazole, benzimidazole)		Appl. Phys. Lett. 74, 865 (1999)
		Appl. Phys. Lett. 55, 1489 (1989)
		Jpn. J. Appl. Phys. 32, L917 (1993)
Silole compounds		Org. Electron. 4, 113 (2003)

TABLE A-continued

MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Arylborane compounds		J. Am. Chem. Soc. 120, 9714 (1998)
Fluorinated aromatic compounds		J. Am. Chem. Soc. 122, 1832 (2000)
Fullerene (e.g., C ₆₀)		US20090101870
Triazine complexes		US20040036077
Zn (N,N) complexes		US6528187

[0301] The invention is explained in greater detail by the following examples, without wishing to restrict it thereby. The person skilled in the art will be able to produce further electronic devices on the basis of the descriptions without inventive step and will thus be able to carry out the invention throughout the range claimed.

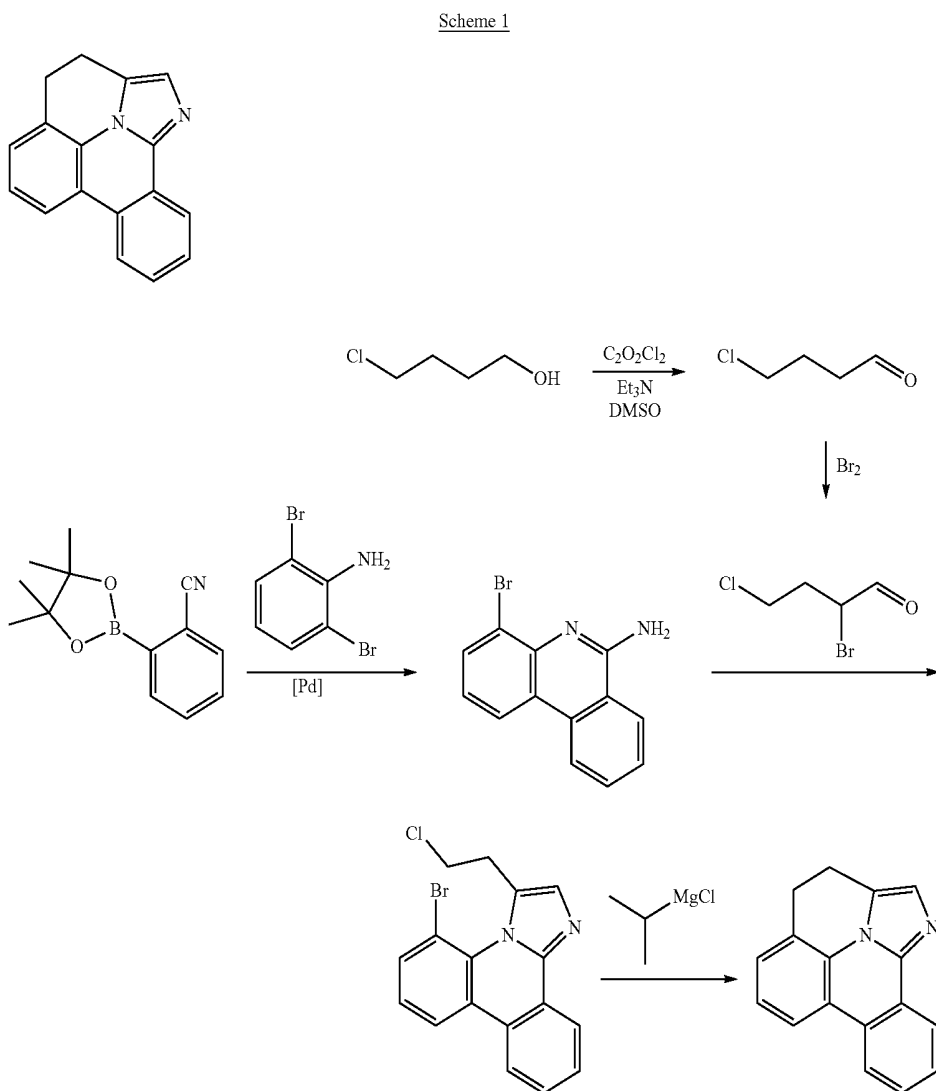
EXAMPLES

[0302] The following syntheses are carried out, unless indicated otherwise, in dried solvents under a protective-gas atmosphere. The metal complexes are additionally handled with exclusion of light. The solvents and reagents can be purchased, for example, from Sigma-ALDRICH or ABCR.

Example 1

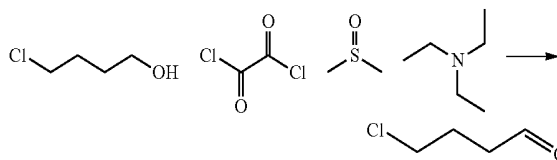
Synthesis of 3,4-dihydrodibenzo[b,i]imidazo[2,1,5-de]quinolizine was prepared in accordance with Scheme 1

[0303]



A. Synthesis of 4-chlorobutanal

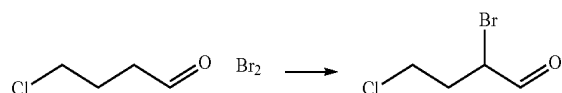
[0304]



[0305] A solution of oxalyl chloride (22.54 ml, 263 mmol) in DCM (400 ml) was cooled in an $^i\text{PrOH}/\text{CO}_2$ bath. DMSO (37.3 ml, 525 mmol) was slowly via syringe and stirred cold for 1 hour. A solution of 4-chlorobutan-1-ol (19 g, 175 mmol) in 50 mL DCM was added dropwise. The col mixture was stirred for one hour, then, triethylamine (110 ml, 788 mmol) was slowly added. The suspension was stirred cold for 30 minutes, then allowed to warm to room temperature. The reaction was quenched with water, acidified and organics separated. Solvent removal followed by distillation yielded the product as a colorless oil, 8 g.

B. Synthesis of 2-bromo-4-chlorobutanal

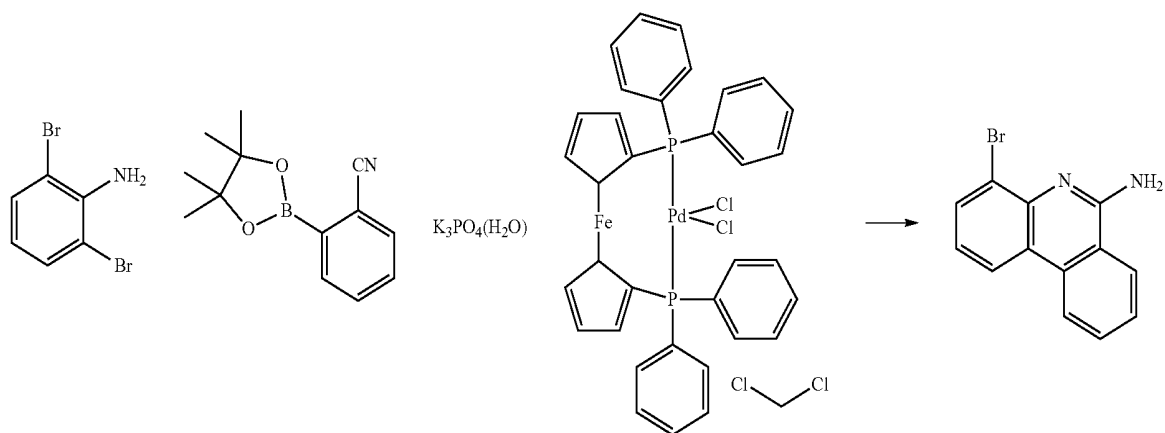
[0306]



[0307] 4-chlorobutanal (7.939 g, 74.5 mmol) was dissolved in DCM (300 ml) and cooled in an ice bath. A solution of dibromine (4.00 ml, 78 mmol) in DCM (50 ml) was added over about 1 hr. After addition the red solution was stirred cold for 30 minutes, then warmed slowly to room temperature and stirred one more hour. Water was added, the organics were separated, and drying and solvent removal yielded the crude product as a pale yellow oil, 1.57 g (80%).

C. Synthesis of 4-bromophenanthridin-6-amine

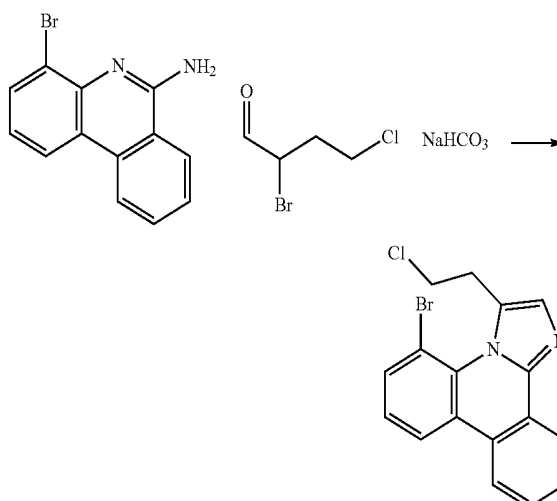
[0308]



[0309] 2,6-dibromoaniline (15.33 g, 61.1 mmol), 2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)benzotrile (7.0 g, 30.6 mmol), and potassium phosphate monohydrate (21.11 g, 92 mmol) were combined in dioxane (120 ml) and water (7.49 ml). The mixture was degassed, then added (dppf) PdCl₂ complex with DCM (0.749 g, 0.917 mmol) was added and the mixture was refluxed for 4 hours. The black mixture was partitioned between EtOAc and water/brine. The organic layer was washed with brine, dried, and solvent was removed. Dissolution in 500 mL EtOAc followed by elution through a silica plug using EtOAc and solvent removal yielded an orange residue that was purified by column chromatography to yield the product as a yellow/orange solid, 5.86 g, 70%.

D. Synthesis of 5-bromo-3-(2-chloroethyl)imidazo[1,2-f]phenanthridine

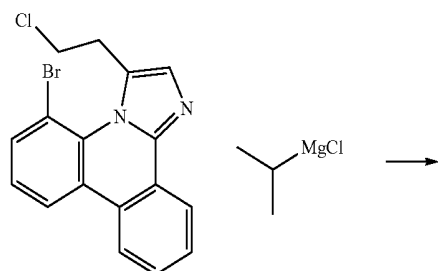
[0310]



[0311] 4-bromophenanthridin-6-amine (5.86, 21.46 mmol), 2-bromo-4-chlorobutanal (5.36 g, 28.9 mmol), and sodium bicarbonate (3.60 g, 42.9 mmol) were combined in 2-propanol (102 ml) and water (5.11 ml). The suspension was stirred at room temperature for 4 hours, then at reflux for 16 hours. Solvent was removed under vacuum and the residue coated on celite. Column chromatography yielded a mixture of the product and starting amidine, which was treated with excess acetyl chloride and triethylamine in DCM. After workup the desired product was extracted from the acetamide by repeated extraction into heptanes, yielding 3.93 g of yellow, tacky residue (51%).

E. Synthesis of 3,4-dihydrodibenzo[b,i]imidazo[2,1,5-de]quinolizine

[0312]



structure of 3,4-dihydrodibenzo[b,i]imidazo[2,1,5-de]quinolizine may be defined by one or more of the characteristics listed in the following table.

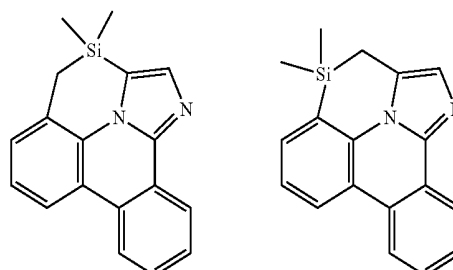
Formula	C ₁₇ H ₁₂ N ₂	Data/restr./param.	2107/0/173
MW	244.29	T [K]	100(1)
Crystal system	Orthorhombic	ρ_{calc} [g cm ⁻³]	1.410
Space group	P2 ₁ 2 ₁ 2 ₁	μ_{calc} [mm ⁻¹]	0.084
Color	Colorless	Total reflections	22768
a [Å]	6.6974(5)	Z	4
b [Å]	11.0502(8)	F(000)	512
c [Å]	15.5459(10)	$T_{\text{min}}/T_{\text{max}}$	0.894
α [°]	90	Cryst. Size [mm ³]	0.42 × 0.22 × 0.08
β [°]	90	R_1 [I > 2 σ (I)] ^a	0.0405
γ [°]	90	wR_2 (all data) ^a	0.1173
V [Å ³]	1150.52(14)	GOF ^a	1.075

$$^a R_1 = \frac{\sum ||F_o| - |F_c||}{\sum |F_o|}; wR_2 = \frac{[\sum (w(F_o^2 - F_c^2)^2) / \sum (w(F_c^2)^2)]^{1/2}}{1}; GOF = \frac{[\sum (F_o - F_c)^2 / (n - m)]^{1/2}}{1}$$

Example 2

Synthesis of 4,4-dimethyl-3,4-dihydro-1,2a1-diaza-4-silabenzof[fg]aceanthrylene and 3,3-dimethyl-3,4-dihydro-1,2a1-diaza-3-silabenzof[fg]aceanthrylene

[0315]

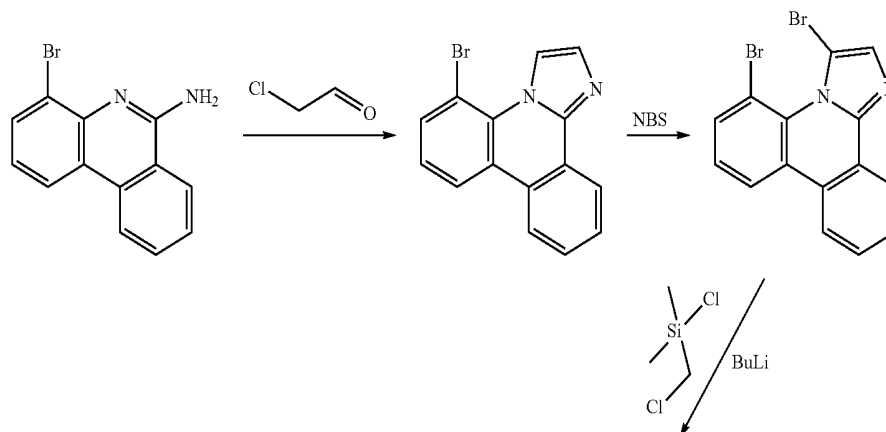


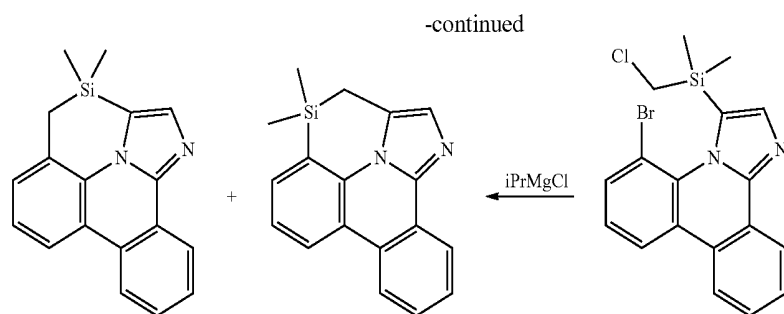
[0313] 5-bromo-3-((2-chloroethyl)imidazo[1,2-f]phenanthridine (3.93 g, 10.93 mmol) was dissolved in THF (200 ml), cooled in an ice bath, and isopropylmagnesium chloride solution in THF (2.0M, 6.01 ml, 12.02 mmol) was slowly added. The solution was stirred for 30 minutes cold, then warmed to room temperature and stirred for 2 more hours. The reaction was quenched, extracted into DCM, and the reaction product was purified using column chromatography to yield 1.90 g of a pale beige, crystalline solid (71%).

[0314] An X-ray structure of 3,4-dihydrodibenzo[b,i]imidazo[2,1,5-de]quinolizine is shown in FIG. 5. The crystal

[0316] The ligands above are prepared in accordance with Scheme 2 below.

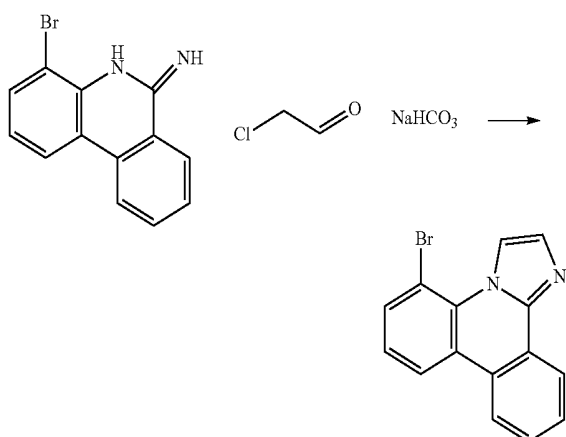
Scheme 2





A. Synthesis of
5-bromoimidazo[1,2-f]phenanthridine

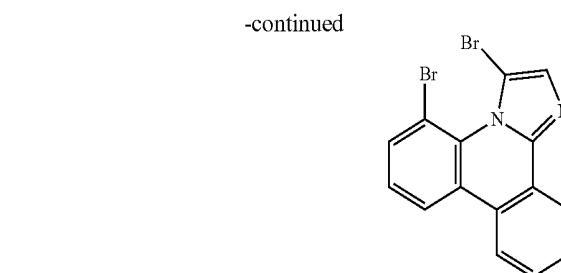
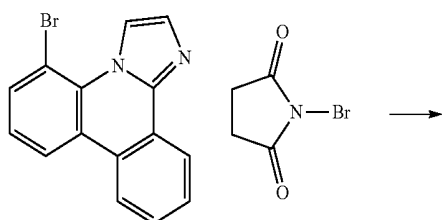
[0317]



[0318] 4-bromophenanthridin-6-amine (4.0 g, 14.7 mmol) was dissolved in 100 mL of *i*PrOH. Chloroacetaldehyde (50% in water, 3.6 g, 22 mmol, 1.5 equiv.) was added, followed by NaHCO_3 (2.5 g, 2 equiv.), and the mixture was refluxed for 2 hours, then cooled in an ice bath. The tan solid was filtered off, washing with MeOH. The receiving flask was changed and the solid was washed with water, resulting in clean, off-white product, 3.2 g. The aqueous washes were extracted with EtOAc and these extracts were combined with the alcoholic washes from the initial filtration. Solvent was removed to yield 1.3 g of an orange solid which was recrystallized from EtOAc, yielding more clean product as tan needles, 0.46 g. Total yield: 3.5 g (80%).

B. Synthesis of
3,5-dibromoimidazo[1,2-f]phenanthridine

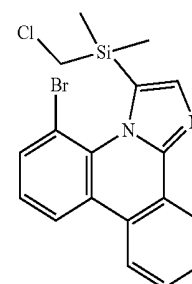
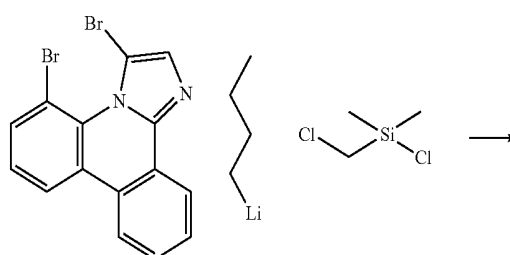
[0319]



[0320] Dissolved 5-bromoimidazo[1,2-f]phenanthridine (2.0 g, 6.73 mmol) in DMF (125 ml), then added a solution of NBS (1.318 g, 7.40 mmol) in 10 mL of DMF slowly under nitrogen. After stirring for 3 hours at room temperature, then gentle heating for 16 hours, the reaction mixture was partitioned between 300 mL of water and EtOAc. The aqueous layer was further extracted with EtOAc, the organics washed with water, and the product was isolated by column chromatography as a pale yellow solid, 1.99g (79%).

C. Synthesis of 5-bromo-3-((chloromethyl)dimethylsilyl)imidazo[1,2-f]phenanthridine

[0321]

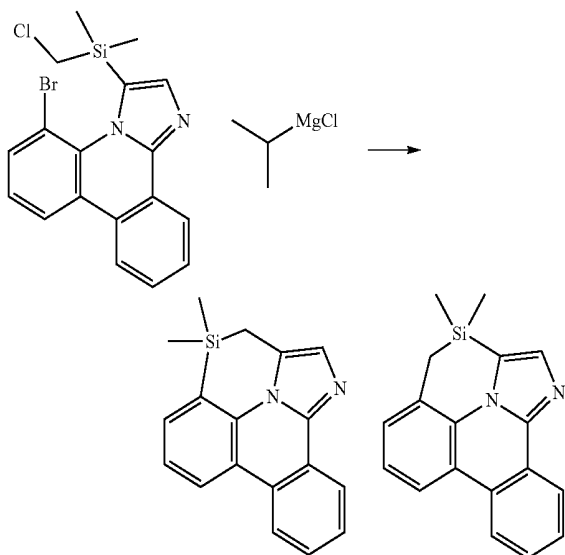


[0322] 3,5-dibromoimidazo[1,2-f]phenanthridine (0.48 g, 1.28 mmol) and chloro(chloromethyl)dimethylsilane (0.17 ml, 1.28 mmol) were dissolved in THF (25 ml) and cooled

in iPrOH/CO₂ bath. Butyllithium solution in hexanes (2.5 M, 0.51 ml, 1.28 mmol) was added slowly, the mixture was stirred cold for 30 minutes, then allowed to warm to room temperature. Brine was added to quench the reaction, the organics were extracted into EtOAc and purified by column chromatography to yield the product as a colorless, tacky residue, 0.16 g (31%).

D. Synthesis of 4,4-dimethyl-3,4-dihydro-1,2a1-diaza-4-silabenzof[fg]aceanthrylene and 3,3-dimethyl-3,4-dihydro-1,2a1-diaza-3-silabenzof[fg]aceanthrylene

[0323]



[0324] 5-bromo-3-((chloromethyl)dimethylsilyl)imidazo[1,2-f]phenanthridine (0.13 g, 0.322 mmol) was dissolved in THF (25 ml) and cooled in an ice bath. Isopropylmagnesium chloride solution in THF (2.0 M, 0.18 ml, 0.36 mmol) was added slowly, then warmed to room temperature. The reaction was quenched with brine, organics were extracted with DCM, and the mixture chromatographed to yield 16 mg of 4,4-dimethyl-3,4-dihydro-1,2a1-diaza-4-silabenzof[fg]aceanthrylene as a tacky residue (17%), and 33 mg of 3,3-dimethyl-3,4-dihydro-1,2a1-diaza-3-silabenzof[fg]aceanthrylene as a crystalline solid (36%).

[0325] Furthermore, all organic materials used in this example were sublimation-purified and analyzed by high-performance liquid chromatography (Tosoh TSKgel ODS-100Z), and materials having 99.9% or higher of an absorption intensity area ratio at 254 nm were used.

[0326] An X-ray structure of 3,3-dimethyl-3,4-dihydro-1,2a1-diaza-3-silabenzof[fg]aceanthrylene is shown in FIG. 6. The crystal structure of 3,3-dimethyl-3,4-dihydro-1,2a1-diaza-3-silabenzof[fg]aceanthrylene may be defined by one or more of the characteristics listed in the following table.

Formula	C ₁₈ H ₁₆ N ₂ Si	Data/restr./param.	5211/0/384
MW	288.42	T [K]	100(1)
Crystal system	Triclinic	ρ_{calc} [g cm ⁻³]	1.341

-continued

Space group	P-1	μ_{calc} [mm ⁻¹]	0.159
Color	Colorless	Total reflections	54823
a [Å]	9.1888(8)	Z	4
b [Å]	12.5217(11)	F(000)	608
c [Å]	12.5428(12)	$T_{\text{min}}/T_{\text{max}}$	0.954
α [°]	82.769(4)	Cryst. Size [mm ³]	0.28 × 0.18 × 0.15
β [°]	89.062(4)	R_1 [I > 2 σ (I)] ^a	0.0324
γ [°]	86.121(2)	wR ₂ (all data) ^a	0.0892
V [Å ³]	1428.4(2)	GOF ^a	1.055

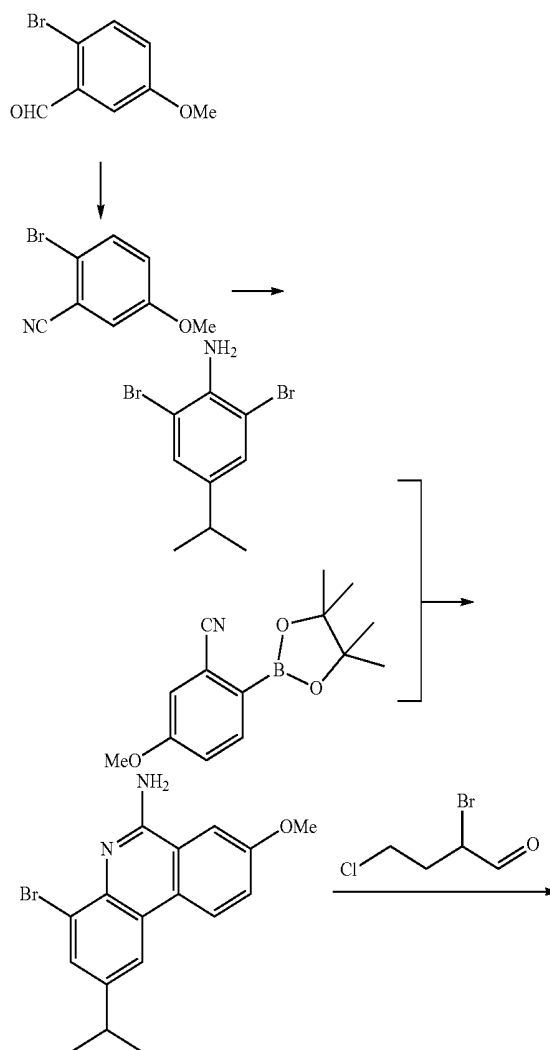
$$^a R_1 = \frac{\sum ||F_o| - |F_c||}{\sum |F_o|}; wR_2 = \frac{[\sum w(F_o - F_c)^2]}{[\sum w(F_o)^2]}^{1/2}; GOF = \frac{[\sum w(F_o - F_c)^2]}{[\sum w(F_o)^2]}^{1/2} \cdot \frac{1}{(n - m)}$$

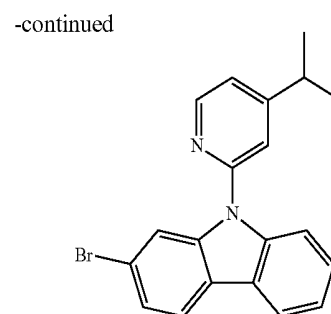
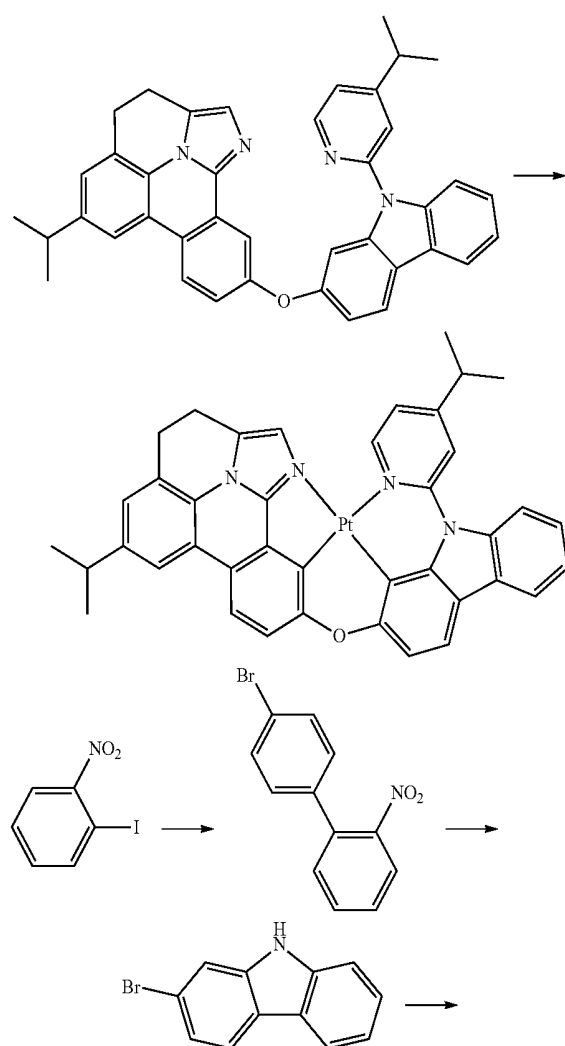
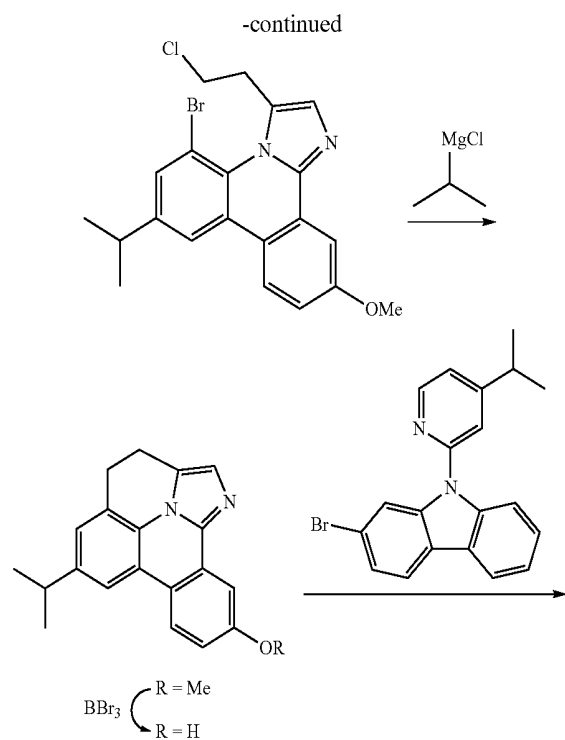
Example 3

Synthesis of platinum(II) complex of 6-isopropyl-10-((9-(4-isopropylpyridin-2-yl)-9H-carbazol-2-yl)oxy)-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizine

[0327]

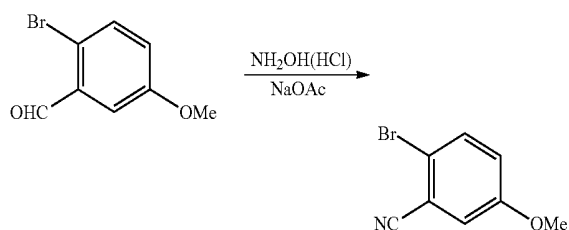
Scheme 3





A. Synthesis of 2-Bromo-5-methoxybenzonitrile

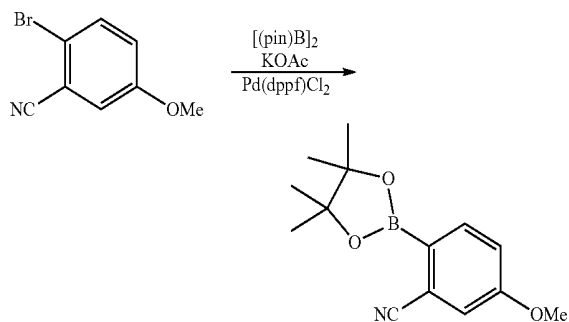
[0328]



[0329] A mixture of 2-bromo-5-methoxybenzaldehyde (100 g, 0.47 mol, 1 equiv), hydroxylamine hydrochloride (64.8 g, 0.93 mol, 2 equiv), sodium acetate (76.42 g, 0.93 mol, 2 equiv) and glacial acetic acid (500 mL) was refluxed for 16 hours. The acetic acid was removed under reduced pressure and the residue was extracted with dichloromethane (~400 mL). The organic layer was washed with saturated brine (3×200 mL), dried over sodium sulfate and concentrated under reduced pressure. The resulting residue was triturated with heptanes (50 mL) and solids washed with additional heptanes (2×50 mL) to give the desired product as a white powder (82.6 g, 86% yield).

B. Synthesis of 5-Methoxy-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)benzonitrile

[0330]

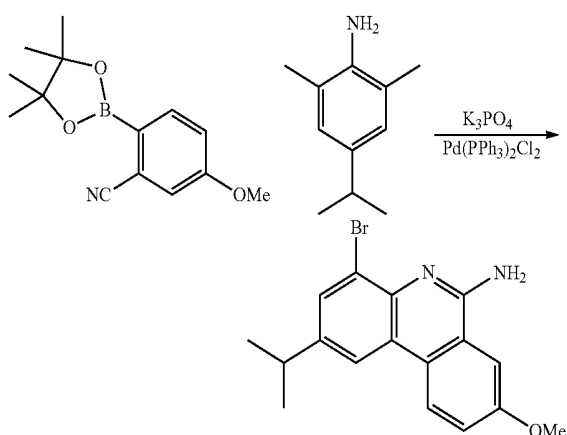


[0331] A mixture of 2-bromo-5-methoxybenzonitrile (82.6 g, 0.39 mol, 1 equiv), bis(pinacolato)diboron (109.1 g, 0.43 mol, 1.1 equiv) and potassium acetate (115.3 g, 1.17 mol, 3 equiv) in a mixture of 1,4-dioxane (400 mL) and DMSO (40 mL) was sparged with nitrogen for 1 hour.

$\text{Pd}(\text{dppf})\text{Cl}_2$ (7.13 g, 5 mol %) was added and reaction mixture was gently heated at 60° C. for 2 hours then refluxed for 16 hours. The mixture was filtered through celite and the solids isolated from the filtrates were washed with isopropanol and heptanes to give the desired product as an off-white solid (57.41 g, 57% yield). Additional product (~10 g) was isolated from the filtrates.

C. Synthesis of
4-Bromo-2-isopropyl-8-methoxyphenanthridin-6-amine

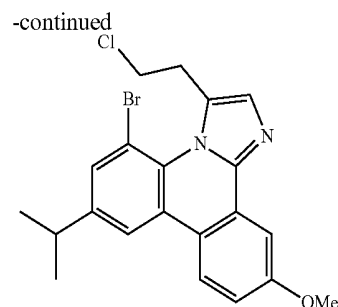
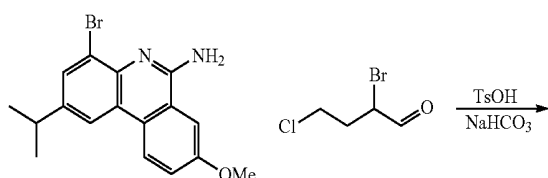
[0332]



[0333] A mixture of 5-methoxy-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)benzo-nitrile (57.41 g, 0.22 mol, 1 equiv), 2,6-dibromo-4-iso-propylaniline (64.92 g, 0.22 mol, 1 equiv) and potassium phosphate (153.1 g, 0.66 mol, 3 equiv) in a 4:1 mixture of toluene and water (1250 mL) was sparged with nitrogen for 1 hour. $\text{trans-Pd}(\text{PPh}_3)_2\text{Cl}_2$ (7.8 g, 11 mmol, 0.05 equiv) was added and the reaction mixture was refluxed for 20 hours. Additional potassium phosphate (77 g, 0.33 mol, 1.5 equiv) and $\text{trans-Pd}(\text{PPh}_3)_2\text{Cl}_2$ (1 g, 1.43 mmol, 0.0065 equiv) were added and the reaction mixture was refluxed for an additional 3 hours. The layers were separated and the organic layer was washed with hot water (2x400 mL). The organic layer was dried over sodium sulfate and concentrated under reduced pressure. The resulting solid was triturated sequentially with dichloromethane and heptanes. Column chromatography gave the desired product (30 g).

D. Synthesis of 6-Isopropyl-10-((9-(4-isopropylpyridin-2-yl)-9H-carbazol-2-yl)oxy)-3,4-dihydro-dibenzo[b,ij]imidazo[2,1,5-de]quinolizine

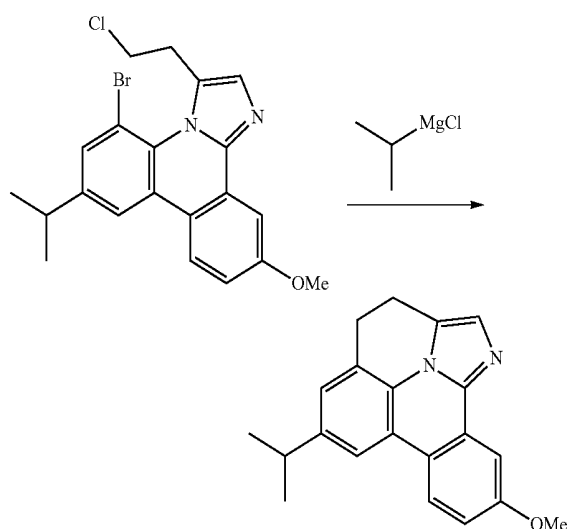
[0334]



[0335] A suspension of 4-bromo-2-isopropyl-8-methoxyphenanthridin-6-amine (8.9 g, 25.8 mmol, 1 equiv), p-toluenesulfonic acid monohydrate (348 mg), freshly prepared 2-bromo-4-chlorobutanal (24 g, 129 mmol, 5 equiv) and iso-propanol (500 mL) was stirred at room temperature for 2.5 hours. Sodium carbonate (6.5 g, 77.4 mmol, 3 equiv) and deionized water (32 ml) were added, and the reaction mixture was refluxed for 16 hours. After cooling to room temperature, the volume of reaction mixture was reduced to ~100 mL under reduced pressure. The mixture was diluted with ethyl acetate (350 mL) and washed with saturated brine (200 mL). The organic layer was dried over sodium sulfate and concentrated under reduced pressure. The crude product was purified by column chromatography to yield 8.44 g of product (76% yield).

E. Synthesis of 6-Isopropyl-10-methoxy-3,4-dihydro-dibenzo[b,ij]imidazo[2,1,5-de]quinolizine

[0336]

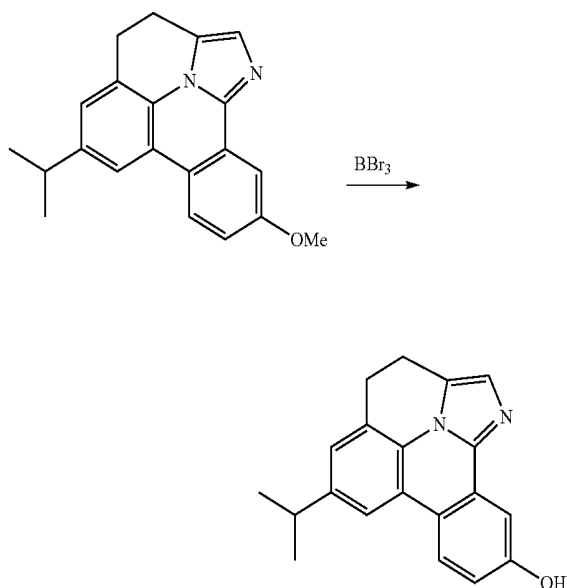


[0337] A solution of 6-Isopropyl-10-((9-(4-isopropylpyridin-2-yl)-9H-carbazol-2-yl)oxy)-3,4-dihydro-dibenzo[b,ij]imidazo[2,1,5-de]quinolizine (8.44 g, 19.6 mmol, 1.0 equiv) in dry THF (250 mL) was sparged with nitrogen for 30 minutes). After cooling to 0° C., 2M isopropylmagnesium chloride (14.7 mL, 29.4 mmol, 1.5 equiv) in THF was added dropwise. The reaction mixture was warmed up to room temperature and stirred for 16 hours. The reaction was quenched with water (10 mL) and the THF was removed under reduced pressure. The residue was diluted with ethyl

acetate (400 mL) and washed with saturated brine (2×200 mL). The organic layer was dried over sodium sulfate and the residue was purified by column chromatography to give 3.6 g of product (58% yield).

F. Synthesis of 6-Isopropyl-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizin-10-ol

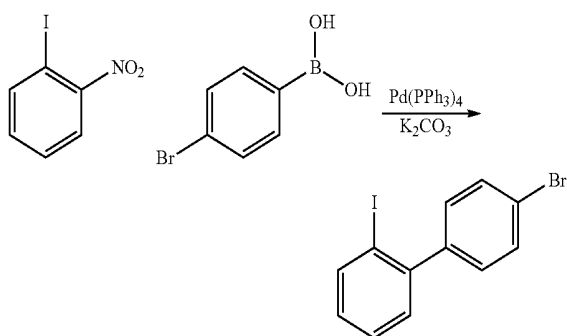
[0338]



[0339] Boron tribromide (5.4 mL, 56.78 mmol, 5 equiv) was added dropwise at -78°C . to a solution of 6-Isopropyl-10-methoxy-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizine (3.6 g, 11.36 mmol, 1 equiv) in dichloromethane (200 mL). The reaction was warmed to room temperature and stirred for 16 hours. The reaction mixture was carefully poured into 300 ml of ice water and the resulting solid was filtered and washed sequentially with water (70 mL), ethyl acetate (40 mL) and heptanes (40 mL) to give 3.6 g of product (quantitative yield).

G. Synthesis of 4'-Bromo-2-nitro-1,1'-biphenyl

[0340]

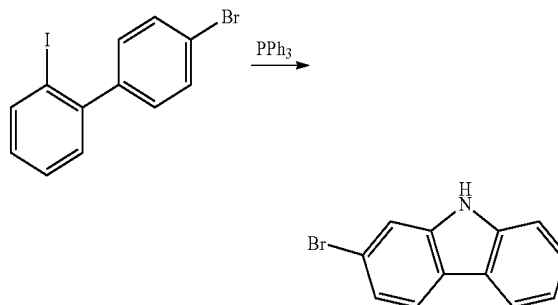


[0341] A solution of potassium carbonate (84 g, 608 mmol, 3.0 equiv) in water (450 mL) was added to a mixture of 2-iodo-nitrobenzene (50 g, 200 mmol, 1.0 equiv) and

4-bromobenzeneboronic acid (40.7 g, 202 mol, 1.0 equiv) in 1,2-dimethoxyethane (660 mL). The reaction was sparged with nitrogen for 5.0 minutes. Tetrakis(triphenylphosphine) palladium(0) (2.32 g, 2 mmol, 1 mol %) was added and the mixture was sparged with nitrogen for an additional 10 minutes. After refluxing for 16 hours, the reaction was cooled to room temperature and the layers were separated. The aqueous layer was extracted with ethyl acetate (500 mL). The combined organic extracts were washed with saturated brine (500 mL), dried over sodium sulfate, filtered and concentrated under reduced pressure. The residue was dissolved in 25% ethyl acetate in heptanes (300 mL) and vacuum filtered through a pad of silica gel (135 g). The pad was rinsed with 25% ethyl acetate in heptanes (3×350 mL). The combined filtrates were concentrated under reduced pressure giving an orange solid. This residue was suspended in heptanes (150 mL) and heated to 40°C . for 20 minutes. The suspension was allowed to cool to room temperature for 1.0 hour. The solid was collected by vacuum filtration, washed with heptanes (50 mL) and dried to give 4'-bromo-2-nitro-1,1'-biphenyl as a yellow solid (49.16 g, 88.4% yield).

H. Synthesis of 2-Bromo-9H-carbazole

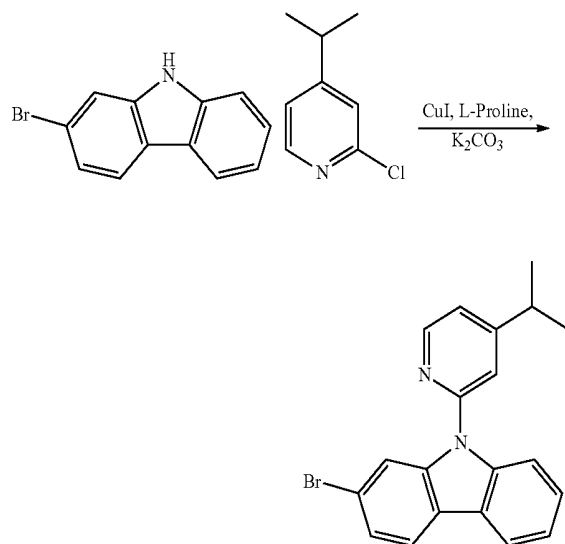
[0342]



[0343] Triphenylphosphine (156.3 g, 596 mmol, 2.5 equiv) was added over 5 minutes to a solution 4'-bromo-2-nitro-1,1'-biphenyl (66.25 g, 238 mmol, 1.0 equiv) in 1,2-dichlorobenzene (460 mL). The reaction was sparged with nitrogen 5 minutes, then refluxed for 16 hours. The reaction was cooled to room temperature and vacuum distilled to remove most of the 1,2-dichlorobenzene (450 mL). This dark residue was dissolved in ethyl acetate (1.5 L) and treated with decolorizing carbon (50 g) at 50°C . for 30 minutes. After cooling, the mixture was filtered through Celite (200 g), then washed with ethyl acetate washes (2×650 mL). The combined filtrates were concentrated under reduced pressure to a volume of ~ 500 mL. The solution was cooled to room temperature and after 1.5 hours, the resulting pale tan solid (triphenylphosphine oxide) was removed by filtration and discarded. The filtrate was concentrated under reduced pressure. The residue was dissolved in methanol (600 mL) and stored at room temperature for 16 hours. The resulting tan solid was filtered, washed with methanol (2×100 mL) and dried under vacuum at 40°C . to give 2-bromo-9H-carbazole as a pale tan solid (33.5 g, 57.2% yield).

I. Synthesis of
2-Bromo-9-(4-isopropylpyridin-2-yl)-9H-carbazole

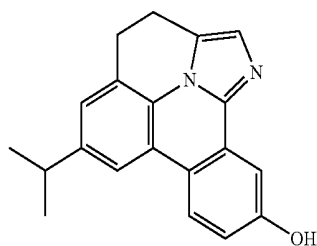
[0344]



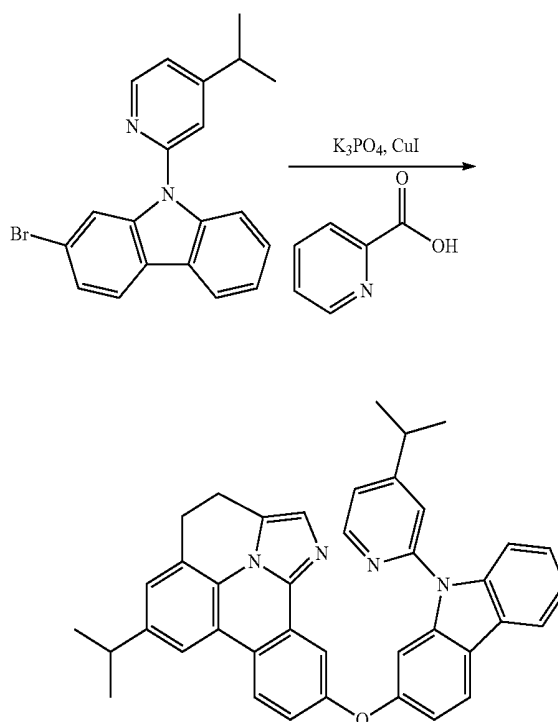
[0345] A suspension of 2-bromo-9H-carbazole (13.9 g, 56.5 mmol, 1 equiv), 4-isopropyl-2-chloropyridine (15.86 g, 101.7 mmol, 1.8 equiv), L-proline (1.3 g, 11.3 mmol, 0.2 equiv), copper (I) iodide (0.95 g, 5.65 mmol, 0.1 equiv), potassium carbonate (19.48 g, 141.25 mmol, 2.5 equiv) and DMSO (80 mL) was sparged with nitrogen for 5 minutes. The mixture was heated at 95° C. for 16 hours. Additional 4-isopropyl-2-chloropyridine (1.58 g, 10.12 mmol, 0.18 equiv) was added, the reaction mixture was heated at 155° C. for an additional 24 hours. The reaction mixture was cooled to room temperature, diluted with ethyl acetate (750 mL), and vacuum filtered through celite (70 g). The celite pad was washed with ethyl acetate washes (2×100 mL). The combined filtrates were washed with saturated brine (3×500 mL), dried over sodium sulfate, filtered and concentrated under reduced pressure. This residue was purified by column chromatography to give 1.8 g of product as a brown oil (8.6% yield).

J. Synthesis of 6-Isopropyl-10-((9-(4-isopropylpyridin-2-yl)-9H-carbazol-2-yl)oxy)-3,4-dihydrobenzo[b,ij]imidazo[2,1,5-de]quinolizine

[0346]



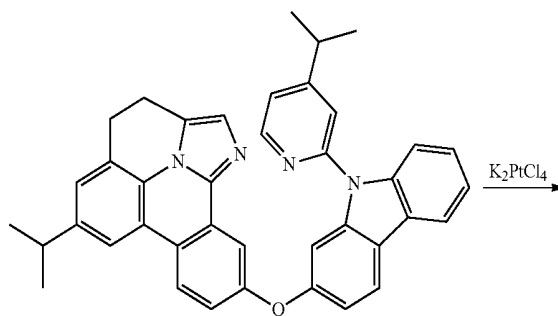
-continued



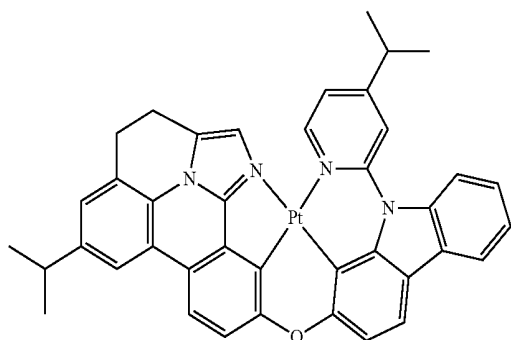
[0347] A mixture of 6-Isopropyl-3,4-dihydrobenzo[b,ij]imidazo[2,1,5-de]quinolizin-10-ol (1.5 g, 4.93 mmol, 1 equiv), 2-Bromo-9-(4-isopropylpyridin-2-yl)-9H-carbazole (1.8 g, 4.93 mmol, 1 equiv), potassium phosphate (5.68 g, 24.65 mmol, 5 equiv), copper(I) iodide (0.47 g, 2.47 mmol, 0.5 equiv), picolinic acid (1.52 g, 12.33 mmol, 2.5 equiv) and DMSO (150 mL) was heated at 150° C. for 4.5 hours. After cooling to room temperature, the reaction mixture was poured into water (700 mL) and extracted with ethyl acetate (4×150 mL). The combined organic layers were dried over sodium sulfate and concentrated in under reduced pressure. The crude product was purified by column chromatography to yield product as a tan solid, 1.25 g (43% yield).

K. Synthesis of platinum(II) complex of 6-isopropyl-10-((9-(4-isopropylpyridin-2-yl)-9H-carbazol-2-yl)oxy)-3,4-dihydrobenzo[b,ij]imidazo[2,1,5-de]quinolizine

[0348]



-continued



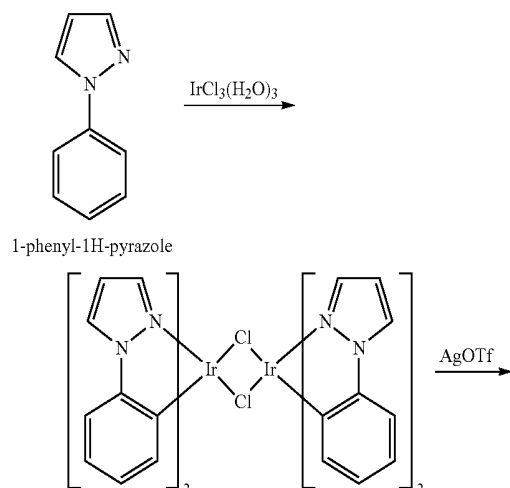
[0349] 6-Isopropyl-10-((9-(4-isopropylpyridin-2-yl)-9H-carbazol-2-yl)oxy)-3,4-dihydrodibenzo[b,i]imidazo[2,1,5-de]quinolizine (400 mg, 0.68 mmol, 1 equiv) was dissolved in 60 ml of glacial acetic acid and sparged with nitrogen for 30 minutes. Then K_2PtCl_4 (283 mg, 0.68 mmol, 1 equiv) was added, and the reaction mixture was refluxed for 40 hours. After cooling to room temperature, the orange precipitate was filtered and washed sequentially with water (3×15 mL) and heptanes (10 mL $\times 2$ times). The crude product (340 mg) was dissolved in 10 ml of dichloromethane and filtered through a plug of silica gel to remove residual K_2PtCl_4 , eluting with additional dichloromethane (10 mL). The filtrate was reduced to half its volume and diluted with heptanes (10 mL). The product was filtered and triturated with a 10% solution of dichloromethane in heptanes (10 mL) to give product as a light yellow solid (140 mg, 26% yield). Additional product was isolated from the acetic acid and dichloromethane/heptane filtrates.

Example 4

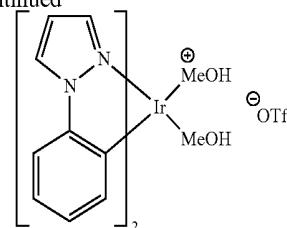
Synthesis of $(3\text{-phenyl-1H-pyrazole})_2Ir(\text{MeOH})_2(\text{OTf})$

[0350]

Scheme 4



-continued

A. Synthesis of $(3\text{-phenyl-1H-pyrazole})_2IrCl_2$ dimer

[0351] Iridium chloride hydrate (6.00 g, 17.02 mmol) and 1-phenyl-1H-pyrazole (5.89 g, 40.9 mmol) were combined in 2-ethoxyethanol (120 ml) and water (40 ml). The reaction mixture was heated to reflux for 16 hours under nitrogen. The resulting solid was filtered off and washed with methanol and dried to yield 8.3 g of the iridium dimer.

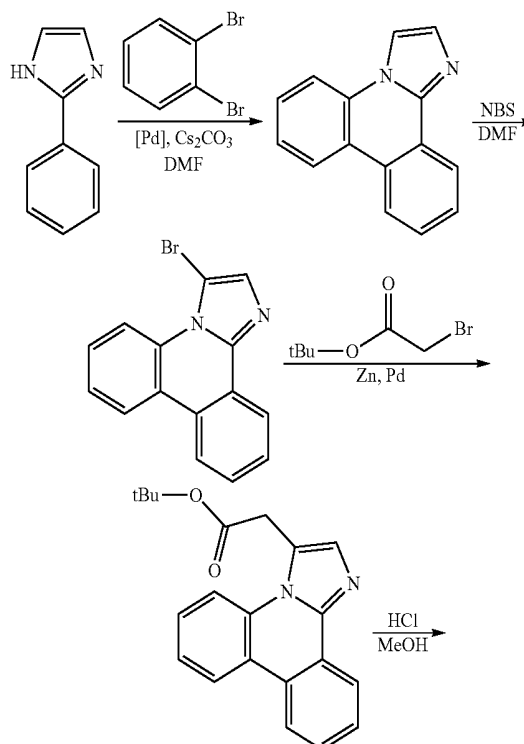
[0352] The iridium dimer of Example 4A (8.3 g, 8.07 mmol) was dissolved in 100 mL of DCM and a solution of silver triflate (4.36 g, 16.96 mmol) in 20 mL of methanol was added. The reaction mixture was stirred at room temperature under nitrogen for 1 hour. The mixture was filtered through celite and the cake was washed with DCM. The filtrates were evaporated to yield 10.85 g of $(3\text{-phenyl-1H-pyrazole})_2Ir(\text{MeOH})_2(\text{OTf})$ (97%).

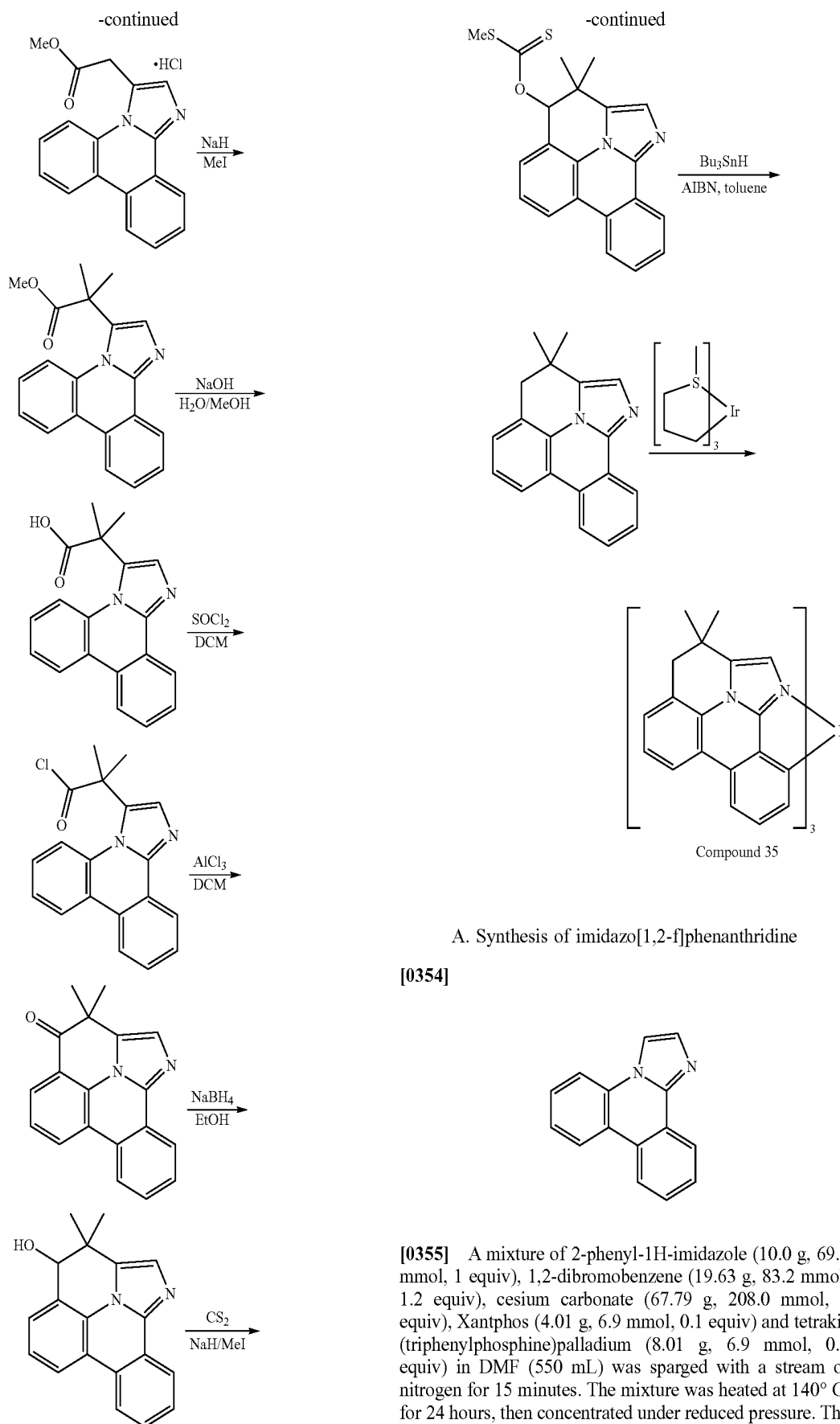
Example 5

Exemplary Compound 35 was prepared according to Scheme 5

[0353]

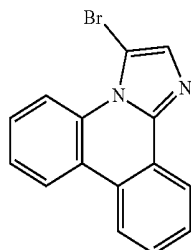
Scheme 5





B. Synthesis of
3-Bromoimidazo[1,2-f]phenanthridine

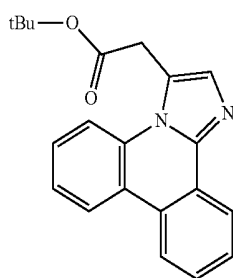
[0356]



[0357] N-bromosuccinimide (1.62 g, 9.1 mmol, 1 equiv) was added to a solution of 15 (1.99 g, 9.1 mmol, 1 equiv) in DMF (32 mL) at 0° C. After stirring at room temperature for 18 hours, the reaction was diluted with water (300 mL) and sequentially extracted with 10% dichloromethane in methyl t-butyl ether (3×500 mL), ethyl acetate (2×300 mL) and dichloromethane (400 mL). The combined organic layers were dried over sodium sulfate, filtered and concentrated under reduced pressure. The residue was purified by column chromatography to yield 3-Bromoimidazo[1,2-f]phenanthridine (1.66 g, 65% yield) as an off-white solid.

C. Synthesis of tert-Butyl 2-(imidazo[1,2-f]phenanthridin-3-yl)acetate

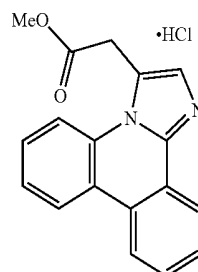
[0358]



[0359] Di-μ-bromobis(tri-t-butylphosphino)dipalladium (I) (2.01 g, 2.5 mmol, 0.05 equiv) was added to a solution of 16 (15.4 g, 51.8 mmol, 1 equiv) in anhydrous tetrahydrofuran (220 mL) and the solution was sparged with a stream of nitrogen for 15 minutes. 0.5M 2-tert-butoxy-2-oxoethylzinc bromide in diethyl ether (155 mL, 77.7 mmol, 1.5 equiv) was added under nitrogen. The reaction was stirred at 60° C. for 16 hours. Additional 0.5M 2-tert-butoxy-2-oxoethylzinc chloride solution (155 mL, 77.7 mmol, 1.5 equiv) and di-μ-bromobis(tri-t-butylphosphino)-dipalladium (I) (2.01 g, 2.5 mmol, 0.05 equiv) were added and the reaction was stirred at 60° C. until LC/MS analysis indicated it was complete. The reaction mixture was concentrated under reduced pressure. The residue was dissolved in dichloromethane (1 L) and filtered through a Celite pad. The filtrate was concentrated under reduced pressure. The residue was purified by column chromatography to give tert-Butyl 2-(imidazo[1,2-f]phenanthridin-3-yl)acetate (5 g, 30% yield) as an orange solid.

D. Synthesis of Methyl 2-(imidazo[1,2-f]phenanthridin-3-yl)acetate hydrochloride

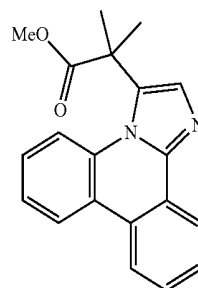
[0360]



[0361] A solution of 17 (2.8 g, 8.4 mmol, 1 equiv) in 1.25M HCl (55 mL, 68.7 mmol, 6.5 equiv) in methanol was stirred at 60° C. for 16 hours. The reaction mixture was concentrated under reduced pressure. The residue was washed with diethyl ether and dried under vacuum for 16 hours at 40° C. to give methyl 2-(imidazo[1,2-f]phenanthridin-3-yl)acetate hydrochloride (2.5 g, 100% yield) as an off-white solid.

E. Synthesis of Methyl 2-(imidazo[1,2-f]phenanthridin-3-yl)-2-methylpropanoate

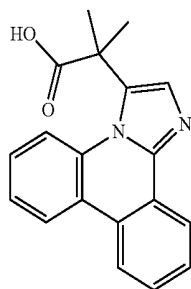
[0362]



[0363] A 60% dispersion of sodium hydride in mineral oil (2.45 g, 61.2 mmol, 5 equiv) and iodomethane (2 mL, 32.1 mmol, 2.6 equiv) were sequentially added to a solution of methyl 2-(imidazo[1,2-f]phenanthridin-3-yl)acetate hydrochloride (4.0 g, 12.24 mmol, 1 equiv) in anhydrous DMF (45 mL) at 5° C. The mixture was stirred in a cooling bath for 30 minutes, warmed to room temperature and stirred for 6 hours. Additional iodomethane (1.2 mL, 19.2 mmol, 1.6 equiv) was added. The reaction was stirred at room temperature over a weekend, quenched with methanol (32 mL) and concentrated under reduced pressure. The residual oil was diluted with dichloromethane (350 mL) and washed with water (100 mL). The aqueous layer was extracted with dichloromethane (2×100 mL). The combined organic layers were washed with saturated ammonium chloride (100 mL), dried over sodium sulfate, filtered and concentrated under reduced pressure. The residue was purified by column chromatography to give methyl 2-(imidazo[1,2-f]phenanthridin-3-yl)-2-methylpropanoate (1.6 g, 41% yield) as an off-white solid.

F. Synthesis of 2-(Imidazo[1,2-f]phenanthridin-3-yl)-2-methylpropanoic acid

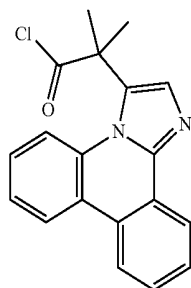
[0364]



[0365] A solution of methyl 2-(imidazo[1,2-f]phenanthridin-3-yl)-2-methylpropanoate (1.6 g, 5.0 mmol, 1 equiv) in methanol (100 mL) was treated with aqueous 1N sodium hydroxide (30 mL, 30 mmol, 6 equiv) and further diluted with water (100 mL). After refluxing for 5 days, the reaction was concentrated under reduced pressure. The residue was dissolved in water (100 mL) and acidified with conc. HCl to pH 5-6. The resulting white suspension was extracted with 1 to 2 mixture of isopropanol and dichloro-methane (4x200 mL). The combined organic layers were dried over sodium sulfate, filtered, concentrated under reduced pressure. The residue was dried under high vacuum at 40° C. for 16 hours to give 2-(Imidazo[1,2-f]phenanthridin-3-yl)-2-methylpropanoic acid (1.3 g, 82% yield) as white solid.

G. Synthesis of 2-(Imidazo[1,2-f]phenanthridin-3-yl)-2-methylpropanoyl chloride

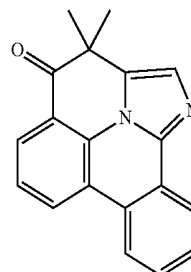
[0366]



[0367] Thionyl chloride (1 mL, 13.7 mmol, 2 equiv) and anhydrous DMF (0.05 mL, 0.6 mmol, 0.11 equiv) were added to a suspension of 2-(Imidazo[1,2-f]phenanthridin-3-yl)-2-methylpropanoic acid (1.3 g, 4.2 mmol, 1 equiv) in anhydrous dichloromethane (100 mL). After stirring at room temperature for 16 hours, the mixture was concentrated under reduced pressure to give the 2-(Imidazo[1,2-f]phenanthridin-3-yl)-2-methylpropanoyl chloride (1.37 g, 100% yield) as an off-white solid.

H. Synthesis of 3,3-Dimethyldibenzo[b,ij]imidazo[2,1,5-de]quinolizin-4(3H)-one

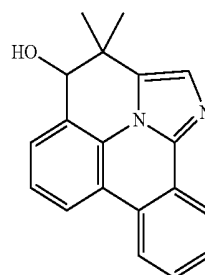
[0368]



[0369] A mixture of 2-(Imidazo[1,2-f]phenanthridin-3-yl)-2-methylpropanoyl chloride (1.37 g, 4.2 mmol, 1 equiv) and anhydrous aluminum chloride (6.0 g, 44.9 mmol, 10 equiv) in anhydrous dichloromethane (60 mL) was stirred at room temperature for 6 hours. The reaction was cooled with an ice-water bath, quenched with ice, diluted with saturated sodium bicarbonate (300 mL) and extracted with dichloromethane (4x400 mL). The combined organic layers were dried over sodium sulfate, filtered and concentrated under reduced pressure. The residue was purified using column chromatography to give 3,3-dimethyldibenzo[b,ij]imidazo[2,1,5-de]quinolizin-4(3H)-one (1 g, 81% yield) as a white solid.

I. Synthesis of 3,3-Dimethyl-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizin-4-ol

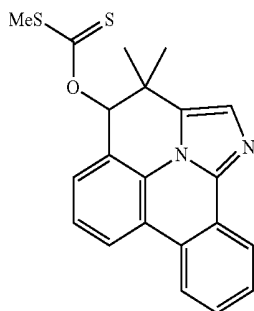
[0370]



[0371] Sodium borohydride (0.24 g, 6.3 mmol, 2 equiv) was added in one portion to a solution of 3,3-dimethyldibenzo[b,ij]imidazo[2,1,5-de]quinolizin-4(3H)-one (0.9 g, 3.1 mmol, 1 equiv) in ethanol (70 mL) at 5° C. The reaction was stirred at room temperature for 1.5 hours and then quenched with acetone (2 mL). The reaction mixture was concentrated under reduced pressure. The residue was dissolved in methyl t-butyl ether (300 mL), washed with saturated sodium bicarbonate (2x60 mL) and saturated brine (60 mL). The organic layer was dried over sodium sulfate, filtered and concentrated under reduced pressure. The crude product was purified by column chromatography to give 3,3-Dimethyl-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizin-4-ol (0.9 g, 100% yield) as a white solid.

J. o-(3,3-Dimethyl-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizin-4-yl) S-methyl carbonodithioate

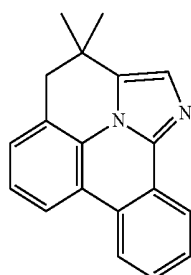
[0372]



[0373] A 60% dispersion of sodium hydride (0.48 g, 20.2 mmol, 5 equiv) in mineral oil was added to a solution of 3,3-Dimethyl-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizin-4-ol (0.71 g, 2.46 mmol, 1 equiv) in anhydrous THF (70 mL) at 0° C. After stirring for 30 minutes at 5° C., a solution of imidazole (0.0168 g, 0.24 mmol, 0.1 equiv) in anhydrous tetrahydrofuran (3.2 mL) was added, followed by the dropwise addition of carbon disulfide (0.89 mL, 14.8 mmol, 6 equiv). The reaction was allowed to slowly warm to 12° C. over 30 minutes. Iodomethane (0.92 mL, 14.7 mmol, 6 equiv) was added dropwise (exothermic) and the reaction was stirred at room temperature for 1 hour. The reaction mixture was cooled to 5° C., diluted with saturated brine (140 mL) and extracted with dichloromethane (5×100 mL). The combined organic layers were dried over sodium sulfate, filtered and concentrated under reduced pressure. The crude product was purified by column chromatography to give o-(3,3-Dimethyl-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizin-4-yl) S-methyl carbonodithioate (0.86 g, 93% yield) as a white solid.

K. Synthesis of 3,3-Dimethyl-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizine

[0374]

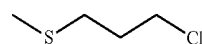


[0375] A solution of o-(3,3-Dimethyl-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizin-4-yl) S-methyl carbonodithioate (0.98 g, 2.6 mmol, 1 equiv), 2,2'-azabis(2-methylpropionitrile) (0.098 g, 0.6 mmol, 0.2 equiv) and tributyltin hydride (1.81 mL, 6.7 mmol, 2.6 equiv) in anhydrous toluene (70 mL) was stirred at 80° C. for 3.5 hours. After cooling to room temperature, the reaction mixture was concentrated under reduced pressure at 35° C. and absorbed onto silica gel (10 g). The crude material was purified by

column chromatography to give 3,3-Dimethyl-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizine (0.53 g, 72% yield) as a white solid.

L. Synthesis of (3-chloropropyl)(methyl)sulfane

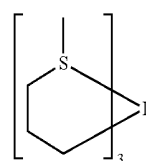
[0376]



[0377] Sodium methanethiolate (6.14 g, 88 mmol) was dissolved in 150 mL of EtOH, cooled in an ice bath, then 1-bromo-3-chloropropane (8.6 ml, 87 mmol) was added. The solution was warmed to room temperature and stirred for 2 hours. The precipitated solids were filtered and the filtrates condensed under vacuum. The residue was distilled under vacuum to yield the product as a colorless oil, 36%.

M. Synthesis of tris-[(3-methylthio)propyl]iridium(III)

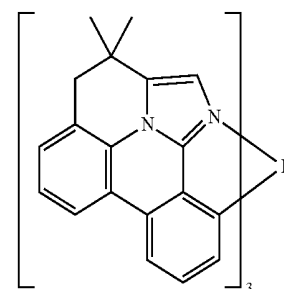
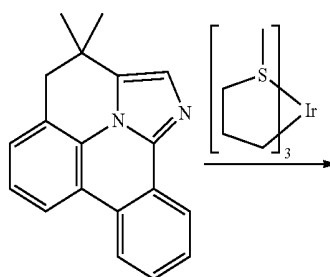
[0378]



[0379] (3-chloropropyl)(methyl)sulfane was synthesized by stirring the Grignard made from (3-chloropropyl)(methyl)sulfane and magnesium turnings with IrCl₃(THT)₃ in THF, followed by column chromatography to yield a white solid, 32%.

N. Synthesis of Compound 35

[0380]



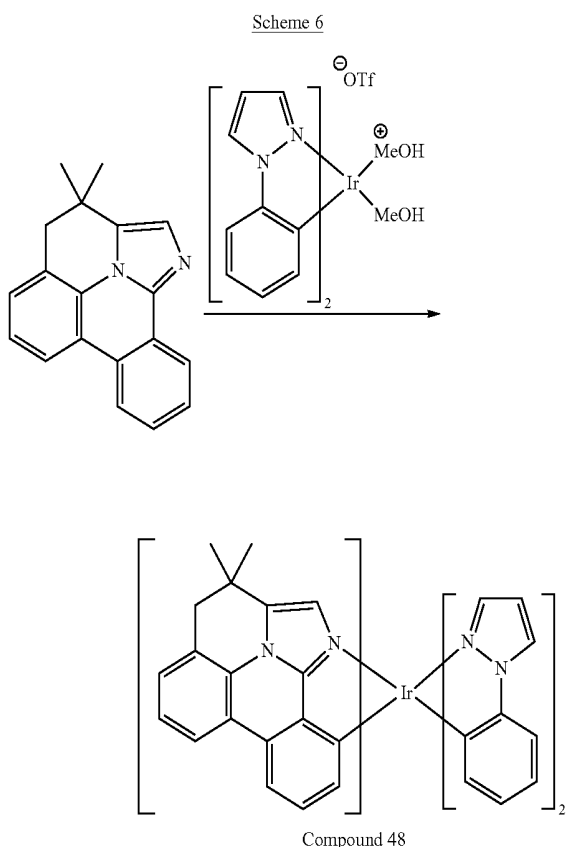
Compound 35

[0381] tris-[(3-methylthio)propyl]iridium(III) from Example 5M (0.020 g, 0.044 mmol) and 3,3-Dimethyl-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizine from Example 5K (0.036 g, 0.131 mmol) were combined in ethylene glycol (0.5 ml), degassed by vacuum/backfill cycles, and stirred at reflux, turning yellow then black. The cooled residue was partitioned between water and DCM, the organics were dried and coated on celite. Purification by column chromatography yielded 4 mg of Compound 35 as a beige solid (9%).

Example 6

Synthesis of Compound 48 was carried out as in Scheme 6

[0382]

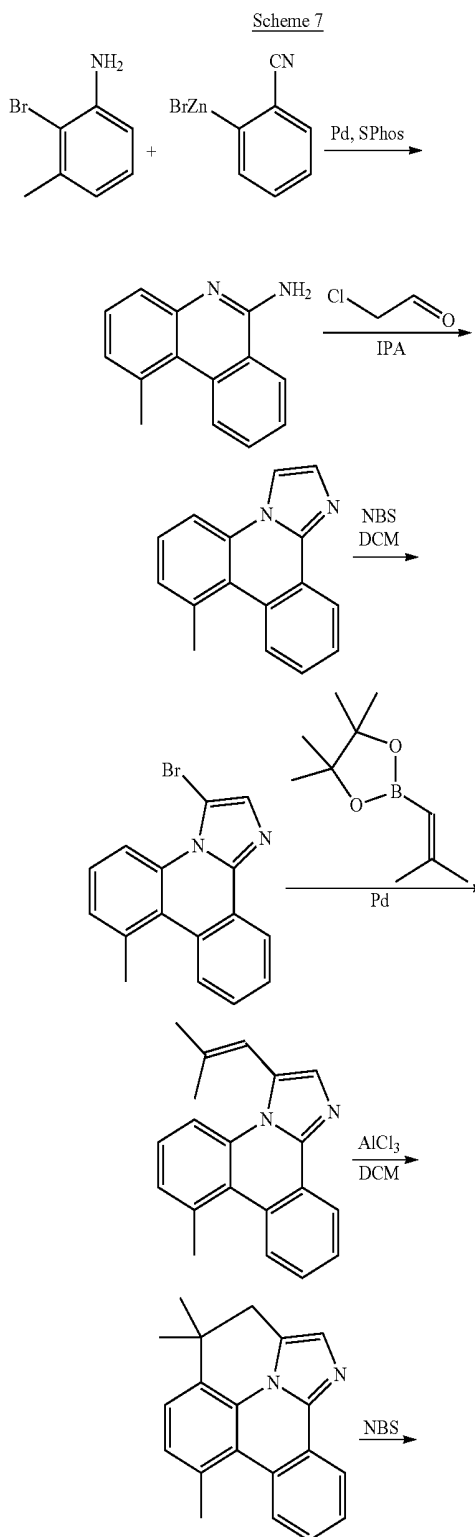


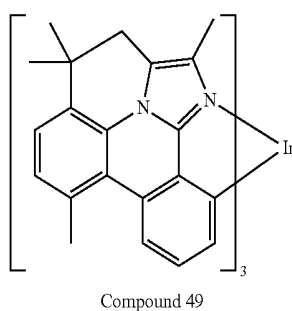
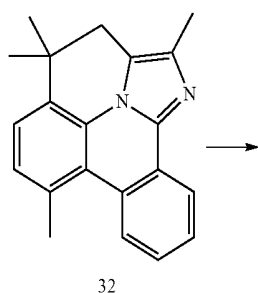
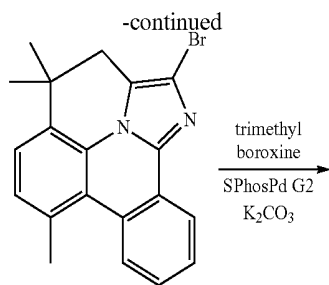
[0383] (3-phenyl-1H-pyrazole)₂Ir(MeOH)₂(OTf) from Example 4 (0.031 g, 0.045 mmol) and 3,3-Dimethyl-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizine from Example 5K (0.024 g, 0.090 mmol) were combined in 2-ethoxyethanol (0.5 ml), vacuum/backfill quickly three times, then heated at reflux under nitrogen for 2 hours. The reaction mixture was dissolved in DCM, coated on celite, and purified by column chromatography to yield Compound 35 as a nearly colorless residue, 6 mg (18%).

Example 7

Synthesis of Compound 49 was Carried Out According to Scheme 7 Below

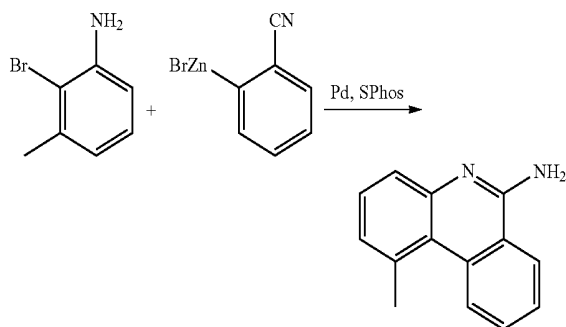
[0384]





A. Synthesis of 1-Methylphenanthridin-6-amine

[0385]

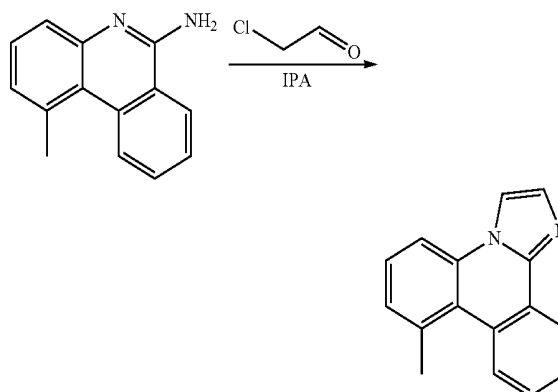


[0386] A mixture of 2-bromo-3-methylaniline (38.8 g, 208 mmol, 1 equiv), (chloro(2-dicyclohexylphosphino-2',6'-dimethoxy-1,1'-biphenyl)[2-(2'-amino-1,1'-biphenyl)]palladium(II) (2.99 g, 4.16 mmol, 0.02 equiv), 2-dicyclohexylphosphino-2',6'-dimethoxybiphenyl (1.71 g, 4.16 mmol,

0.02 equiv) in THF (832 mL) was sparged with nitrogen for 15 minutes. (2-Cyanophenyl)zinc bromide solution (500 mL, 0.5 M in THF, 250 mmol, 1.2 equiv) was added to the mixture and the reaction was refluxed for 16 hours. After cooling to room temperature, the reaction was diluted with saturated brine (10 mL) and concentrated under reduced pressure. The solids were dissolved in 10% methanol in dichloromethane (500 mL) and 24% wt. aqueous sodium hydroxide (500 mL). The layers were separated and the aqueous was extracted with dichloromethane (3×500 mL). The combined organic layers were dried over sodium sulfate, and concentrated under reduced pressure. The brown solid was sequentially triturated with 25% MTBE in heptanes (1.5 L) and dichloromethane (5×25 mL) to give 26 (10.7 g, 25% yield, >95% purity) as a pale yellow solid.

B. Synthesis of 8-Methylimidazo[1,2-f]phenanthridine

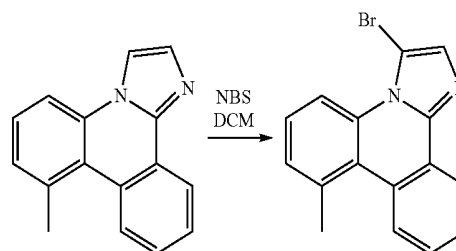
[0387]



[0388] A mixture of 1-methylphenanthridin-6-amine (10.7 g, 51 mmol, 1 equiv), 50% wt chloroacetaldehyde in water (16 mL, 102 mmol, 2 equiv), sodium carbonate (13.5 g, 128 mmol, 2.5 equiv) in isopropanol (340 mL) was refluxed for 2 hours. The reaction was cooled to 4° C. and diluted with dichloromethane (250 mL) and saturated sodium bicarbonate (500 mL). The layers were separated and the aqueous layer was extracted with dichloromethane (3×250 mL). The combined organics layers were dried over sodium sulfate, and concentrated under reduced pressure to give crude 8-methylimidazo[1,2-f]phenanthridine (23.8 g) as a brown solid, which was used subsequently.

C. Synthesis of 3-Bromo-8-methylimidazo[1,2-f]phenanthridine

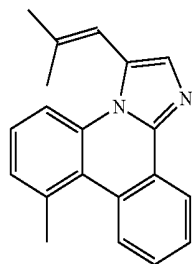
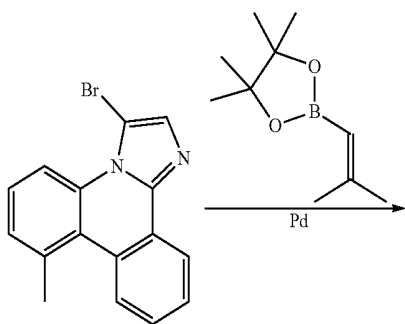
[0389]



[0390] A mixture of crude 8-methylimidazo[1,2-f]phenanthridine (23.8 g), N-bromosuccinimide (9.1 g, 51 mmol, 1 equiv) in dichloromethane (306 mL) was stirred at room temperature for 2 hours. Water (500 mL) was added and the layers were separated. The aqueous was extracted with dichloromethane (3×500 mL). The combined organic layers were dried over sodium sulfate and concentrated under reduced pressure. The solids were pre-absorbed onto silica gel and purified by column chromatography to give 3-bromo-8-methylimidazo[1,2-f]phenanthridine (12 g, 98% purity) as a light brown solid.

D. Synthesis of 8-Methyl-3-(2-methylprop-1-en-1-yl)imidazo[1,2-f]phenanthridine

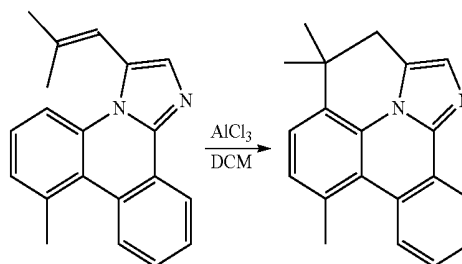
[0391]



[0392] A mixture of 3-bromo-8-methylimidazo[1,2-f]phenanthridine (12 g, 38.5 mmol, 1 equiv), 4,4,5,5-tetramethyl-2-(2-methylprop-1-en-1-yl)-1,3,2-dioxaborolane (10.5 g, 58 mmol, 1.5 equiv), and potassium carbonate (16 g, 115.5 mmol, 3 equiv) in a 5 to 1 mixture of 1,4-dioxane and water (185 mL) was sparged with nitrogen for 15 minutes. (Chloro(2-dicyclohexylphosphino-2',6'-dimethoxy-1,1'-biphenyl)[2-(2'-amino-1,1'-biphenyl)]palladium(II) (4.16 g, 5.78 mmol, 0.15 equiv) and 2-dicyclohexylphosphino-2',6'-dimethoxybiphenyl (2.38 g, 5.78 mmol, 0.15 equiv) were added and the reaction was refluxed for 36 hours. After cooling to room temperature, the reaction was diluted with water (200 mL). The layers were separated and the aqueous was extracted with ethyl acetate (3×200 mL). The combined organics layers were dried over sodium sulfate and concentrated under reduced pressure. The crude solid was purified by column chromatography to give 8-methyl-3-(2-methylprop-1-en-1-yl)imidazo[1,2-f]phenanthridine (8.5 g, 70% yield, 90% purity) as a light brown solid.

E. Synthesis of 4,4,7-Trimethyl-3,4-dihydrodibenzo[b,i]imidazo[2,1,5-de]quinolizine

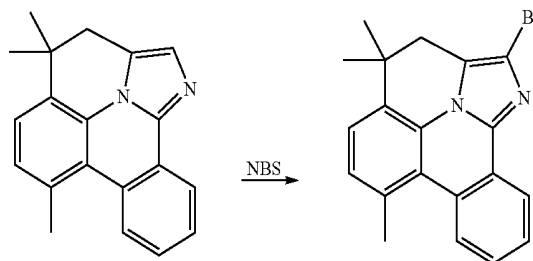
[0393]



[0394] A mixture of 8-methyl-3-(2-methylprop-1-en-1-yl)imidazo[1,2-f]phenanthridine (1.6 g, 5.69 mmol, 1 equiv) and anhydrous aluminum chloride (3.8 g, 28.4 mmol, 5 equiv) in dichloromethane (57 mL) were stirred at room temperature for 16 hours. The reaction was cooled in an ice bath and water (10 mL) was added dropwise. The layers were separated and the aqueous layer was extracted with dichloromethane (3×50 mL). The combined organic layers were dried over sodium sulfate and concentrated under reduced pressure. The crude solids purified by column chromatography to give 4,4,7-Trimethyl-3,4-dihydrodibenzo[b,i]imidazo[2,1,5-de]quinolizine (1.43 g, 88% yield, 98% purity) as a light yellow solid.

F. Synthesis of 2-Bromo-4,4,7-trimethyl-3,4-dihydrodibenzo[b,i]imidazo[2,1,5-de]quinolizine:

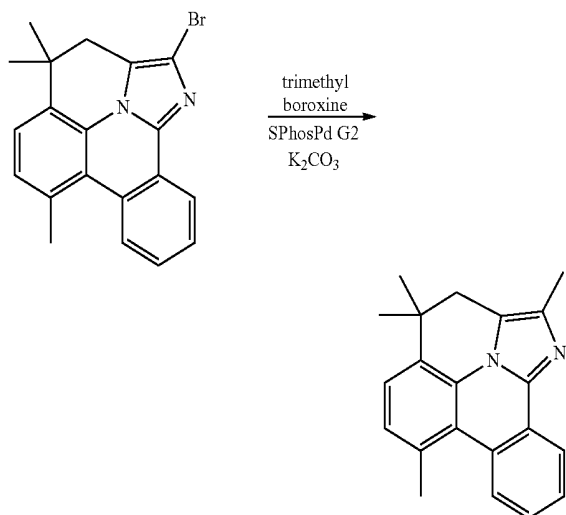
[0395]



[0396] A mixture of 4,4,7-Trimethyl-3,4-dihydrodibenzo[b,i]imidazo[2,1,5-de]quinolizine (500 mg, 1.75 mmol, 1 equiv) and N-bromosuccinimide (311 mg, 1.75 mmol, 1 equiv) in dichloromethane (11 mL) was stirred at room temperature for 2 hours. The reaction was diluted with water (20 mL) and dichloromethane (10 mL). The layers were separated and the aqueous were extracted with dichloromethane (3×20 mL). The combined organic layers were dried over sodium sulfate and concentrated under reduced pressure. The residue was purified by column chromatography to give 2-bromo-4,4,7-trimethyl-3,4-dihydrodibenzo[b,i]imidazo[2,1,5-de]quinolizine (575 mg, 90% yield, 97% purity) as a light brown solid.

G. Synthesis of 2,4,4,7-Tetramethyl-3,4-dihydrodibenzo[b,i]imidazo[2,1,5-de]quinolizine

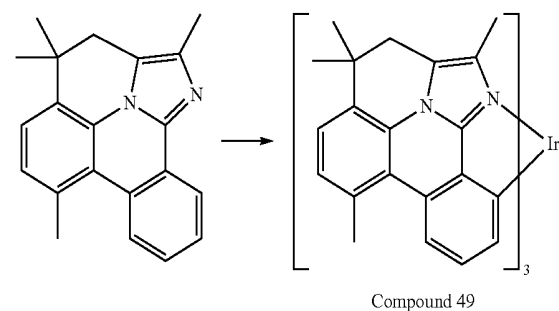
[0397]



[0398] A mixture of 2-bromo-4,4,7-trimethyl-3,4-dihydrodibenzo[b,i]imidazo[2,1,5-de]quinolizine (265 mg, 0.73 mmol, 1 equiv), trimethylboroxine (0.6 mL, 4.4 mmol, 6 equiv) and potassium carbonate (608 mg, 4.4 mmol, 6 equiv) in a 10 to 1 mixture of 1,4-dioxane and water (7 mL) was sparged with nitrogen for 15 minutes. (Chloro(2-dicyclohexylphosphino-2',6'-dimethoxy-1,1'-biphenyl)[2-(2'-amino-1,1'-biphenyl)]palladium(II) (108 mg, 0.15 mmol, 0.2 equiv) and 2-dicyclohexylphosphino-2',6'-dimethoxybiphenyl (62 mg, 0.15 mmol, 0.2 equiv) were added and the reaction was refluxed for 16 hours. After cooling to room temperature, the reaction was diluted with water (10 mL) and ethyl acetate (10 mL). The layers were separated and the aqueous were extracted with ethyl acetate (3x20 mL). The combined organic layers were dried over sodium sulfate and concentrated under reduced pressure. The residue was purified by column chromatography to give 2,4,4,7-Tetramethyl-3,4-dihydrodibenzo[b,i]imidazo[2,1,5-de]quinolizine (100 mg, 46% yield, 95% purity) as a pale yellow solid.

H. Synthesis of Compound 49

[0399]

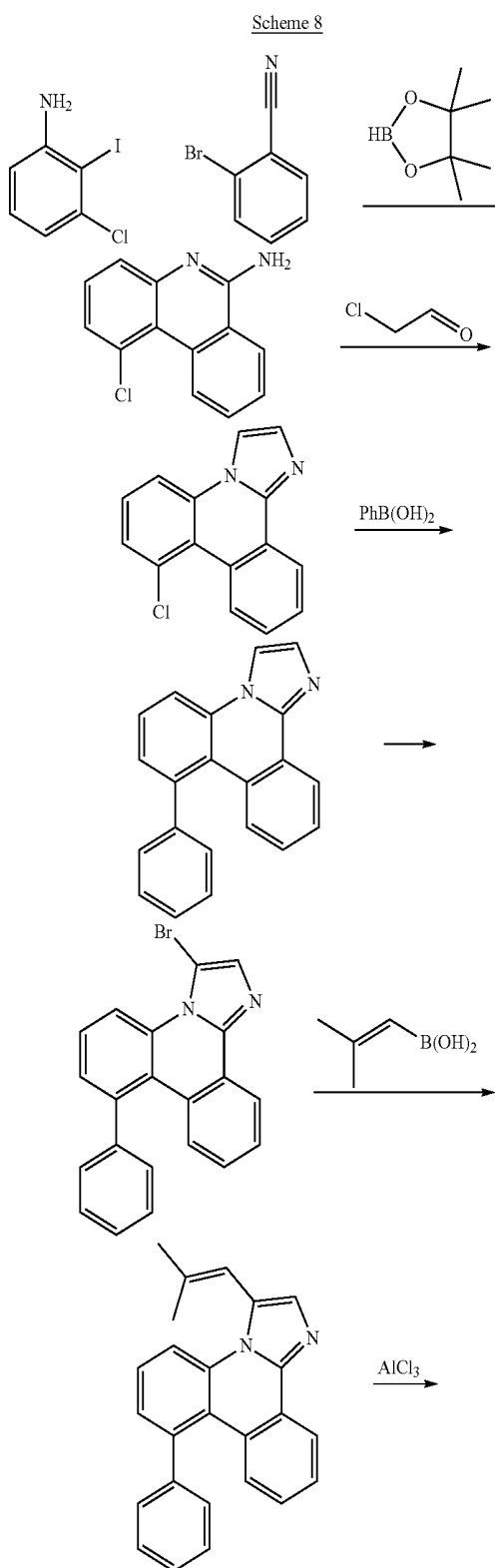


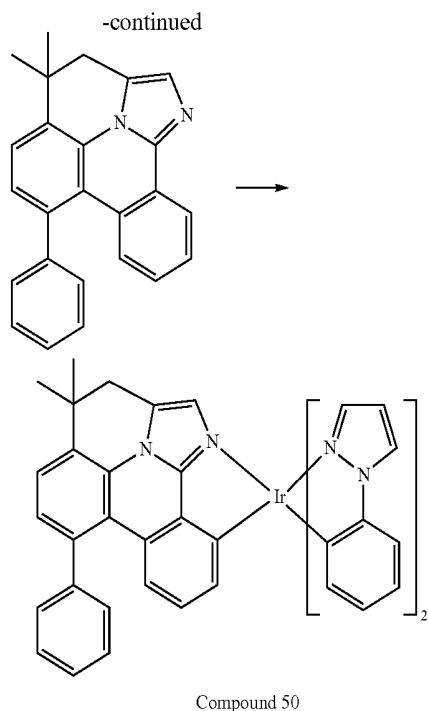
[0400] Compound 49 was synthesized in an analogous way to Compound 35, yielding 13 mg of yellow powder (15%).

Example 8

Synthesis of Compound 50 was Carried Out According to Scheme 8 Below

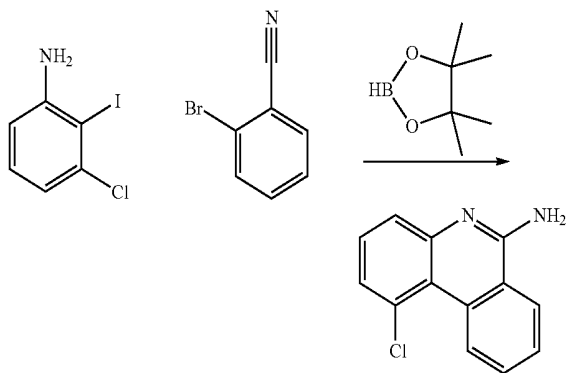
[0401]





A. Synthesis of 1-chlorophenanthridin-6-amine

[0402]

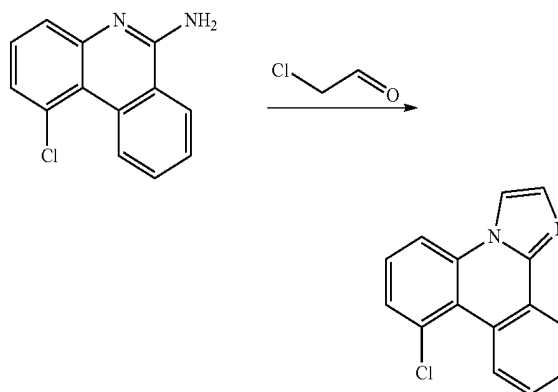


[0403] A mixture of 3-chloro-2-iodoaniline (8.77 g, 34.6 mmol), CyJohnPhos (0.462 g, 1.319 mmol), and $\text{Pd}(\text{CH}_3\text{CN})_2\text{Cl}_2$ (0.171 g, 0.659 mmol) was dissolved in dioxane (80 ml). Triethylamine (13.78 ml, 99 mmol) and 4,4,5,5-tetramethyl-1,3,2-dioxaborolane (10.04 ml, 69.2 mmol) were added to the solution in sequence via syringe. The reaction was reflux for 4 h. The reaction was cooled to room temperature and a solid mixture of 2-bromobenzonitrile (6 g, 33.0 mmol), S-Phos Pd G2 (0.475 g, 0.659 mmol), S-Phos (0.271 g, 0.659 mmol), and potassium carbonate (9.11 g, 65.9 mmol) was added to the reaction mixture followed by dioxane (20 ml) and water (20 ml) and the reaction was heated to 85° C. for 16 hours. The crude product was extracted with DCM and vacuumed down to yield an orange oil. This was dissolved in THF (80 mL) and sodium hydride (1.978 g, 49.4 mmol) was added at 0° C. and stirred for 20 min. The reaction was quenched with brine and

extracted with DCM. Evaporation of the reaction mixture followed by trituration with ether yielded 1-chlorophenanthridin-6-amine as an off-white solid (52% yield).

B. Synthesis of 8-chloroimidazo[1,2-f]phenanthridine

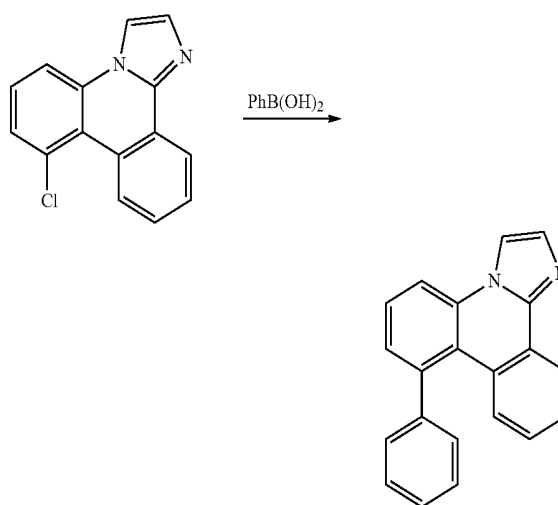
[0404]



[0405] 1-chlorophenanthridin-6-amine (864 mg, 3.78 mmol), 2-chloroacetaldehyde (50 wt % in water, 1.02 mL, 7.56 mmol), and sodium bicarbonate (635 mg, 7.56 mmol) were combined in iPrOH and refluxed for 1 h. The mixture was cooled to room temperature and poured into water and filtered (99% yield).

C. Synthesis of 8-phenylimidazo[1,2-f]phenanthridine

[0406]

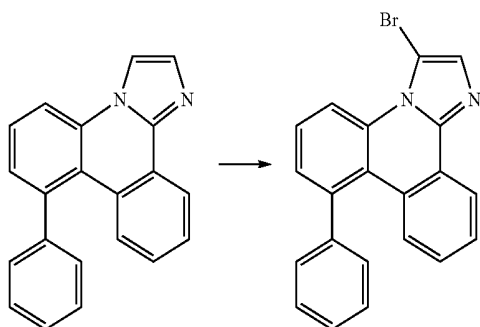


[0407] A mixture of 8-chloroimidazo[1,2-f]phenanthridine (955 mg, 3.78 mmol), phenylboronic acid (829 mg, 6.80 mmol), S-Phos Pd G2 (109 mg, 0.151 mmol), S-Phos (62.1 mg, 0.151 mmol), and potassium carbonate (522 mg, 3.78 mmol) was vacuumed and back-filled with nitrogen several times. Dioxane (20 ml) and water (4 ml) were added

and refluxed for 1 h. The crude product was extracted with DCM and brine and purified by column chromatography to yield product (99% yield).

D. Synthesis of 3-bromo-8-phenylimidazo[1,2-f]phenanthridine

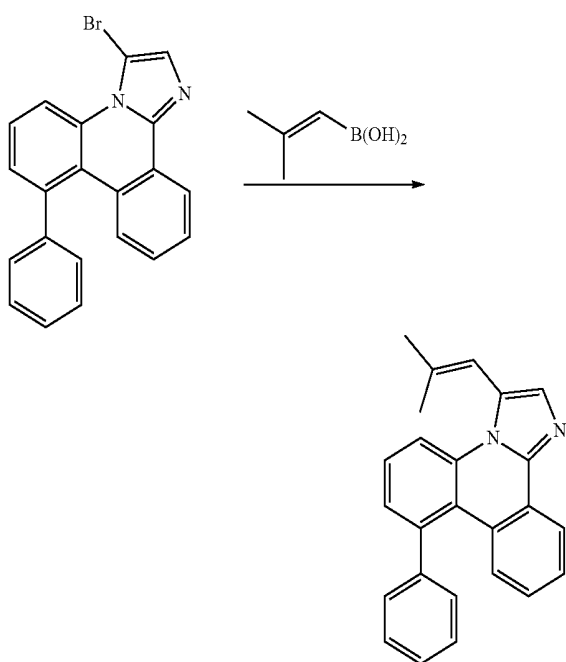
[0408]



[0409] 8-phenylimidazo[1,2-f]phenanthridine (1.15 mg, 3.91 mmol) and NBS (0.765 g, 4.30 mmol) were combined in DMF and stirred at room temperature for 30 minutes, followed by quenching with water. The resultant solid was filtered and dried in vacuum, yielding 3-bromo-8-phenylimidazo[1,2-f]phenanthridine in 75% yield.

E. Synthesis of 3-(2-methylprop-1-en-1-yl)-8-phenylimidazo[1,2-f]phenanthridine

[0410]

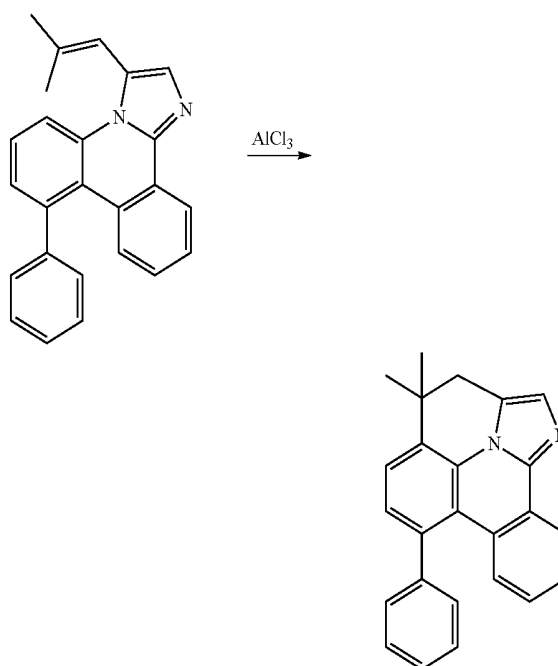


[0411] A mixture of 3-bromo-8-phenylimidazo[1,2-f]phenanthridine (980 mg, 2.63 mmol), SPhos Pd G2 (76 mg, 0.105 mmol), SPhos (43.1 mg, 0.105 mmol), and potassium carbonate (363 mg, 2.63 mmol) was vacuumed and back-filled with nitrogen several times. Toluene (15 ml), Water (3

ml), and 4,4,5,5-tetramethyl-2-(2-methylprop-1-en-1-yl)-1,3,2-dioxaborolane (1.077 ml, 5.25 mmol) were added and heated at reflux for 16 hours. The product was extracted with DCM and brine and purified by column chromatography to give 3-(2-methylprop-1-en-1-yl)-8-phenylimidazo[1,2-f]phenanthridine in 20% yield.

F. Synthesis of 4,4-dimethyl-7-phenyl-3,4-dihydrodibenzo[b,i]imidazo[2,1,5-de]quinolizine

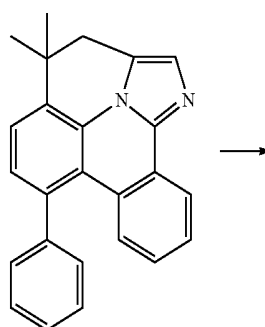
[0412]

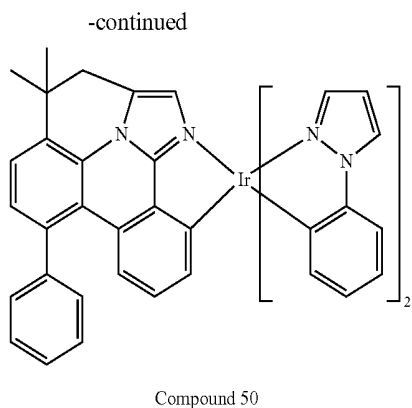


[0413] 3-(2-methylprop-1-en-1-yl)-8-phenylimidazo[1,2-f]phenanthridine (160 mg, 0.459 mmol) was dissolved in DCM (10 ml) and aluminum trichloride (184 mg, 1.378 mmol) was added. The reaction was stirred for 40 min at room temperature. The mixture was quenched with KOH (aq)/brine and extracted several times with DCM. The product was purified by column chromatography to give 4,4-dimethyl-7-phenyl-3,4-dihydrodibenzo[b,i]imidazo[2,1,5-de]quinolizine in 63% yield.

G. Synthesis of Compound 50

[0414]



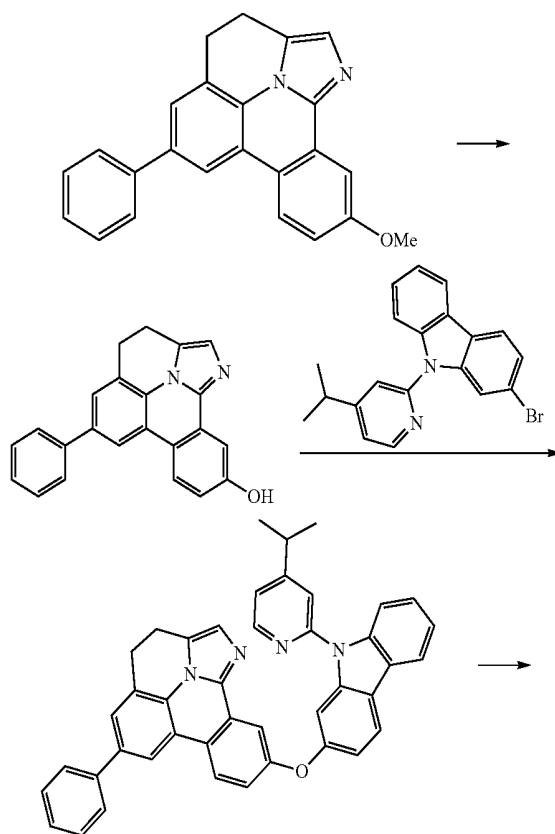
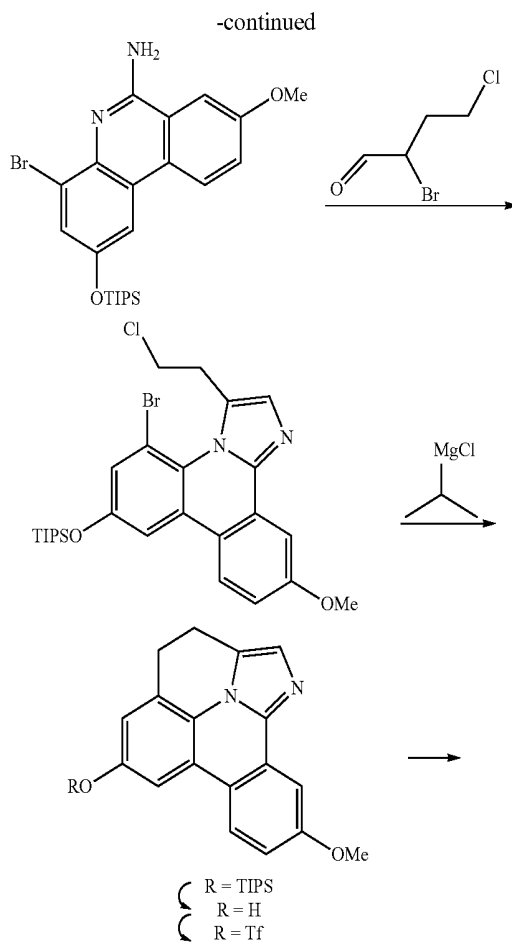
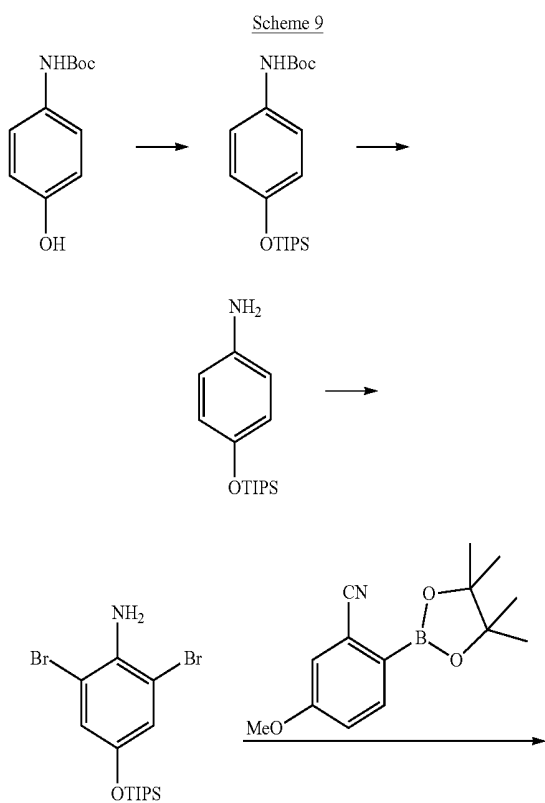


[0415] (3-phenyl-1H-pyrazole)₂Ir(MeOH)₂(OTf) from Example 4 (0.03 g, 0.043 mmol) and 4,4-dimethyl-7-phenyl-3,4-dihydrodibenzo[b,i]imidazo[2,1,5-de]quinolizine (0.030 g, 0.087 mmol) were combined in 2-ethoxyethanol (0.5 ml), vacuum/backfilled quickly three times with nitrogen, then heated at reflux under nitrogen for 2 h. The product was purified by column chromatography to give Compound 50 in 56% yield.

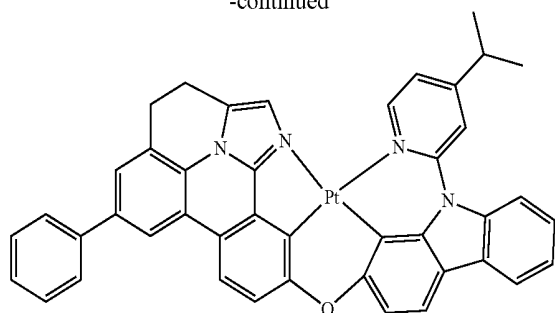
Example 9

Synthesis of Compound 108 was Carried Out According to Scheme 8 Below

[0416]

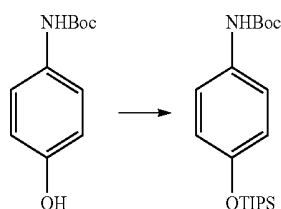


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A. Synthesis of tert-Butyl 4-((triisopropylsilyl)oxy)phenyl)carbamate

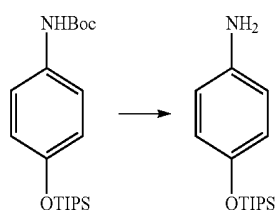
[0417]



[0418] Triisopropylchlorosilane (32 mL, 0.15 mol, 1.2 equiv) and triethylamine (21 mL, 0.15 mol, 1.2 equiv) were sequentially added to a solution of tert-butyl 4-(hydroxyphenyl)carbamate (26.1 g, 0.125 mol, 1 equiv) in THF (200 mL). The reaction mixture was stirred for 16 hours at room temperature. The reaction was filtered and the solids were washed with THF (2×30 mL). The combined filtrates were concentrated under reduced pressure. The crude product was purified by column chromatography to give tert-butyl 4-((triisopropylsilyl)oxy)phenyl)carbamate (39.66 g, 87% yield) as yellow oil.

B. Synthesis of 4-((Triisopropylsilyl)oxy)aniline

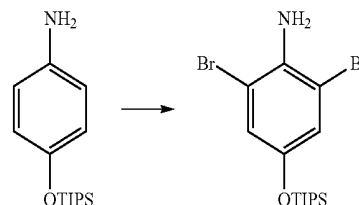
[0419]



[0420] Trifluoroacetic acid (41.51 mL, 0.54 mol, 5 equiv) was added at room temperature to a solution of tert-butyl 4-((triisopropylsilyl)oxy)phenyl)carbamate (39.66 g, 0.1085 mol, 1 equiv) in dichloromethane (400 mL). After stirring for 16 hours the solvent was removed under reduced pressure. The residue was azeotroped with toluene (3×50 mL). The crude product was purified over silica to give 4-((Triisopropylsilyl)oxy)aniline (25 g, 87% yield).

C. Synthesis of 2,6-Dibromo-4-((triisopropylsilyl)oxy)aniline

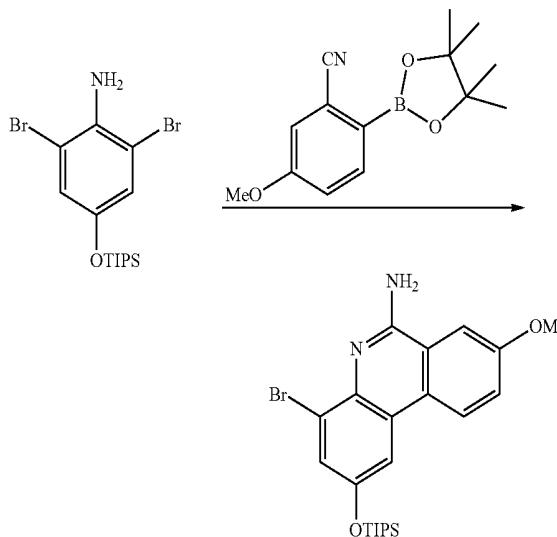
[0421]



[0422] Bromine (8.2 mL, 0.16 mol, 2.5 equiv) was added dropwise at 0° C. to a solution of 4-((Triisopropylsilyl)oxy)aniline (17 g, 64.4 mmol, 1 equiv) in a 1:1 mixture of dichloromethane and methanol (60 mL). The reaction mixture was allowed to warm up to room temperature and stirred for 16 hours. The reaction mixture was diluted with dichloromethane (200 mL) and washed sequentially with 1M NaOH (2×100 mL) and saturated brine (2×100 mL). The organic layer was dried over sodium sulfate and concentrated under reduced pressure to give 2,6-Dibromo-4-((triisopropylsilyl)oxy)aniline (26.37 g, 97% yield) as a brown oil, which was used subsequently.

D. Synthesis of 4-Bromo-8-methoxy-2-((triisopropylsilyl)oxy)phenanthridin-6-amine

[0423]

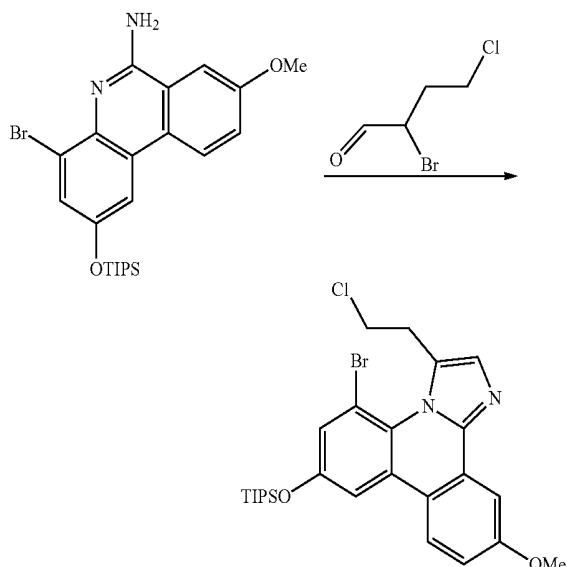


[0424] A mixture of 5-methoxy-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)benzotrile (16.14 g, 62.3 mmol, 1 equiv), 51 (26.37 g, 62.3 mmol, 1 equiv) and potassium phosphate (43.04 g, 0.187 mol, 3 equiv) in a 4 to 1 mixture of toluene and water (500 mL) was sparged with nitrogen for 1 hour. trans-Pd(PPh₃)₂Cl₂ (2.8 g, 3.11 mmol, 0.05 equiv) was added and the reaction mixture was refluxed for 20 hours. Additional 5-methoxy-2-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)benzotrile (2.2 g, 8.5 mmol, 0.14 equiv) and trans-Pd(PPh₃)₂Cl₂ (0.3 g, 0.43 mmol, 0.0069 equiv) were added and the reaction mixture was refluxed for an additional 4 hours. The layers were separated and the organic layer was washed with hot water (2×200 mL). The organic layer was dried over sodium sulfate and concentrated under reduced pressure. The residue was purified by

column chromatography to yield 4-bromo-8-methoxy-2-((triisopropylsilyl)oxy)phenanthridin-6-amine in 20% yield.

E. Synthesis of 5-Bromo-3-(2-chloroethyl)-11-methoxy-7-((triisopropylsilyl)oxy)imidazo[1,2-f]phenanthridine

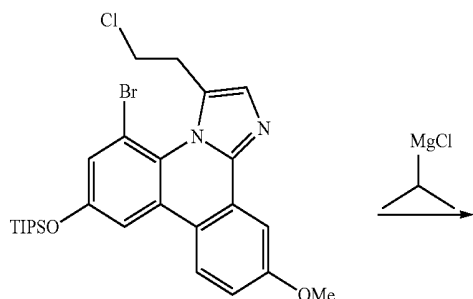
[0425]



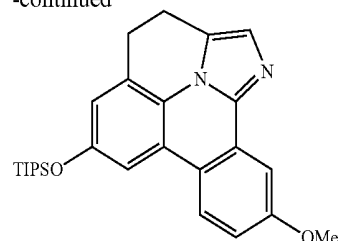
[0426] A suspension of 4-bromo-8-methoxy-2-((triisopropylsilyl)oxy)phenanthridin-6-amine (5.95 g, 12.53 mmol, 1 equiv), *p*-toluenesulfonic acid monohydrate (175 mg) and fresh prepared **2** (6.67 g, 62.63 mmol, 5 equiv) in *i*-propanol (500 mL) was stirred at the room temperature for 2 hours. Sodium carbonate (3.25 g, 37.6 mmol, 3 equiv) and deionized water (12 ml) were added and the reaction mixture was refluxed for 16 hours. After cooling to room temperature, the volume of reaction mixture was reduced to ~60 ml under reduced pressure. The mixture was diluted with ethyl acetate (300 mL) and washed with saturated brine (200 mL). The organic layer was dried over sodium sulfate and concentrated under reduced pressure. The crude product was purified by column chromatography to give 5-bromo-3-(2-chloroethyl)-11-methoxy-7-((triisopropylsilyl)oxy)imidazo[1,2-f]phenanthridine (5.53 g, 79% yield).

F. Synthesis of 10-Methoxy-6-((triisopropylsilyl)oxy)-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizine

[0427]



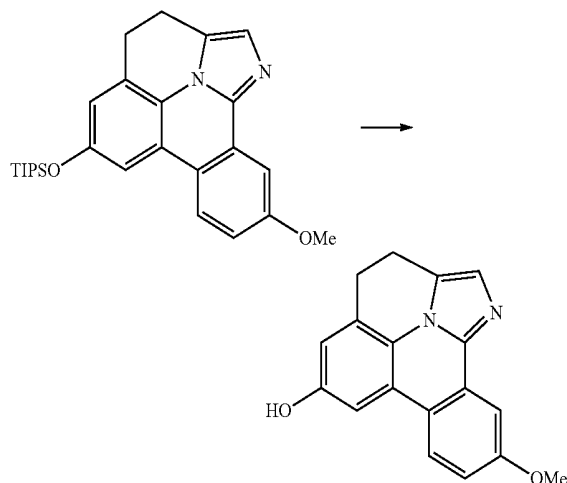
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[0428] A solution of 5-bromo-3-(2-chloroethyl)-11-methoxy-7-((triisopropylsilyl)oxy)imidazo[1,2-f]phenanthridine (5.53 g, 9.84 mmol, 1.0 equiv) in dry THF (300 mL) was sparged with nitrogen for 30 minutes. After cooling to 0° C., 2M isopropylmagnesium chloride in THF (7.4 mL, 14.76 mmol, 1.5 equiv) was added dropwise via syringe. The reaction mixture was warmed to the room temperature and stirred for 16 hours. The reaction was quenched with water (10 mL) and the THF was removed under reduced pressure. The residue was extracted with dichloromethane (500 mL). The organic layer was washed with water (2×200 mL), dried over sodium sulfate and concentrated under reduced pressure. The crude product was purified by column chromatography to give 10-methoxy-6-((triisopropylsilyl)oxy)-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizine (3 g, 68% yield).

G. Synthesis of 10-Methoxy-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizine-6-ol

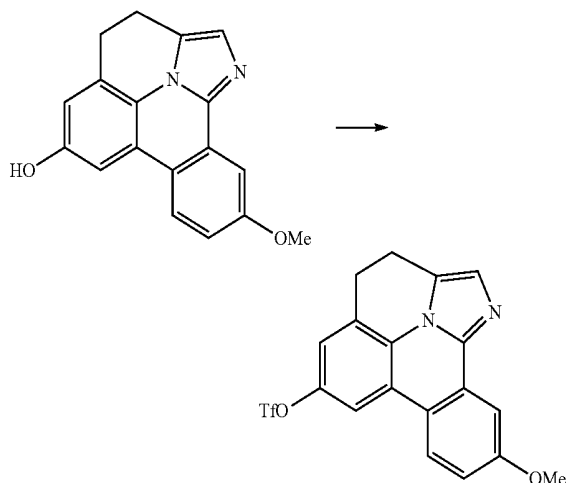
[0429]



[0430] Tetrabutylammonium fluoride trihydrate in THF (30 mL) was added dropwise to a solution of 10-methoxy-6-((triisopropylsilyl)oxy)-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizine (3 g, 6.72 mmol, 1 equiv) in THF (100 mL). After stirring at room temperature for 16 hours, the solvent was removed under reduced pressure and the residue was extracted with dichloromethane (80 mL). The organic layer was washed with saturated brine (2×100 mL). Upon washing with saturated brine, a large precipitate started to form in the organic layer. The precipitation was filtered and washed with heptanes (2×10 mL) to give pure 10-methoxy-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizine-6-ol (1.83 g, 94% yield).

H. Synthesis of 10-Methoxy-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizin-6-yl trifluoromethanesulfonate

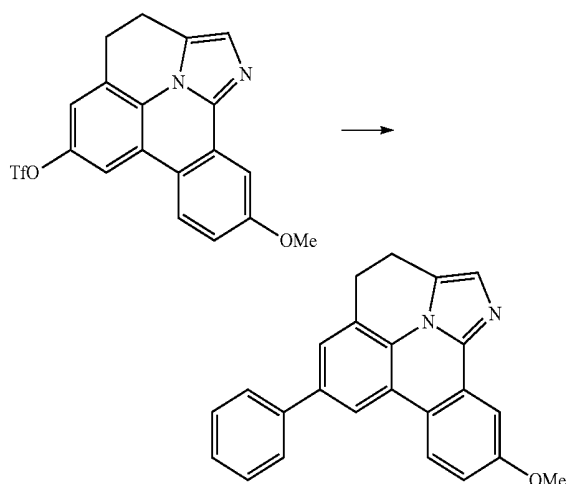
[0431]



[0432] Trifluoroacetic anhydride (1.14 mL, 6.77 mmol, 1.1 equiv) and pyridine (0.744 mL, 9.24 mmol, 1.5 equiv) were sequentially added at 0° C. to a mixture of 10-methoxy-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizin-6-ol (1.79 g, 6.16 mmol, 1 equiv) in dichloromethane (100 mL). After stirring for 15 minutes, the reaction was warm to room temperature and stirred for 6 hours. The reaction mixture was diluted with dichloromethane (200 mL) and washed with water (3×100 mL). The organic layer was dried over sodium sulfate and solvent was removed under reduced pressure. The residue was triturated with a 10 to 1 mixture of heptanes and dichloromethane (10 mL) to give 10-methoxy-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizin-6-yl trifluoromethanesulfonate (2.17 g, 83% yield).

I. Synthesis of 10-Methoxy-6-phenyl-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizine

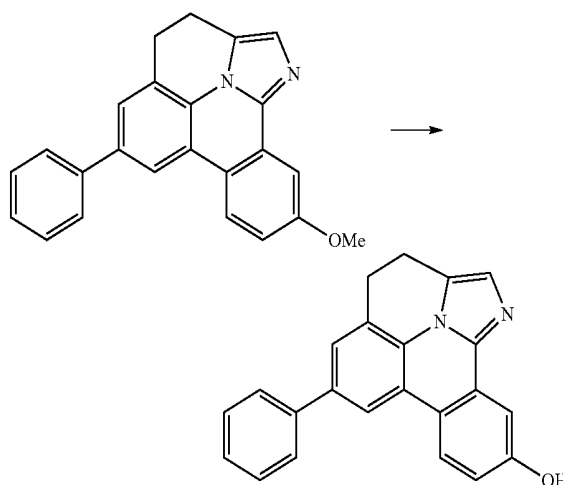
[0433]



[0434] A mixture of 10-methoxy-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizin-6-yl trifluoromethanesulfonate (0.65 g, 1.54 mmol, 1 equiv), phenylboronic acid (0.188 g, 1.54 mmol, 1 equiv) and potassium phosphate (1.06 g, 4.62 mmol, 3 equiv) in a 3:1:1 mixture of toluene:1,4-dioxane:water (500 mL) was sparged with nitrogen for 1 hour. *Trans*-Pd(PPh₃)₂Cl₂ (54 mg, 0.077 mmol, 0.05 equiv) was added and the reaction mixture was refluxed for 16 hours. The reaction mixture was diluted with dichloromethane (200 mL). The organic layer was washed with warm water (2×100 mL), dried over sodium sulfate and concentrated under reduced pressure to give 10-methoxy-6-phenyl-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizine (0.527 g, 97% yield).

J. Synthesis of 6-Phenyl-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizin-10-ol

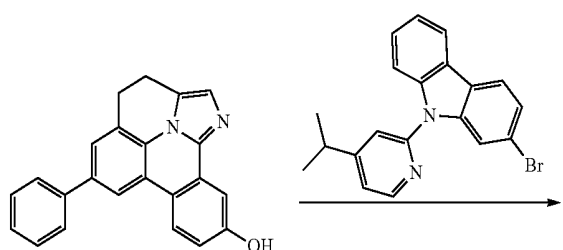
[0435]



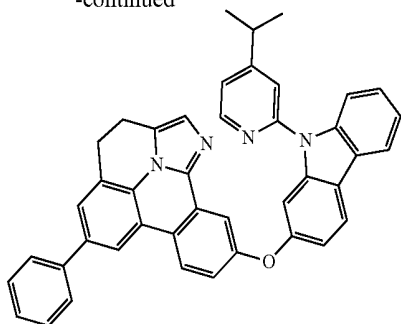
[0436] 1M Boron tribromide in dichloromethane (7.5 mL, 7.5 mmol, 5 equiv) was added dropwise at -78° C. to a solution of 10-methoxy-6-phenyl-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizine (0.527 g, 1.5 mmol, 1 equiv) in dichloromethane (100 mL). The reaction warmed to the room temperature and stirred for 16 hours. The reaction mixture was carefully poured in ice water (150 mL) and the resulting solid was filtered and washed sequentially with water (30 mL) and heptanes (10 mL) to give 6-phenyl-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizin-10-ol (0.47 g, 93% yield).

K. Synthesis of 10-((9-(4-Isopropylpyridin-2-yl)-9H-carbazol-2-yl)oxy)-6-phenyl-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizine

[0437]

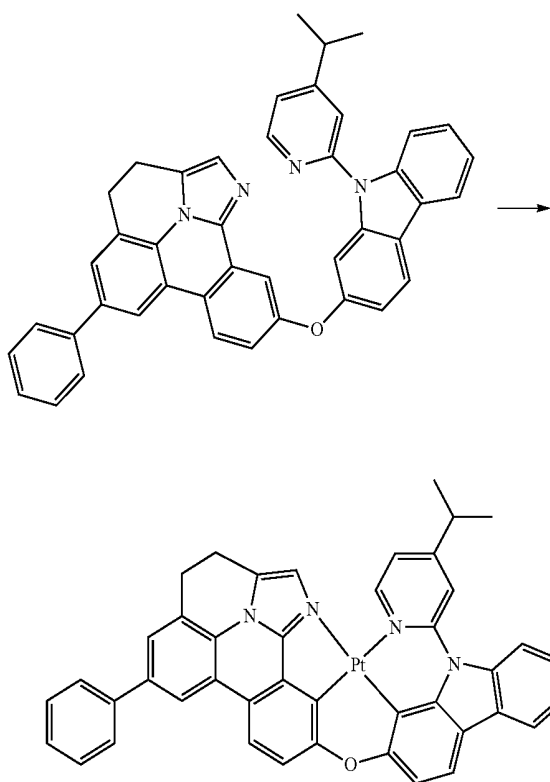


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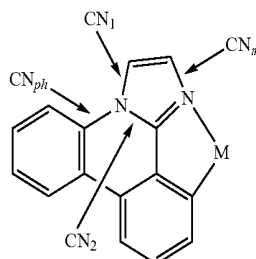
[0438] A mixture of 2-Bromo-9-(4-isopropylpyridin-2-yl)-9H-carbazole (0.528 g, 1.446 mmol, 1 equiv), 6-phenyl-3,4-dihydrodibenzo[b,ij]imidazo[2,1,5-de]quinolizine-10-ol (0.486 g, 1.446 mmol, 1 equiv), potassium phosphate (1.67 g, 7.23 mmol, 5 equiv), copper (I) iodide (0.138 g, 0.723 mmol, 0.5 equiv), and picolinic acid (0.445 g, 3.62 mmol, 2.5 equiv) in DMSO (50 mL) was heated at 150° C. for 4.5 hours. After cooling to room temperature, the reaction mixture was poured into water (300 mL) and extracted with ethyl acetate (4×100 mL). The combined organic layers were dried over sodium sulfate and concentrated under reduced pressure. The crude product was purified by column chromatography to give 10-((9-(4-isopropylpyridin-2-yl)-9H-carbazol-2-yl)oxy)-6-phenyl-3,4-dihydro-dibenzo[b,ij]imidazo[2,1,5-de]quinolizine as a tan solid (0.55 g, 61% yield).

L. Synthesis of Compound 108

[0439]

[0440] A solution of 10-((9-(4-isopropylpyridin-2-yl)-9H-carbazol-2-yl)oxy)-6-phenyl-3,4-dihydro-dibenzo[b,ij]imidazo[2,1,5-de]quinolizine (350 mg, 0.564 mmol, 1 equiv) glacial acetic acid (60 mL) was sparged with argon for 40 minutes. K_2PtCl_4 (234 mg, 0.564 mmol, 1 equiv) was added and the reaction mixture was refluxed for 16 hours. After cooling to room temperature, the yellow-greenish precipitate was filtered and washed sequentially with water (4×15 mL) and heptanes (2×10 mL) and dried under vacuum at 20° C. for 18 hours. The crude product was dissolved in dichloromethane (500 mL) and passed through a plug of silica gel (10 g) to remove residual K_2PtCl_4 . The solvent was removed under reduced pressure. The residue was triturated with a 1 to 1 mixture of dichloromethane and heptanes (20 mL), filtered and washed with dichloromethane (2×3 mL) to give Compound 108 (40 mg, yield 8.7% yield, 83.2%).

[0441] DISCUSSION: The general structure of one embodiment of the metal-coordinated imidazophenanthridine ligand is shown below. The bonds of interest in the computational study are the four carbon-nitrogen (C—N) single bonds. They are labeled as C—N₁, C—N₂, C—N_{ph} for the nitrogen that has three single C—N bonds, and C—N_m for the nitrogen that is coordinated to the metal.

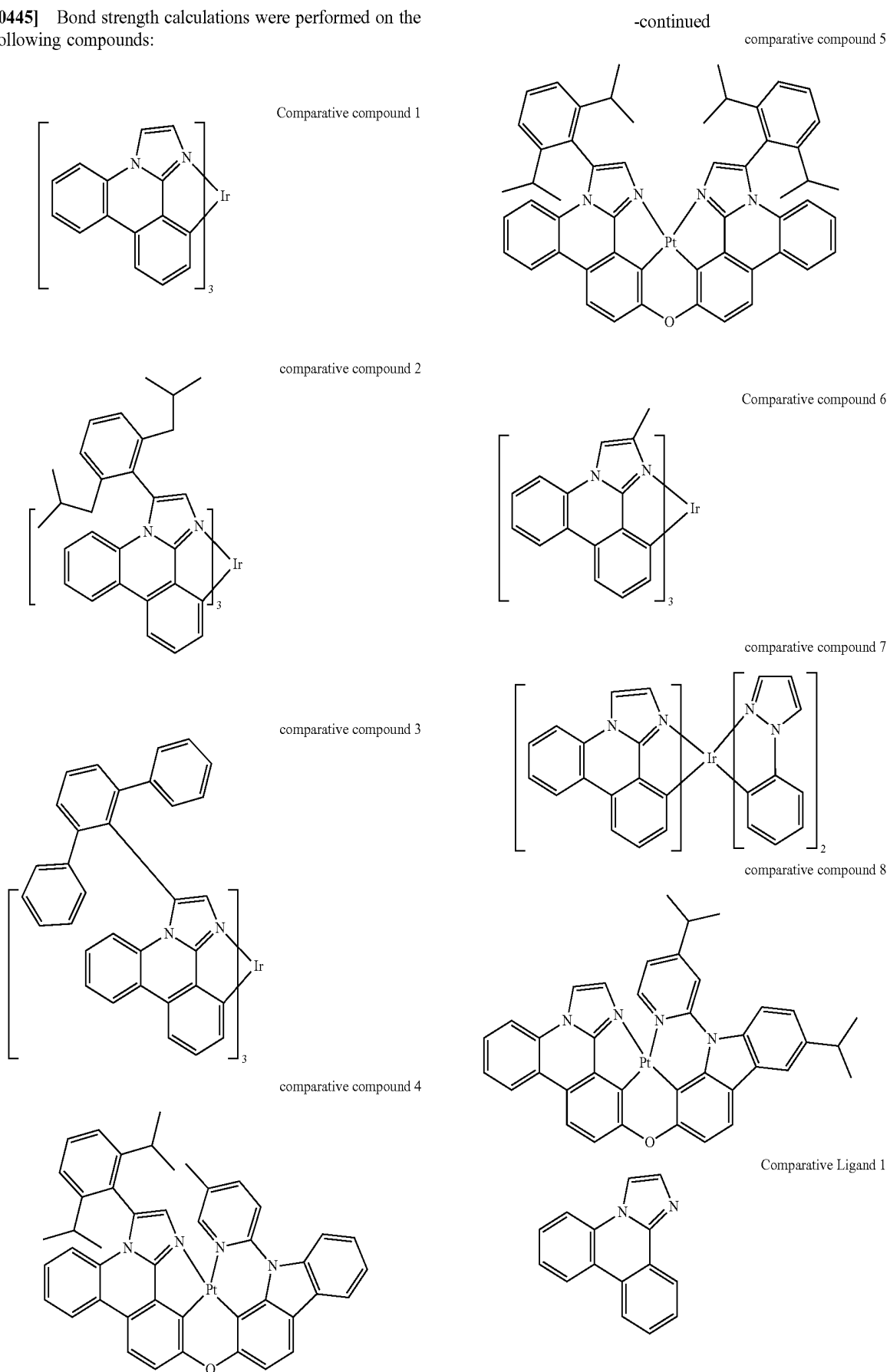


[0442] Geometry optimizations of all complexes and ligands were performed in the Gaussian 09 software package using the hybrid B3LYP functional with the CEP-31g effective core potential basis set. All results use this method unless otherwise stated in the results and discussion.

[0443] Bond strengths were calculated by breaking a bond to form a diradical species on the imidazophenanthridine ligand. The bond-broken diradical species was calculated as a triplet state as this is normally lower in energy than a diradical singlet and therefore the more likely product formed in a bond breaking event. Calculations were performed at the B3LYP/6-31g(d) level and thermodynamics reported for the ground state singlet→bond broken triplet and a lowest energy triplet (excited state)→bond broken triplet.

[0444] Calculated TD-DFT values for the lowest triplet excited state (T1) were also performed at the B3LYP/CEP-31g level of theory but included the CPCM continuum solvent field using THF as the solvent which has been shown to better match experimental results.

[0445] Bond strength calculations were performed on the following compounds:



[0446] Calculated bond strengths are shown in Table 1.

TABLE 1

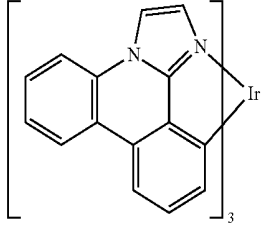
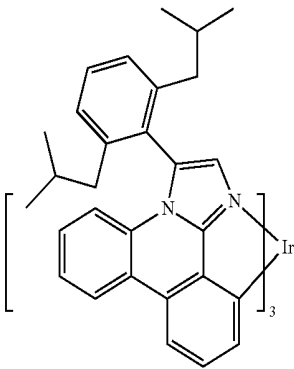
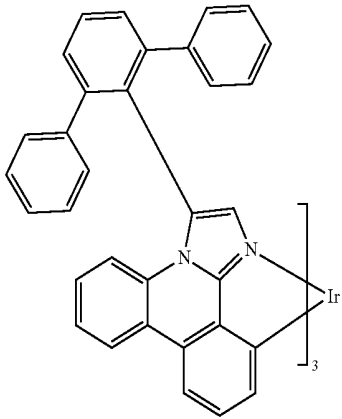
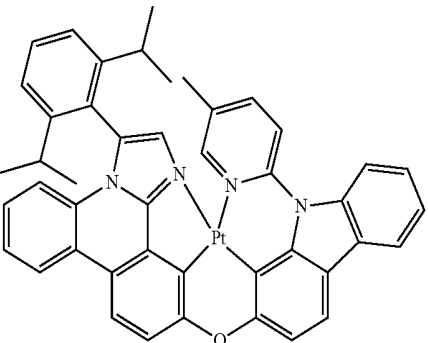
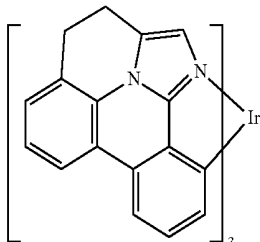
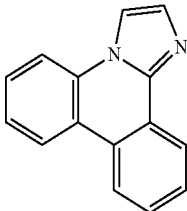
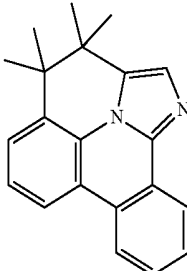
Structure	C-N ₁					Weakest bond (kcal/mol)
	Calc T1 (nm)	bond strength (kcal/mol)	C-N _{ph} bond strength (kcal/mol)	C-N ₂ bond strength (kcal/mol)	C-N _m bond strength (kcal/mol)	
Comparative compound 1 	468	11.81 74.06	25.92 88.17	n/a	39.80 102.05	11.81
Comparative compound 2 	474	-1.54 61.26	22.00 84.79	n/a	46.85 109.64	-1.54
Comparative compound 3 	476	-0.55 60.08	22.34 82.96	n/a	45.18 105.80	-0.55
Comparative compound 4 	5.31	28.66	n/a	45.57	5.31	

TABLE 1-continued

Structure	Calc T1 (nm)	C-N ₁	C-N _{ph}	C-N ₂	C-N _m	Weakest bond (kcal/mol)
		bond strength (kcal/mol)	bond strength (kcal/mol)	bond strength (kcal/mol)	bond strength (kcal/mol)	
Compound 1 	468	35.38	90.51	n/a	36.56	35.38
Comparative ligand 1 	470	18.73 83.76	34.85 99.87	n/a	45.62 110.64	18.73
Compound (1-3) 	472	40.35				

[0447] Table 1 shows calculated bond strengths for a series of comparative examples and invention Compound 1. Where two numbers are seen in the same cell, the top number represents the thermodynamic difference between the excited state triplet→bond broken triplet. The lower number represents the ground state singlet→bond broken triplet. If there is only one number in the cell, it represents the triplet→triplet bond strength (T→T). For all comparative compounds 1-4, the C—N₁ bond is shown to be the weakest bond. Bond strengths are found to be weaker in the excited triplet state compared to the ground state singlet. This is due to the complex having the energy of the excited state available as the starting point to the, generally, higher energy bond broken state. In some cases, as shown for comparative compound 2 and 3, the bond broken state is lower in energy than the starting triplet state. Therefore a bond breaking event may be considered thermodynamically favorable or exothermic. It is found that when aryl substituents are added at the C—N₁ bond carbon atom, the bond strength decreases, as seen comparing comparative compound 1 to comparative compounds 2 and 3. This effect may be due to resonance stabilization of the radical species at the bond breaking site which is stabilized by the aryl substitution.

[0448] Stabilization of the weak C—N₁ bond can be achieved by a linking substitution that links the C—N₁ carbon to the carbon on the adjacent fused aryl ring as depicted by “A” in Formula (1a). This linking group is

preferably comprised of elements that provide the proper structural geometry to form a bridge across the two carbons of the phenanthridine ring system, providing the necessary rigidity to stabilize the C—N₁ bond while not lowering the triplet energy of the resulting ligand and complex.

[0449] The effect of the stabilizing linker is shown in Table 1 for invention Compound 1. Here the triplet C—N₁ bond strength has greatly improved from 11.81 kcal/mol, for the analogous comparative Compound 1, to 35.38 kcal/mol for the invention compound, an increase in thermodynamic bond strength of >20 kcal/mol. The two carbon linking substituent prevents the ligand from being able to obtain the appropriate relaxed geometry of a CN₁ bond broken state. Importantly, the triplet energy is not affected by this substitution as both invention Compound 1 and Comparative Compound 1 both have identical triplet energies of 468 nm by calculation.

[0450] The minimized non bond-broken and bond-broken geometries of comparative example 1 are shown in FIGS. 3a and 3b. It can be seen that the bond broken geometry relaxes the ring strain of the fused ring system of the imidazo-phenanthridine ligand. The tethering substitution, as shown for invention Compound 1, inhibits the relaxed bond broken geometry, thereby increasing the thermodynamic bond strength of the C—N₁ bond.

[0451] Further experimental evidence of the weakness of the C—N₁ bond is shown by matrix assisted laser desorption ionization mass spectroscopy (MALDI-MS). MALDI-MS

can be used to probe weaknesses in bonds in the excited states of molecules. It is believed that as a measure of photochemical stability, MALDI-MS can simulate some of the conditions found inside an OLED device, where both charged and excited states are present. FIG. 3 shows the MALDI-MS taken in the negative mode for comparative compound 3. The peak for the parent ion is identified at 1529 amu. However the highest intensity peak is found at 1275 amu. This mass corresponds to a fragment of comparative compound 3 where the imidazole ring has lost the mass of two carbons and the terphenyl substitution. The structure of proposed fragment is shown in FIG. 3. The isotopic pattern confirms this fragment contains iridium and is consistent with the chemical formula of the proposed fragment. Further fragments are identified for ligand loss at 1083 amu and imidazole ring decomposition for two ligands at 1020 amu, as shown in FIG. 4. The data suggests that the formation of

the major fragment requires the rupture of the C—N₁ bond that is predicted to be a weak bond by calculation.

[0452] Photophysical Properties of the Compounds of the Invention

[0453] The measured photophysical properties of the invention compounds are reported in the Table 2 below. Complexes were measured at 77K and at room temperature in 2-methyl tetrahydrofuran solvent at highly dilute concentrations. Photoluminescent quantum yields (PLQY, Φ_{PL}) were measured at 1 wt % in polymethylmethacrylate (PMMA) solid state matrix or 0.4 wt % polystyrene (PS) solid state matrix using a Hamamatsu C9920 system equipped with a xenon lamp, integrating sphere and a model C10027 photonic multi-channel analyzer. PL transient measurements (τ) were carried out by time correlated single photon counting method using a Horiba Jobin Yvon Fluorolog-3 integrated with an IBH datastation hub using a 335 nm nanoLED as the excitation source.

TABLE 2

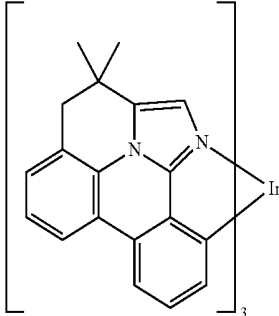
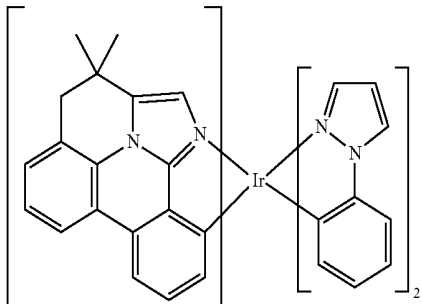
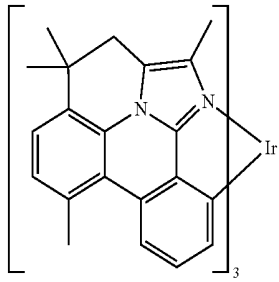
Compound	λ_{max} (nm)	τ (μ s)	λ_{max} (nm)	Φ_{PL}	Φ_{PL}
	@ 77 K	@ 77 K	@ 298 K	PMMA	PS
 Compound 35	451	5.1	461	0.05	—
 Compound 48	440	9.5	448	0.04	—
 Compound 49	464	2.9	467	0.62	—

TABLE 2-continued

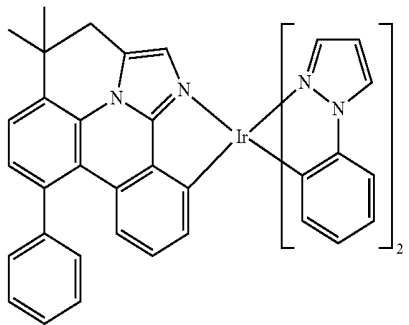
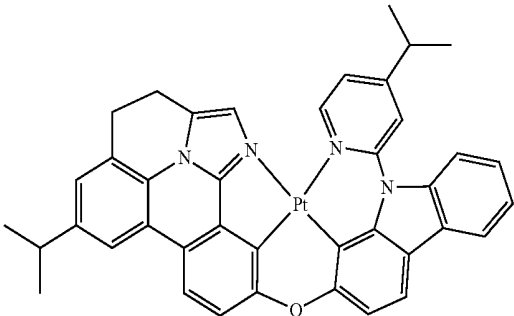
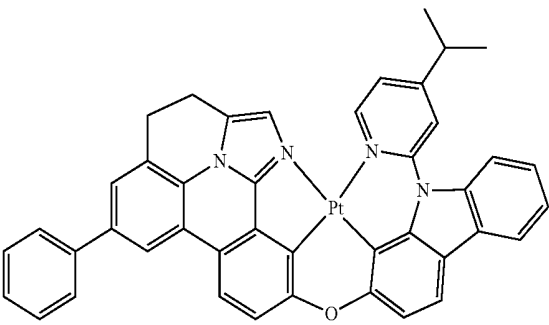
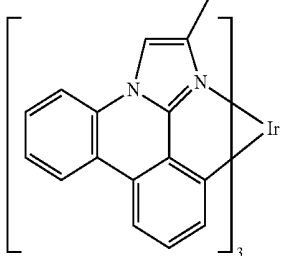
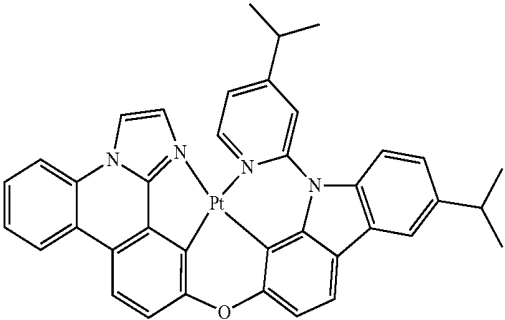
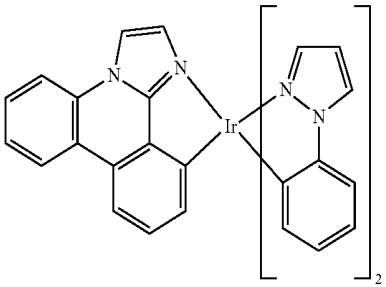
Compound	λ_{max} (nm)	τ (μ s)	λ_{max} (nm)	Φ_{PL}	Φ_{PL}
	@ 77 K	@ 77 K	@ 298 K	PMMA	PS
 <p>Compound 50</p>	—	—	—	0.09	—
 <p>Compound 105</p>	444	7.5	448	—	0.85
 <p>Compound 106</p>	448	6.7	452	—	—
 <p>Comparative compound 6</p>	—	—	—	0.68	—

TABLE 2-continued

Compound	λ_{max} (nm) @ 77 K	τ (μ s) @ 77 K	λ_{max} (nm) @ 298 K	Φ_{PL} PMMA	Φ_{PL} PS
 Comparative Compound 7	—	—	—	—	0.87
 Comparative Compound 8	441	18	447	0.14	—

[0454] Compound 35 was measured to have deep blue emission, with a highest energy peak at 77 K of 451 nm, however, the PLQY for the complex is only 5%. Compound 49 demonstrates how modifications to the ligand can be used to improve PLQY. The methyl substitution on the imidazole ring has been found to improve the PLQY of non-ethyl bridged phenanthridine imidazole analogues. In addition, methyl substitution on the exterior phenyl ring is shown by calculation to affect the ligand bite angle due to the steric influence of the methyl substituent and the proton on the adjacent aryl ring. This steric effect pushes the phenanthridine-imidazole polycyclic ring system geometry closer to the geometry of a non-bridged ligand where the coordinating sites can more closely connect to the metal. This subtle change in the geometry of the ligand allows for a stronger interaction between the metal and neutrally coordinated nitrogen, improving the metal-nitrogen bond strength. It is believed that a stronger metal-nitrogen bond strength can improve the emissivity of a complex by reducing metal-nitrogen bond breaking non-radiative decay. Therefore both methyl substitutions might be responsible for enhancing the PLQY of Compound 49 compared to Compound 35. Compound 49 was measured to have a PLQY of 62% in PMMA matrix, which is very close to the PLQY value of the non-bridged analog, Comparative Compound 6, which is measured to have a PLQY of 68%. In addition, Compound 49 is measured to have a much shorter excited state lifetime at 77 K of 2.9 microseconds, compared to an excited state lifetime of 5.1 microseconds for Compound 35. This further demonstrates that the methyl substituents improved the radiative properties of Compound 49.

[0455] Heteroleptic examples with phenylpyrazole ligands (ppz), Compound 48 and Compound 50, are mea-

sured to have deep blue emission, but low PLQY. However, the non-bridged reference compound, Comparative Compound 8, is also measured to have a low PLQY of 14%. It is believed that the low efficiency may be due to the weak metal-nitrogen bond of the pyrazole ligand. To further support this assumption, tris Ir(ppz)₃ has been shown in the literature to be non-emissive in room temperature solution, but highly emissive at 77 K. The non emissivity at room temperature is attributed to a weak metal nitrogen bond.

[0456] Platinum complexes with bridged phenanthridine-imidazole ligands are also found to be highly emissive with deep blue color. Compound 105 and Comparative Compound 7 are both measured to have high PLQY values of 85% and 87%, respectively, in the optically inert polystyrene matrix. Platinum complexes may not require the ligand modifications for improving PLQY as described for the iridium analogue, Compound 49, due to a relatively stronger platinum-nitrogen bond strength compared to iridium.

[0457] It will be appreciated by those skilled in the art that changes could be made to the exemplary embodiments shown and described above without departing from the broad inventive concept thereof. It is understood, therefore, that this invention is not limited to the exemplary embodiments shown and described, but it is intended to cover modifications within the spirit and scope of the present invention as defined by the claims. For example, specific features of the exemplary embodiments may or may not be part of the claimed invention and features of the disclosed embodiments may be combined. Unless specifically set forth herein, the terms “a”, “an” and “the” are not limited to one element but instead should be read as meaning “at least one”.

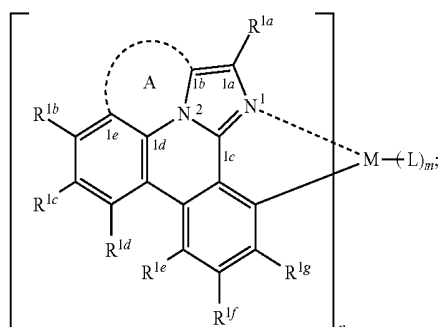
[0458] It is to be understood that at least some of the figures and descriptions of the invention have been simplified to focus on elements that are relevant for a clear understanding of the invention, while eliminating, for purposes of clarity, other elements that those of ordinary skill in the art will appreciate may also comprise a portion of the invention. However, because such elements are well known in the art, and because they do not necessarily facilitate a better understanding of the invention, a description of such elements is not provided herein.

[0459] Further, to the extent that any methods of the present invention do not rely on the particular order of steps set forth herein, the particular order of the steps should not be construed as limitation on the claims. The claims directed to such methods should not be limited to the performance of their steps in the order written, and one skilled in the art can readily appreciate that the steps may be varied and still remain within the spirit and scope of the present invention.

[0460] All references, including publications, patent applications, and patents, cited herein are hereby incorporated by reference to the same extent as if each reference were individually and specifically indicated to be incorporated by reference and were set forth in its entirety herein.

I/We claim:

1. A compound having a structure $(L_A)_n ML_m$ according to Formula 1:



wherein M is a metal having an atomic weight greater than 40, n has a value of at least 1 and m+n is the maximum number of ligands that may be attached to the metal;

wherein A is a linking group selected from the group consisting of $-CR'R''-CR'R''-$, $-CR'R'-CR''R''-$, and $-CR'R'-CR'R'-CR'R'-$;

wherein each R' is independently selected from the group consisting of H, D, alkyl, cycloalkyl, aryl, heteroaryl, and combinations thereof;

wherein each R'' is independently selected from the group consisting of alkyl, cycloalkyl, aryl, heteroaryl, partially or fully deuterated variants thereof, and combinations thereof;

wherein R's and R''s are optionally connected to form a saturated five membered ring or a saturated six membered ring, and combinations thereof;

wherein R^{1a} to R^{1g} are each independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, aryl, heteroaryl, and combinations thereof;

wherein any one of the ring atoms to which R^{1b} to R^{1g} are attached may be replaced with a nitrogen atom,

wherein when the ring atom is replaced with a nitrogen atom the corresponding R group is not present;

wherein L is a substituted or unsubstituted cyclometalated ligand,

wherein L can be joined to R^{1g} through a linking group L²;

wherein L² is selected from the group consisting of a single bond, NR, O, S, CR¹R², and SiR¹R²;

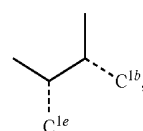
wherein R, R¹, and R² can be same or different, and are independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, aryl, heteroaryl, and combinations thereof; wherein any adjacent R¹ and R² are optionally connected to form a saturated five membered ring or a saturated six membered ring.

2. The compound of claim 1, wherein A is selected from the group consisting of $-CR'R''-CR'R''-$ and $-CR'R'-CR''R''-$.

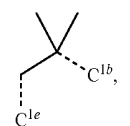
3. The compound of claim 2, wherein each of R' and R'' is independently selected from the group consisting of undeuterated alkyl, partially deuterated alkyl, and fully deuterated alkyl.

4. The compound of claim 1, wherein the compound has a peak emissive wavelength less than 500 nm.

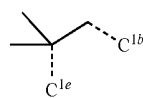
5. The compound of claim 1, wherein the linking group is selected from the group consisting of:



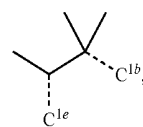
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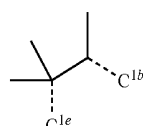
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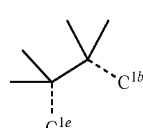
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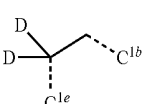
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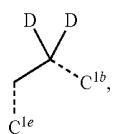


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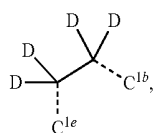


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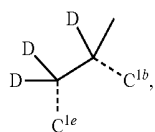
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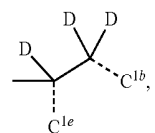
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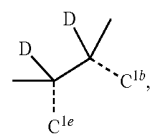
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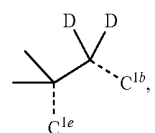
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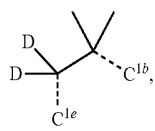
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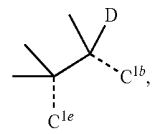
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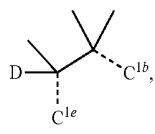
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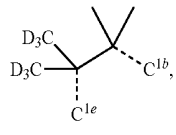
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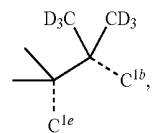
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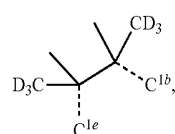


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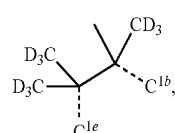


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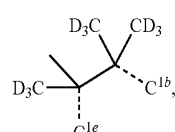
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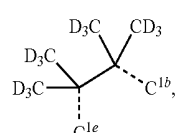
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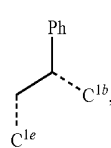
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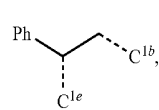
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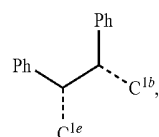
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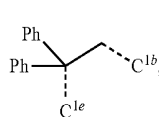
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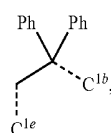
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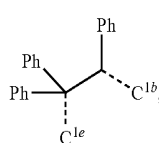
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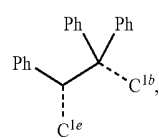
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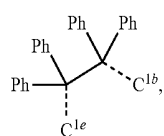


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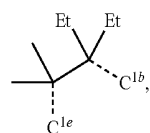


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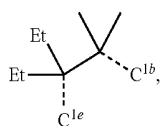
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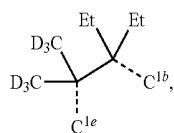
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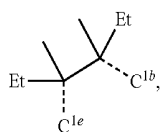
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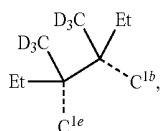
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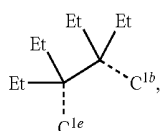
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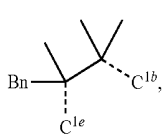
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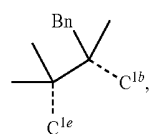
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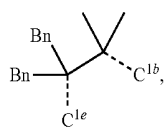
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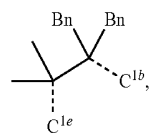
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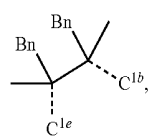


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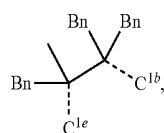


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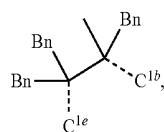
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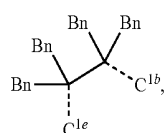
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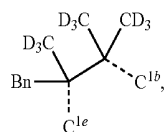
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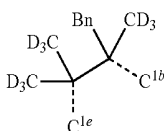
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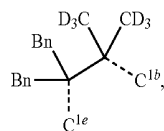
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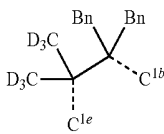
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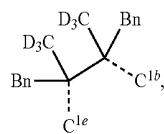
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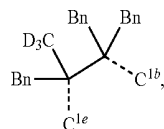
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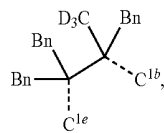
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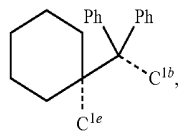
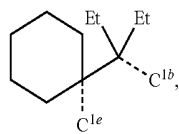
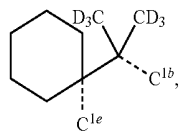
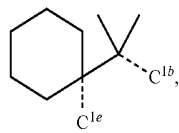
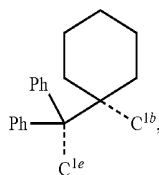
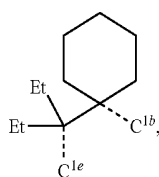
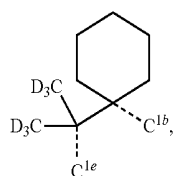
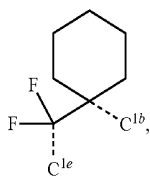
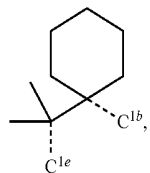
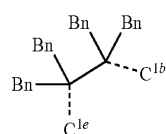


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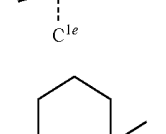
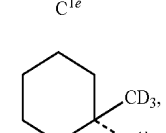
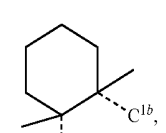
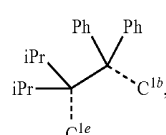
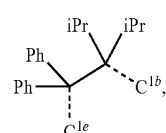
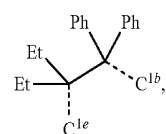
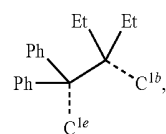
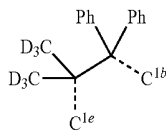
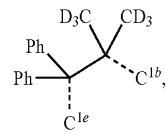
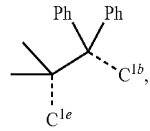
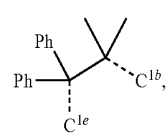


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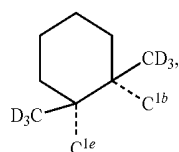
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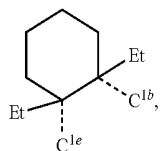
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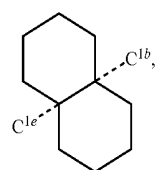
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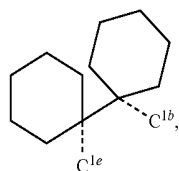
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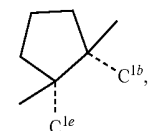
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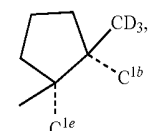
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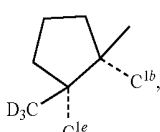
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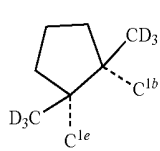
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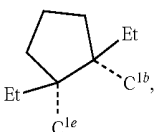
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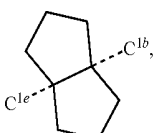
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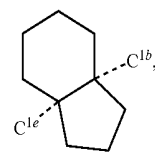


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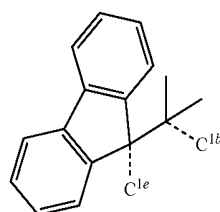


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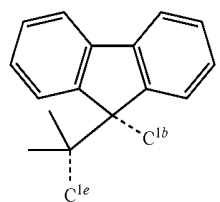
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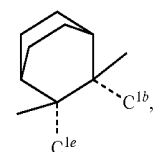
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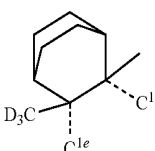
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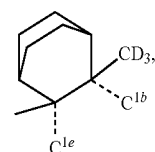
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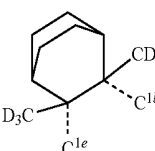
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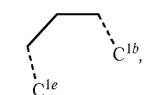
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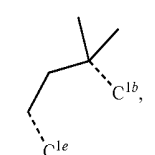
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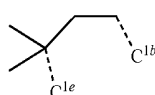
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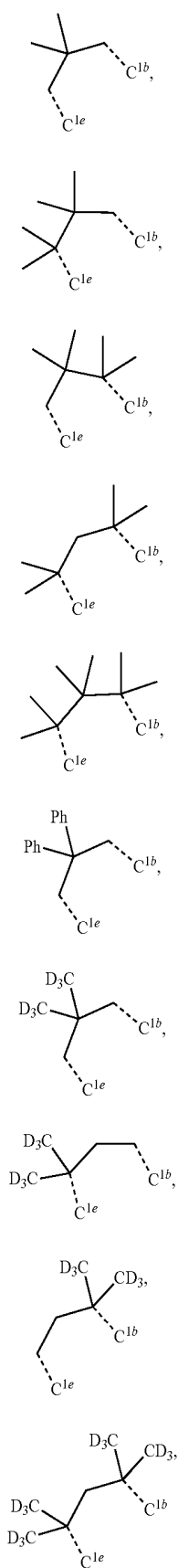


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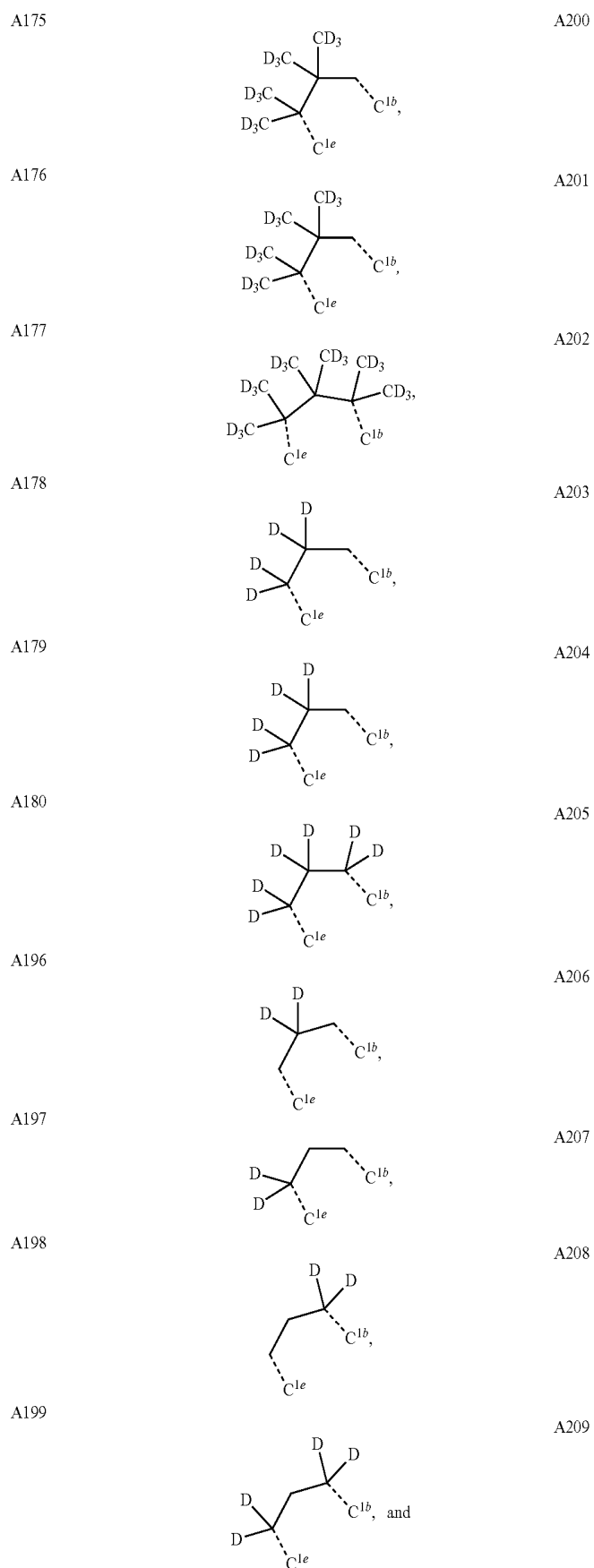


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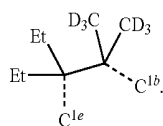
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A222

6. The compound of claim 1, wherein at least one of R^{1a} to R^{1g} is selected from the group consisting of alkyl, cycloalkyl, aryl, heteroaryl, partially or fully deuterated variants thereof, and combinations thereof.

7. The compound of claim 6, wherein at least one of R^{1b} , R^{1d} and R^{1e} is selected from the group consisting of alkyl, cycloalkyl, aryl, heteroaryl, partially or fully deuterated variants thereof, and combinations thereof.

8. The compound of claim 6, wherein R^{1d} is selected from the group consisting of alkyl, cycloalkyl, aryl, heteroaryl, partially or fully deuterated variants thereof, and combinations thereof.

9. The compound of claim 6, wherein R^{1a} is selected from the group consisting of alkyl, cycloalkyl, aryl, heteroaryl, partially or fully deuterated variants thereof, and combinations thereof.

10. The compound of claim 8, wherein R^{1d} is selected from the group consisting of non-deuterated alkyl, partially deuterated alkyl, and fully deuterated alkyl.

11. The compound of claim 9, wherein R^{1a} is selected from the group consisting of non-deuterated aryl, partially deuterated aryl, and fully deuterated aryl.

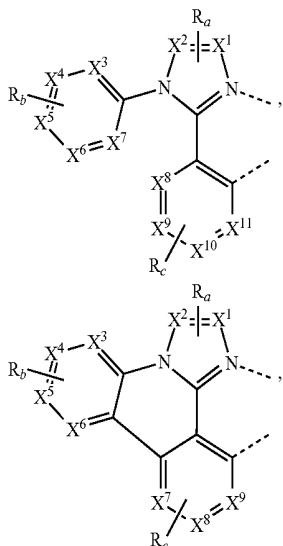
12. The compound of claim 11, wherein R^{1a} is selected from the group consisting of non-deuterated phenyl, partially deuterated phenyl, and fully deuterated phenyl.

13. The compound of claim 10, wherein R^{1d} is selected from the group consisting of $-\text{CH}_3$, $-\text{CD}_3$, and isopropyl.

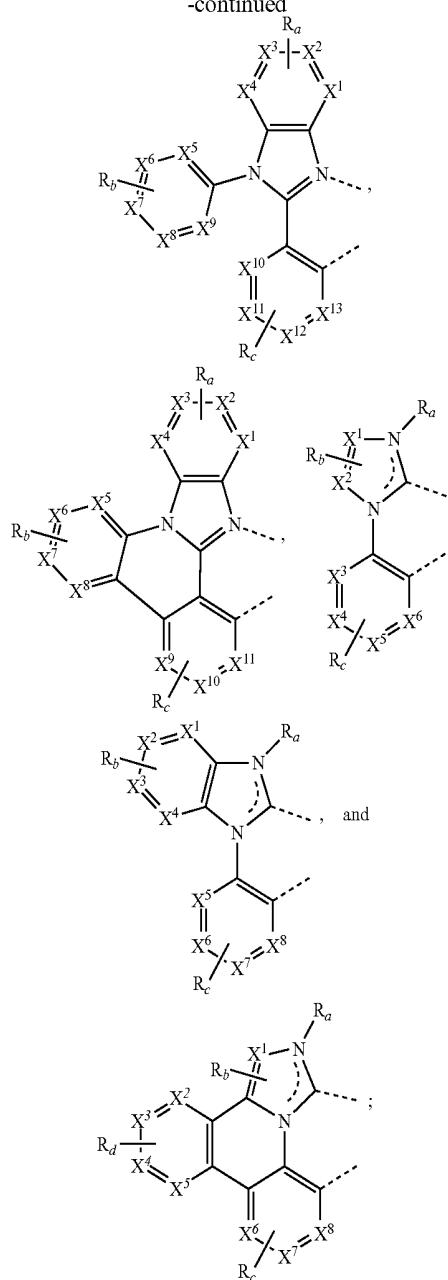
14. The compound of claim 7, wherein R^{1f} is selected from the group consisting of $-\text{CH}_3$, $-\text{CD}_3$, and isopropyl.

15. The compound of claim 1, wherein the metal is Ir.

16. The compound of claim 1, wherein the ligand L is selected from the group consisting of:



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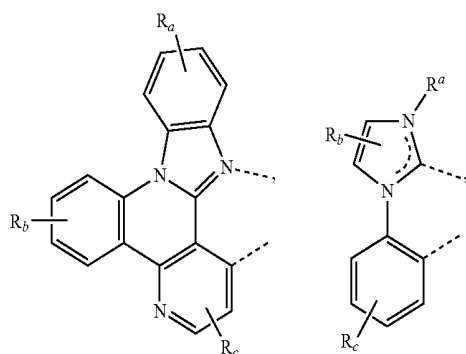
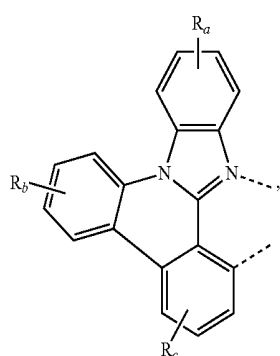
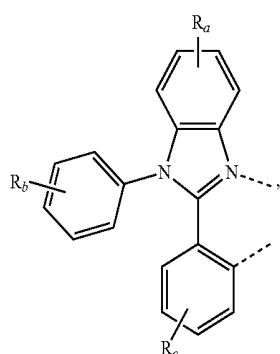
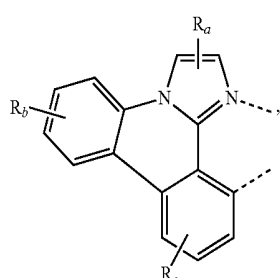
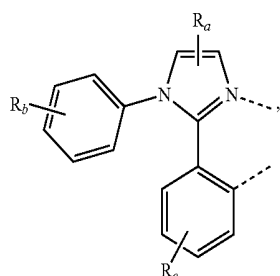
wherein each X^1 to X^{13} are independently selected from the group consisting of carbon and nitrogen;

wherein each R_a , R_b , R_c , and R_d may represent from mono substitution to the possible maximum number of substitution, or no substitution;

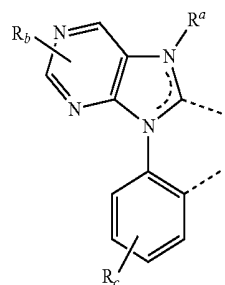
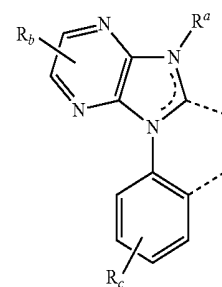
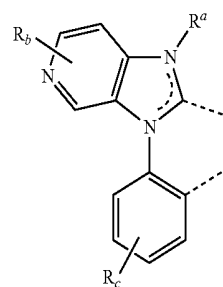
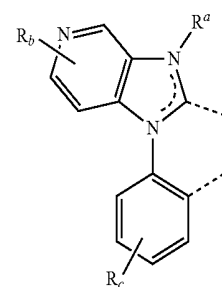
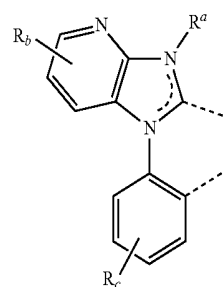
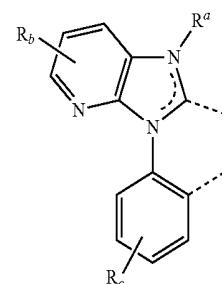
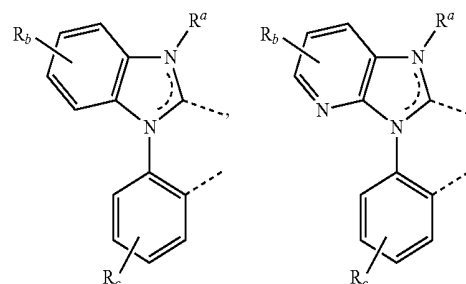
wherein R_a , R_b , R_c , and R_d are each independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof; and

wherein any two adjacent substituents of R_a , R_b , R_c , and R_d are optionally fused or joined to form a ring or form a multidentate ligand.

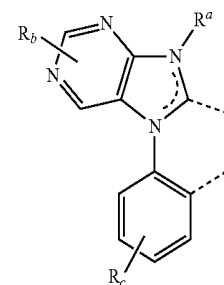
17. The compound of claim 16, wherein the ligand L is selected from the group consisting of:



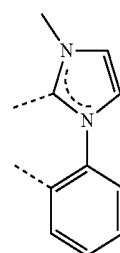
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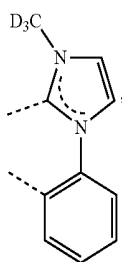
and



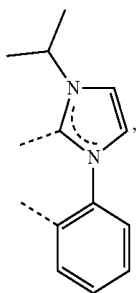
18. The compound of claim 1, wherein ligand L is selected from the group consisting of:



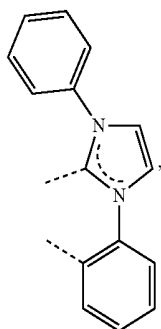
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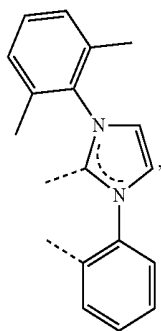
L18



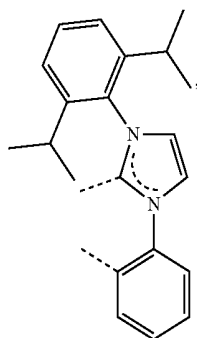
L19



L20

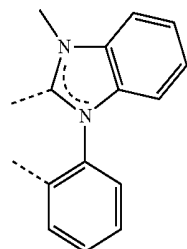


L21

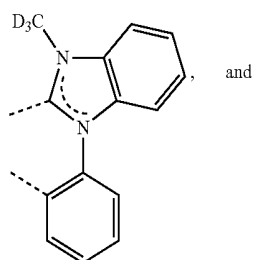


L22

-continued

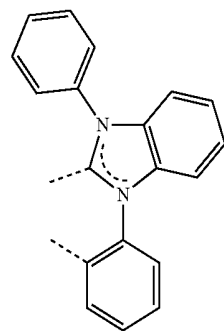


L23



L24

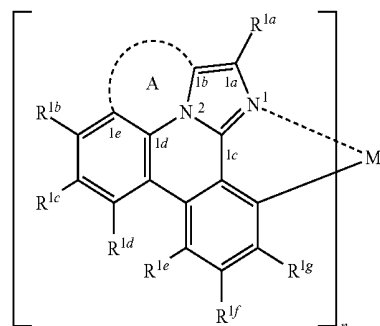
and



L25

19. The compound of claim 16, wherein the compound has a structure selected from the group consisting of $(L_A)_3Ir$, $(L_A)_2Ir(L)$ or $(L_A)Ir(L)$.

20. A compound having a structure according to Formula A:



Formula A

wherein M is Ir;
 wherein n is 3;
 wherein A is a linking group selected from the group consisting of $-CR'R''-CR'R''-$ and $-CR'R''-CR''R'''-$;
 wherein each or R' and R'' is independently selected from the group consisting of undeuterated alkyl, partially deuterated alkyl, and fully deuterated alkyl;

wherein R's and R"s are optionally connected to form a saturated five membered ring or a saturated six membered ring, and combinations thereof,

wherein R^{1a} to R^{1g} are each independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, aryl, heteroaryl, and combinations thereof;

wherein R^{1a} is selected from the group consisting of H, non-deuterated phenyl, partially deuterated phenyl, and fully deuterated phenyl;

wherein R^{1d} is selected from the group consisting of H, —CH₃, —CD₃, and isopropyl; and

wherein R^{1f} is selected from the group consisting of H, —CH₃, —CD₃, and isopropyl.

* * * * *

专利名称(译)	有机电致发光材料和器件		
公开(公告)号	US20190207128A1	公开(公告)日	2019-07-04
申请号	US16/295739	申请日	2019-03-07
[标]申请(专利权)人(译)	环球展览公司		
申请(专利权)人(译)	通用显示器公司		
当前申请(专利权)人(译)	通用显示器公司		
[标]发明人	BROOKS JASON SZIGETHY GEZA MORELLO GLENN DENG JUN DJUROVICH PETER I CHEN HSIAO FAN		
发明人	BROOKS, JASON SZIGETHY, GEZA MORELLO, GLENN DENG, JUN DJUROVICH, PETER I. CHEN, HSIAO-FAN		
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其他公开文献	US10636983		
外部链接	Espacenet USPTO		

摘要(译)

提供咪唑并吡啶配体和金属配合物。该化合物通过连接取代表现出改善的稳定性，所述连接取代将咪唑环的氮键碳与相邻稠合芳环上的碳连接。该化合物可用于有机发光器件中，特别是作为发光掺杂剂，从而为器件提供改进的效率，稳定性和制造。特别地，本文提供的化合物可以用于具有高效率的蓝色装置中。

